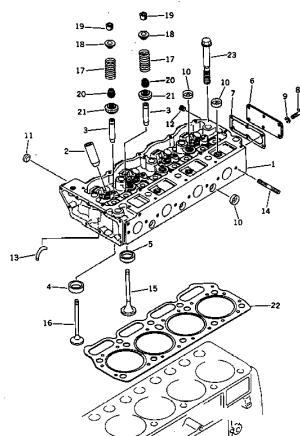


FIG. 101 CYLINDER HEAD



Reference: 101

030010 CYLINDER HEAD

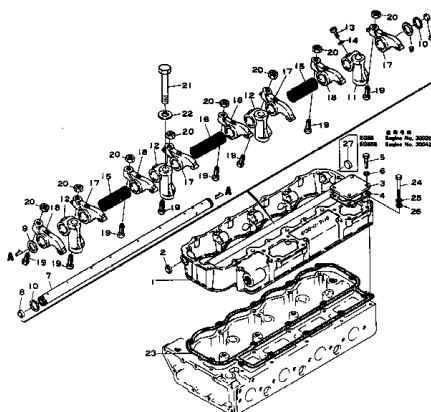
Item	Part No.	Part Name	Qty	Options
	6131-11-1001	CYLINDER HEAD ASS'Y,WITH VALVE	1	SN: 18273-UP
	6131-11-1000	☐ CYLINDER HEAD ASS'Y,WITH VALVE	1	SN: 18273-39999
	6131-11-1201	• CYLINDER HEAD ASS'Y,VALVE LESS	1	SN: 18273-UP
	6131-11-1200	• ☐ CYLINDER HEAD ASS'Y,VALVE LESS	1	SN: 18273-39999
1		• ☆ HEAD,CYLINDER	1	SN: 18273-UP
2	6130-11-1131	• SLEEVE	4	SN: 18273-UP
3	6130-11-1310	• GUIDE,VALVE	8	SN: 18273-UP
4	6130-11-1323	• SEAT,EXHAUST VALVE (STD)	4	SN: 18273-UP
	6130-19-1323	• SEAT ? 0.25MM,EXHAUST VALVE (OS)	4	SN: 18273-UP
	6130-18-1323	• SEAT ? 0.50MM,EXHAUST VALVE (OS)	4	SN: 18273-UP
	6130-17-1323	• SEAT ? 0.75MM,EXHAUST VALVE (OS)	4	SN: 18273-UP
	6130-16-1323	• SEAT ? 1.00MM,EXHAUST VALVE (OS)	4	SN: 18273-UP
5	6131-12-1310	• SEAT,INTAKE VALVE (STD)	4	SN: 18273-UP
	6131-11-1312	• ☒ SEAT,INTAKE VALVE (STD)	4	SN: (21997-39999)
	6131-11-1311	• ☒ SEAT,INTAKE VALVE (STD)	4	SN: (18273-21996)
	6131-19-1310	• SEAT ? 0.25MM,INTAKE VALVE (OS)	4	SN: 18273-UP
	6131-19-1312	• ☒ SEAT ? 0.25MM,INTAKE VALVE (OS)	4	SN: (21997-39999)
	6131-19-1311	• ☒ SEAT ? 0.25MM,INTAKE VALVE (OS)	4	SN: (18273-21996)
	6131-18-1310	• SEAT ? 0.50MM,INTAKE VALVE (OS)	4	SN: 18273-UP
	6131-18-1312	• ☒ SEAT ? 0.50MM,INTAKE VALVE (OS)	4	SN: (21997-39999)
	6131-18-1311	• ☒ SEAT ? 0.50MM,INTAKE VALVE (OS)	4	SN: (18273-21996)
	6131-17-1310	• SEAT ? 0.75MM,INTAKE VALVE (OS)	4	SN: 18273-UP
	6131-17-1312	• ☒ SEAT ? 0.75MM,INTAKE VALVE (OS)	4	SN: (21997-39999)
	6131-17-1311	• ☒ SEAT ? 0.75MM,INTAKE VALVE (OS)	4	SN: (18273-21996)
	6131-16-1310	• SEAT ? 1.00MM,INTAKE VALVE (OS)	4	SN: 18273-UP
	6131-16-1312	• ☒ SEAT ? 1.00MM,INTAKE VALVE (OS)	4	SN: (21997-39999)
	6131-16-1311	• ☒ SEAT ? 1.00MM,INTAKE VALVE (OS)	4	SN: (18273-21996)
6	6130-11-1931	• PLATE	1	SN: 21532-UP
	6130-11-1930	• ☐ PLATE	1	SN: 18273-21531
7	6130-11-1940	• GASKET (K1)	1	SN: 18273-UP
8	01010-30816	• BOLT	6	SN: 18273-UP
9	01602-00825	• WASHER,SPRING	6	SN: 18273-UP
10	6130-11-1410	• PLUG	9	SN: 18273-UP
11	6130-11-1420	• PLUG	4	SN: 18273-UP
12	6100-21-1130	• PLUG	2	SN: 18273-UP
13	6130-11-1451	• NOZZLE	8	SN: 18273-UP
14	01140-61035	• STUD	8	SN: 18273-UP
15	6131-42-4120	• VALVE,INTAKE	4	SN: 18273-UP
	6131-42-4110	• VALVE,INTAKE	4	SN: 18273-UP
	6130-41-4121	• ☒ VALVE,INTAKE	4	SN: (-39999)
	6130-41-4120	• ☒ VALVE,INTAKE	4	SN: (18273-.)
16	6130-41-4210	• VALVE,EXHAUST	4	SN: 18273-UP
17	6130-41-4410	• SPRING,VALVE	8	SN: 18273-UP
18	6130-41-4511	• GUIDE,SPRING	8	SN: .-UP
	6130-41-4510	• ☐ GUIDE,SPRING	8	SN: 18273-.
19	6130-41-4520	• COTTER	16	SN: 18273-UP

