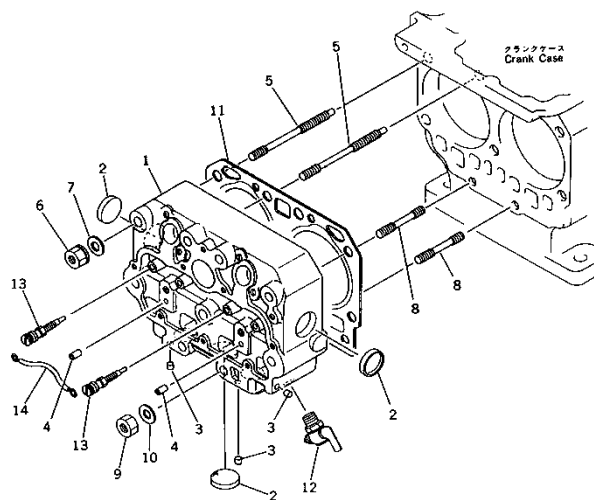


このアセンブリの構成部品は図101図から図127図までです。
2691-2-31100: This assembly consists of all parts shown in Figs. 101 to 127.

品番のメーカー記号KTを除いたものが保証対象の品番です。
The KUBOTA Ltd part number is that KT is removed from
KOMATSU part number.



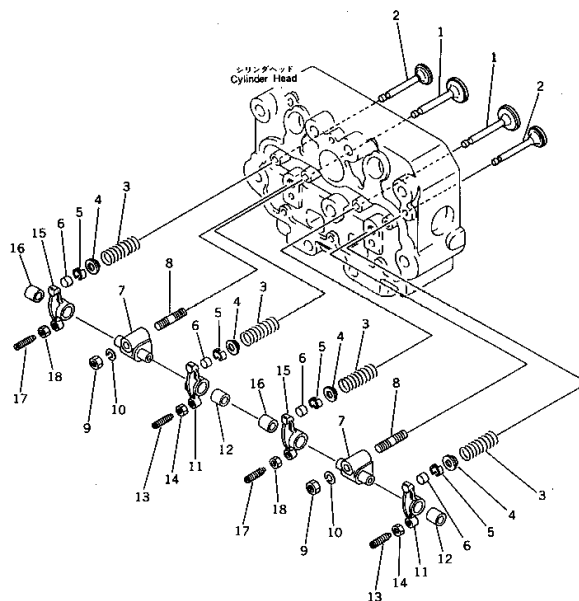
Reference: 101

030010 CYLINDER HEAD

Item	Part No.	Part Name	Qty	Options
	2691-2-31100	ENGINE ASS'Y THIS ASSEMBLY CONSISTS OF ALL PARTS SHOWN IN FIGS.101 TO 127. THE KUBOTA PART NUMBER IS THAT KT IS REMOVED FROM KOMATSU PART NUMBER LISTED BELOW.	1	SN: 2501-UP
	KT14962-0304-2	• CYLINDER HEAD ASS'Y	1	SN: 2501-UP
1	KT14962-0311-2	• • HEAD,CYLINDER	1	SN: 2501-UP
2	KT15321-9626-3	• • PLUG	3	SN: 2501-UP
3	KT14681-9685-1	• • PLUG	3	SN: 2501-UP
4	KT14301-3396-1	• • PIN,PIPE	2	SN: 2501-UP
5	KT14911-0341-2	• STUD,HEAD	7	SN: 2501-UP
6	KT14952-0351-1	• NUT,HEAD	7	SN: 2501-UP
7	KT15121-0354-2	• WASHER	7	SN: 2501-UP
8	KT15221-0341-2	• STUD,HEAD	2	SN: 2501-UP
9	KT15221-0351-1	• NUT,HEAD	2	SN: 2501-UP
10	KT15221-0354-1	• WASHER	2	SN: 2501-UP
11	KT14952-0331-2	• GASKET,HEAD	1	SN: 2501-UP
12	KT14301-7311-5	• COCK,DRAIN	1	SN: 2501-UP
13	KT15521-6551-1	• PLUG,GLOW	2	SN: 2501-UP
14	KT14958-6556-1	• CORD	1	SN: 2501-UP

Reference: 101

このアセンブリの構成部品は第101図から第127図までであります。
2691-2-31100: This assembly consists of all parts shown in Figs. 101 to 127.
此集のパーツはすべてを揃えたものが本図集の品番です。
The KUBOTA Ltd part number is that KT is removed from
KOMATSU part number.



