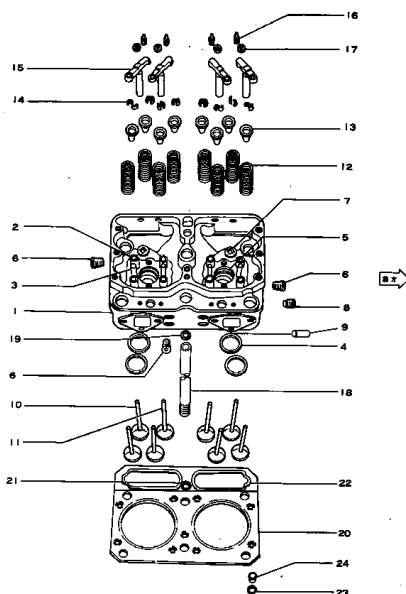


Fig. 101 シリンダヘッド
CYLINDER HEAD



Reference: 101

030010 CYLINDER HEAD

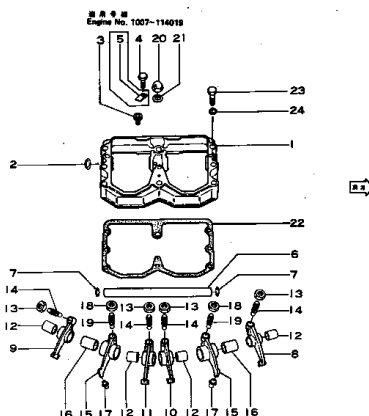
Item	Part No.	Part Name	Qty	Options
	6610-10-1001	CYLINDER HEAD ASS'Y	3	SN: .-UP
	6610-10-1000	□ CYLINDER HEAD ASS'Y	3	SN: 7671-.
	6610-11-1010	CYLINDER HEAD ASS'Y	3	SN: 1926-7670
	6610-10-1101	• CYLINDER HEAD ASS'Y	1	SN: .-UP
	6610-10-1100	• □ CYLINDER HEAD ASS'Y	1	SN: 7671-.
	6610-11-1020	• CYLINDER HEAD ASS'Y	1	SN: 1926-7670
1		• ☆ HEAD,CYLINDER	1	SN: 7671-UP
		• ☆ HEAD,CYLINDER	1	SN: 1926-7670
2	6610-11-1311	• • GUIDE,VALVE	8	SN: .-UP
	6610-11-1310	• • □ GUIDE,VALVE	8	SN: 1926-.
3	6610-11-1140	• • GUIDE,CROSSHEAD	4	SN: 1926-UP
4	6610-11-1220	• • INSERT (STD)	4	SN: .-UP
	6610-11-1120	• • □ INSERT (STD)	4	SN: 1926-.
	6610-19-1220	• • INSERT ? 0.13MM (OS)	4	SN: .-UP
	6610-19-1120	• • □ INSERT ? 0.13MM (OS)	4	SN: 1926-.
	6610-18-1220	• • INSERT ? 0.25MM (OS)	4	SN: .-UP
	6610-18-1120	• • □ INSERT ? 0.25MM (OS)	4	SN: 1926-.
	6610-17-1220	• • INSERT ? 0.50MM (OS)	4	SN: .-UP
	6610-17-1120	• • □ INSERT ? 0.50MM (OS)	4	SN: 1926-.
	6610-16-1220	• • INSERT ? 0.75MM (OS)	4	SN: .-UP
	6610-16-1120	• • □ INSERT ? 0.75MM (OS)	4	SN: 1926-.
	6610-15-1220	• • INSERT ? 1.00MM (OS)	4	SN: .-UP
	6610-15-1120	• • □ INSERT ? 1.00MM (OS)	4	SN: 1926-.
5	6610-11-1130	• • SLEEVE,INJECTOR	2	SN: 1926-UP
6	02720-11616	• • PLUG	6	SN: 1926-UP
7	6610-11-1460	• • PLUG	2	SN: 1926-UP
8	6610-11-1470	• • PLUG	1	SN: 1926-UP
9	6610-11-1420	• • PIN,DOWEL	2	SN: 1926-UP
10	6610-41-4210	• VALVE,EXHAUST	4	SN: 1926-UP
11	6610-41-4110	• VALVE,INTAKE	4	SN: 1926-UP
12	6610-41-4410	• SPRING,VALVE	8	SN: 1926-UP
13	6610-41-4510	• GUIDE,VALVE SPRING	8	SN: 1926-UP
14	6600-01-3910	• COLLET,HALF ? VALVE	16	SN: 1926-UP
15	6610-41-5610	CROSSHEAD,ADJUSTING	12	SN: 1926-UP

