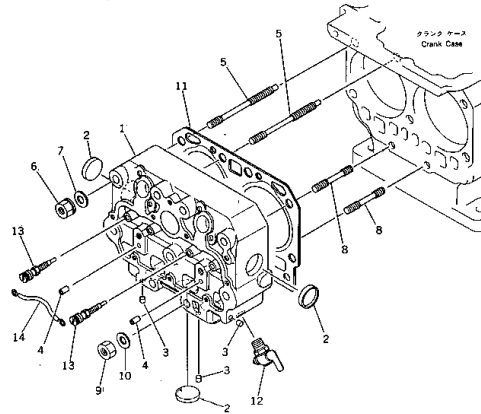


FIG. 101 CYLINDER HEAD



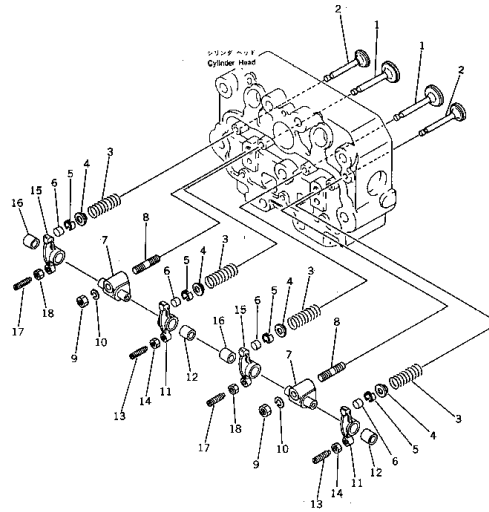
Reference: 101

030010 CYLINDER HEAD

Item	Part No.	Part Name	Qty	Options
	266-20-59100	ENGINE ASS'Y,(ZB18-NB)	1	SN: 1001-UP
	KT14962-0304-2	• CYLINDER HEAD ASS'Y	1	SN: 1001-UP
1	KT14962-0311-2	• • HEAD,CYLINDER	1	SN: 1001-UP
2	KT15321-9626-3	• • PLUG	3	SN: 1001-UP
3	KT14681-9685-1	• • PLUG	3	SN: 1001-UP
4	KT14301-3396-1	• • PIN,PIPE	2	SN: 1001-UP
5	KT14911-0341-2	• STUD,HEAD	7	SN: 1001-UP
6	KT14952-0351-1	• NUT,HEAD	7	SN: 1001-UP
7	KT15121-0354-2	• WASHER	7	SN: 1001-UP
8	KT15221-0341-2	• STUD,HEAD	2	SN: 1001-UP
9	KT15221-0351-1	• NUT,HEAD	2	SN: 1001-UP
10	KT15221-0354-1	• WASHER	2	SN: 1001-UP
11	KT14952-0331-2	• GASKET,HEAD	1	SN: 1001-UP
12	KT14301-7311-5	• COCK,DRAIN	1	SN: 1001-UP
13	KT15521-6551-1	• PLUG,GLOW	2	SN: 1001-UP
14	KT14958-6556-1	• CORD	1	SN: 1001-UP