Reference: 102

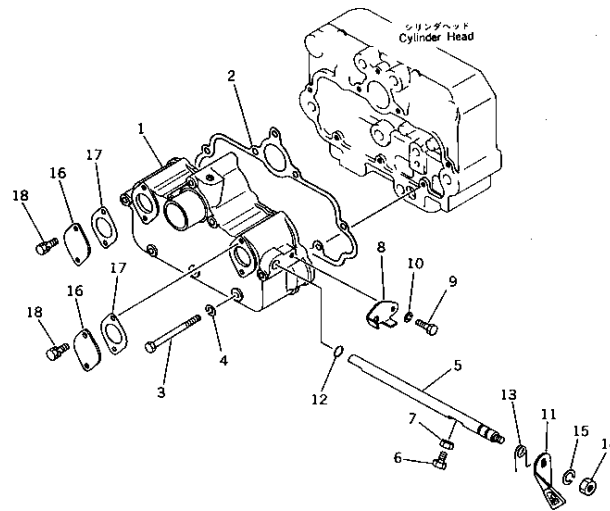
030020 VALVE ? ROCKER ARM

Item	Part No.	Part Name	Qty	Options
	2691-2-31100	ENGINE ASS'Y THIS ASSEMBLY CONSISTS OF ALL PARTS SHOWN IN FIGS.101 TO 127. THE KUBOTA PART NUMBER IS THAT KT IS REMOVED FROM KOMATSU PART NUMBER LISTED BELOW.	1	SN: 2501-UP
1	KT14911-1311-1	• VALVE,INLET	2	SN: 2501-UP
2	KT14911-1312-1	• VALVE,EXHAUST	2	SN: 2501-UP
3	KT14351-1324-1	• SPRING,VALVE	4	SN: 2501-UP
4	KT14351-1333-1	• RETAINER,VALVE SPRING	4	SN: 2501-UP
5	KT14351-1336-3	• COLLET,VALVE SPRING	8	SN: 2501-UP
6	KT15261-1328-1	• CAP,VALVE	4	SN: 2501-UP
7	KT14911-1405-1	• BRACKET,ROCKER	2	SN: 2501-UP
8	KT01554-51050	• STUD	2	SN: 2501-UP
9	KT02118-50100	• NUT	2	SN: 2501-UP
10	KT04512-50100	• WASHER,SPRING	2	SN: 2501-UP
	KT14911-1403-2	• ROCKER ARM ASS'Y,INLET	2	SN: 2501-UP
11	KT14911-1414-2	• • ARM,INLET	2	SN: 2501-UP
12	KT14351-1418-1	• • BUSHING,ROCKER ARM	2	SN: 2501-UP
13	KT14301-1423-1	• • SCREW,ADJUST	2	SN: 2501-UP
14	KT02116-50080	• • NUT	2	SN: 2501-UP
	KT14911-1404-1	• ROCKER ARM ASS'Y,EXHAUST	2	SN: 2501-UP
15	KT14911-1416-1	• • ARM,EXHAUST	2	SN: 2501-UP
16	KT14351-1418-1	• • BUSHING,ROCKER	2	SN: 2501-UP
17	KT14301-1423-1	• • SCREW,ADJUST	2	SN: 2501-UP
18	KT02116-50080	• • NUT	2	SN: 2501-UP

Reference: 102

このアセンブリの構成部品は第101図から第127図までを含みます。
2691-2-31100: This assembly consists of all parts shown in Figs. 101 to 127.

品番のメーカー記号KTを除いたものが久保田工業の品番です。
The KUBOTA Ltd part number is that KT is removed from KOMATSU part number.



