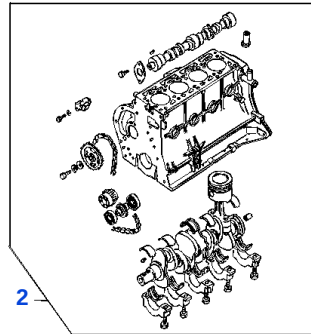
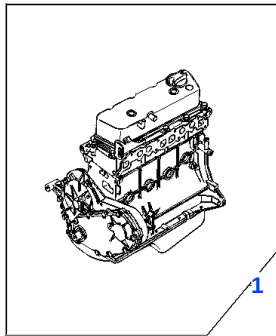




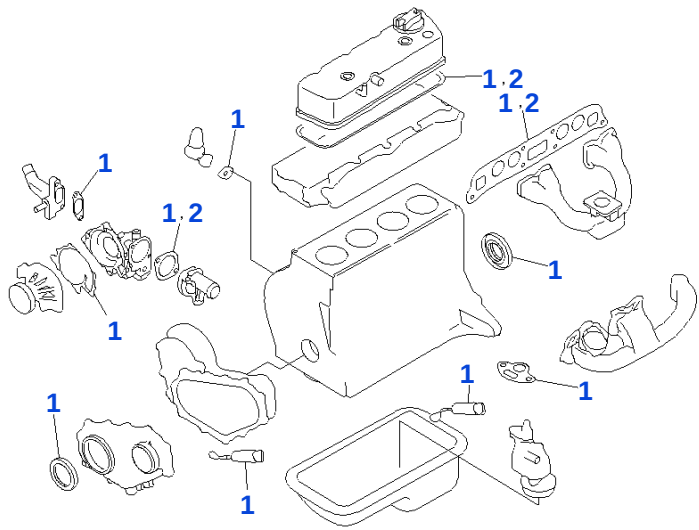
P Y F V 2 5 2

Reference: 101AA

030010 BARE AND SHORT ENGINE

Item	Part No.	Part Name	Qty	Options
1	GC1G0026MF00	ENGINE ASS'Y,BARE, GK15	1	SN: .-UP
	GC1G0026NF00	ENGINE ASS'Y,BARE, GK21	1	SN: .-UP
	GC1G0026PF00	ENGINE ASS'Y,BARE, GK25	1	SN: .-UP
2	GC1G0036MF00	ENGINE ASS'Y,SHORT, GK15	1	SN: .-UP
	GC1G0036NF00	ENGINE ASS'Y,SHORT, GK21	1	SN: .-UP
	GC1G0036PF00	ENGINE ASS'Y,SHORT, GK25	1	SN: .-UP
THIS PAGE INCLUDES THE FOLLOWING ENGINES				
GK15 : SERIAL NO.000133-				
GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041-				

Reference: 101AA



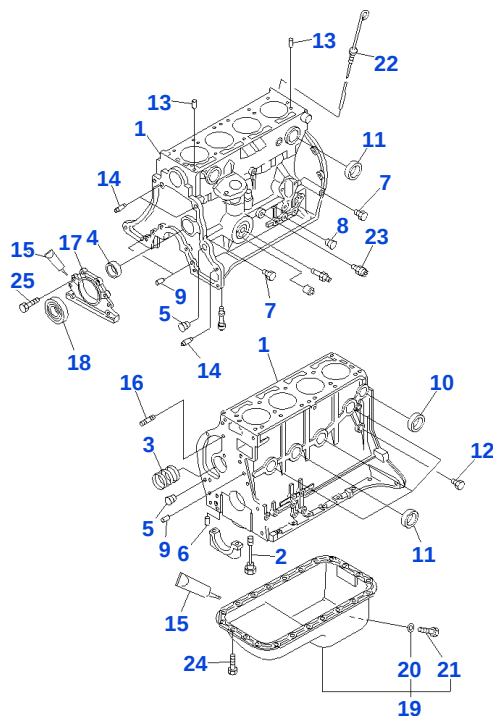
JY030600

Reference: 102AA

030020 ENGINE GASKET KIT

Item	Part No.	Part Name	Qty	Options
1	GC1G0106TF00	GASKET KIT,ENGINE REPAIR	1	SN: .-UP
2	GC1G0156TF00	GASKET KIT,VALVE REGRIND	1	SN: .-UP
THIS PAGE INCLUDES THE FOLLOWING ENGINES				
GK15 : SERIAL NO.000133-				
GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041-				