Item	Part No.	Part Name	Qty	Options
20	6130-41-4541	• SEAL, VALVE STEM (K1)	8	SN: 18273-UP
21	6130-41-4610	• COIL	8	SN: 18273-UP
22	6131-11-1810	GASKET (K1)	1	SN: 18273-UP
23	6130-11-1611	BOLT	10	SN: 18273-UP

Catalog signs: ☐ part above may be used instead ☆ not supplied separately: assembly only ☒ discontinued: use part above

Reference: 101

FIG. 103 ROCKER ARM AND HOUSING



Reference: 103

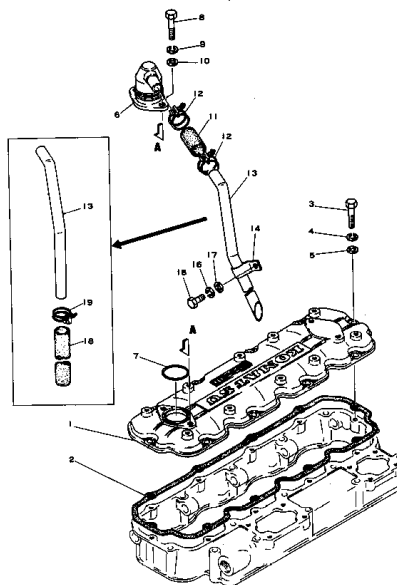
030020 ROCKER ARM AND HOUSING

Item	Part No.	Part Name	Qty	Options
	6131-11-7100	HOUSING ASS'Y,ROCKER ARM	1	SN: 18273-UP
1		☆ HOUSING,ROCKER ARM	1	SN: 18273-UP
2	6130-11-7120	• PLUG	1	SN: 18273-UP
3	6131-11-8410	• COVER	1	SN: 18273-UP
4	6130-11-4811	• GASKET (K1)	1	SN: 18273-UP
5	01010-30820	• BOLT	4	SN: 18273-UP
6	01602-00825	• WASHER,SPRING	4	SN: 18273-UP
	6130-41-5200	ROCKER ARM SHAFT A.	1	SN: 18273-UP
	6130-41-5020	• SHAFT ASS'Y,ROCKER ARM	1	SN: 18273-UP
7	6130-41-5211	•• SHAFT	1	SN: 18273-UP
8	6130-41-5550	•• PLUG	2	SN: 18273-UP
9	6130-41-5540	• PLATE	2	SN: 18273-UP
10	04066-00020	• RING,SNAP	2	SN: 18273-UP
11	6130-41-5110	• BRACKET	1	SN: 18273-UP
12	6130-41-5120	• BRACKET	3	SN: 18273-UP
13	01010-30612	• BOLT	1	SN: 18273-UP
14	01602-00619	• WASHER,SPRING	1	SN: 18273-UP
15	6130-41-5320	• SPRING	2	SN: 18273-UP
16	6130-41-5330	• SPRING	1	SN: 18273-UP
17	6130-41-5510	• ARM,ROCKER ? INTAKE	4	SN: 18273-UP
