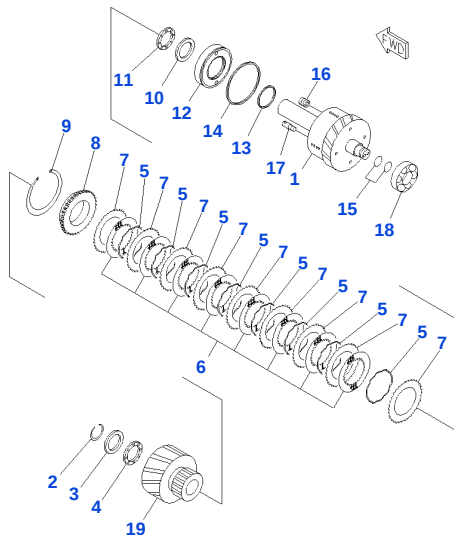




PJ3M008

Reference: F2320-51A0

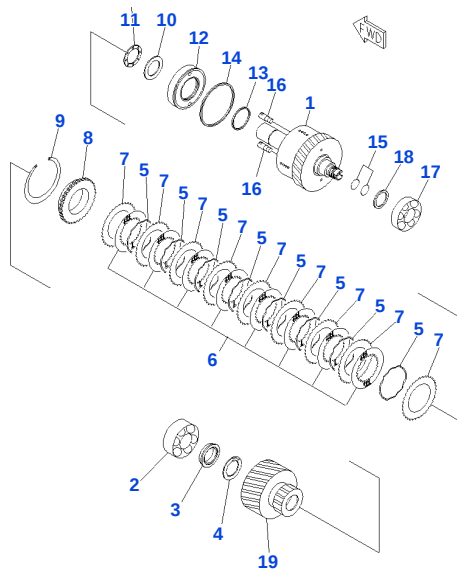
030010 TRANSMISSION INPUT SHAFT (#10001-10117)

Item	Part No.	Part Name	Qty	Options
	772-13-20T00	MARINE GEAR ASSEMBLY (1.62)	1	SN: 10001-@
	772-13-20T10	MARINE GEAR ASSEMBLY (2.18)	1	SN: 10001-@
	772-13-20T20	MARINE GEAR ASSEMBLY (2.56)	1	SN: 10001-@
	772-13-20T30	MARINE GEAR ASSEMBLY (3.09)	1	SN: 10001-@
	772-13-20T40	MARINE GEAR ASSEMBLY (3.45)	1	SN: 10001-@
	COLLAR ASSEMBLY COMPONENTS FIG.F2320-51A0 TO FIG.F2320-65A0 INCLUDED.			
1	772-13-12712	• SHAFT ASSEMBLY	1	SN: 10070-@
1	772-13-12711	• SHAFT ASSEMBLY	1	SN: 10065-10069
1	772-13-12710	• SHAFT ASSEMBLY, INPUT	1	SN: 10001-10064
1		• ☆ SHAFT, INPUT	1	SN: 10001-@
1		• ☆ GEAR	1	SN: 10070-@
1		• ☆ GEAR	1	SN: 10064-10069
1		• ☆ GEAR, FORWARD	1	SN: 10001-10063
1		• ☆ ORIFICE	1	SN: 10001-@
1		• ☆ PLUG	1	SN: 10001-@
1		• ☆ BALL	1	SN: 10001-@
2	7720-50-2430	• LINK	1	SN: 10001-@
3	772-13-12460	• WASHER	2	SN: 10001-@
4	772-13-12450	• BEARING, THRUST	1	SN: 10001-@
5	772-13-12680	• SPRING, WAVE	8	SN: 10001-@
6	772-13-12670	• DISK	8	SN: 10001-@
7	772-13-12660	• PLATE, SEPARATE	9	SN: 10001-@
8	772-13-13291	• PLATE, END	1	SN: 10001-@
9	714-08-19510	• RING, SNAP	1	SN: 10001-@
10	772-13-12460	• WASHER	1	SN: 10001-@
11	7720-50-2450	• BEARING	1	SN: 10001-@
12	772-13-12552	• PISTON	1	SN: 10070-@
12	772-13-12551	• PISTON	1	SN: 10065-10069
12	772-13-12550	• PISTON	1	SN: 10001-10064
13	714-10-19210	• RING, SEAL (K1)	1	SN: 10001-@
14	714-11-19230	• RING, SEAL (K1)	1	SN: 10001-@
15	07018-00402	• LINK	2	SN: 10001-@
16	7720-48-2580	• SCREW	2	SN: 10001-@
17	772-19-12611	• SCREW	2	SN: 10065-10069
17	772-19-12610	• SCREW	2	SN: 10001-10064
18	772-13-12640	• BEARING	1	SN: 10001-@
19	772-13-15130	• GEAR ASSEMBLY, TEETH 34, (1.62)	1	SN: 10001-@
19	772-13-15230	• GEAR ASSEMBLY, TEETH 28, (2.18)	1	SN: 10001-@
19	772-13-15330	• GEAR ASSEMBLY, TEETH 25, (2.56)	1	SN: 10001-@
19	772-13-15430	• GEAR ASSEMBLY, TEETH 22, (3.09)	1	SN: 10001-@
19	772-13-15530	• GEAR ASSEMBLY, TEETH 20, (3.45)	1	SN: 10001-@
19		• ☆ GEAR, TEETH 34, (1.62)	1	SN: 10001-@
19		• ☆ GEAR, COUNTER 28, (2.18)	1	SN: 10001-@
19		• ☆ GEAR, NUMBER OF TEETH 25, (2.56)	1	SN: 10001-@
19		• ☆ GEAR, TEETH 22, (3.09)	1	SN: 10001-@