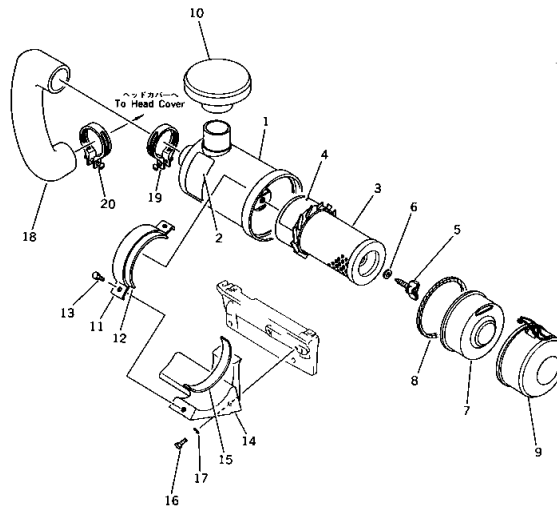
Reference: 103

030030 HEAD COVER

Item	Part No.	Part Name	Qty	Options
	2691-2-31100	ENGINE ASS'Y,HEAD THIS ASSEMBLY CONSISTS OF ALL PARTS SHOWN IN FIGS.101 TO 127. THE KUBOTA PART NUMBER IS THAT KT IS REMOVED FROM KOMATSU PART NUMBER LISTED BELOW.	1	SN: 2501-UP
1	KT14952-1451-1	• COVER,HEAD COVER	1	SN: 2501-UP
2	KT14952-1452-1	• GASKET	1	SN: 2501-UP
3	KT14611-9106-1	• BOLT,SPRING	1	SN: 2501-UP
4	KT04512-50060	• WASHER,DECOMP	8	SN: 2501-UP
5	KT14952-6632-1	• SHAFT	1	SN: 2501-UP
6	KT15101-6635-2	• BOLT	2	SN: 2501-UP
7	KT15021-6636-1	• NUT	2	SN: 2501-UP
8	KT14911-6655-1	• STOPPER	1	SN: 2501-UP
9	KT01222-50614	• BOLT	1	SN: 2501-UP
10	KT04512-50060	• WASHER,SPRING	1	SN: 2501-UP
11	KT14301-6631-2	• LEVER,DECOMP	1	SN: 2501-UP
12	KT04811-00090	• O-RING	1	SN: 2501-UP
13	KT14911-6621-1	• SPRING	1	SN: 2501-UP
14	KT02014-50060	• NUT	1	SN: 2501-UP
15	KT04512-50060	• WASHER,SPRING	1	SN: 2501-UP
16	KT14911-6663-1	• COVER	2	SN: 2501-UP
17	KT14911-6664-2	• GASKET	2	SN: 2501-UP
18	KT01202-5061-4	• BOLT	4	SN: 2501-UP

Reference: 103

このアセンブリの構成部品は図101図から図127図までであります。
2691-2-31100: This assembly consists of all parts shown in Figs. 101 to 127.
此のエンジンの部品番号は、その部品番号の末尾に「KT」が付いたものです。
The KUBOTA Ltd part number is that KT is removed from
KOMATSU part number.