Reference: 101

F16- 102 VALVE-ROCKER ARM



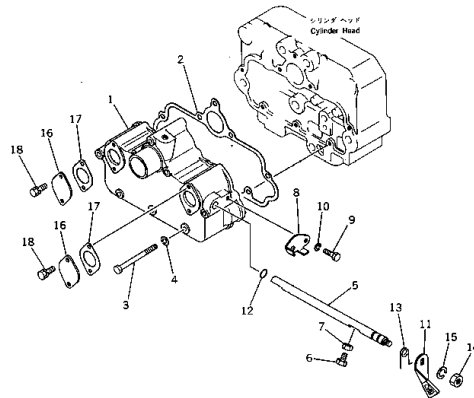
Reference: 102

030020 VALVE ? ROCKER ARM

Item	Part No.	Part Name	Qty	Options
	266-20-59100	ENGINE ASS'Y	1	SN: 1001-UP
1	KT14911-1311-1	• VALVE,INLET	2	SN: 1001-UP
2	KT14911-1312-1	• VALVE,EXHAUST	2	SN: 1001-UP
3	KT14351-1324-1	• SPRING	4	SN: 1001-UP
4	KT14351-1333-1	• RETAINER	4	SN: 1001-UP
5	KT14351-1336-3	• COLLET	8	SN: 1001-UP
6	KT15261-1328-1	• CAP	4	SN: 1001-UP
7	KT14911-1405-1	• BRACKET,ROCKER ARM	2	SN: 1001-UP
8	KT01554-51050	• STUD	2	SN: 1001-UP
9	KT02118-50100	• NUT	2	SN: 1001-UP
10	KT04512-50100	• WASHER	2	SN: 1001-UP
	KT14911-1403-2	• ROCKER ARM ASS'Y,INLET	2	SN: 1001-UP
11	KT14911-1414-2	•• ARM,INLET	2	SN: 1001-UP
12	KT14351-1418-1	•• BUSHING,ROCKER ARM	2	SN: 1001-UP
13	KT14301-1423-1	•• SCREW	2	SN: 1001-UP
14	KT02116-50080	•• NUT	2	SN: 1001-UP
	KT14911-1404-1	• ROCKER ARM ASS'Y,EXHAUST	2	SN: 1001-UP
15	KT14911-1416-1	•• ARM,EXHAUST	2	SN: 1001-UP
16	KT14351-1418-1	•• BUSHING,ROCKER ARM	2	SN: 1001-UP
17	KT14301-1423-1	•• SCREW	2	SN: 1001-UP
18	KT02116-50080	•• NUT	2	SN: 1001-UP

Reference: 102

FIG. 103 HEAD COVER



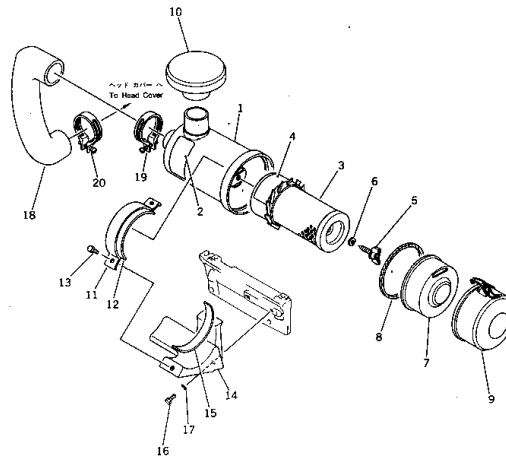
Reference: 103

030030 HEAD COVER

Item	Part No.	Part Name	Qty	Options
	266-20-59100	ENGINE ASS'Y	1	SN: 1001-UP
1	KT14952-1451-1	• COVER	1	SN: 1001-UP
2	KT14952-1452-1	• GASKET	1	SN: 1001-UP
3	KT14611-9106-1	• BOLT	8	SN: 1001-UP
4	KT04512-50060	• WASHER	8	SN: 1001-UP
5	KT14952-6632-1	• SHAFT	1	SN: 1001-UP
6	KT15101-6635-2	• BOLT	2	SN: 1001-UP
7	KT15021-6636-1	• NUT	2	SN: 1001-UP
8	KT14911-6655-1	• STOPPER	1	SN: 1001-UP
9	KT01222-50614	• BOLT	1	SN: 1001-UP
10	KT04512-50060	• WASHER	1	SN: 1001-UP
11	KT14301-6631-2	• LEVER	1	SN: 1001-UP
12	KT04811-00090	• O-RING	1	SN: 1001-UP
13	KT14911-6621-1	• SPRING	1	SN: 1001-UP
14	KT02014-50060	• NUT	1	SN: 1001-UP
15	KT04512-50060	• WASHER	1	SN: 1001-UP
16	KT14911-6663-1	• COVER	2	SN: 1001-UP
17	KT14911-6664-2	• GASKET	2	SN: 1001-UP
18	KT01202-5061-4	• BOLT	4	SN: 1001-UP