Item	Part No.	Part Name	Qty	Options
19		••☆ GEAR, NUMBER OF TEETH 20, (3.45)	1	SN: 10001-@
19		••☆ BUSH	1	SN: 10001-@

Catalog signs: ☆ not supplied separately; assembly only

Reference: F2320-51A0



Reference: F2320-52A0

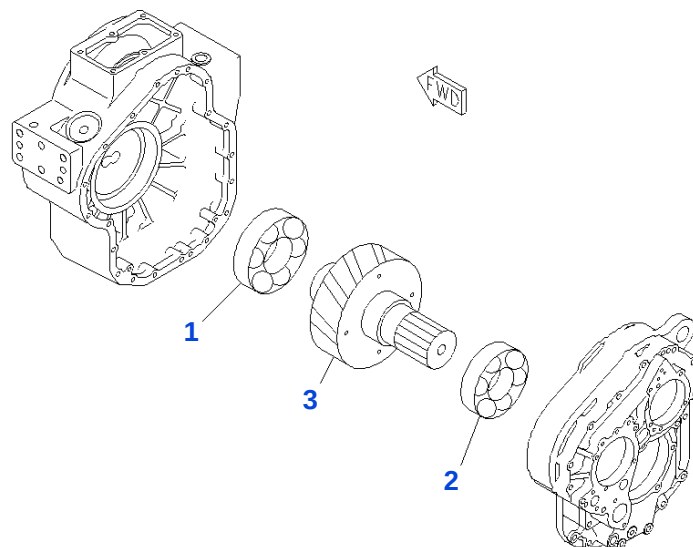
030020 TRANSMISSION REVERSE SHAFT (#10001-10117)

