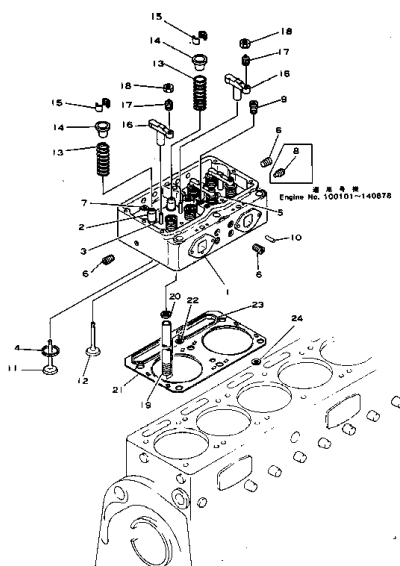


FIG. 101 シリンダヘッド
CYLINDER HEAD



Reference: 101

030010 CYLINDER HEAD

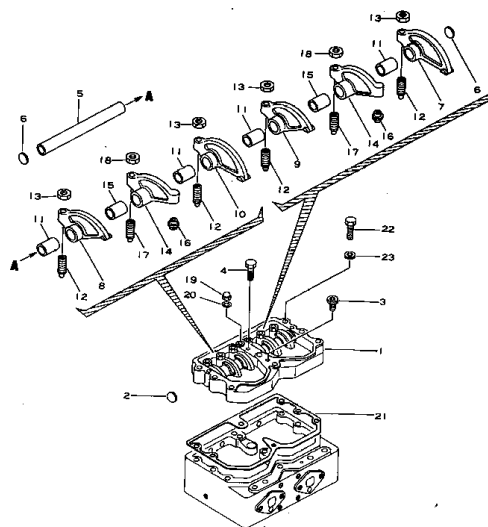
Item	Part No.	Part Name	Qty	Options
	6620-10-1001	CYLINDER HEAD A.	3	SN: 152892-UP
	6620-10-1000	□ CYLINDER HEAD A.	3	SN: 134677-152891
	6620-10-1101	• CYLINDER HEAD A.	1	SN: 152892-UP
	6620-10-1100	• □ CYLINDER HEAD A.	1	SN: 134677-152891
1	6610-11-1111	•• HEAD,CYLINDER	1	SN: 134677-UP
2	6610-11-1311	•• GUIDE,VALVE	8	SN: .-UP
2	6610-11-1310	•• □ GUIDE,VALVE	8	SN: 134677-.
2	6610-12-1311	•• △ GUIDE,VALVE	8	SN: 134677-UP
3	6610-11-1140	•• GUIDE,CROSSHEAD	4	SN: 134677-UP
4	6610-11-1220	•• INSERT (STD)	4	SN: 152892-UP
4	6610-11-1120	•• □ INSERT (STD)	4	SN: 134677-152891
4	6610-19-1220	•• INSERT, 0.13MM (OS)	4	SN: 152892-UP
4	6610-19-1120	•• □ INSERT, 0.13MM (OS)	4	SN: 134677-152891
4	6610-18-1220	•• INSERT, 0.25MM (OS)	4	SN: 152892-UP
4	6610-18-1120	•• □ INSERT, 0.25MM (OS)	4	SN: 134677-152891
4	6610-17-1220	•• INSERT, 0.50MM (OS)	4	SN: 152892-UP
4	6610-17-1120	•• □ INSERT, 0.50MM (OS)	4	SN: 134677-152891
4	6610-16-1220	•• INSERT, 0.75MM (OS)	4	SN: 152892-UP
4	6610-16-1120	•• □ INSERT, 0.75MM (OS)	4	SN: 134677-152891
4	6610-15-1220	•• INSERT, 1.00MM (OS)	4	SN: 152892-UP
4	6610-15-1120	•• □ INSERT, 1.00MM (OS)	4	SN: 134677-152891
5	6610-11-1130	•• SLEEVE,INJECTOR	2	SN: 134677-UP
6	02720-41616	•• PLUG	6	SN: 148216-UP
6	02720-21616	•• □ PLUG	6	SN: 134677-148215
7	6610-11-1461	•• PLUG	2	SN: 148562-UP
7	6610-11-1460	•• □ PLUG	2	SN: 134677-148561
8	6610-11-1470	•• PLUG	1	SN: 134677-140878
9	6600-01-1711	•• PLUG	1	SN: .-UP
9	02720-10204	•• □ PLUG	1	SN: 134677-.
10	6610-11-1420	•• PIN,DOWEL	2	SN: 134677-UP
11	6610-41-4210	• VALVE,EXHAUST	4	SN: 134677-UP
12	6610-41-4110	• VALVE,INTAKE	4	SN: 134677-UP
13	6610-41-4410	• SPRING,VALVE	8	SN: 134677-UP
14	6610-41-4510	• GUIDE,VALVE SPRING	8	SN: 134677-UP