Reference: 103

17- 58-3
FIG. 104 AIR CLEANER



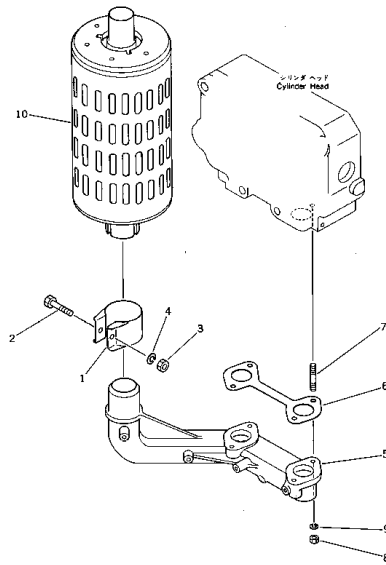
Reference: 104

030040 AIR CLEANER

Item	Part No.	Part Name	Qty	Options
	266-20-59100	ENGINE ASS'Y	1	SN: 1001-UP
	KT14952-1101-1	• AIR CLEANER ASS'Y	1	SN: 1001-UP
1	KT15241-1115-1	•• BODY	1	SN: 1001-UP
2	KT15221-8745-1	•• LABEL	1	SN: 1001-UP
	KT15221-1108-1	•• ELEMENT ASS'Y	1	SN: 1001-UP
3	KT15221-1122-4	••• ELEMENT	1	SN: 1001-UP
4	KT15221-8748-1	••• LABEL	1	SN: 1001-UP
5	KT15221-9262-1	•• BOLT	1	SN: 1001-UP
6	KT15221-9443-1	•• WASHER	1	SN: 1001-UP
7	KT15221-1141-2	•• COVER	1	SN: 1001-UP
8	KT15221-1117-1	•• GASKET	1	SN: 1001-UP
9	KT15241-1116-1	•• COVER	1	SN: 1001-UP
10	KT14952-1135-1	•• CAP	1	SN: 1001-UP
	KT14952-1107-1	• BAND ASS'Y	1	SN: 1001-UP
11	KT14952-1125-1	•• BAND	1	SN: 1001-UP
12	KT14952-1187-1	•• CUSHION	1	SN: 1001-UP
13	KT01120-50825	• BOLT	2	SN: 1001-UP
	KT14952-1156-1	• SUPPORT ASS'Y	1	SN: 1001-UP
14	KT14952-1157-1	•• SUPPORT	1	SN: 1001-UP
15	KT14952-1187-1	•• CUSHION	1	SN: 1001-UP
16	KT01153-50818	• BOLT	2	SN: 1001-UP
17	KT04512-50080	• WASHER	2	SN: 1001-UP
18	KT14952-1162-1	• PIPE	1	SN: 1001-UP
19	KT15221-1172-2	• BAND	1	SN: 1001-UP
20	KT15261-1172-1	• BAND	1	SN: 1001-UP

Reference: 104

278 435 1495-12 318-81
FIG. 105 MUFFLER AND EXHAUST MANIHOLD



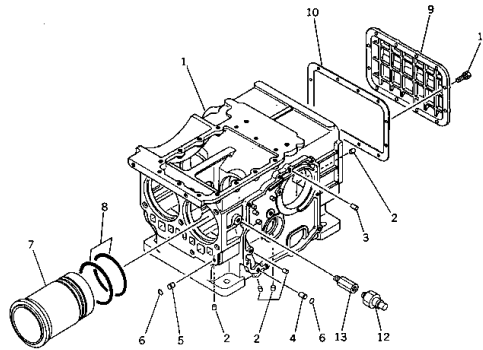
Reference: 105

030050 MUFFLER AND EXHAUST MANIHOLD

Item	Part No.	Part Name	Qty	Options
	266-20-59100	ENGINE ASS'Y	1	SN: 1001-UP
1	KT14952-1213-1	• BAND	1	SN: 1001-UP
2	KT01153-50835	• BOLT	1	SN: 1001-UP
3	KT02114-50080	• NUT	1	SN: 1001-UP
4	KT04512-50080	• WASHER	1	SN: 1001-UP
5	KT14952-1232-1	• FLANGE	1	SN: 1001-UP
6	KT14952-1237-1	• GASKET	1	SN: 1001-UP
7	KT01513-50845	• STUD	4	SN: 1001-UP
8	KT02114-50080	• NUT	4	SN: 1001-UP
9	KT04512-50080	• WASHER	4	SN: 1001-UP
10	KT14952-1211-1	• MUFFLER	1	SN: 1001-UP