Item	Part No.	Part Name	Qty	Options
	772-13-20T00	MARINE GEAR ASSEMBLY (1.62)	1	SN: 10001-@
	772-13-20T10	MARINE GEAR ASSEMBLY (2.18)	1	SN: 10001-@
	772-13-20T20	MARINE GEAR ASSEMBLY (2.56)	1	SN: 10001-@
	772-13-20T30	MARINE GEAR ASSEMBLY (3.09)	1	SN: 10001-@
	772-13-20T40	MARINE GEAR ASSEMBLY (3.45)	1	SN: 10001-@
		COLLAR ASSEMBLY COMPONENTS FIG.F2320-51A0 TO FIG.F2320-65A0 INCLUDED.		
1	772-13-12912	• SHAFT ASSEMBLY,REVERSE	1	SN: 10070-@
1	772-13-12911	• SHAFT ASSEMBLY,REVERSE	1	SN: 10065-10069
1	772-13-12910	• SHAFT ASSEMBLY,REVERSE	1	SN: 10001-10064
1		• ☆ SHAFT,REVERSE	1	SN: 10001-@
1		• ☆ GEAR	1	SN: 10070-@
1		• ☆ GEAR	1	SN: 10065-10069
1		• ☆ GEAR,REVERSE	1	SN: 10001-10064
1		• ☆ ORIFICE	1	SN: 10001-@
1		• ☆ BALL	1	SN: 10001-@
2	772-13-12860	• BEARING	1	SN: 10001-@
3	772-13-12980	• COLLAR	1	SN: 10001-@
4	772-13-12470	• WASHER, THRUST	1	SN: 10001-@
5	772-13-12680	• SPRING, WAVE	8	SN: 10001-@
6	772-13-12670	• DISK	8	SN: 10001-@
7	772-13-12660	• PLATE, SEPARATE	9	SN: 10001-@
8	772-13-13291	• PLATE, END	1	SN: 10001-@
9	714-08-19510	• RING,SNAP	1	SN: 10001-@
10	772-13-12460	• WASHER	1	SN: 10001-@
11	7720-50-2450	• BEARING	1	SN: 10001-@
12	772-13-12552	• PISTON	1	SN: 10070-@
12	772-13-12551	• PISTON	1	SN: 10065-10069
12	772-13-12550	• PISTON	1	SN: 10001-10064
13	714-10-19210	• RING, SEAL (K1)	1	SN: 10001-@
14	714-11-19230	• RING, SEAL (K1)	1	SN: 10001-@
15	07018-00402	• LINK	2	SN: 10001-@
16	772-19-12611	• SCREW	2	SN: 10065-10069
16	772-19-12610	• SCREW	2	SN: 10001-10064
17	419-22-11820	• BEARING	1	SN: 10001-@
18	772-13-12990	• COLLAR	1	SN: 10001-@
19	772-13-15130	• GEAR ASSEMBLY, TEETH 34, (1.62)	1	SN: 10001-@
19	772-13-15230	• GEAR ASSEMBLY, TEETH 28, (2.18)	1	SN: 10001-@
19	772-13-15330	• GEAR ASSEMBLY, TEETH 25, (2.56)	1	SN: 10001-@
19	772-13-15430	• GEAR ASSEMBLY, TEETH 22, (3.09)	1	SN: 10001-@
19	772-13-15530	• GEAR ASSEMBLY, TEETH 20, (3.45)	1	SN: 10001-@
19		• ☆ GEAR, TEETH 34, (1.62)	1	SN: 10001-@
19		• ☆ GEAR, COUNTER 28,(2.18)	1	SN: 10001-@
19		• ☆ GEAR, NUMBER OF TEETH 25, (2.56)	1	SN: 10001-@
19		• ☆ GEAR, TEETH 22, (3.09)	1	SN: 10001-@
19		• ☆ GEAR, NUMBER OF TEETH 20, (3.45)	1	SN: 10001-@

Item	Part No.	Part Name	Qty	Options
19		••☆ BUSH	1	SN: 10001-@

Catalog signs: ☆ not supplied separately: assembly only

Reference: F2320-52A0



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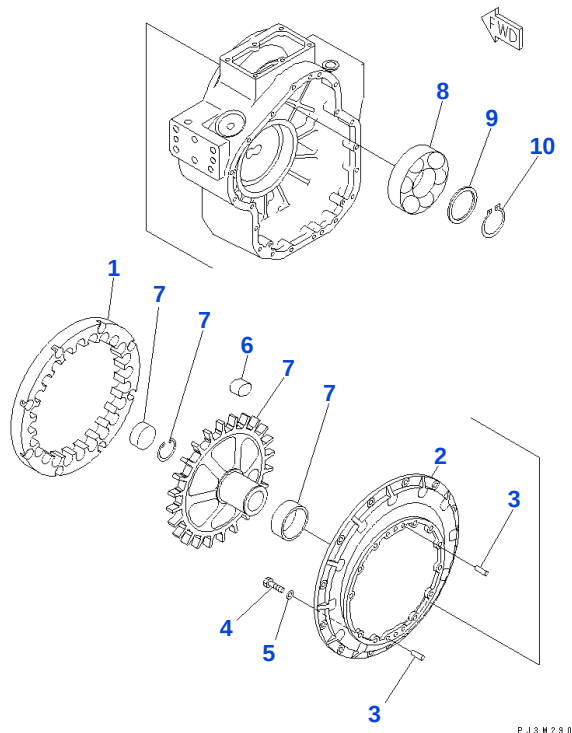
Reference: F2320-53A0