Reference: 102AA



JY038689

Reference: 110AA

030030 CYLINDER BLOCK AND OIL PAN

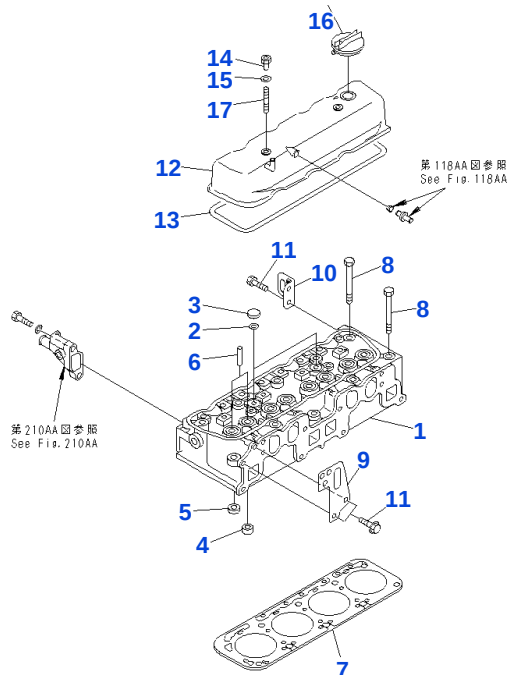
Item	Part No.	Part Name	Qty	Options
1	GC1G1006MF00	CYLINDER BLOCK ASS'Y,GK15	1	SN: .-UP
	GC1G1006TC00	CYLINDER BLOCK ASS'Y,GK21, 25	1	SN: .-UP
2	GC1G26770C00	• BOLT	10	SN: .-UP
3	GC1G3113RC00	• BUSH SET	1	SN: .-UP
4	GC1G1031SC30	• PLUG	1	SN: .-UP
5	GC1G10671C01	• PLUG	2	SN: .-UP
6	GC1G1063WC00	• PLUG	1	SN: .-UP
7	GC1G10670C00	• PLUG	2	SN: .-UP
8	GC1G1053WC00	• PLUG	1	SN: .-UP
9	GC1G10470C00	• PIN	4	SN: .-UP
10	GC1G10370C00	• PLUG	1	SN: .-UP
11	GC1G1031SC35	• PLUG	7	SN: .-UP
12	GC1G10671C00	PLUG	1	SN: .-UP
13	GC1G11770C00	PIN,DOWEL	2	SN: .-UP
14	GC2G80370C00	PIN,DOWEL	2	SN: .-UP
15	GC6A208020E4	GASKET,LIQUID	-2	SN: .-UP
16	GC1G1492LF00	STUD	2	SN: .-UP
17	GC1G2696NC01	RETAINER	1	SN: .-UP
18	GC1G2615MF00	SEAL	1	SN: .-UP
19	GC1G1306NF00	PAN ASS'Y,OIL	1	SN: .-UP
20	GC1G10703F00	• WASHER	1	SN: .-UP
21	GC1G13703F00	• PLUG	1	SN: .-UP
22	GC1G14050K0B	GAUGE ASS'Y,OIL LEVEL	1	SN: .-UP
23	GC2G5085MF00	SWITCH ASS'Y	1	SN: .-UP
24	GC1G5601SC12	BOLT	12	SN: .-UP
25	GC1G5511SC20	BOLT	4	SN: .-UP