Item	Part No.	Part Name	Qty	Options
15	6600-01-3910	• COLLET,HALF, VALVE	16	SN: 134677-UP
16	6610-41-5610	CROSSHEAD,VALVE	12	SN: 134677-UP
17	6610-41-5620	SCREW,ADJUSTING	12	SN: 134677-UP
18	6710-41-5630	NUT	12	SN: 134677-UP
19	6610-21-2610	PIPE,OIL	3	SN: 134677-UP
20	6610-11-1711	GASKET (K1)	3	SN: .-UP
20	6610-11-1710	□ GASKET (K1)	3	SN: 134677-.
21	6610-11-1811	GASKET,CYLINDER HEAD (K1)	3	SN: 134677-UP
22	6610-11-1840	• GROMMET	1	SN: 134677-UP
23	6610-11-1830	• RING	2	SN: 134677-UP
24	6610-11-1821	• GROMMET	8	SN: 134677-UP

Catalog signs: □ part above may be used instead △ semi-finished: additional work required

Reference: 101

FIG. 103 ROCKER ARM AND HOUSING



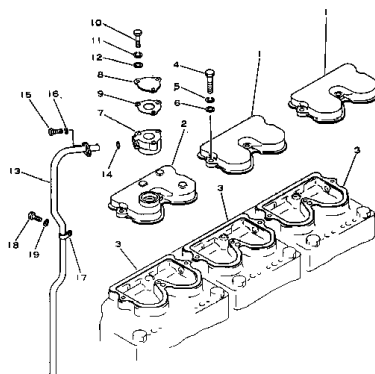
Reference: 103

030020 ROCKER ARM AND HOUSING

Item	Part No.	Part Name	Qty	Options
	6620-11-7010	HOUSING ASS'Y,ROCKER ARM	3	SN: 134677-UP
	6610-11-7020	• HOUSING ASS'Y,ROCKER ARM	1	SN: 134677-UP
1		• ☆ HOUSING,ROCKER ARM	1	SN: 134677-UP
2	6710-11-7150	• PLUG,EXPANSION	2	SN: 134677-UP
3	6610-11-7140	• PLUG,VENTILATOR	1	SN: 134677-UP
4	6710-11-7330	• SCREW	1	SN: 134677-UP
	6610-41-5020	• SHAFT ASS'Y,ROCKER ARM	1	SN: 134677-UP
5		• ☆ SHAFT	1	SN: 134677-UP
6	6610-41-5220	• PLUG	2	SN: 134677-UP
	6610-41-5030	• ARM ASS'Y,(A), (D)	2	SN: 134677-UP
	6610-41-5050	• ARM ASS'Y,(B), (C)	2	SN: 134677-UP
	6610-41-5040	• ARM ASS'Y,(A), (D)	1	SN: 134677-UP
	6610-41-5060	• ARM ASS'Y,(B), (C)	1	SN: 134677-UP
7		• ☆ ARM,(A)	1	SN: 134677-UP
8		• ☆ ARM,(B)	1	SN: 134677-UP
9		• ☆ ARM,(C)	1	SN: 134677-UP
10		• ☆ ARM,(D)	1	SN: 134677-UP
11	6610-41-5330	• BUSHING	1	SN: 134677-UP
12	6610-41-5350	• SCREW,ADJUSTING	1	SN: 134677-UP
13	6610-41-5360	• NUT	1	SN: 134677-UP
	6610-41-5070	• ARM ASS'Y,INJECTOR	2	SN: 134677-UP
	6610-41-5080	• ARM ASS'Y,INJECTOR	1	SN: 134677-UP
14		• ☆ ARM,INJECTOR	1	SN: 134677-UP
15	6710-41-5531	• BUSHING	1	SN: 134677-UP
15	6710-41-5530	• □ BUSHING	1	SN: 134677-163748
16	6610-41-5540	• SOCKET,ADJUSTING	1	SN: 134677-UP
17	6610-41-5550	• SCREW	1	SN: 134677-UP
18	6600-01-2510	• NUT	1	SN: 134677-UP
19	6610-11-7310	CAP,OIL PIPE	3	SN: 134677-UP
20	6610-11-7320	GASKET (K1)	3	SN: 134677-UP
21	6610-11-7811	GASKET (K1)	3	SN: 134677-UP
22	02010-20889	BOLT	19	SN: 134677-UP
23	02310-11632	WASHER,SPRING	19	SN: 134677-UP