Reference: 104

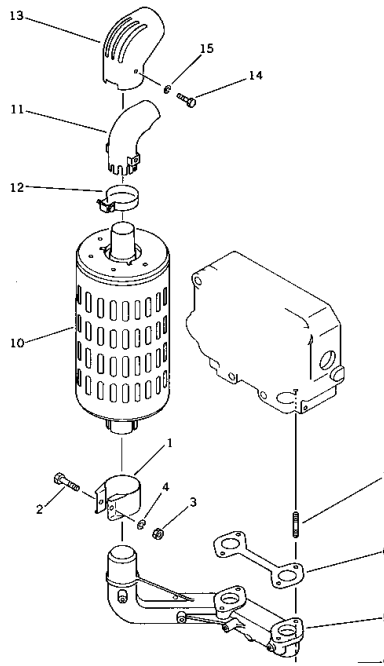
030040 AIR CLEANER

Item	Part No.	Part Name	Qty	Options
	2691-2-31100	ENGINE ASS'Y THIS ASSEMBLY CONSISTS OF ALL PARTS SHOWN IN FIGS.101 TO 127. THE KUBOTA PART NUMBER IS THAT KT IS REMOVED FROM KOMATSU PART NUMBER LISTED BELOW.	1	SN: 2501-UP
	KT19167-1101-1	• AIR CLEANER ASS'Y	1	SN: 2501-UP
1	KT15241-1115-1	• • BODY,AIR CLEANER	1	SN: 2501-UP
2	KT15221-8745-1	• • LABEL,AIR CLEANER	1	SN: 2501-UP
	KT15221-1108-1	• • ELEMENT ASS'Y,AIR CLEANER	1	SN: 2501-UP
3	KT15221-1122-4	• • • ELEMENT,AIR CLEANER	1	SN: 2501-UP
4	KT19167-8748-1	• • • LABEL	1	SN: 2501-UP
5	KT15221-9262-1	• • BOLT,WING	1	SN: 2501-UP
6	KT15221-9443-1	• • WASHER,SEAL	1	SN: 2501-UP
7	KT15221-1141-2	• • COVER,BAFFLE	1	SN: 2501-UP
8	KT15221-1117-1	• • GASKET	1	SN: 2501-UP
9	KT15241-1116-1	• • COVER,AIR CLEANER	1	SN: 2501-UP
10	KT14952-1135-1	• • CAP,AIR CLEANER	1	SN: 2501-UP
	KT14952-1107-1	• BAND ASS'Y,AIR CLEANER	1	SN: 2501-UP
11	KT14952-1125-1	• • BAND	1	SN: 2501-UP
12	KT14952-1187-1	• • CUSHION	1	SN: 2501-UP
13	KT01120-50825	• BOLT	2	SN: 2501-UP
	KT14952-1156-1	• SUPPORT ASS'Y	1	SN: 2501-UP
14	KT14952-1157-1	• • SUPPORT	1	SN: 2501-UP
15	KT14952-1187-1	• • CUSHION	1	SN: 2501-UP
16	KT01153-50818	• BOLT	2	SN: 2501-UP
17	KT04512-50080	• WASHER,SPRING	2	SN: 2501-UP
18	KT14952-1162-1	• PIPE,INLET	1	SN: 2501-UP
19	KT15221-1172-2	• BAND,PIPE	1	SN: 2501-UP
20	KT15261-1172-1	• BAND,PIPE	1	SN: 2501-UP

Reference: 104

このアセンブリの構成部品は第101図から第127図までを含みます。
2691-2-31100: This assembly consists of all parts shown in Figs. 101 to 127.

点検のメーカ記号「K」を削いたものが保証取扱いの品です。
The KUBOTA Ltd part number is that KT is removed from KOMATSU part number.