THIS PAGE INCLUDES THE FOLLOWING
ENGINES

GK15 : SERIAL NO.000133-

GK21 : SERIAL NO.000105- GK25 : SERIAL
NO.001041-

Reference: 110AA



JY038690

Reference: 111AA

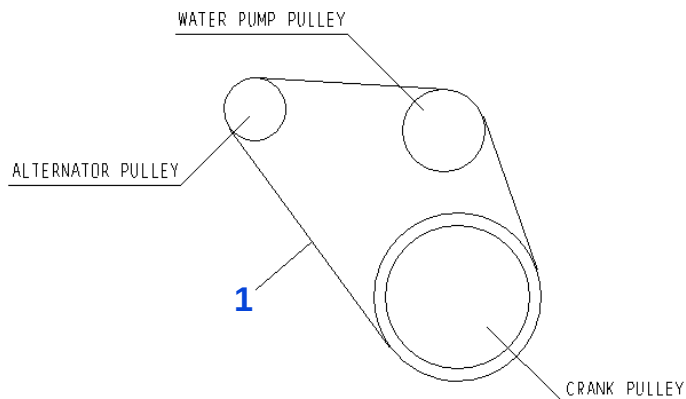
030040 CYLINDER HEAD AND ROCKER COVER

Item	Part No.	Part Name	Qty	Options
1	GC1G1116TF00	CYLINDER HEAD ASS'Y,CYLINDER	1	SN: .-UP
2	GC1G10770C00	• GASKET	2	SN: .-UP
3	GC1G5921SC18	• PLUG	2	SN: .-UP
4		• ☆ SEAT	4	SN: .-UP
5		• ☆ SEAT	4	SN: .-UP
6		• ☆ GUIDE	8	SN: .-UP
7	GC1G1146NF00	GASKET	1	SN: .-UP
8	GC1G1186TC00	BOLT	10	SN: .-UP
9	GC1G0206NF00	SLINGER,FRONT	1	SN: .-UP
10	GC1G0306NF00	SLINGER,REAR	1	SN: .-UP
11	GC1GA021SC02	BOLT	4	SN: .-UP
12	GC1G3706NF00	COVER ASS'Y,VALVE ROCKER, GK15, 21	1	SN: .-UP
	GC1G3706NF02	COVER ASS'Y,VALVE ROCKER, GK25	1	SN: .-UP
13	GC1G3746TC00	GASKET	1	SN: .-UP
14	GC1G3754XC00	NUT,CAP	2	SN: .-UP
15	GC1G37347C00	WASHER	2	SN: .-UP
16	GC1G5275MC00	CAP ASS'Y,OIL FILLER	1	SN: .-UP
17	GC1G1501SC80	STUD	2	SN: .-UP

THIS PAGE INCLUDES THE FOLLOWING
ENGINES
GK15 : SERIAL NO.000133-
GK21 : SERIAL NO.000105- GK25 : SERIAL
NO.001041-

Catalog signs: ☆ not supplied separately: assembly only

Reference: 111AA



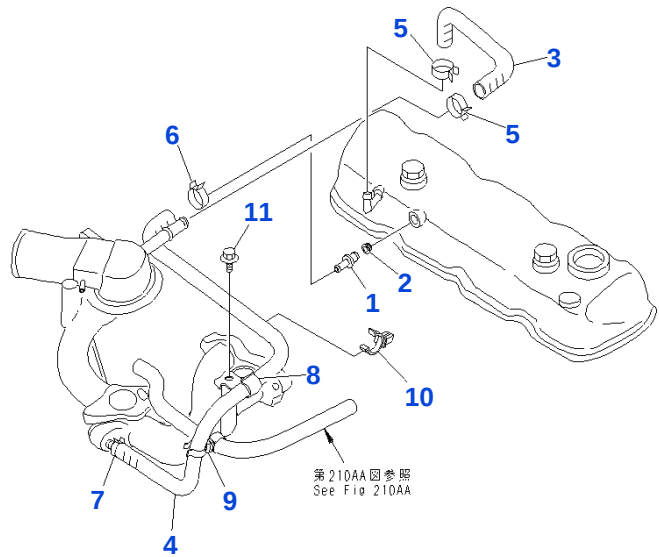
P 4 F A 8 5 1

Reference: 117AA

030050 FAN BELT

Item	Part No.	Part Name	Qty	Options
1	GC2G1125MF01	BELT,GK21, 25	-1	SN: .-UP
	GC2G1125MF05	BELT,GK15	-1	SN: .-UP
THIS PAGE INCLUDES THE FOLLOWING ENGINES				
GK15 : SERIAL NO.000133-				
GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041-				