Catalog signs: ☆ not supplied separately: assembly only □ part above may be used instead

FIG. 106 ROCKER ARM HOUSING COVER (ENGINE NO. 134677-178566)



Reference: 106

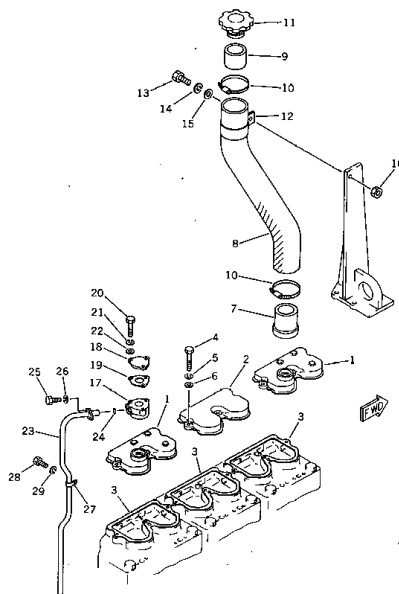
030030 ROCKER ARM HOUSING COVER(#134677-178566)

Item	Part No.	Part Name	Qty	Options
1	6610-11-8120	COVER,ROCKER ARM HOUSING	2	SN: 134677-178566
2	6685-11-8111	COVER,ROCKER ARM HOUSING	1	SN: 143358-178566
2	6685-11-8110	COVER,ROCKER ARM HOUSING	1	SN: 134677-143357
3	6610-11-8810	GASKET (K1)	3	SN: 134677-@
4	02010-20632	BOLT	9	SN: 134677-@
5	02310-11224	WASHER,SPRING	9	SN: 134677-@
6	02300-11320	WASHER	9	SN: 134677-@
	6710-21-7400	BREATHER ASS'Y,CYLINDER BLOCK	1	SN: 134677-@
7	6685-21-7410	• BODY,BREATHER	1	SN: 134677-@
8	6685-21-7420	• COVER	1	SN: 134677-@
9	6685-21-7430	• GASKET (K1)	1	SN: 134677-@
10	02010-20422	• BOLT	3	SN: 134677-@
11	02310-10916	• WASHER,SPRING	3	SN: 134677-@
12	02300-10920	• WASHER	3	SN: 134677-@
13	6678-21-7610	PIPE,BREATHER	1	SN: 134677-@
14	07000-03020	O-RING (K1)	1	SN: .-@
14	6600-01-1410	□ O-RING (K1)	1	SN: 134677-.
15	02010-30522	BOLT	2	SN: 134677-@
16	02310-01020	WASHER,SPRING	2	SN: 134677-@
17	6693-22-7640	CLAMP	1	SN: 134677-@
18	02030-20919	BOLT	1	SN: 134677-@
19	02310-01836	WASHER,SPRING	1	SN: 134677-@

