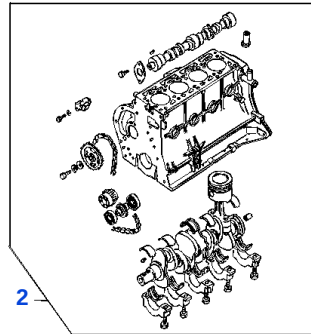
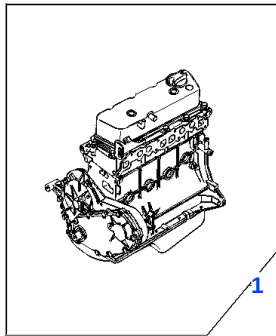




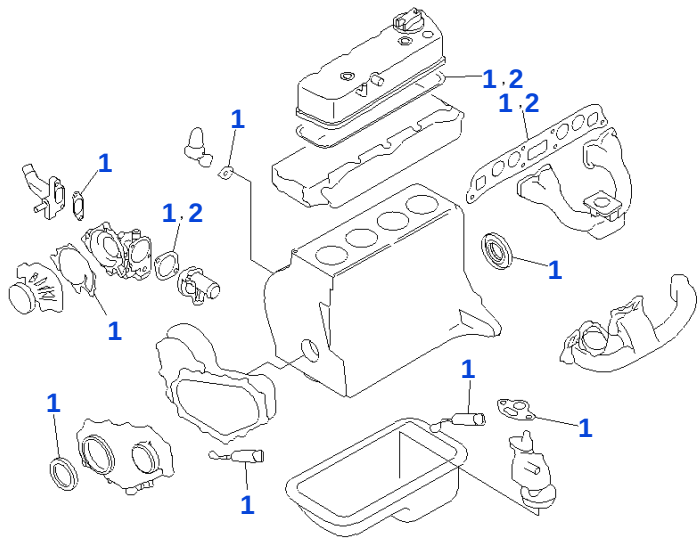
P Y F V 2 5 2

Reference: 101AA

## 030010 BEAR AND SHORT ENGINE

| Item                                              | Part No.   | Part Name                      | Qty | Options  |
|---------------------------------------------------|------------|--------------------------------|-----|----------|
| 1                                                 | 1G00277K00 | ENGINE ASSEMBLY, BEARING, GK21 | 1   | SN: .-UP |
|                                                   | 1G00278K00 | ENGINE ASSEMBLY, BEAR, GK25    | 1   | SN: .-UP |
| 2                                                 | 1G00377K00 | ENGINE ASSEMBLY, SHORT, GK21   | 1   | SN: .-UP |
|                                                   | 1G00378K00 | ENGINE ASSEMBLY, SHORT, GK25   | 1   | SN: .-UP |
| THIS PAGE INCLUDES THE FOLLOWING ENGINES.         |            |                                |     |          |
| GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041- |            |                                |     |          |

Reference: 101AA



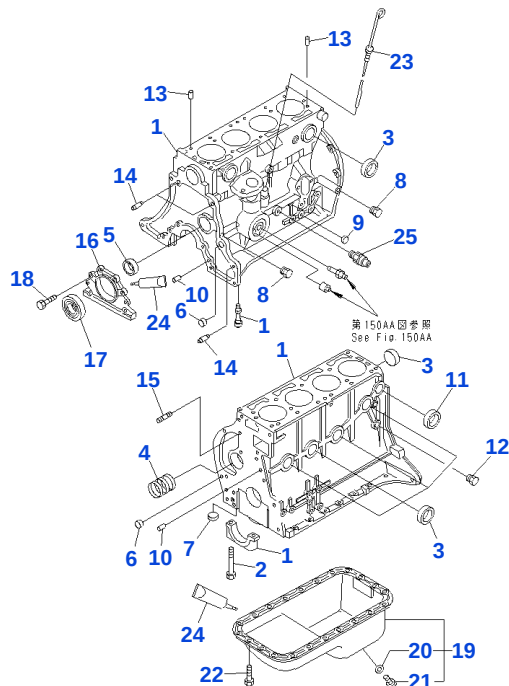
JY030714

Reference: 102AA

030020 ENGINE GASKET KIT

| Item                                              | Part No.     | Part Name                 | Qty | Options  |
|---------------------------------------------------|--------------|---------------------------|-----|----------|
| 1                                                 | GC1G0106TF00 | GASKET KIT, ENGINE REPAIR | 1   | SN: .-UP |
| 2                                                 | GC1G0156TF00 | GASKET KIT, VALVE REGRIND | 1   | SN: .-UP |
| THIS PAGE INCLUDES THE FOLLOWING ENGINES.         |              |                           |     |          |
| GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041- |              |                           |     |          |