Reference: 117AA



JY038891

Reference: 118AA

030060 CRANK CASE VENTILATION

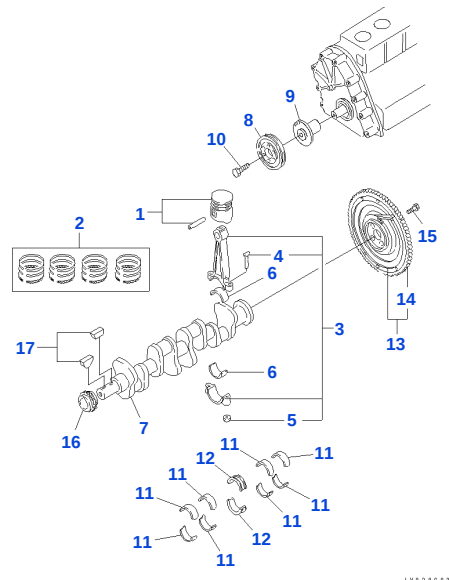
Item	Part No.	Part Name	Qty	Options
1	GC1G1815MF00	VALVE ASS'Y	1	SN: .-UP
2	GC1G18270F00	INSULATOR	1	SN: .-UP
3	GC1G1866NF00	HOSE	1	SN: .-UP
4	GC1G1836NF00	HOSE	1	SN: .-UP
5	GC1G6F170F00	CLAMP	2	SN: .-UP
6	GC1G6F170F01	CLAMP	1	SN: .-UP
7	GC1G6F170F05	CLAMP	1	SN: .-UP
8	GC2G4216NF00	CLIP	1	SN: .-UP
9	GC2G4213YF00	CLIP	1	SN: .-UP
10	GC1G6F170F04	CLAMP	1	SN: .-UP
11	GC1G5601SC12	BOLT	1	SN: .-UP