Catalog signs: ☐ part above may be used instead

Reference: 106

FIG. 106A ROCKER ARM HOUSING COVER (ENGINE NO. 178567-)



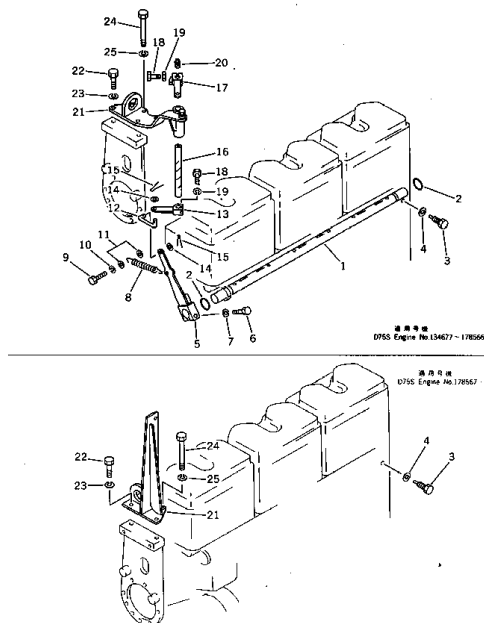
Reference: 106A

030040 ROCKER ARM HOUSING COVER(#178567-)

Item	Part No.	Part Name	Qty	Options
1	6685-11-8111	COVER,ROCKER ARM HOUSING	2	SN: 178567-UP
2	6610-11-8120	COVER,ROCKER ARM HOUSING	1	SN: 178567-UP
3	6610-11-8810	GASKET (K1)	3	SN: 134677-UP
4	02010-20632	BOLT	9	SN: 134677-UP
5	02310-11224	WASHER,SPRING	9	SN: 134677-UP
6	02300-11320	WASHER	9	SN: 134677-UP
7	6693-13-4770	CONNECTOR	1	SN: 178567-UP
8	6693-13-4780	HOSE	1	SN: 178567-UP
9	6130-12-8630	PIPE	1	SN: 178567-UP
10	07281-00709	CLAMP	2	SN: 178567-UP
11	6130-12-8610	CAP	1	SN: 178567-UP
12	575-97-11260	CLIP	1	SN: 178567-UP
13	01010-31020	BOLT	1	SN: 178567-UP
14	01602-01030	WASHER,SPRING	1	SN: 178567-UP
15	01640-21016	WASHER	1	SN: 178567-UP
16	01580-01008	NUT	1	SN: 178567-UP
16	6710-21-7400	BREATHER ASS'Y,CYLINDER BLOCK	1	SN: 134677-UP
17	6685-21-7410	• BODY,BREATHER	1	SN: 134677-UP
18	6685-21-7420	• COVER	1	SN: 134677-UP
19	6685-21-7430	• GASKET (K1)	1	SN: 134677-UP
20	02010-20422	• BOLT	3	SN: 134677-UP
21	02310-10916	• WASHER,SPRING	3	SN: 134677-UP
22	02300-10920	• WASHER	3	SN: 134677-UP
23	6678-21-7610	PIPE,BREATHER	1	SN: 134677-UP
24	07000-03020	O-RING (K1)	1	SN: 134677-UP
25	02010-30522	BOLT	2	SN: 134677-UP
26	02310-01020	WASHER,SPRING	2	SN: 134677-UP
27	6693-22-7640	CLAMP	1	SN: 134677-UP
28	02030-20919	BOLT	1	SN: 134677-UP
29	02310-01836	WASHER,SPRING	1	SN: 134677-UP