18	6130-41-5410	• ARM,ROCKER ? EXHAUST	4	SN: 18273-UP
19	6130-41-5442	• SCREW,ADJUST	8	SN: 18273-UP
20	6130-41-5430	• NUT	8	SN: 18273-UP
21	01010-31280	BOLT	4	SN: 18273-UP
22	01602-01236	WASHER,SPRING	4	SN: 18273-UP
23	6130-11-7820	GASKET (K1)	1	SN: 18273-UP
24	01010-30885	BOLT	15	SN: 18273-UP
25	01602-00825	WASHER,SPRING	15	SN: 18273-UP
26	01643-00823	WASHER	15	SN: 18273-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 103

シリンダ ヘッド カバー
FIG. 105 CYLINDER HEAD COVER



Reference: 105

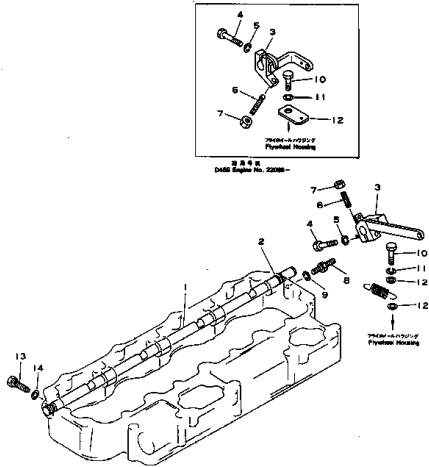
030030 CYLINDER HEAD COVER

Item	Part No.	Part Name	Qty	Options
1	6131-11-8111	COVER	1	SN: 18273-UP
2	6130-11-8811	GASKET (K1)	1	SN: 18273-UP
3	01010-30822	BOLT	10	SN: 18273-UP
4	01602-00825	WASHER,SPRING	10	SN: 18273-UP
5	01640-00816	WASHER	10	SN: 18273-UP
6	6131-11-8911	BREATHER ASS'Y	1	SN: 18273-UP
7	6130-11-8920	O-RING (K1)	1	SN: 18273-UP
8	01010-31025	BOLT	2	SN: 18273-UP
9	01602-01030	WASHER,SPRING	2	SN: 18273-UP
10	01640-01016	WASHER	2	SN: 18273-UP
11	6130-11-8970	HOSE	1	SN: 18273-UP
12	07280-03223	CLAMP	2	SN: 18273-UP
13	6131-11-8950	PIPE,BREATHER	1	SN: 18273-UP
14	6131-11-8980	CLIP	1	SN: 18273-UP
15	01010-31020	BOLT	1	SN: 18273-UP
16	01602-01030	WASHER,SPRING	1	SN: 18273-UP
17	01643-01032	WASHER	1	SN: 18273-UP
18	6131-11-8871	HOSE,BREATHER	1	SN: .-UP
	6131-11-8870	☐ HOSE,BREATHER	1	SN: 18273-.
19	07280-02523	CLAMP	1	SN: 18273-UP