Reference: 105

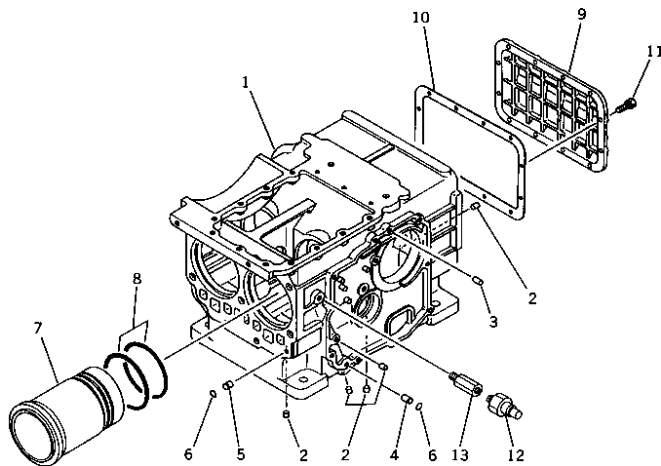
030050 MUFFLER AND EXHAUST MANIHOLD

Item	Part No.	Part Name	Qty	Options
	2691-2-31100	ENGINE ASS'Y THIS ASSEMBLY CONSISTS OF ALL PARTS SHOWN IN FIGS.101 TO 127. THE KUBOTA PART NUMBER IS THAT KT IS REMOVED FROM KOMATSU PART NUMBER LISTED BELOW.	1	SN: 2501-UP
1	KT14952-1213-1	• BAND	1	SN: 2501-UP
2	KT01153-50835	• BOLT	1	SN: 2501-UP
3	KT02114-50080	• NUT	1	SN: 2501-UP
4	KT04512-50080	• WASHER, SPRING	1	SN: 2501-UP
5	KT14952-1232-1	• FLANGE	1	SN: 2501-UP
6	KT14952-1237-1	• GASKET	1	SN: 2501-UP
7	KT01513-50845	• STUD	4	SN: 2501-UP
8	KT02114-50080	• NUT	4	SN: 2501-UP
9	KT04512-50080	• WASHER, SPRING	4	SN: 2501-UP
10	KT14952-1211-1	• MUFFLER	1	SN: 2501-UP
	KT14911-1240-1	• PIPE ASS'Y, MUFFLER	1	SN: 2501-UP
11	KT14911-1241-1	• PIPE, MUFFLER	1	SN: 2501-UP
12	KT14431-1243-2	• BAND, PIPE	1	SN: 2501-UP
13	KT14911-1247-2	• COVER, PIPE MUFFLER	1	SN: 2501-UP
14	KT01222-50608	• BOLT	2	SN: 2501-UP
15	KT04512-50060	• WASHER, SPRING	2	SN: 2501-UP

Reference: 105

このアセンブリの構成部品は第104図から第127図まで含まれます。
2691-2-31100: This assembly consists of all parts shown in Figs. 101 to 127.

品番のメーカー記号KTを除いたものが久保田製工の品番です。
The KUBOTA Ltd part number is that KT is removed from
KOMATSU part number.



Reference: 106

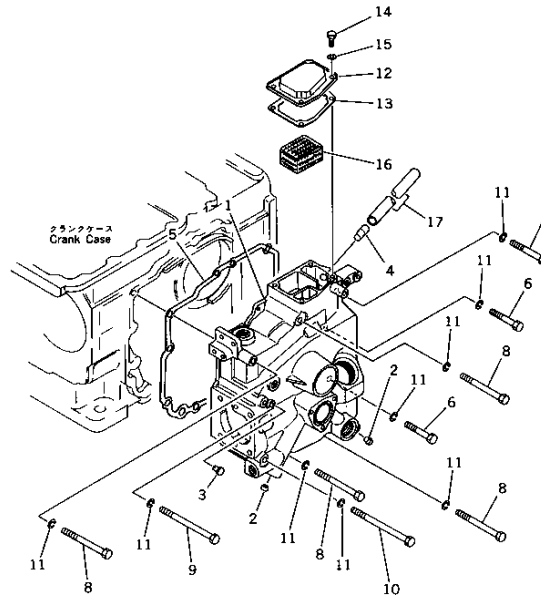
030060 CRANKCASE

Item	Part No.	Part Name	Qty	Options
	2691-2-31100	ENGINE ASS'Y THIS ASSEMBLY CONSISTS OF ALL PARTS SHOWN IN FIGS.101 TO 127. THE KUBOTA PART NUMBER IS THAT KT IS REMOVED FROM KOMATSU PART NUMBER LISTED BELOW.	1	SN: 2501-UP
	KT14962-0101-3	• CASE ASS'Y	1	SN: 2501-UP
1	KT14962-0111-3	• • CASE,CRANK	1	SN: 2501-UP
2	KT15261-9601-2	• • PLUG,BLIND	5	SN: 2501-UP
3	KT05012-00612	• • PIN	1	SN: 2501-UP
4	KT14911-9493-1	• • PIN,PIPE	1	SN: 2501-UP
5	KT14301-3395-1	• • PIN,PIPE	1	SN: 2501-UP
6	KT04811-00080	• • O-RING	2	SN: 2501-UP
7	KT14911-0231-3	• LINER,CYLINDER	2	SN: 2501-UP
8	KT14911-0235-1	• O-RING	4	SN: 2501-UP
9	KT14952-0471-1	• COVER,CRANK CASE	1	SN: 2501-UP
10	KT14952-0472-1	• PACKING,CRANK CASE COVER	1	SN: 2501-UP
11	KT01202-50618	• BOLT	12	SN: 2501-UP
12	KT15231-39013	• SWITCH,OIL	1	SN: 2501-UP
13	KT14911-3611-2	• HOLDER,OIL SWITCH	1	SN: 2501-UP

Reference: 106

このアセンブリの構成部品は第101図から第127図まで集めます。
2691-2-31100: This assembly consists of all parts shown in Figs. 101 to 127.