Item	Part No.	Part Name	Qty	Options
16	6610-41-5620	SCREW	12	SN: 1926-UP
17	6600-01-2520	NUT	12	SN: 1926-UP
18	6610-21-2610	PIPE,OIL	3	SN: 1926-UP
19	6610-11-1711	GASKET (K2)	3	SN: .-UP
	6610-11-1710	GASKET (K2)	3	SN: 1926-.
	6610-11-1080	GASKET ASS'Y,CYLINDER HEAD (K2)	3	SN: 1926-UP
20		• ☆ GASKET (K2)	1	SN: 1926-UP
21	6610-11-1840	•• GROMMET (K2)	1	SN: 1926-UP
22	6610-11-1830	•• RING (K2)	2	SN: 1926-UP
23	6610-11-1820	•• GROMMET (K2)	8	SN: 1926-UP
24	6610-11-1850	• RETAINER (K2)	8	SN: 1926-UP

Catalog signs: ☐ part above may be used instead ☆ not supplied separately: assembly only

Reference: 101

Fig. 102 ROCKER ARM AND HOUSING



Reference: 102

030020 ROCKER ARM AND HOUSING

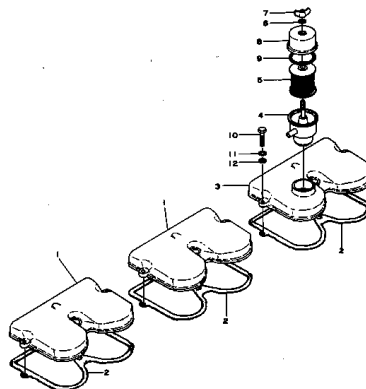
Item	Part No.	Part Name	Qty	Options
	6620-11-7010	HOUSING ASS'Y,ROCKER ARM	3	SN: 1926-UP
	6610-11-7020	• HOUSING ASS'Y,ROCKER ARM	1	SN: 1926-UP
1	6610-11-7110	•• HOUSING,ROCKER ARM	1	SN: 1926-UP
2	6610-11-7150	•• PLUG,EXPANSION	2	SN: 1926-UP
3	6610-11-7140	• PLUG,VENTILATOR	1	SN: 1926-UP
4	6610-11-7330	• SCREW	1	SN: 1926-UP
5	6610-11-7340	• PLATE,LOCK (K2)	1	SN: 1926-UP
	6610-41-5020	• SHAFT ASS'Y,ROCKER ARM	1	SN: 1926-UP
6		•• ☆ SHAFT,ROCKER ARM	1	SN: 1926-UP
7	6610-41-5220	•• PLUG	2	SN: 1926-UP
	6610-41-5030	• ARM ASS'Y,EXHAUST VALVE ? NO.1 ?3 ?5	1	SN: 1926-UP
	6610-41-5050	• ARM ASS'Y,EXHAUST VALVE ? NO.2 ?4 ?6	1	SN: 1926-UP
	6620-41-5030	• ARM ASS'Y,INTAKE VALVE ? NO.1 ?3 ?5	1	SN: 1926-UP
	6620-41-5050	• ARM ASS'Y,INTAKE VALVE ? NO.2 ?4 ?6	1	SN: 1926-UP
	6610-41-5040	•• ARM ASS'Y,EXHAUST VALVE ? NO.1 ?3 ?5	1	SN: 1926-UP
	6610-41-5060	•• ARM ASS'Y,EXHAUST VALVE ? NO.2 ?4 ?6	1	SN: 1926-UP
	6620-41-5040	•• ARM ASS'Y,INTAKE VALVE ? NO.1 ?3 ?5	1	SN: 1926-UP
	6620-41-5060	•• ARM ASS'Y,INTAKE VALVE ? NO.2 ?4 ?6	1	SN: 1926-UP
8		••• ☆ ARM,EXHAUST VALVE ? NO.1 ?3 ?5	1	SN: 1926-UP
9		••• ☆ ARM,EXHAUST VALVE ? NO.2 ?4 ?6	1	SN: 1926-UP
10		••• ☆ ARM,INTAKE VALVE ? NO.1 ?3 ?5	1	SN: 1926-UP
11		••• ☆ ARM,INTAKE VALVE ? NO.2 ?4 ?6	1	SN: 1926-UP
12	6610-41-5330	••• BUSHING,ARM	1	SN: 1926-UP
13	6610-41-5360	•• NUT	1	SN: 1926-UP
14	6610-41-5350	•• SCREW,ADJUSTING	1	SN: 1926-UP
	6610-41-5070	• ARM ASS'Y,INJECTOR	2	SN: 1926-UP
	6610-41-5080	•• ARM ASS'Y,INJECTOR	1	SN: 1926-UP
15		••• ☆ ARM,INJECTOR	1	SN: 1926-UP
16	6610-41-5530	••• BUSHING,ROCKER ARM	1	SN: 1926-UP
17	6610-41-5540	••• SOCKET,INJECTOR	1	SN: 1926-UP
18	6600-01-2510	•• NUT	1	SN: 1926-UP
19	6610-41-5550	•• SCREW,ADJUSTING	1	SN: 1926-UP
20	6610-11-7310	CAP,OIL PIPE	3	SN: 1926-UP
21	6610-11-7320	GASKET (K2)	3	SN: 1926-UP