Catalog signs: ☐ part above may be used instead

Reference: 105

コンプレッション リリース
FIG. 108 COMPRESSION RELEASE



Reference: 108

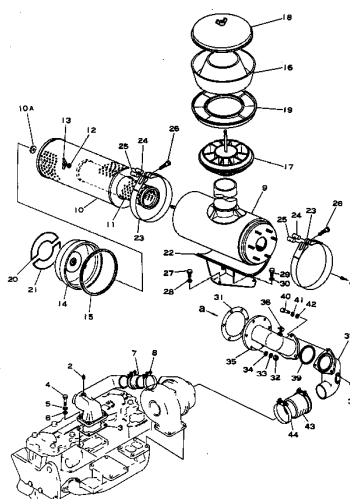
030040 COMPRESSION RELEASE

Item	Part No.	Part Name	Qty	Options
1	6130-41-8111	SHAFT,COMPRESSION RELEASE	1	SN: 18273-UP
2	07000-02012	O-RING (K1)	1	SN: 18273-UP
3	6131-41-8241	LEVER,COMPRESSION RELEASE	1	SN: .-UP
	6131-41-8240	☐ LEVER,COMPRESSION RELEASE	1	SN: 18273-.
4	01010-30825	BOLT	1	SN: 18273-UP
5	01602-00825	WASHER,SPRING	1	SN: 18273-UP
6	6130-41-8230	SCREW,ADJUST	1	SN: 18273-UP
7	01580-00605	NUT	1	SN: 18273-UP
8	6130-41-8320	BOLT	1	SN: 18273-UP
9	01602-00825	WASHER,SPRING	1	SN: 18273-UP
10	01010-30820	BOLT	1	SN: 18273-UP
11	01602-00825	WASHER,SPRING	1	SN: 18273-UP
12	01640-00816	WASHER	2	SN: 18273-UP
13	6130-41-5141	BOLT	1	SN: 18273-UP
14	07005-00612	GASKET (K1)	1	SN: .-UP
	01641-00608	☐ WASHER	1	SN: 18273-.

