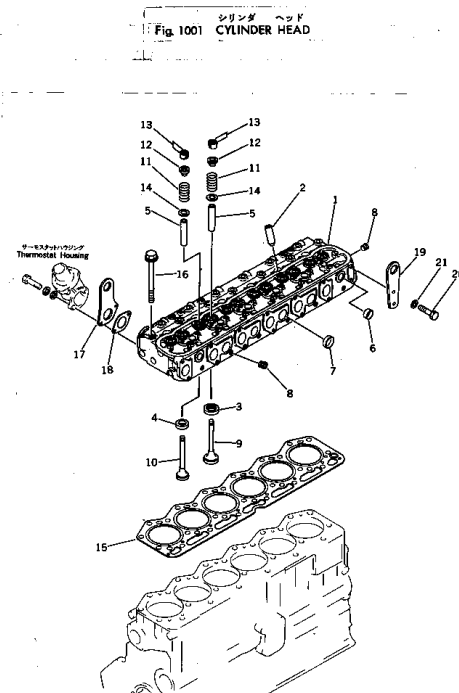


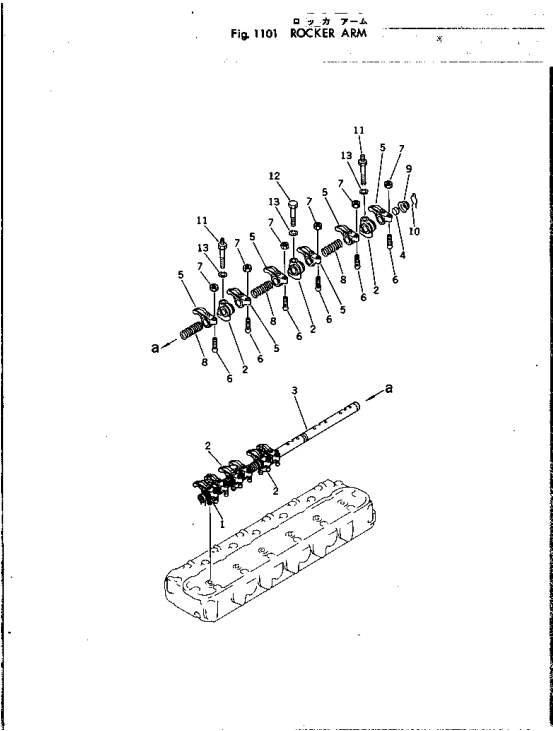


Reference: 1001

030010 CYLINDER HEAD

Item	Part No.	Part Name	Qty	Options
	6138-12-1010	CYLINDER HEAD ASSEMBLY, WITH VALVE	1	SN: 50001-UP
	6138-12-1100	• CYLINDER HEAD ASSEMBLY, WITHOUT VALVE	1	SN: 50001-UP
1		• ☆ HEAD	1	SN: 50001-UP
2	6136-11-1130	• SLEEVE	6	SN: 50001-UP
3	6138-12-1310	• SEAT, INTAKE VALVE (STD)	6	SN: 50001-UP
3	6138-19-1310	• SEAT, 0.25MM, INTAKE VALVE (OS)	6	SN: 50001-UP
3	6138-18-1310	• SEAT, 0.50MM, INTAKE VALVE (OS)	6	SN: 50001-UP
3	6138-17-1310	• SEAT, 0.75MM, INTAKE VALVE (OS)	6	SN: 50001-UP
3	6138-16-1310	• SEAT, 1.00MM, INTAKE VALVE (OS)	6	SN: 50001-UP
4	6136-12-1320	• SEAT, EXHAUST VALVE (STD)	6	SN: 50001-UP
4	6136-19-1420	• SEAT, 0.25MM, EXHAUST VALVE (OS)	6	SN: 50001-UP
4	6136-18-1420	• SEAT, 0.50MM, EXHAUST VALVE (OS)	6	SN: 50001-UP
4	6136-17-1420	• SEAT, 0.75MM, EXHAUST VALVE (OS)	6	SN: 50001-UP
4	6136-16-1420	• SEAT, 1.00MM, EXHAUST VALVE (OS)	6	SN: 50001-UP
5	6136-12-1330	• GUIDE	12	SN: 50001-UP
6	07046-42816	• PLUG	13	SN: 50001-UP
7	07046-44016	• PLUG	4	SN: 50001-UP
8	07043-50108	• PLUG	7	SN: 50001-UP
9	6138-42-4110	• VALVE, INTAKE	6	SN: 50001-UP
10	6136-42-4210	• VALVE, EXHAUST	6	SN: 50001-UP
11	6136-42-4410	• SPRING	12	SN: 50001-UP
12	6136-42-4510	• GUIDE	12	SN: 50001-UP
13	6136-42-4520	• COTTER	24	SN: 50001-UP
14	6136-41-4530	• SEAT	12	SN: 50001-UP
15	6138-19-1810	GASKET	1	SN: 50001-UP
16	6136-12-1610	BOLT	26	SN: 50001-UP
17	6136-11-1910	HANGER, FRONT	1	SN: 50001-UP
18	6136-11-1821	GASKET	1	SN: 50001-UP
19	6136-11-1930	HANGER, REAR	1	SN: 50001-UP
20	01010-31025	BOLT	2	SN: 50001-UP
21	01602-01030	WASHER, SPRING	2	SN: 50001-UP