030030 TRANSMISSION OUTPUT SHAFT

Item	Part No.	Part Name	Qty	Options
	772-13-20T00	MARINE GEAR ASSEMBLY (1.62)	1	SN: 10001-UP
	772-13-20T10	MARINE GEAR ASSEMBLY (2.18)	1	SN: 10001-UP
	772-13-20T20	MARINE GEAR ASSEMBLY (2.56)	1	SN: 10001-UP
	772-13-20T30	MARINE GEAR ASSEMBLY (3.09)	1	SN: 10001-UP
	772-13-20T40	MARINE GEAR ASSEMBLY (3.45)	1	SN: 10001-UP
	COLLAR ASSEMBLY COMPONENTS FIG.F2320-51A0 TO FIG.F2320-65A0 INCLUDED.			
1	772-13-13410	• BEARING	1	SN: 10001-UP
2	7720-50-3221	• BEARING	1	SN: 10001-UP
3	772-13-15180	• SHAFT ASSEMBLY, (1.62)	1	SN: 10001-UP
3	772-13-15280	• SHAFT ASSEMBLY,(2.18)	1	SN: 10001-UP
3	772-13-15380	• SHAFT ASSEMBLY, (2.56)	1	SN: 10001-UP
3	772-13-15480	• SHAFT ASSEMBLY,(3.09)	1	SN: 10001-UP
3	772-13-15580	• SHAFT ASSEMBLY, (3.45)	1	SN: 10001-UP
3		•• ☆ GEAR, NUMBER OF TEETH 55, (1.62)	1	SN: 10001-UP
3		•• ☆ GEAR, NUMBER OF TEETH 61, (2.18)	1	SN: 10001-UP
3		•• ☆ GEAR, NUMBER OF TEETH 64, (2.56)	1	SN: 10001-UP
3		•• ☆ GEAR, NUMBER OF TEETH 68, (3.09)	1	SN: 10001-UP
3		•• ☆ GEAR, NUMBER OF TEETH 69, (3.45)	1	SN: 10001-UP
3		•• ☆ SHAFT	1	SN: 10001-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: F2320-53A0



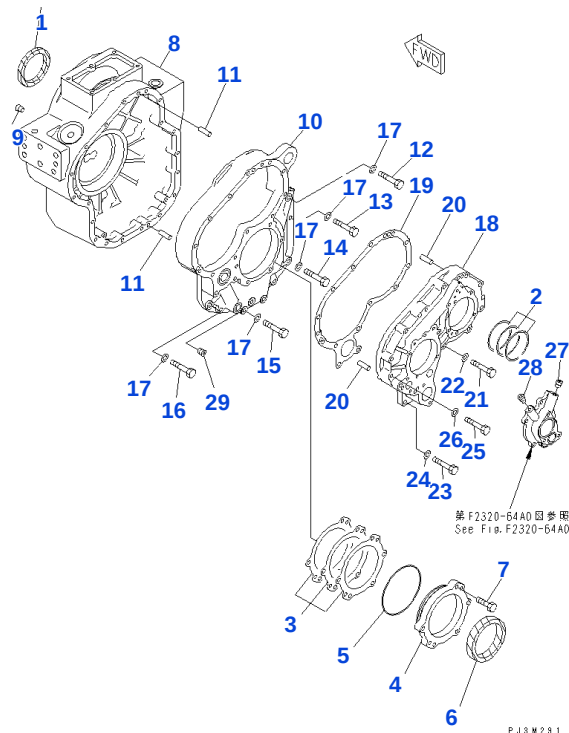
Reference: F2320-54A0

030040 TRANSMISSION FLYWHEEL

Item	Part No.	Part Name	Qty	Options
	772-13-20T00	MARINE GEAR ASSEMBLY (1.62)	1	SN: 10001-UP
	772-13-20T10	MARINE GEAR ASSEMBLY (2.18)	1	SN: 10001-UP
	772-13-20T20	MARINE GEAR ASSEMBLY (2.56)	1	SN: 10001-UP
	772-13-20T30	MARINE GEAR ASSEMBLY (3.09)	1	SN: 10001-UP
	772-13-20T40	MARINE GEAR ASSEMBLY (3.45)	1	SN: 10001-UP
		COLLAR ASSEMBLY COMPONENTS FIG.F2320-51A0 TO FIG.F2320-65A0 INCLUDED.		
1	772-19-11310	• LINK	1	SN: 10001-UP
2	772-13-11210	• HOUSING	1	SN: 10001-UP
3	04020-01228	• PIN	2	SN: 10001-UP
4	01010-81035	• BOLT	12	SN: 10001-UP
5	01643-31032	• WASHER	12	SN: 10001-UP
6	7720-30-2111	• DUMPER	24	SN: 10001-UP
7	772-13-12210	• SPIDER ASSEMBLY	1	SN: 10001-UP
7		• • ☆ SPIDER	1	SN: 10001-UP
7		• • ☆ BUSH	1	SN: 10001-UP
7		• • ☆ LINK	1	SN: 10001-UP
7		• • ☆ PLUG	1	SN: 10001-UP
8	772-13-12180	• BEARING	1	SN: 10001-UP
9	772-13-12150	• COLLAR	1	SN: 10001-UP
10	04064-08025	• LINK	1	SN: 10001-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: F2320-54A0