Item	Part No.	Part Name	Qty	Options
22	6610-11-7811	GASKET (K2)	3	SN: 1926-UP
	6610-11-7810	☒ GASKET (K2)	3	SN: (1926-6809)
23	02010-30889	BOLT	19	SN: 1926-UP
24	02310-11632	WASHER,SPRING	19	SN: 1926-.

Catalog signs: ☆ not supplied separately: assembly only ☒ discontinued: use part above

Reference: 102

Fig. 103 ROCKER ARM HOUSING COVER



Reference: 103

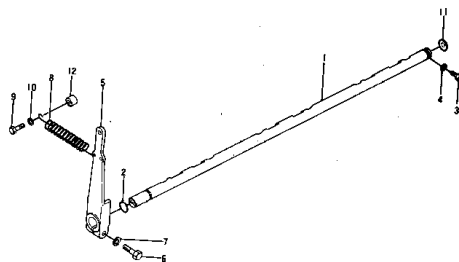
030030 ROCKER ARM HOUSING COVER

Item	Part No.	Part Name	Qty	Options
1	6610-11-8120	COVER,ROCKER HOUSING	2	SN: 1926-UP
2	6610-11-8810	GASKET (K2)	3	SN: 1926-UP
3	6610-11-8110	COVER,ROCKER HOUSING	1	SN: 1926-UP
	6620-21-7501	BREATHER ASS'Y,CRANKCASE	1	SN: 8289-UP
	6620-21-7500	□ BREATHER ASS'Y,CRANKCASE	1	SN: 1926-8288
4	6620-21-7511	• BODY	1	SN: 8289-UP
	6620-21-7510	• □ BODY	1	SN: 1926-8288
5	6620-21-7550	• ELEMENT,BREATHER	1	SN: 1926-UP
6	6620-21-7560	• GASKET (K2)	1	SN: 1926-UP
7	6620-21-7540	• NUT,WING	1	SN: 1926-UP
8	6620-21-7520	• COVER,BREATHER	1	SN: 1926-UP
9	6620-21-7530	• GASKET (K2)	1	SN: 1926-UP
10	02010-20632	BOLT	9	SN: 3056-UP
	6600-01-2180	□ BOLT	9	SN: 1926-3055
11	02310-11224	WASHER,SPRING	9	SN: 1926-UP
12	02300-11320	WASHER	9	SN: 1926-UP

Catalog signs: □ part above may be used instead

Reference: 103

Fig. 108 コンプレッション リリース (適用機種 GD37 Engine No. 1926~)