品番のメーカー記号KTを除いたものが久保田工業の品番です。
The KUBOTA Ltd part number is that KT is removed from KOMATSU part number.



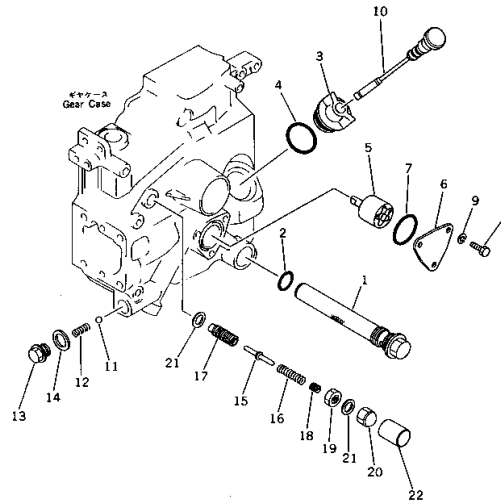
Reference: 107

030070 GEAR CASE (1/2)

Item	Part No.	Part Name	Qty	Options
	2691-2-31100	ENGINE ASS'Y THIS ASSEMBLY CONSISTS OF ALL PARTS SHOWN IN FIGS.101 TO 127. THE KUBOTA PART NUMBER IS THAT KT IS REMOVED FROM KOMATSU PART NUMBER LISTED BELOW.	1	SN: 2501-UP
	KT14952-0402-1	• CASE ASS'Y	1	SN: 2501-UP
1	KT14952-0411-1	• • CASE,GEAR	1	SN: 2501-UP
2	KT15221-3364-1	• • PLUG	2	SN: 2501-UP
3	KT14107-6629-2	• • PIN	1	SN: 2501-UP
4	KT14952-0555-1	• • JOINT,BREATHER PIPE	1	SN: 2501-UP
5	KT14952-0413-1	• GASKET,GEAR CASE	1	SN: 2501-UP
6	KT01153-50842	• BOLT	2	SN: 2501-UP
7	KT01153-50855	• BOLT	1	SN: 2501-UP
8	KT01153-50875	• BOLT	4	SN: 2501-UP
9	KT01153-50895	• BOLT	1	SN: 2501-UP
10	KT01153-50800	• BOLT	1	SN: 2501-UP
11	KT04512-50080	• WASHER,SPRING	9	SN: 2501-UP
12	KT14952-0542-1	• COVER,BREATHER	1	SN: 2501-UP
13	KT14911-0543-1	• GASKET,BREATHER	1	SN: 2501-UP
14	KT01222-50612	• BOLT	4	SN: 2501-UP
15	KT04512-50060	• WASHER,SPRING	4	SN: 2501-UP
16	KT14952-0567-1	• ELEMENT,BREATHER	1	SN: 2501-UP
17	KT14952-0551-1	• PIPE,BREATHER	1	SN: 2501-UP

Reference: 107

このアセンブリの構成部品は第101図から第127図まで表します。
2691-2-31100: This assembly consists of all parts shown in Figs. 101 to 127.
品番のメーカーが異なるものが入ったものがお客様に届く場合があります。
The KUBOTA Ltd part number is that KT is removed from KOMATSU part number.