THIS PAGE INCLUDES THE FOLLOWING
ENGINES

GK15 : SERIAL NO.000133-

GK21 : SERIAL NO.000105- GK25 : SERIAL
NO.001041-

Reference: 118AA



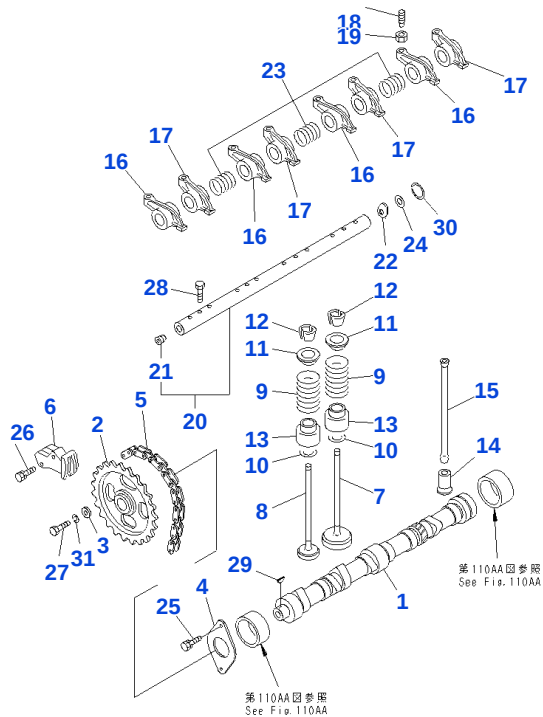
Reference: 120AA

030070 PISTON ? CRANKSHAFT AND FLYHEEL

Item	Part No.	Part Name	Qty	Options
1	GC1G2016MF00	PISTON,GRADE 1, GK15	4	SN: .-UP
	GC1G2017QF00	PISTON,GRADE 1, GK21	4	SN: .-UP
	GC1G2017RF00	PISTON,GRADE 1, GK25	4	SN: .-UP
	GC1G2016MF01	PISTON,GRADE 2, GK15	4	SN: .-UP
	GC1G2017QF01	PISTON,GRADE 2, GK21	4	SN: .-UP
	GC1G2017RF01	PISTON,GRADE 2, GK25	4	SN: .-UP
	GC1G2016MF02	PISTON,GRADE 3, GK15	4	SN: .-UP
	GC1G2017QF02	PISTON,GRADE 3, GK21	4	SN: .-UP
	GC1G2017RF02	PISTON,GRADE 3, GK25	4	SN: .-UP
	GC1G2016MF03	PISTON,GRADE 4, GK15	4	SN: .-UP
	GC1G2017QF03	PISTON,GRADE 4, GK21	4	SN: .-UP
	GC1G2017RF03	PISTON,GRADE 4, GK25	4	SN: .-UP
	GC1G2016MF04	PISTON,GRADE 5, GK15	4	SN: .-UP
	GC1G2017QF04	PISTON,GRADE 5, GK21	4	SN: .-UP
	GC1G2017RF04	PISTON,GRADE 5, GK25	4	SN: .-UP
	GC1G2016MF05	PISTON,GK15, OVERSIZE 0.50MM	4	SN: .-UP
	GC1G2017QF05	PISTON,GK21, OVERSIZE 0.50MM	4	SN: .-UP
	GC1G2017RF05	PISTON,GK25, OVERSIZE 0.50MM	4	SN: .-UP
	GC1G2016MF06	PISTON,GK15, OVERSIZE 1.00MM	4	SN: .-UP
	GC1G2017QF06	PISTON,GK21, OVERSIZE 1.00MM	4	SN: .-UP
	GC1G2017RF06	PISTON,GK25, OVERSIZE 1.00MM	4	SN: .-UP
2	GC1G2096MF00	RING SET,PISTON, GK15	1	SN: .-UP
	GC1G2094SF00	RING SET,PISTON, GK21, 25	1	SN: .-UP
	GC1G2106MF00	RING SET,PISTON, GK15, OVERSIZE 0.50MM	1	SN: .-UP
	GC1G2117QF00	RING SET,PISTON, GK21, OVERSIZE 0.50MM	1	SN: .-UP
	GC1G2117QF00	RING SET,PISTON, GK25, OVERSIZE 0.50MM	1	SN: .-UP
	GC1G2116MF00	RING SET,PISTON, GK15, OVERSIZE 1.00MM	1	SN: .-UP
	GC1G2127QF00	RING SET,PISTON, GK21, OVERSIZE 1.00MM	1	SN: .-UP
3	GC1G2206NF00	ROD ASS'Y,GK15, 21	4	SN: .-UP
	GC1G2206TC00	ROD ASS'Y,GK25	4	SN: .-UP
4	GC1G2237BC00	• BOLT	2	SN: .-UP
5	GC1G2259FC00	• NUT	2	SN: .-UP
6	GC1G2246TC00	BEARING	8	SN: .-UP
	GC1G2266TC00	BEARING,UNDERSIZE 0.08MM	8	SN: .-UP
	GC1G2276TC00	BEARING,UNDERSIZE 0.12MM	8	SN: .-UP
	GC1G2286TC00	BEARING,UNDERSIZE 0.25MM	8	SN: .-UP
7	GC1G2316NF00	CRANKSHAFT ASS'Y,GK15, 21	1	SN: .-UP
	GC1G2318SC00	CRANKSHAFT ASS'Y,GK25	1	SN: .-UP
8	GC1G2706NF00	PULLEY ASS'Y,CRANKSHAFT	1	SN: .-UP
9	GC1G2736NF00	BUSH,CRANK PULLEY	1	SN: .-UP
10	GC1G2756NF00	BOLT	1	SN: .-UP
11	GC1G2396TC00	BEARING	8	SN: .-UP
	GC1G2406TC00	BEARING,UNDERSIZE 0.02MM	8	SN: .-UP
	GC1G2416TC00	BEARING,UNDERSIZE 0.25MM	8	SN: .-UP
	GC1G2426TC00	BEARING,UNDERSIZE 0.50MM	8	SN: .-UP
	GC1G2436TC00	BEARING,UNDERSIZE 0.75MM	8	SN: .-UP