Reference: 102AA



JY088715

Reference: 110AA

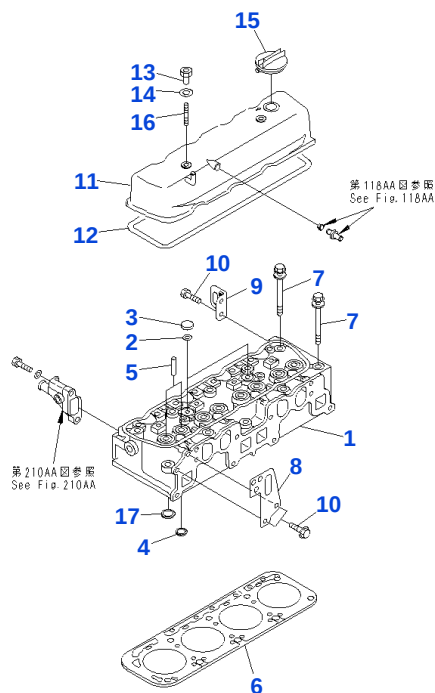
## 030030 CYLINDER BLOCK AND OIL PAN

| Item | Part No.     | Part Name                 | Qty | Options  |
|------|--------------|---------------------------|-----|----------|
| 1    | GC1G1006TC00 | CYLINDER BLOCK ASSEMBLY   | 1   | SN: .-UP |
| 2    | GC1G26770C00 | • BOLT                    | 10  | SN: .-UP |
| 3    | GC1G1031SC35 | • PLUG                    | 7   | SN: .-UP |
| 4    | GC1G3113RC00 | • BUSHING SET             | 1   | SN: .-UP |
| 5    | GC1G10370C00 | • PLUG                    | 1   | SN: .-UP |
| 6    | GC1G10671C01 | • PLUG                    | 2   | SN: .-UP |
| 7    | GC1G1063WC00 | • PLUG                    | 1   | SN: .-UP |
| 8    | GC1G10670C00 | • PLUG                    | 2   | SN: .-UP |
| 9    | GC1G1053WC00 | • PLUG                    | 1   | SN: .-UP |
| 10   | GC1G10470C00 | • PIN                     | 4   | SN: .-UP |
| 11   | GC1G1031SC30 | • PLUG                    | 1   | SN: .-UP |
| 12   | GC1G10671C00 | PLUG                      | 1   | SN: .-UP |
| 13   | GC1G11770C00 | PIN, DOWEL                | 2   | SN: .-UP |
| 14   | GC2G80370C00 | PIN, DOWEL                | 2   | SN: .-UP |
| 15   | GC1G1492LF00 | STUD                      | 2   | SN: .-UP |
| 16   | GC1G2696NC01 | RETAINER                  | 1   | SN: .-UP |
| 17   | GC1G2615MF00 | SEAL                      | 1   | SN: .-UP |
| 18   | GC1G5511SC20 | BOLT                      | 4   | SN: .-UP |
| 19   | GC1G1306NF00 | PAN ASSEMBLY, OIL         | 1   | SN: .-UP |
| 20   | GC1G10703F00 | • WASHER                  | 1   | SN: .-UP |
| 21   | GC1G13703F00 | • PLUG                    | 1   | SN: .-UP |
| 22   | GC1G5601SC12 | BOLT                      | 12  | SN: .-UP |
| 23   | GC1G14050K0B | GAUGE ASSEMBLY, OIL LEVEL | 1   | SN: .-UP |
| 24   | GC6A208020E4 | GASKET, EXHAUST           | -2  | SN: .-UP |
| 25   | GC2G5085MF00 | SWITCH ASSEMBLY           | 1   | SN: .-UP |

THIS PAGE INCLUDES THE FOLLOWING  
ENGINES.

GK21 : SERIAL NO.000105- GK25 : SERIAL  
NO.001041-

Reference: 110AA



JY038770

Reference: 111AA

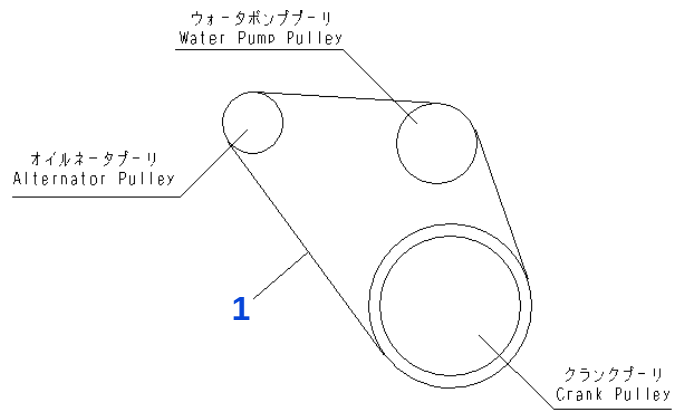
## 030040 CYLINDER HEAD AND ROCKER COVER