Reference: 106A

FIG. 108 COMPRESSION RELEASE



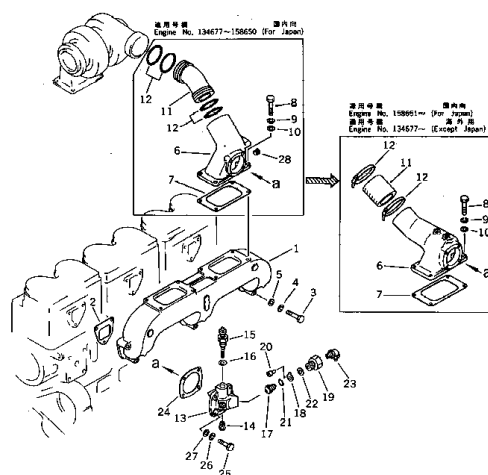
Reference: 108

030050 COMPRESSION RELEASE

Item	Part No.	Part Name	Qty	Options
1	6623-41-8113	SHAFT,COMPRESSION RELEASE	1	SN: 134677-178566
2	02891-02016	O-RING (K1)	2	SN: 134677-178566
3	6610-41-8710	BOLT	1	SN: 134677-UP
4	6600-01-2620	WASHER	1	SN: 134677-UP
5	6610-41-8210	LEVER,COMPRESSION RELEASE	1	SN: 134677-178566
6	02010-20638	BOLT	1	SN: 134677-178566
7	02310-11224	WASHER,SPRING	1	SN: 134677-178566
8	6610-41-8220	SPRING	1	SN: 134677-178566
9	02030-20516	BOLT	1	SN: 134677-178566
10	02310-11020	WASHER,SPRING	1	SN: 134677-178566
11	02300-11120	WASHER	2	SN: 134677-178566
12	6610-41-8370	LINK	1	SN: 134677-178566
13	6610-49-8361	LEVER	1	SN: 134677-178566
14	02300-10920	WASHER	2	SN: 134677-178566
15	6600-01-3410	PIN,COTTER (K1)	2	SN: 134677-178566
16	6693-42-8350	SHAFT,LEVER	1	SN: 134677-178566
17	6672-42-8411	LEVER	1	SN: 134677-178566
18	01010-30835	BOLT	2	SN: 134677-178566
19	01602-00825	WASHER,SPRING	2	SN: 134677-178566
20	07042-00108	PLUG	1	SN: 134677-178566
21	6693-23-6540	BRACKET	1	SN: 178567-UP
21	6693-23-6520	BRACKET	1	SN: 134677-178566
22	01010-31225	BOLT	2	SN: 134677-UP
23	01602-01236	WASHER,SPRING	2	SN: 134677-UP
24	02011-70802	BOLT	2	SN: 178567-UP
24	02011-70802	BOLT	3	SN: 134677-178566
25	02310-11632	WASHER,SPRING	2	SN: 178567-UP
25	02310-11632	WASHER,SPRING	3	SN: 134677-178566

Reference: 108

エア インテーク マニホールド および コネクション 適用 図 表
FIG. 112 AIR INTAKE MANIFOLD AND CONNECTION (ENGINE NO. 134677~178566)