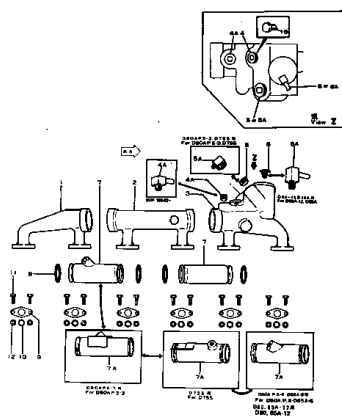
Reference: 108

030040 COMPRESSION RELEASE

Item	Part No.	Part Name	Qty	Options
1	6623-41-8113	SHAFT,COMPRESSION RELEASE	1	SN: 16031-UP
	6623-41-8112	SHAFT,COMPRESSION RELEASE	1	SN: 7671-16030
	6623-41-8110	SHAFT,COMPRESSION RELEASE	1	SN: 1926-7670
2	02891-02016	O-RING (K2)	2	SN: 7671-UP
	02891-02016	O-RING (K2)	1	SN: 1926-7670
3	6610-41-8710	BOLT	1	SN: 1926-UP
4	6600-01-2620	WASHER	1	SN: 1926-UP
5	6686-42-8210	LEVER,COMPRESSION RELEASE	1	SN: 16031-UP
	6610-41-8214	LEVER,COMPRESSION RELEASE	1	SN: 1926-16030
6	01010-31240	BOLT	1	SN: 16031-UP
	02010-20638	BOLT	1	SN: 1926-16030
7	01602-01236	WASHER,SPRING	1	SN: 16031-UP
	02310-11224	WASHER,SPRING	1	SN: 1926-16030
8	6610-41-8220	SPRING	1	SN: 1926-UP
9	02030-20522	BOLT	1	SN: 16031-UP
	02030-20516	BOLT	1	SN: 1926-16030
10	02310-11020	WASHER,SPRING	1	SN: 1926-UP
11	6600-01-2810	PLUG,EXPANSION	1	SN: 1926-7670
12	6691-41-8230	SPACER	1	SN: 16031-UP

Reference: 108

ウォーター マニホールド
Fig. 109 WATER MANIFOLD



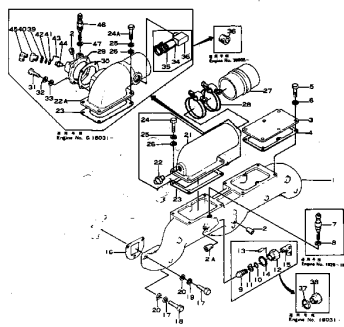
Reference: 109

030050 WATER MANIFOLD

Item	Part No.	Part Name	Qty	Options
1	6610-11-6131	MANIFOLD,WATER ? REAR	1	SN: 1926-UP
2	6610-11-6121	MANIFOLD,WATER ? CENTER	1	SN: 1926-UP
3	6610-11-6111	MANIFOLD,WATER ? FRONT	1	SN: 1926-UP
4	02720-20810	PLUG	1	SN: 1926-UP
4A	02720-20810	PLUG	1	SN: 1926-UP
5	02720-21213	PLUG	1	SN: 1926-UP
6	6600-01-3920	VALVE	1	SN: 1926-UP
7	6610-11-6140	COUPLING	2	SN: 1926-UP
7A	6610-11-6151	COUPLING,(COLD WEATHER SPEC.)	1	SN: 19942-UP
8	02893-05043	O-RING (K2)	4	SN: 1926-UP
	6610-11-6080	GASKET ASS'Y,WATER MANIFOLD (K2)	6	SN: 1926-UP
9	6610-11-6810	• PLATE,RETAINING (K2)	1	SN: 1926-UP
10	6610-11-6820	• RING,SEAL (K2)	1	SN: 1926-UP
11	02030-30522	BOLT	12	SN: 1926-UP
12	02310-11020	WASHER,SPRING	12	SN: 1926-UP

Reference: 109

Fig. 114 エアー インテーク マニホールド および コネクション
AIR INTAKE MANIFOLD AND CONNECTION
(GD37 Engine No. 1926~)