Catalog signs: ☆ not supplied separately: assembly only



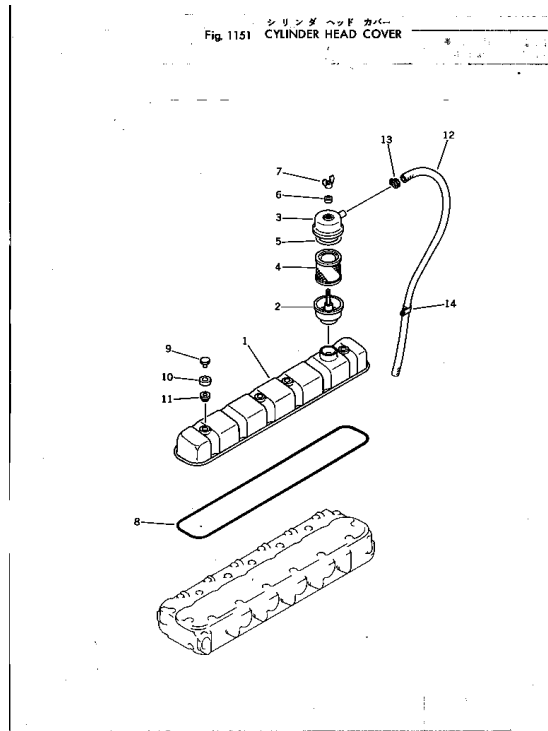
Reference: 1101

030020 ROCKER ARM

Item	Part No.	Part Name	Qty	Options
	6138-42-5100	ROCKER ARM ASSEMBLY	1	SN: 50001-UP
1	6138-42-5110	• BRACKET	1	SN: 50001-UP
2	6138-42-5120	• BRACKET	5	SN: 50001-UP
	6138-42-5020	• ROCKER ARM SHAFT ASSEMBLY	1	SN: 50001-UP
3		• ☆ SHAFT	1	SN: 50001-UP
4	6142-42-5550	• PLUG	2	SN: 50001-UP
5	6136-42-5130	• ARM	12	SN: 50001-UP
6	6136-42-5140	• SCREW, ADJUST	12	SN: 50001-UP
7	01580-00806	• NUT, LOCK	12	SN: 50001-UP
8	6136-41-5310	• SPRING	5	SN: 50001-UP
9	6136-41-5320	• SPRING	2	SN: 50001-UP
10	6136-41-5330	• CLIP	2	SN: 50001-UP
11	6136-41-5131	STUD	4	SN: 50001-UP
12	01010-31280	BOLT	2	SN: 50001-UP
13	01602-01236	WASHER, SPRING	6	SN: 50001-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 1101