Reference: 105

FIG. 106 2500 1-2
CRANK CASE



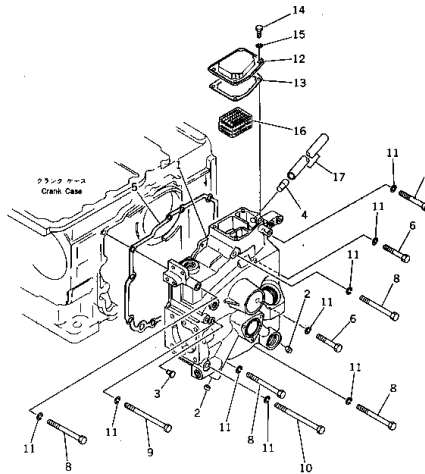
Reference: 106

030060 CRANK CASE

Item	Part No.	Part Name	Qty	Options
	266-20-59100	ENGINE ASS'Y	1	SN: 1001-UP
	KT14962-0101-3	• CASE ASS'Y	1	SN: 1001-UP
1	KT14962-0111-3	•• CASE	1	SN: 1001-UP
2	KT15261-9601-2	•• PLUG	5	SN: 1001-UP
3	KT05012-00612	•• PIN	1	SN: 1001-UP
4	KT14911-9493-1	•• PIN	1	SN: 1001-UP
5	KT14301-3395-1	•• PIN	1	SN: 1001-UP
6	KT04811-00080	•• O-RING	2	SN: 1001-UP
7	KT14911-0231-3	• LINER	2	SN: 1001-UP
8	KT14911-0235-1	• O-RING	4	SN: 1001-UP
9	KT14952-0471-1	• COVER	1	SN: 1001-UP
10	KT14952-0472-1	• PACKING	1	SN: 1001-UP
11	KT01202-50618	• BOLT	12	SN: 1001-UP
12	KT15231-39013	• SWITCH,OIL	1	SN: 1001-UP
13	KT14911-3611-2	• HOLDER	1	SN: 1001-UP

Reference: 106

FIG. 107 GEAR CASE (1/2)



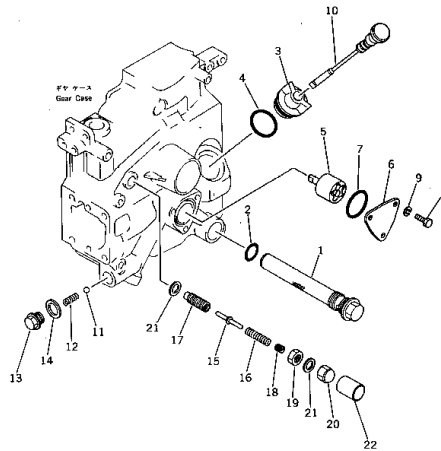
Reference: 107

030070 GEAR CASE (1/2)

Item	Part No.	Part Name	Qty	Options
	266-20-59100	ENGINE ASS'Y	1	SN: 1001-UP
	KT14952-0402-1	• CASE ASS'Y,GEAR	1	SN: 1001-UP
1	KT14952-0411-1	•• CASE	1	SN: 1001-UP
2	KT15221-3364-1	•• PLUG	2	SN: 1001-UP
3	KT14107-6629-2	•• PIN	1	SN: 1001-UP
4	KT14952-0555-1	•• JOINT	1	SN: 1001-UP
5	KT14952-0413-1	• GASKET	1	SN: 1001-UP
6	KT01153-50842	• BOLT	2	SN: 1001-UP
7	KT01153-50855	• BOLT	1	SN: 1001-UP
8	KT01153-50875	• BOLT	4	SN: 1001-UP
9	KT01153-50895	• BOLT	1	SN: 1001-UP
10	KT01153-50800	• BOLT	1	SN: 1001-UP
11	KT04512-50080	• WASHER	9	SN: 1001-UP
12	KT14952-0542-1	• COVER	1	SN: 1001-UP
13	KT14911-0543-1	• GASKET	1	SN: 1001-UP
14	KT01222-50612	• BOLT	4	SN: 1001-UP
15	KT04512-50060	• WASHER	4	SN: 1001-UP
16	KT14952-0567-1	• ELEMENT	1	SN: 1001-UP
17	KT14952-0551-1	• PIPE	1	SN: 1001-UP