Catalog signs: ☐ part above may be used instead

Reference: 108

エア- インテーク コネクション 及び エア- クリーナ
FIG. 113 AIR INTAKE CONNECTION AND AIR CLEANER



Reference: 113

030050 AIR INTAKE CONNECTION AND AIR CLEANER

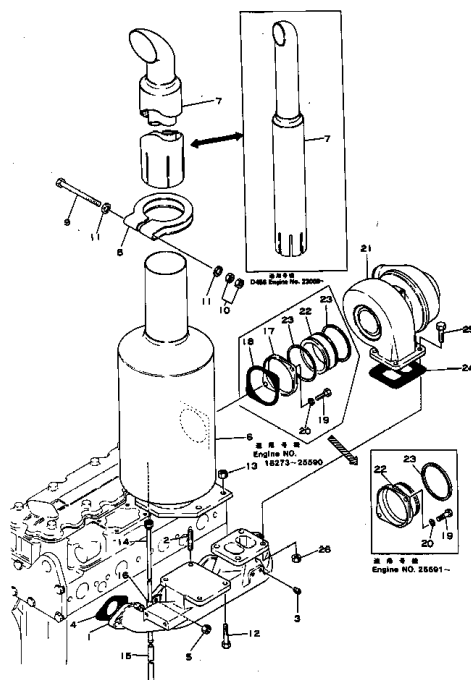
Item	Part No.	Part Name	Qty	Options
1	6131-11-4120	CONNECTOR,AIR INTAKE	1	SN: 25355-UP
	6131-11-4321	CONNECTOR,AIR INTAKE	1	SN: 18273-25354
2	07042-20108	PLUG	1	SN: 18273-UP
3	6130-11-8420	GASKET (K1)	1	SN: 18273-UP
4	01010-30825	BOLT	4	SN: 18273-UP
5	01602-00825	WASHER,SPRING	4	SN: 18273-UP
6	01640-00816	WASHER	4	SN: 18273-UP
7	6131-11-4370	HOSE	1	SN: 18273-UP
8	07281-00709	CLAMP	2	SN: .-UP
	600-714-1230	□ CLAMP	2	SN: 18273-
	6131-81-7200	AIR CLEANER ASS'Y	1	SN: 18273-UP
9	6131-81-7210	• BODY	1	SN: 18273-UP
	6131-81-7030	• ELEMENT ASS'Y	1	SN: 18273-UP
10	600-181-8210	•• ELEMENT,OUTER	1	SN: 18273-UP
10A	600-181-7440	••• GASKET	1	SN: 18273-UP
11	600-181-8310	•• ELEMENT,INNER	1	SN: 18273-UP
12	600-181-7511	•• WASHER	1	SN: 18273-UP
13	600-181-7620	• NUT,WING	1	SN: 18273-UP
14	600-181-8120	• COVER ASS'Y	1	SN: 18273-UP
15	6003000-8-10	• GASKET	1	SN: 18273-UP
	6110-83-7500	PRE-CLEANER ASS'Y	1	SN: 18273-UP
16	6672-82-7540	• BODY	1	SN: 18273-UP
17	6672-82-7510	• SLEEVE ASS'Y	1	SN: 18273-UP
18	6672-82-7550	• COVER ASS'Y	1	SN: 18273-UP
19	6110-83-7590	• TRAP,DUST	1	SN: 18273-UP
20	600-181-9710	PLATE	1	SN: 18273-UP
21	600-181-9720	PLATE	1	SN: 18273-UP
22	6131-11-4430	BRACKET	1	SN: 18273-UP
23	6110-11-4511	BAND ASS'Y	2	SN: 18273-UP
24	6643-11-4620	PIN	2	SN: 18273-UP
25	6643-11-4630	PIN ? WITH THREAD	2	SN: 18273-UP
26	6110-11-4540	BOLT	2	SN: 18273-UP
27	01010-31022	BOLT	1	SN: 18273-UP
28	01602-01030	WASHER,SPRING	1	SN: 18273-UP
29	01010-30822	BOLT	3	SN: 18273-UP
30	01602-00825	WASHER,SPRING	3	SN: 18273-UP
31	6110-11-4430	GASKET (K1)	1	SN: 18273-UP
32	01580-00806	NUT	6	SN: 18273-UP
33	01602-00825	WASHER,SPRING	6	SN: 18273-UP
34	01640-00816	WASHER	6	SN: 18273-UP
35	6131-11-4350	CONNECTOR	1	SN: 18273-UP
36	08671-50721	ELBOW	1	SN: 18273-UP
37	6131-11-4340	CONNECTOR	1	SN: 18273-UP
38	07042-00108	PLUG	2	SN: 18273-
39	07000-02075	O-RING (K1)	1	SN: 18273-UP
40	01010-30830	BOLT	3	SN: 18273-UP
41	01602-00825	WASHER,SPRING	3	SN: 18273-UP

Item	Part No.	Part Name	Qty	Options
42	01640-00816	WASHER	3	SN: 18273-UP
43	6131-11-4480	HOSE	1	SN: 18273-UP
44	07281-00909	CLAMP	2	SN: .-UP
	600-714-1240	☐ CLAMP	2	SN: 18273-.