Reference: 1151

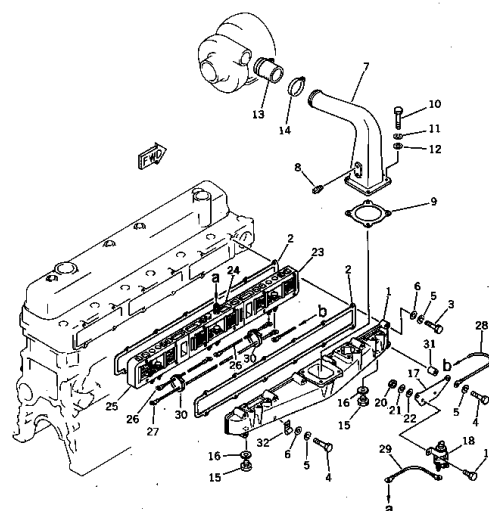
030030 CYLINDER HEAD COVER

Item	Part No.	Part Name	Qty	Options
1	6138-11-8300	HEAD COVER ASSEMBLY	1	SN: 50001-UP
		• ☆ COVER	1	SN: 50001-UP
	6138-11-8401	• BREATHER ASSEMBLY	1	SN: 50001-UP
2	6138-11-8412	• • BODY	1	SN: 50001-UP
3	6138-11-8420	• • COVER	1	SN: 50001-UP
4	6138-11-8421	• • ELEMENT	1	SN: 50001-UP
5	6620-21-7530	• • GASKET	1	SN: 50001-UP
6	600-181-6510	• • SEAL	1	SN: 50001-UP
7	6138-11-8450	• • NUT, WING	1	SN: 50001-UP
8	6136-11-8812	O RING	1	SN: 50001-UP
9	6136-11-8120	NAT	4	SN: 50001-UP
10	6136-11-8130	WASHER	4	SN: 50001-UP
11	6136-11-8142	PACKING	4	SN: 50001-UP
12	6136-11-8851	HOSE	1	SN: 50001-UP
13	07280-02523	CLAMP	1	SN: 50001-UP
14	6600-01-5950	CLIP	1	SN: 50001-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 1151

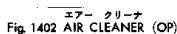
Fig. 1302 AIR INTAKE MANIFOLD AND CONNECTION



Reference: 1302

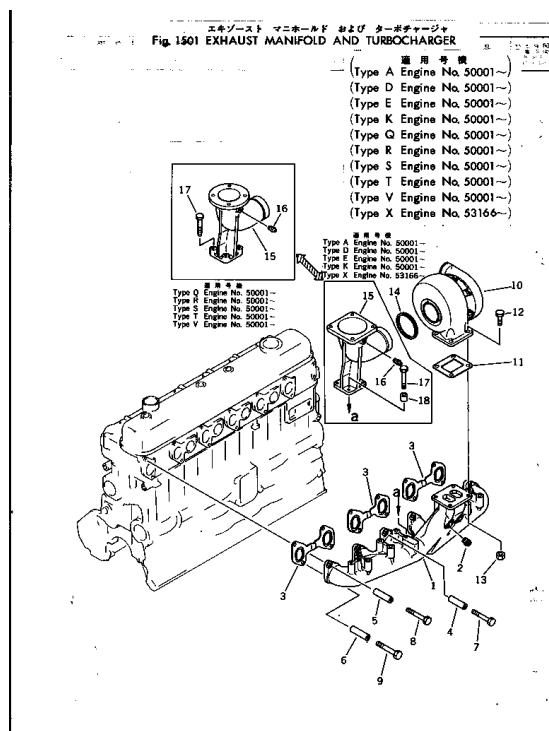
030040 AIR INTAKE MANIFOLD AND CONNECTION