Reference: 107

FIG. 108 GEAR CASE (2/2)



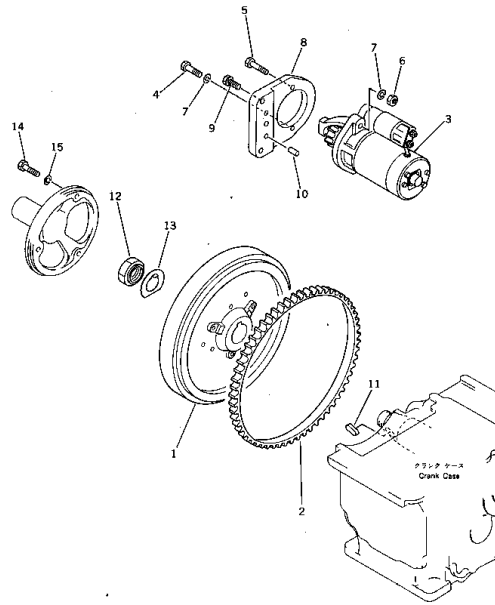
Reference: 108

030080 GEAR CASE (2/2)

Item	Part No.	Part Name	Qty	Options
	266-20-59100	ENGINE ASS'Y	1	SN: 1001-UP
1	KT14952-3211-1	• FILTER	1	SN: 1001-UP
2	KT04811-40140	• O-RING	1	SN: 1001-UP
3	KT14911-3314-2	• PLUG	1	SN: 1001-UP
4	KT04811-50300	• O-RING	1	SN: 1001-UP
5	KT14952-3540-1	• ROTOR ASS'Y,OIL PUMP	1	SN: 1001-UP
6	KT14911-3543-1	• COVER	1	SN: 1001-UP
7	KT14911-3545-1	• O-RING	1	SN: 1001-UP
8	KT01053-50616	• BOLT	3	SN: 1001-UP
9	KT04512-50060	• WASHER	3	SN: 1001-UP
10	KT14911-3641-1	• GAUGE,OIL	1	SN: 1001-UP
11	KT07715-01607	• BALL	1	SN: 1001-UP
12	KT14911-3695-1	• SPRING	1	SN: 1001-UP
13	KT14911-3691-2	• PLUG	1	SN: 1001-UP
14	KT04724-00160	• GASKET	1	SN: 1001-UP
	KT14952-5402-1	• FUEL RESTRICTOR A.	1	SN: 1001-UP
15	KT14301-5417-1	• PIN	1	SN: 1001-UP
16	KT14911-5423-1	• SPRING	1	SN: 1001-UP
17	KT14301-5419-5	• BODY	1	SN: 1001-UP
18	KT14301-5443-1	• SCREW	1	SN: 1001-UP
19	KT14301-5425-2	• NUT	1	SN: 1001-UP
20	KT14301-5422-3	• NUT	1	SN: 1001-UP
21	KT14301-5415-1	• GASKET	2	SN: 1001-UP
22	KT14301-5442-1	• CAP	1	SN: 1001-UP