Reference: 112

030060 AIR INTAKE MANIFOLD AND CONNECTION(#134677-178566)

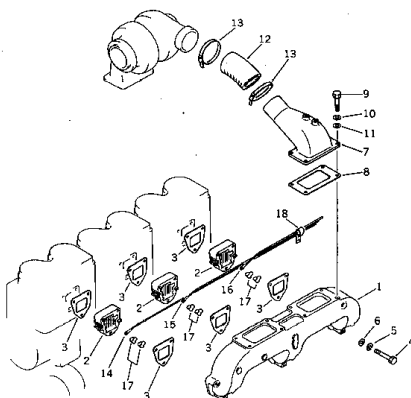
Item	Part No.	Part Name	Qty	Options
1	6643-11-4112	MANIFOLD,AIR INTAKE	1	SN: 134677-@
2	6610-11-4812	GASKET (K1)	3	SN: 134677-178566
2	6610-11-4811	☒ GASKET (K1)	3	SN: (134677-.)
3	6645-13-4191	BOLT	9	SN: 134677-178566
4	02310-11224	WASHER,SPRING	9	SN: 134677-@
5	02300-11320	WASHER	9	SN: 134677-@
6	6693-13-4230	CONNECTOR,(FOR JAPAN)	1	SN: 158651-178566
6	6693-13-4330	CONNECTOR,(FOR JAPAN)	1	SN: 134677-158650
6	6693-13-4230	CONNECTOR,(EXCEPT JAPAN)	1	SN: 134677-178566
7	6645-11-4221	GASKET (K1)	1	SN: 134677-@
8	02010-20632	BOLT	4	SN: 134677-@
9	01602-00929	WASHER,SPRING	4	SN: 134677-@
10	01640-21016	WASHER	4	SN: 134677-@
11	6657-12-4720	HOSE,(FOR JAPAN)	1	SN: 158651-@
11	6693-13-4360	CONNECTOR,(FOR JAPAN)	1	SN: 134677-158650
11	6657-12-4720	HOSE,(EXCEPT JAPAN)	1	SN: 134677-@
12	07281-01159	CLAMP,(FOR JAPAN)	2	SN: 158651-@
12	02895-67075	O-RING,(FOR JAPAN) (K1)	4	SN: 134677-158650
12	07281-01159	CLAMP,(EXCEPT JAPAN)	2	SN: 134677-@
13	6675-11-4950	COVER	1	SN: 134677-178566
14	6610-21-2720	PLUG	1	SN: 134677-178566
15	600-815-2110	GLOW PLUG	1	SN: 134677-178566
16	600-815-2190	• GASKET	1	SN: 134677-178566
	6610-81-4103	NOZZLE ASS'Y,PREHEATER	1	SN: 134677-178566
17	6610-81-4112	• NOZZLE ASS'Y,PREHEATER	1	SN: 134677-178566
18	6610-81-4120	• PLATE	1	SN: 134677-178566
19	6610-81-4132	• ADAPTER	1	SN: 134677-178566
20	6610-81-4140	• PIN	1	SN: 134677-178566
21	6610-81-4240	• O-RING	1	SN: 134677-178566
22	6610-81-4150	• GASKET	1	SN: 134677-178566
23	6610-81-8820	ELBOW	1	SN: 134677-178566
24	6675-11-4960	GASKET (K1)	1	SN: 134677-178566
25	01010-30830	BOLT	4	SN: 134677-178566
26	01602-00825	WASHER,SPRING	4	SN: 134677-178566

Item	Part No.	Part Name	Qty	Options
27	01640-20816	WASHER	4	SN: 134677-178566
28	07043-00108	PLUG,(FOR JAPAN)	1	SN: 134677-158650

Catalog signs: ☒ discontinued: use part above

Reference: 112

エアークマニホルドおよびコネクション 適用機種
FIG. 112A AIR INTAKE MANIFOLD AND CONNECTION (ENGINE NO. 178567-)



Reference: 112A

030070 AIR INTAKE MANIFOLD AND CONNECTION(#178567-)

Item	Part No.	Part Name	Qty	Options
1	6643-11-4112	MANIFOLD,AIR INTAKE	1	SN: 134677-UP
2	600-815-2860	HEATER,RIBBON	3	SN: 178567-UP
3	6610-11-4812	GASKET (K1)	6	SN: 178567-UP
4	02011-70602	BOLT	9	SN: 134677-UP
5	02310-11224	WASHER,SPRING	9	SN: 134677-UP
6	02300-11320	WASHER	9	SN: 134677-UP
7	6693-13-4280	CONNECTOR,AIR	1	SN: 178567-UP
8	6645-11-4221	GASKET (K1)	1	SN: 134677-UP
9	02010-20632	BOLT	4	SN: 134677-UP
10	01602-00929	WASHER,SPRING	4	SN: 134677-UP
11	01640-21016	WASHER	4	SN: 134677-UP
12	6657-12-4720	HOSE	1	SN: 158651-UP
13	07281-01159	CLAMP	2	SN: 158651-UP
14	6678-81-4410	WIRE	1	SN: 178567-UP
15	6678-81-4420	WIRE	1	SN: 178567-UP
16	6678-81-4350	WIRE, 1200MM	1	SN: 178567-UP
17	08038-00519	CAP	6	SN: 178567-UP
18	08036-11210	CLIP	1	SN: 178567-UP

Reference: 112A

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