Item	Part No.	Part Name	Qty	Options
1	6136-11-4123	MANIFOLD, INTAKE	1	SN: 50001-UP
2	6138-11-4810	GASKET	2	SN: 50001-UP
3	01010-30875	BOLT	1	SN: 50001-UP
4	01010-30890	BOLT	11	SN: 50001-UP
5	01602-00825	WASHER, SPRING	12	SN: 50001-UP
6	01640-00816	WASHER	10	SN: 50001-UP
7	6138-11-4330	CONNECTOR, AIR	1	SN: 50001-UP
8	07042-00108	PLUG	2	SN: 50001-UP
9	6136-11-4820	GASKET	1	SN: 50001-UP
10	01010-30830	BOLT	4	SN: 50001-UP
11	01602-00825	WASHER, SPRING	4	SN: 50001-UP
12	01640-20816	WASHER	4	SN: 50001-UP
13	6137-11-4371	HOSE	1	SN: 50001-UP
14	07281-00709	CLAMP	2	SN: 50001-UP
15	6114-11-8910	PLUG	2	SN: 50001-UP
16	07005-02216	GASKET	2	SN: 50001-UP
17	6136-81-4111	PLATE	1	SN: 50001-UP
18	600-815-2170	SWITCH, HEATER	1	SN: 50001-UP
19	01010-30620	BOLT	2	SN: 50001-UP
20	01580-00605	NAT	2	SN: 50001-UP
21	01602-00619	WASHER, SPRING	2	SN: 50001-UP
22	01640-20610	WASHER	2	SN: 50001-UP
23	600-815-2620	HEATER, RIBBON	1	SN: 50001-UP
24	600-815-2630	HEATER, RIBBON	1	SN: 50001-UP
25	600-815-2640	HEATER, RIBBON	1	SN: 50001-UP
26	6138-81-4230	WIRE, 250MM	2	SN: 50001-UP
27	6138-81-4240	WIRE, 600MM	1	SN: 50001-UP
28	6138-81-4250	WIRE, 200MM	1	SN: 50001-UP
29	6138-81-4260	WIRE, 550MM	1	SN: 50001-UP
30	08034-00310	BAND	2	SN: 50001-UP
31	6141-64-2560	SPACER	1	SN: 50001-UP
32	08036-10810	CLIP	3	SN: 50001-UP



030050 AIR CLEANER

Catalog signs: ☆ not supplied separately: assembly only

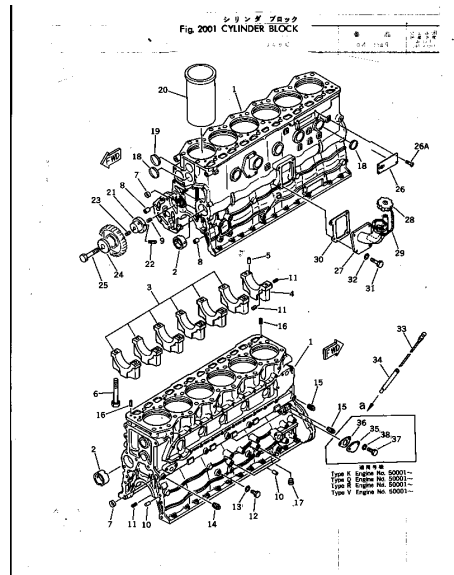


Reference: 1501

030060 EXHAUST MANIFOLD AND TURBOCHARGER

Item	Part No.	Part Name	Qty	Options
1	6137-11-5110	MANIFOLD, EXHAUST	1	SN: 50001-UP
2	07042-20108	PLUG	2	SN: 50001-UP
3	6136-11-5810	GASKET	3	SN: 50001-UP
4	6136-11-5120	SPACER	2	SN: 50001-UP
5	6136-11-5120	SPACER	9	SN: 50001-UP
6	6112-21-6960	SPACER	1	SN: 50001-UP
7	01011-31000	BOLT	2	SN: 50001-UP
8	01011-31000	BOLT	9	SN: 50001-UP
9	01010-31060	BOLT	1	SN: 50001-UP
10	6138-82-8200	TURBOCHARGER ASSEMBLY	1	SN: 50001-UP
11	6131-11-5170	GASKET	1	SN: 50001-UP
12	02030-40638	BOLT	4	SN: 50001-UP
13	6131-11-1290	NAT	4	SN: 50001-UP
14	6114-11-5280	LINK	1	SN: 50001-UP
15	6138-11-5350	ERBO	1	SN: 50001-UP
16	07042-40108	PLUG	1	SN: 50001-UP
17	01010-31040	BOLT	4	SN: 50001-UP