Reference: 114

030060 AIR INTAKE MANIFOLD AND CONNECTION

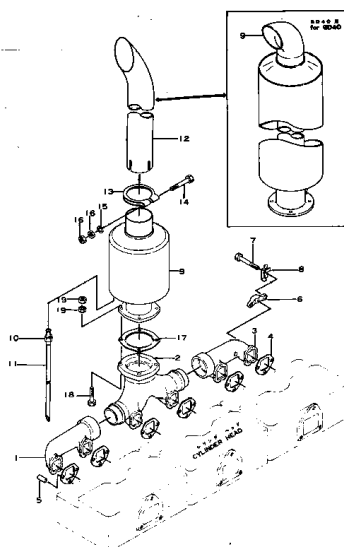
Item	Part No.	Part Name	Qty	Options
	6679-10-4003	MANIFOLD ASS'Y,AIR INTAKE	1	SN: 16031-UP
	6679-10-4002	MANIFOLD ASS'Y,AIR INTAKE	1	SN: 7671-16030
	6679-10-4001	MANIFOLD ASS'Y,AIR INTAKE	1	SN: 6474-7670
	6679-10-4000	MANIFOLD ASS'Y,AIR INTAKE	1	SN: 1926-6473
	6679-10-4111	• MANIFOLD ASS'Y,AIR INTAKE	1	SN: 16031-UP
	6679-10-4110	• MANIFOLD ASS'Y,AIR INTAKE	1	SN: 1926-16030
1		• ☆ MANIFOLD,AIR INTAKE	1	SN: 1926-UP
2	02720-20204	• PLUG	3	SN: 16031-UP
	02720-20204	• PLUG	2	SN: 1926-16030
2A	6610-21-2720	• PLUG	1	SN: 16031-UP
3	6645-11-4170	• PLATE	1	SN: 1926-UP
4	6645-11-4180	• GASKET (K2)	1	SN: 1926-UP
5	02010-20632	• BOLT	6	SN: 1926-UP
6	02310-11224	• WASHER,SPRING	6	SN: 1926-UP
7	6610-81-4211	• GLOW PLUG ASS'Y,PRE-HEATER	1	SN: 6474-16030
	6610-81-4210	• □ GLOW PLUG ASS'Y,PRE-HEATER	1	SN: 1926-6473
8	6610-81-4230	• GASKET	1	SN: 1926-16030
	6610-81-4103	• NOZZLE ASS'Y,PRE-HEATER	1	SN: 6474-16030
	6610-81-4100	• □ NOZZLE ASS'Y,PRE-HEATER	1	SN: 1926-6473
9	6610-81-4112	• NOZZLE ASS'Y	1	SN: 6474-16030
	6610-81-4110	• □ NOZZLE ASS'Y	1	SN: 1926-6473
10	02890-01007	• O-RING	1	SN: 1926-16030
11	6610-81-4120	• PLATE	1	SN: 1926-16030
12	6610-81-4132	• ADAPTER,NOZZLE	1	SN: 6474-16030
	6610-81-4130	• □ ADAPTER,NOZZLE	1	SN: 1926-6473
13	6610-81-4140	• PIN,SPRING	1	SN: 1926-16030
14	6610-81-4150	• GASKET	1	SN: 1926-16030
15	6610-81-8820	• ELBOW,PRIMING PUMP	1	SN: 7671-16030
	6600-01-3290	• ELBOW,PRIMING PUMP	1	SN: 1926-7670
16	6610-11-4811	GASKET (K2)	3	SN: 1926-UP
	6610-11-4810	☒ GASKET (K2)	3	SN: (1926-10733)
17	02010-20632	BOLT	6	SN: 1926-UP
18	02010-20638	BOLT	3	SN: 1926-UP
19	02310-11224	WASHER,SPRING	9	SN: 1926-UP
20	02300-11320	WASHER	9	SN: 1926-UP
	6684-10-4210	CONNECTOR ASS'Y,AIR INTAKE	1	SN: 1926-16030
21		• ☆ CONNECTOR	1	SN: 1926-16030
22	6684-11-4310	• NIPPLE	1	SN: 1926-16030
22A	6679-11-4210	CONNECTOR	1	SN: 16031-UP
23	6645-11-4221	GASKET (K2)	1	SN: 16031-UP
	6645-11-4220	GASKET (K2)	1	SN: 1926-16030
24	02010-20632	BOLT	4	SN: 1926-UP
25	02310-11224	WASHER,SPRING	4	SN: 1926-UP
26	02300-11320	WASHER	4	SN: 1926-UP
27	6684-11-4340	HOSE,AIR CLEANER	1	SN: 16031-UP
	6679-11-4240	HOSE,AIR CLEANER	1	SN: 1926-16030
28	6679-11-4251	CLAMP	4	SN: 1926-UP