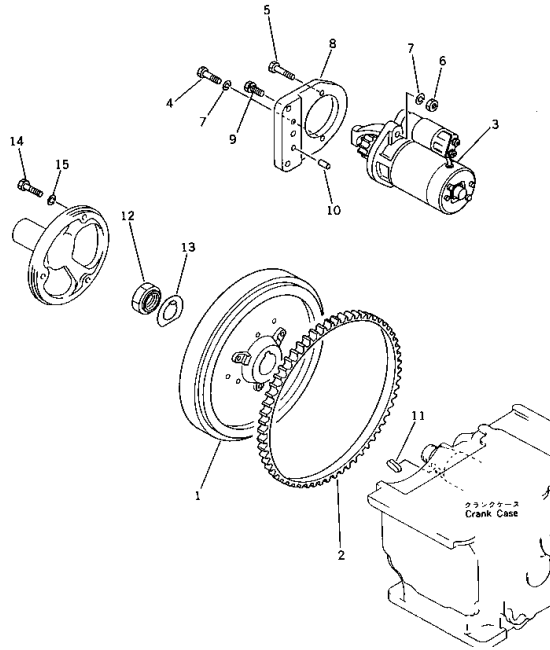
Reference: 108

030080 GEAR CASE (2/2)

Item	Part No.	Part Name	Qty	Options
	2691-2-31100	ENGINE ASS'Y THIS ASSEMBLY CONSISTS OF ALL PARTS SHOWN IN FIGS.101 TO 127. THE KUBOTA PART NUMBER IS THAT KT IS REMOVED FROM KOMATSU PART NUMBER LISTED BELOW.	1	SN: 2501-UP
1	KT14952-3211-1	• FILTER,OIL	1	SN: 2501-UP
2	KT04811-40140	• O-RING	1	SN: 2501-UP
3	KT14911-3314-2	• PLUG,OIL FILLER	1	SN: 2501-UP
4	KT04811-50300	• O-RING	1	SN: 2501-UP
5	KT14952-3540-1	• ROTOR ASS'Y	1	SN: 2501-UP
6	KT14911-3543-1	• COVER,OIL PUMP	1	SN: 2501-UP
7	KT14911-3545-1	• O-RING	1	SN: 2501-UP
8	KT01053-50616	• BOLT	3	SN: 2501-UP
9	KT04512-50060	• WASHER,SPRING	3	SN: 2501-UP
10	KT14911-3641-1	• GAUGE,OIL	1	SN: 2501-UP
11	KT07715-01607	• BALL	1	SN: 2501-UP
12	KT14911-3695-1	• SPRING	1	SN: 2501-UP
13	KT14911-3691-2	• PLUG	1	SN: 2501-UP
14	KT04724-00160	• GASKET	1	SN: 2501-UP
	KT14952-5402-1	• FUEL RESTRICTOR A.	1	SN: 2501-UP
15	KT14301-5417-1	• PIN	1	SN: 2501-UP
16	KT14911-5423-1	• SPRING	1	SN: 2501-UP
17	KT14301-5419-5	• BODY	1	SN: 2501-UP
18	KT14301-5443-1	• SCREW,SET	1	SN: 2501-UP
19	KT14301-5425-2	• NUT	1	SN: 2501-UP
20	KT14301-5422-3	• NUT,CAP	1	SN: 2501-UP
21	KT14301-5415-1	• GASKET	2	SN: 2501-UP
22	KT14301-5442-1	• CAP	1	SN: 2501-UP

Reference: 108

このアセンブリの構成部品は第101図から第127図までをみます。
2691-2-31100: This assembly consists of all parts shown in Figs. 101 to 127.
品番のマークが左側に付いた品番は、その品番からKTが削除された品番です。
The KUBOTA Ltd part number is that KT is removed from KOMATSU part number.