Catalog signs: ☐ part above may be used instead

Reference: 113

エキゾースト マニホールド および マフラー
FIG. 123 EXHAUST MANIFOLD AND MUFFLER



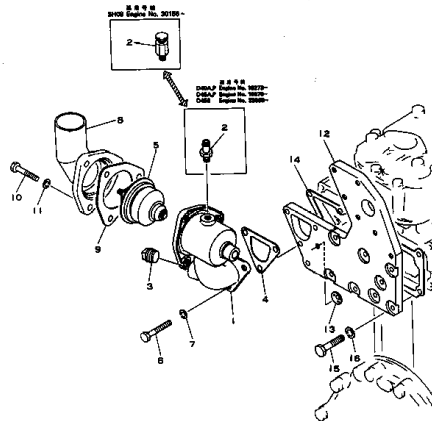
Reference: 123

030060 EXHAUST MANIFOLD AND MUFFLER

Item	Part No.	Part Name	Qty	Options
1	6131-11-5132	MANIFOLD, EXHAUST	1	SN: 18273-UP
2	01140-31035	STUD	1	SN: 18273-UP
3	07042-20108	PLUG	2	SN: 18273-UP
4	6130-11-5810	GASKET (K1)	4	SN: 18273-UP
5	6110-11-1190	NUT	8	SN: 18273-UP
6	6131-11-5611	MUFFLER	1	SN: 18275-UP
	6131-11-5610	MUFFLER	1	SN: 18273-18274
7	6131-11-5640	PIPE, EXHAUST	1	SN: 18273-UP
8	6620-11-5742	CLAMP	1	SN: 18273-UP
9	6112-11-5351	BOLT	1	SN: 18273-UP
10	01582-01411	NUT	2	SN: 18273-UP
11	01643-01432	WASHER	2	SN: 18273-UP
12	6131-11-5650	BOLT	3	SN: 18273-UP
13	6110-11-1190	NUT	4	SN: 18273-UP
14	6131-11-5553	PIPE	1	SN: 18273-UP
15	6130-11-5670	TUBE	1	SN: .-UP
	07270-00870	☐ TUBE	1	SN: 20617-.
	6130-11-5670	TUBE	1	SN: 18273-20616
16	6131-11-5660	CLAMP	1	SN: 18273-UP
17	6131-11-5440	BRACKET	1	SN: 18273-25590
18	6131-11-5450	GASKET (K1)	1	SN: 18273-25590
19	6131-11-5360	BOLT	2	SN: 18273-UP
20	01602-00825	WASHER, SPRING	2	SN: 18273-UP
21	6131-81-8103	TURBOCHARGER ASS'Y, (SEE FIG.141)	1	SN: .-UP
	6131-81-8102	☐ TURBOCHARGER ASS'Y, (SEE FIG.141)	1	SN: .-..
	6131-81-8101	☐ TURBOCHARGER ASS'Y, (SEE FIG.141)	1	SN: 18273-.
22	6131-11-5230	JOINT	1	SN: 25591-UP
	6131-11-5240	JOINT	1	SN: 18273-25590
23	6131-11-5280	SEAL, RING	1	SN: 25591-UP
	6131-11-5280	SEAL, RING	2	SN: 18273-25590
24	6131-11-5170	GASKET (K1)	1	SN: 18273-UP
25	02030-50638	BOLT	3	SN: 18273-UP
26	6131-11-1290	NUT	4	SN: 18273-UP

Catalog signs: ☐ part above may be used instead

FIG. 132 WATER PIPE AND THERMOSTAT



Reference: 132

030070 WATER PIPE AND THERMOSTAT

Item	Part No.	Part Name	Qty	Options
	6131-11-6010	THERMOSTAT CASE A.	1	SN: 18273-UP
1	6131-11-6410	• CASE	1	SN: 18273-UP
2	135-03-12140	• NIPPLE	1	SN: 18273-UP
3	07042-20415	• PLUG	1	SN: 18273-UP
4	6130-11-6810	GASKET (K1)	1	SN: 18273-UP
5	6110-13-6311	THERMOSTAT	1	SN: 18273-UP
6	01010-30835	BOLT	3	SN: 18273-UP
7	01602-00835	WASHER,SPRING	3	SN: 18273-UP
8	6130-11-6521	PIPE,WATER OUTLET	1	SN: 18273-UP
9	6110-13-6451	GASKET (K1)	1	SN: 18273-UP
10	01010-30818	BOLT	3	SN: 20060-UP
	01010-30822	BOLT	3	SN: 18273-20059
11	01602-00825	WASHER,SPRING	3	SN: 18273-UP
12	6131-11-6310	PLATE	1	SN: 18273-UP
13	07046-11516	PLUG	1	SN: 18273-UP
14	6130-11-6310	GASKET (K1)	1	SN: 18273-UP
15	01010-30822	BOLT	6	SN: 18273-UP
16	01602-00825	WASHER,SPRING	6	SN: 18273-UP

Reference: 132

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