Item	Part No.	Part Name	Qty	Options
29	6675-11-4950	COVER,COLD START	1	SN: 16031-UP
30	6675-11-4960	GASKET (K2)	1	SN: 16031-UP
31	01010-30830	BOLT	4	SN: 31520-UP
	01000-30830	BOLT	4	SN: 16031-31519
32	01602-00825	WASHER,SPRING	4	SN: 16031-UP
33	01641-20812	WASHER	4	SN: 16031-UP
34	6684-11-4330	HOSE	1	SN: 16031-38804
35	07280-03626	CLAMP	2	SN: 16031-38804
36	02720-11616	PLUG	1	SN: 38805-UP
	6679-11-4311	ELBOW	1	SN: 31520-38804
	6679-11-4310	ELBOW	1	SN: 16031-31519
37	6610-81-4150	GASKET (K2)	1	SN: 16031-UP
38	6600-01-2880	PLUG	1	SN: 16031-UP
	6610-81-4103	NOZZLE ASS'Y,PRE-HEATER	1	SN: 16031-UP
39	6610-81-4150	• GASKET	1	SN: 16031-UP
40	6610-81-4132	• ADAPTER,NOZZLE	1	SN: 16031-UP
41	6610-81-4120	• PLATE	1	SN: 16031-UP
42	6610-81-4240	• O-RING	1	SN: 16031-UP
43	6610-81-4112	• NOZZLE ASS'Y,PRE-HEATER	1	SN: 16031-UP
44	6610-81-4140	• PIN,SPRING	1	SN: 16031-UP
45	6610-81-8820	ELBOW,PRIMING PUMP	1	SN: 16031-UP
46	6610-81-4211	GLOW PLUG ASS'Y,PRE-HEATER	1	SN: 16031-UP
47	6610-81-4230	• GASKET	1	SN: 16031-UP

Catalog signs: ☆ not supplied separately: assembly only ☐ part above may be used instead ☒ discontinued: use part above

Reference: 114

エキゾースト マニホールド および マフラー
Fig. 119 EXHAUST MANIFOLD AND MUFFLER
(GD37,GD40 適用 機種 Engine No. 1926~)



Reference: 119

030070 EXHAUST MANIFOLD AND MUFFLER

Item	Part No.	Part Name	Qty	Options
1	6643-11-5110	MANIFOLD,EXHAUST ? FRONT	1	SN: 1926-UP
2	6643-11-5120	MANIFOLD,EXHAUST ? CENTER	1	SN: 1926-UP
3	6643-11-5130	MANIFOLD,EXHAUST ? REAR	1	SN: 1926-UP
4	6620-11-5810	GASKET,EXHAUST MANIFOLD (K2)	6	SN: 1926-UP
5	6610-11-1420	PIN,DOWEL	6	SN: 1926-UP
6	6610-11-5211	CLAMP	6	SN: 21202-UP
	6610-11-5210	□ CLAMP	6	SN: 1926-21201
7	6610-11-5350	BOLT	12	SN: 21202-UP
	02011-40702	BOLT	12	SN: 1926-21201
8	6610-11-5220	PLATE,LOCK (K2)	12	SN: 1926-UP
	6679-10-5700	MUFFLER ASS'Y	1	SN: 1926-38804
9	6679-11-5711	• MUFFLER	1	SN: 12857-38804
	6679-11-5710	• □ MUFFLER	1	SN: 1926-12856
10	07202-60814	• NUT,UNION	1	SN: 1926-38804
11	6679-11-5771	• PIPE,DRAIN	1	SN: 30189-38804
	6679-11-5770	• □ PIPE,DRAIN	1	SN: 1926-30188
12	6679-11-5730	• PIPE,EXHAUST	1	SN: 1926-38804
13	6679-11-5740	• CLAMP	1	SN: 1926-38804
14	6005201-5-30	• SCREW	1	SN: 1926-38804
15	01640-21223	• WASHER	1	SN: 1926-38804
16	01582-21210	• NUT	2	SN: 1926-38804
17	6643-11-5750	GASKET,MUFFLER (K2)	1	SN: 1926-UP
18	01050-61255	BOLT	4	SN: 1926-UP
19	01582-21210	NUT,LOCK	8	SN: 1926-38804

Catalog signs: □ part above may be used instead

Reference: 119

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