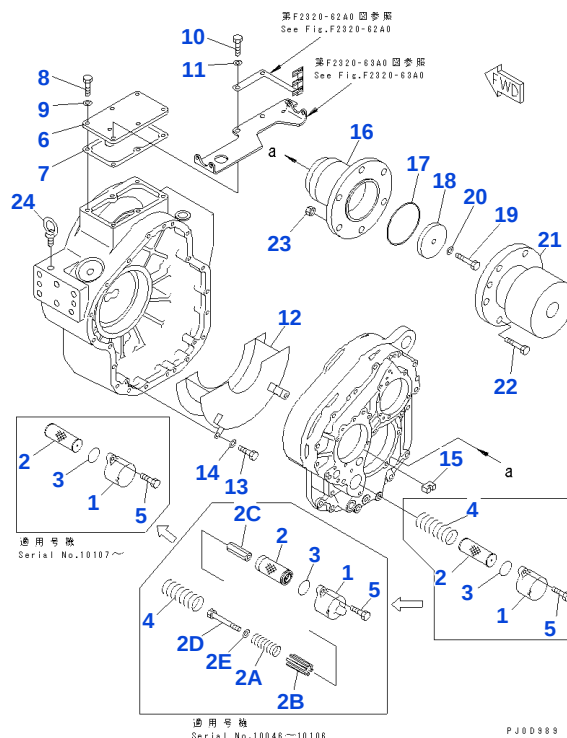
Reference: F2320-55A0

030050 TRANSMISSION CASE (1/2)

Item	Part No.	Part Name	Qty	Options
	772-13-20T00	MARINE GEAR ASSEMBLY (1.62)	1	SN: 10001-UP
	772-13-20T10	MARINE GEAR ASSEMBLY (2.18)	1	SN: 10001-UP
	772-13-20T20	MARINE GEAR ASSEMBLY (2.56)	1	SN: 10001-UP
	772-13-20T30	MARINE GEAR ASSEMBLY (3.09)	1	SN: 10001-UP
	772-13-20T40	MARINE GEAR ASSEMBLY (3.45)	1	SN: 10001-UP
	COLLAR ASSEMBLY COMPONENTS FIG.F2320-51A0 TO FIG.F2320-65A0 INCLUDED.			
1	772-13-12620	• SEAL, OIL (K1)	1	SN: 10001-UP
2	7720-50-2570	• SHIM, 1.0MM (K1)	3	SN: 10001-UP
2	7720-50-2560	• SHIM, 0.2MM (K1)	4	SN: 10001-UP
2	7720-50-2550	• SHIM, 0.1MM (K1)	2	SN: 10001-UP
2	7720-50-2620	• SHIM, 0.05MM (K1)	1	SN: 10001-UP
3	772-13-13450	• SHIM, 0.5MM (K1)	4	SN: 10001-UP
3	772-13-13460	• SHIM, 0.1MM (K1)	5	SN: 10001-UP
3	772-13-13470	• SHIM, 0.05MM (K1)	1	SN: 10001-UP
4	772-13-14270	• RETAINER, OUTPUT	1	SN: 10001-UP
5	07000-12145	• O RING (K1)	1	SN: 10001-UP
6	714-07-18530	• SEAL, OIL (K1)	1	SN: 10001-UP
7	01010-81245	• BOLT	5	SN: 10001-UP
8	772-13-14210	• CASE,MAIN	1	SN: 10001-UP
9	07043-A0312	• PLUG	3	SN: 10001-UP
10	772-13-14230	• COVER, MAIN	1	SN: 10001-UP
11	04020-01228	• PIN	2	SN: 10001-UP
12	01010-81260	• BOLT	1	SN: 10001-UP
13	01010-81250	• BOLT	1	SN: 10001-UP
14	01020-11250	• BOLT	3	SN: 10001-UP
15	01020-11275	• BOLT	1	SN: 10001-UP
16	01020-11260	• BOLT	2	SN: 10001-UP
17	01643-31232	• WASHER	8	SN: 10001-UP
18	772-13-14260	• COVER	1	SN: 10001-UP
19	772-13-14450	• GASKET (K1)	1	SN: 10001-UP
20	04020-01228	• PIN	2	SN: 10001-UP
21	01010-81265	• BOLT	4	SN: 10001-UP
22	01643-31232	• WASHER	4	SN: 10001-UP