| Item | Part No.     | Part Name              | Qty | Options  |
|------|--------------|------------------------|-----|----------|
| 1    | GC1G1116TF00 | CYLINDER HEAD ASSEMBLY | 1   | SN: .-UP |
| 2    | GC1G10770C00 | • GASKET               | 2   | SN: .-UP |
| 3    | GC1G5921SC18 | • PLUG                 | 2   | SN: .-UP |
| 4    |              | • ☆ SEAT               | 4   | SN: .-UP |
| 5    |              | • ☆ GUIDE              | 8   | SN: .-UP |
| 6    | GC1G1146NF00 | GASKET                 | 1   | SN: .-UP |
| 7    | GC1G1186TC00 | BOLT                   | 10  | SN: .-UP |
| 8    | GC1G0207QF00 | SLINGER, FRONT         | 1   | SN: .-UP |
| 9    | GC1G0306NF00 | CYLINDER, REAR         | 1   | SN: .-UP |
| 10   | GC1GA021SC02 | BOLT                   | 4   | SN: .-UP |
| 11   | GC1G3706NF00 | COVER ASSEMBLY, GK21   | 1   | SN: .-UP |
|      | GC1G3706NF02 | COVER ASSEMBLY, GK25   | 1   | SN: .-UP |
| 12   | GC1G3746TC00 | GASKET                 | 1   | SN: .-UP |
| 13   | GC1G3754XC00 | NAT                    | 2   | SN: .-UP |
| 14   | GC1G37347C00 | WASHER                 | 2   | SN: .-UP |
| 15   | GC1G5275MC00 | CAP ASSEMBLY           | 1   | SN: .-UP |
| 16   | GC1G1501SC80 | STUD                   | 2   | SN: .-UP |
| 17   |              | • ☆ SEAT               | 4   | SN: .-UP |

THIS PAGE INCLUDES THE FOLLOWING  
ENGINES.  
GK21 : SERIAL NO.000105- GK25 : SERIAL  
NO.001041-

Catalog signs: ☆ not supplied separately: assembly only

Reference: 111AA



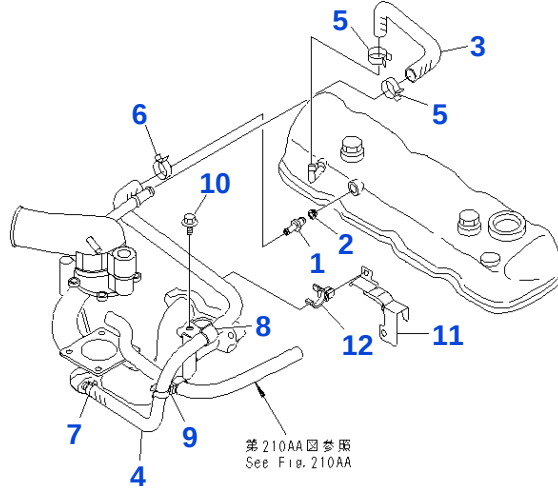
JY038828

Reference: 117AA

## 030050 FAN BELT

| Item                                              | Part No.     | Part Name  | Qty | Options  |
|---------------------------------------------------|--------------|------------|-----|----------|
| 1                                                 | GC2G1125MF00 | BELT, GK25 | 1   | SN: .-UP |
|                                                   | GC2G1125MF01 | BELT, GK21 | 1   | SN: .-UP |
| THIS PAGE INCLUDES THE FOLLOWING ENGINES.         |              |            |     |          |
| GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041- |              |            |     |          |