Reference: 108

75151-B
FIG. 109 FLYWHEEL



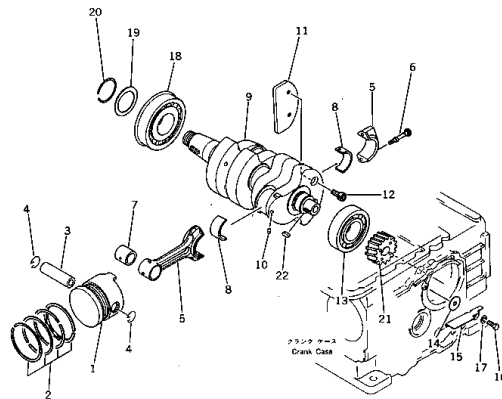
Reference: 109

030090 FLYWHEEL

Item	Part No.	Part Name	Qty	Options
	266-20-59100	ENGINE ASS'Y	1	SN: 1001-UP
	KT14958-2501-1	• FLYWHEEL ASS'Y	1	SN: 1001-UP
1	KT14958-2511-1	• • FLYWHEEL	1	SN: 1001-UP
2	KT15001-6382-2	• • GEAR	1	SN: 1001-UP
3	KT14685-6301-3	• STARTER ASS'Y	1	SN: 1001-UP
4	KT01173-51035	• BOLT	1	SN: 1001-UP
5	KT01173-51040	• BOLT	1	SN: 1001-UP
6	KT02118-50100	• NUT	1	SN: 1001-UP
7	KT04512-50100	• WASHER	2	SN: 1001-UP
8	KT14958-6389-1	• SUPPORT	1	SN: 1001-UP
9	KT01123-50822	• BOLT	3	SN: 1001-UP
10	KT05012-00614	• PIN	2	SN: 1001-UP
11	KT14911-9501-1	• KEY	1	SN: 1001-UP
12	KT14911-2335-1	• NUT	1	SN: 1001-UP
13	KT14952-2337-1	• WASHER	1	SN: 1001-UP
14	KT01153-51035	• BOLT	3	SN: 1001-UP
15	KT04512-50100	• WASHER	3	SN: 1001-UP

Reference: 109

FIG. 111 PISTON+CRANKSHAFT



Reference: 111

030100 PISTON ? CRANKSHAFT AND CONNECTING ROD

Item	Part No.	Part Name	Qty	Options
	266-20-59100	ENGINE ASS'Y	1	SN: 1001-UP
1	KT14911-2111-1	• PISTON	2	SN: 1001-UP
2	KT14911-2105-1	• RING ASS'Y,PISTON	2	SN: 1001-UP
3	KT14351-2131-1	• PIN	2	SN: 1001-UP
4	KT14109-2133-4	• RING	4	SN: 1001-UP
	KT14911-2201-2	• ROD ASS'Y,CONNECTING	2	SN: 1001-UP
5	KT14911-2211-3	•• ROD	2	SN: 1001-UP
6	KT15231-2214-1	•• BOLT	4	SN: 1001-UP
7	KT14911-2135-1	•• BUSHING	2	SN: 1001-UP
8	KT14911-2231-1	•• METAL,CRANK PIN	4	SN: 1001-UP
	KT14952-2301-1	• CRANKSHAFT ASS'Y	1	SN: 1001-UP
9	KT14952-2311-1	•• CRANKSHAFT	1	SN: 1001-UP
10	KT15131-0138-1	•• PLUG	2	SN: 1001-UP
11	KT14952-2611-1	•• WEIGHT	2	SN: 1001-UP
12	KT14911-9103-2	•• BOLT	4	SN: 1001-UP
13	KT14911-2345-1	• BEARING	1	SN: 1001-UP
14	KT14911-2361-1	• PLATE	1	SN: 1001-UP
15	KT14952-0537-1	• GUARD	1	SN: 1001-UP
16	KT01153-50818	• BOLT	1	SN: 1001-UP
17	KT04512-50080	• WASHER	1	SN: 1001-UP
18	KT14921-2346-2	• BEARING	1	SN: 1001-UP
19	KT14921-2363-1	• RETAINER	1	SN: 1001-UP
20	KT14921-2362-1	• RING	1	SN: 1001-UP
21	KT14952-2411-1	• GEAR	1	SN: 1001-UP
22	KT05712-00715	• KEY	1	SN: 1001-UP

Reference: 111

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