Item	Part No.	Part Name	Qty	Options
23	01011-81240	• BOLT	2	SN: 10001-UP
24	01643-31232	• WASHER	2	SN: 10001-UP
25	01011-81215	• BOLT	8	SN: 10001-UP
26	01643-31232	• WASHER	8	SN: 10001-UP
27	07043-70211	• PLUG	1	SN: 10001-UP
28	07043-70108	• PLUG	1	SN: 10001-UP
29	07043-70617	• PLUG	1	SN: 10001-UP

Reference: F2320-55A0



Reference: F2320-56A0

030060 TRANSMISSION CASE (2/2)

Item	Part No.	Part Name	Qty	Options
	772-13-20T00	MARINE GEAR ASSEMBLY (1.62)	1	SN: 10001-UP
	772-13-20T10	MARINE GEAR ASSEMBLY (2.18)	1	SN: 10001-UP
	772-13-20T20	MARINE GEAR ASSEMBLY (2.56)	1	SN: 10001-UP
	772-13-20T30	MARINE GEAR ASSEMBLY (3.09)	1	SN: 10001-UP
	772-13-20T40	MARINE GEAR ASSEMBLY (3.45)	1	SN: 10001-UP
	COLLAR ASSEMBLY COMPONENTS FIG.F2320-51A0 TO FIG.F2320-65A0 INCLUDED.			
1	772-13-16140	• COVER	1	SN: 10107-UP
1	772-13-16141	• COVER,STRAINER	1	SN: 10046-10106
1	772-13-16140	• COVER,STRAINER	1	SN: 10001-10045
2	772-19-16141	• MAGNET ASSEMBLY	1	SN: 10107-UP
2	772-19-16140	• STRAINER	1	SN: 10001-10106
	772-19-16190	• MAGNET ASSEMBLY	1	SN: 10046-10106
2A	772-19-16160	•• SPRING	1	SN: 10046-10106
2B	772-19-16170	•• MAGNET	6	SN: 10046-10106
2C	772-19-16180	•• PIPE	1	SN: 10046-10106
2D	01011-81005	• BOLT	1	SN: 10046-10106
2E	195-43-42380	• WASHER	1	SN: 10046-10106
3	07000-12060	• O RING (K1)	1	SN: 10001-UP
4	772-19-16150	• SPRING	1	SN: 10001-10106
5	01010-81035	• BOLT	2	SN: 10001-UP
6	7720-65-4311	• COVER	1	SN: 10001-UP
7	7720-65-4320	• GASKET (K1)	1	SN: 10001-UP
8	01010-81240	• BOLT	3	SN: 10001-UP
9	01643-31232	• WASHER	3	SN: 10001-UP
10	01010-81245	• BOLT	3	SN: 10001-UP
11	01643-31232	• WASHER	3	SN: 10001-UP
12	772-13-14510	• COVER, GEAR (1.62)	1	SN: 10001-UP
12	772-13-14520	• COVER, GEAR (2.18)	1	SN: 10001-UP
12	772-13-14530	• COVER, GEAR (2.56)	1	SN: 10001-UP
12	772-13-14540	• COVER, GEAR (3.09)	1	SN: 10001-UP
12	772-13-14550	• COVER, GEAR (3.45)	1	SN: 10001-UP
13	01010-81030	• BOLT	2	SN: 10001-UP
14	01643-31032	• WASHER	2	SN: 10001-UP

Item	Part No.	Part Name	Qty	Options
15	772-19-18210	• COUPLING	1	SN: 10001-10094
16	772-13-13320	• FLANGE	1	SN: 10001-UP
17	07000-15080	• O RING (K1)	1	SN: 10001-UP
18	772-13-13330	• HOLDA	1	SN: 10001-UP
19	01011-62030	• BOLT	1	SN: 10001-UP
20	01643-32060	• WASHER	1	SN: 10001-UP
21	772-13-13190	• FLANGE	1	SN: 10001-UP
22	01090-82070	• BOLT	6	SN: 10001-UP
23	01582-12016	• NAT	6	SN: 10001-UP
24	04530-11628	• BOLT	1	SN: 10001-UP

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