Reference: 1501



Reference: 2001

060010 CYLINDER BLOCK

Item	Part No.	Part Name	Qty	Options
	6138-22-1010	CYLINDER BLOCK ASSEMBLY	1	SN: 50001-UP
	6138-22-1020	• CYLINDER BLOCK ASSEMBLY	1	SN: 50001-UP
1		• ☆ BLOCK, CYLINDER	1	SN: 50001-UP
2	6136-21-1410	• BUSHING, CAM	4	SN: 50001-UP
3	6138-29-1210	• CAP, MAIN METAL	6	SN: 50001-UP
3	6138-21-1210	• Δ CAP, MAIN METAL	6	SN: 50001-UP
4	6138-29-1220	• CAP, MAIN METAL	1	SN: 50001-UP
4	6138-29-1220	• Δ CAP, MAIN METAL	1	SN: 50001-UP
5	04020-00514	• PIN, DOWEL	1	SN: 50001-UP
6	6136-22-1710	• BOLT	14	SN: 50001-UP
7	6130-11-1420	• PLUG	2	SN: 50001-UP
8	6136-21-1911	• PIN, DOWEL	2	SN: 50001-UP
9	04025-00512	• PIN	1	SN: 50001-UP
10	04020-01228	• PIN, DOWEL	4	SN: 50001-UP
11	04025-00408	• PIN	6	SN: 50001-UP
12	07040-11209	• PLUG	1	SN: 50001-UP
13	07005-01212	• GASKET	1	SN: 50001-UP
14	07042-00211	• PLUG	2	SN: 50001-UP
15	07042-00108	• PLUG	3	SN: 50001-UP
16	04025-00820	• PIN	2	SN: 50001-UP
17	07043-00312	• PLUG	1	SN: 50001-UP
18	07046-44016	• PLUG	7	SN: 50001-UP
19	07046-45016	• PLUG	1	SN: 50001-UP
20	6138-21-2210	• LINER, CYLINDER (MARK A)	-2	SN: 50001-UP
20	6138-21-2220	• LINER, CYLINDER (MARK B)	-2	SN: 50001-UP
21	6136-21-2410	SHAFT	1	SN: 50001-UP
22	04025-00316	PIN	1	SN: 50001-UP
23	04025-00512	PIN	1	SN: 50001-UP
24	6136-21-2420	PLATE, THRUST	1	SN: 50001-UP
25	01010-31275	BOLT	1	SN: 50001-UP
26	09605-01420	PLATE, NAME, (LIMITED SUPPLY PART)	1	SN: 52035-UP
26	6138-81-2140	PLATE, NAME, (LIMITED SUPPLY PART)	1	SN: 50001-52034
26A	04418-02550	SCREW	4	SN: 50001-UP
	6137-21-7100	OIL FILTER ASSEMBLY	1	SN: 50001-UP
27	6137-21-7111	• FILLA	1	SN: 50001-UP
28	6136-21-7120	• CAP ASSEMBLY	1	SN: 50001-UP
29	6136-21-7190	• CHAIN	1	SN: 50001-UP
30	6136-21-7311	GASKET	1	SN: 50001-UP
31	01010-31030	BOLT	4	SN: 50001-UP
32	01602-01030	WASHER, SPRING	4	SN: 50001-UP
33	6136-21-5310	GAUGE, OIL	1	SN: 50001-UP
34	6136-21-5410	GUIDE, OIL GAUGE	1	SN: 50001-UP
35	6138-61-6480	PLATE	1	SN: 50001-UP
36	6138-61-6451	GASKET	1	SN: 50001-UP
37	01010-30820	BOLT	2	SN: 50001-UP
38	01602-00825	WASHER, SPRING	2	SN: 50001-UP

Catalog signs: ☆ not supplied separately: assembly only Δ semi-finished: additional work required

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