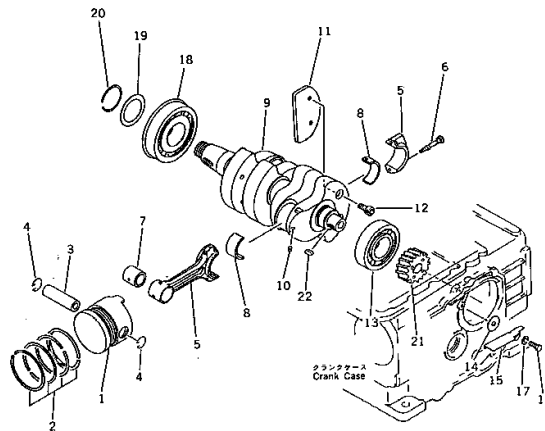
Reference: 109

030090 FLYWHEEL

Item	Part No.	Part Name	Qty	Options
	2691-2-31100	ENGINE ASS'Y THIS ASSEMBLY CONSISTS OF ALL PARTS SHOWN IN FIGS.101 TO 127. THE KUBOTA PART NUMBER IS THAT KT IS REMOVED FROM KOMATSU PART NUMBER LISTED BELOW.	1	SN: 2501-UP
	KT14958-2501-1	• FLYWHEEL ASS'Y	1	SN: 2501-UP
1	KT14952-2511-1	• FLYWHEEL	1	SN: 2501-UP
2	KT15001-6382-2	• GEAR,RING	1	SN: 2501-UP
3	KT14685-6301-3	• STARTER ASS'Y	1	SN: 2501-UP
4	KT01173-51035	• BOLT	1	SN: 2501-UP
5	KT01173-51050	• BOLT	1	SN: 2501-UP
6	KT02118-50100	• NUT	1	SN: 2501-UP
7	KT04512-50100	• WASHER,SPRING	2	SN: 2501-UP
8	KT14958-6389-1	• SUPPORT,STARTER	1	SN: 2501-UP
9	KT01123-50822	• BOLT	3	SN: 2501-UP
10	KT05012-00614	• PIN	2	SN: 2501-UP
11	KT14911-9501-1	• KEY	1	SN: 2501-UP
12	KT14911-2335-1	• NUT	1	SN: 2501-UP
13	KT14952-2337-1	• WASHER	1	SN: 2501-UP
14	KT01153-51035	• BOLT	3	SN: 2501-UP
15	KT04512-50100	• WASHER,SPRING	3	SN: 2501-UP

Reference: 109

このアセンブリの構成部品は第101図から第127図までです。
2691-2-31100: This assembly consists of all parts shown in Figs. 101 to 127.
此のエンジンの部品番号は、この図面記載の部品番号です。
The KUBOTA Ltd part number is that KT is removed from
KOMATSU part number.



Reference: 111

030100 PISTON ? CRANKSHAFT AND CONNECTING ROD

Item	Part No.	Part Name	Qty	Options
	2691-2-31100	ENGINE ASS'Y THIS ASSEMBLY CONSISTS OF ALL PARTS SHOWN IN FIGS.101 TO 127. THE KUBOTA PART NUMBER IS THAT KT IS REMOVED FROM KOMATSU PART NUMBER LISTED BELOW.	1	SN: 2501-UP
	KT14911-2111-1	• PISTON	2	SN: 2501-UP
2	KT14911-2105-1	• RING ASS'Y	2	SN: 2501-UP
3	KT14351-2131-1	• PIN	2	SN: 2501-UP
4	KT14109-2133-4	• RING,SNAP	4	SN: 2501-UP
	KT14911-2201-2	• ROD ASS'Y	2	SN: 2501-UP
5	KT14911-2211-3	•• ROD,CONNECTING	2	SN: 2501-UP
6	KT15231-2214-1	•• BOLT,CONNECTING ROD	4	SN: 2501-UP
7	KT14911-2135-1	•• BUSHING	2	SN: 2501-UP
8	KT14911-2231-1	•• METAL,CRANK PIN	4	SN: 2501-UP
	KT14952-2301-1	• CRANKSHAFT ASS'Y	1	SN: 2501-UP
9	KT14952-2311-1	•• CRANKSHAFT	1	SN: 2501-UP
10	KT15131-0138-1	•• PLUG	2	SN: 2501-UP
11	KT14952-2611-1	•• WEIGHT	2	SN: 2501-UP
12	KT14911-9103-2	•• BOLT	4	SN: 2501-UP
13	KT14911-2345-1	• BEARING	1	SN: 2501-UP
14	KT14911-2361-1	• PLATE	1	SN: 2501-UP
15	KT14952-0537-1	• GUARD	1	SN: 2501-UP
16	KT01153-50818	• BOLT	1	SN: 2501-UP
17	KT04512-50080	• WASHER,SPRING	1	SN: 2501-UP
18	KT14921-2346-2	• BEARING	1	SN: 2501-UP
19	KT14921-2363-1	• RETAINER	1	SN: 2501-UP
20	KT14921-2362-1	• RING,SNAP	1	SN: 2501-UP
21	KT14952-2411-1	• GEAR	1	SN: 2501-UP
22	KT05712-00715	• KEY	1	SN: 2501-UP

Reference: 111

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