Item	Part No.	Part Name	Qty	Options
12	GC1G2446TC00	BEARING,UNDERSIZE 1.00MM	8	SN: .-UP
	GC1G2502LC00	BEARING	2	SN: .-UP
	GC1G2512LC00	BEARING,UNDERSIZE 0.02MM	2	SN: .-UP
	GC1G2522LC00	BEARING,UNDERSIZE 0.25MM	2	SN: .-UP
	GC1G2532LC00	BEARING,UNDERSIZE 0.50MM	2	SN: .-UP
	GC1G2542LC00	BEARING,UNDERSIZE 0.75MM	2	SN: .-UP
	GC1G2552LC00	BEARING,UNDERSIZE 1.00MM	2	SN: .-UP
13	GC1G2768DF00	FLYWHEEL ASS'Y	1	SN: .-UP
14	GC1G2782LF00	• GEAR	1	SN: .-UP
15	GC1G28170F00	BOLT	6	SN: .-UP
16	GC1G3246TC02	SPROCKET,CRANKSHAFT	1	SN: .-UP
17	GC1G4581SC50	KEY	2	SN: .-UP
THIS PAGE INCLUDES THE FOLLOWING ENGINES				
GK15 : SERIAL NO.000133-				
GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041-				

Reference: 120AA



Reference: 130AA

030080 CAMSHAFT AND VALVE MECHANICAL

Item	Part No.	Part Name	Qty	Options
1	GC1G3102LC00	CAMSHAFT	1	SN: .-UP
2	GC1G3266TC04	SPROCKET	1	SN: .-UP
3	GC1G3223WC00	WASHER	1	SN: .-UP
4	GC1G32070C00	PLATE	1	SN: .-UP
5	GC1G3286NC00	CHAIN	1	SN: .-UP
6	GC1G3342LF00	TENSION ASS'Y	1	SN: .-UP
7	GC1G3406TC00	VALVE,INTAKE	4	SN: .-UP
8	GC1G3416NC00	VALVE,EXHAUST	4	SN: .-UP
9	GC1G3426TC00	SPRING,VALVE	8	SN: .-UP
10	GC1G34570C00	SEAT,VALVE SPRING	8	SN: .-UP
11	GC1G34970C00	RETAINER	8	SN: .-UP
12	GC1G35070C00	COLLET,VALVE	16	SN: .-UP
13	GC1G34770C00	SEAL,OIL	8	SN: .-UP
14	GC1G35570C00	LIFTER,VALVE	8	SN: .-UP
15	GC1G3586TC00	ROD,PUSH	8	SN: .-UP
16	GC1G3686TC00	ROCKER ARM	4	SN: .-UP
17	GC1G3686TC01	ROCKER ARM	4	SN: .-UP
18	GC1G35670F01	SCREW,ADJUST	8	SN: .-UP
19	GC1G3573WC00	NUT	8	SN: .-UP
20	GC1G3626TC00	SHAFT ASS'Y	1	SN: .-UP
21	GC1G36470C00	• PLUG	2	SN: .-UP
22	GC1G36570C00	RETAINER	2	SN: .-UP
23	GC1G36670C00	SPRING	3	SN: .-UP
24	GC1G44170C00	WASHER	2	SN: .-UP
25	GC1G5601SC16	BOLT	2	SN: .-UP
26	GC1G5601SC35	BOLT	2	SN: .-UP
27	GC1G5451SC40	BOLT	1	SN: .-UP
28	GC1G5711SC25	BOLT	4	SN: .-UP
29	GC1G4581SC40	KEY	1	SN: .-UP
30	GC1G4581SC00	RING,SNAP	2	SN: .-UP
31	GC02010-00010	WASHER	1	SN: .-UP

THIS PAGE INCLUDES THE FOLLOWING
ENGINES

GK15 : SERIAL NO.000133-

Item	Part No.	Part Name	Qty	Options
		GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041-		

Reference: 130AA

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