Reference: 117AA



JY038769

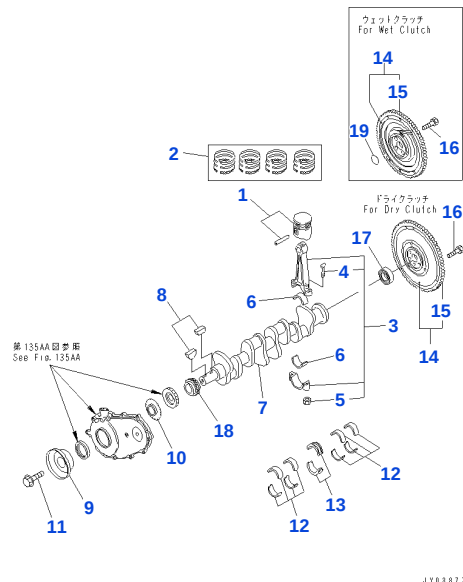
Reference: 118AA

## 030060 CRANKCASE AND VIBRATION

| Item | Part No.     | Part Name      | Qty | Options  |
|------|--------------|----------------|-----|----------|
| 1    | GC1G1815MF00 | VALVE ASSEMBLY | 1   | SN: .-UP |
| 2    | GC1G18270F00 | INSULATOR      | 1   | SN: .-UP |
| 3    | GC1G1866NF00 | HOSE           | 1   | SN: .-UP |
| 4    | GC1G1837QF00 | HOSE ASSEMBLY  | 1   | SN: .-UP |
| 5    | GC1G6F170F00 | CLAMP          | 2   | SN: .-UP |
| 6    | GC1G6F170F01 | CLAMP          | 1   | SN: .-UP |
| 7    | GC1G6F170F04 | CLAMP          | 1   | SN: .-UP |
| 8    | GC2G4217UK00 | CLIP           | 1   | SN: .-UP |
| 9    | GC2G4212VF00 | CLIP           | 1   | SN: .-UP |
| 10   | GC1G5601SC12 | BOLT           | 1   | SN: .-UP |
| 11   | GC1G1887BF00 | BRACKET        | 1   | SN: .-UP |
| 12   | GC1G72270F01 | CLIP           | 1   | SN: .-UP |

THIS PAGE INCLUDES THE FOLLOWING  
ENGINES.  
GK21 : SERIAL NO.000105- GK25 : SERIAL  
NO.001041-

Reference: 118AA



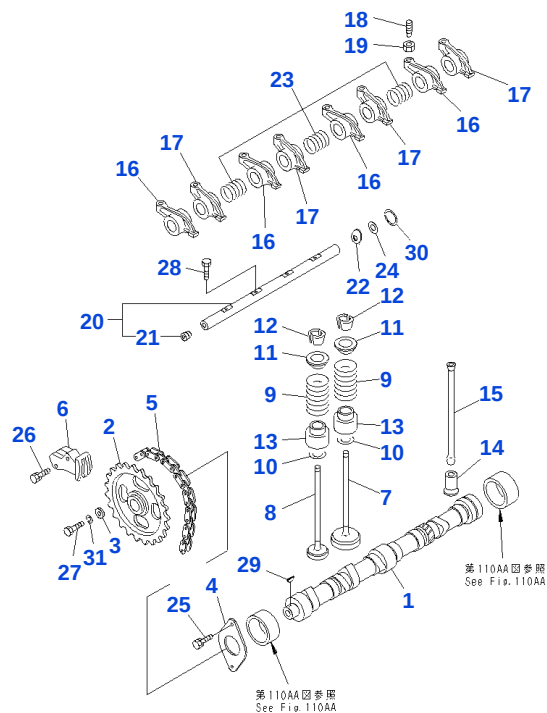
Reference: 120AA

## 030070 PISTON, CRANKSHAFT AND FLYWHEEL

| Item | Part No.     | Part Name                          | Qty | Options  |
|------|--------------|------------------------------------|-----|----------|
| 1    | GC1G2017QF00 | PISTON, GRADE 1, GK21              | 4   | SN: .-UP |
|      | GC1G2017RF00 | PISTON, GRADE 1, GK25              | 4   | SN: .-UP |
|      | GC1G2017QF01 | PISTON, GRADE 2, GK21              | 4   | SN: .-UP |
|      | GC1G2017RF01 | PISTON, GRADE 2, GK25              | 4   | SN: .-UP |
|      | GC1G2017QF02 | PISTON, GRADE 3, GK21              | 4   | SN: .-UP |
|      | GC1G2017RF02 | PISTON, GRADE 3, GK25              | 4   | SN: .-UP |
|      | GC1G2017QF03 | PISTON, GRADE 4, GK21              | 4   | SN: .-UP |
|      | GC1G2017RF03 | PISTON, GRADE 4, GK25              | 4   | SN: .-UP |
|      | GC1G2017QF04 | PISTON, GRADE 5, GK21              | 4   | SN: .-UP |
|      | GC1G2017RF04 | PISTON, GRADE 5, GK25              | 4   | SN: .-UP |
|      | GC1G2017QF05 | PISTON, GK21, OVERSIZE 0.50MM      | 4   | SN: .-UP |
|      | GC1G2017RF05 | PISTON, GK25, OVERSIZE 0.50MM      | 4   | SN: .-UP |
|      | GC1G2017QF06 | PISTON, GK21, OVERSIZE 1.00MM      | 4   | SN: .-UP |
|      | GC1G2017RF06 | PISTON, GK25, OVERSIZE 1.00MM      | 4   | SN: .-UP |
| 2    | GC1G2094SF00 | RING SET                           | 1   | SN: .-UP |
|      | GC1G2117QF00 | RING SET, OVERSIZE 0.50MM          | 1   | SN: .-UP |
|      | GC1G2127QF00 | RING SET, OVERSIZE 1.00MM          | 1   | SN: .-UP |
| 3    | GC1G2206NF00 | ROD ASSEMBLY, GK21                 | 4   | SN: .-UP |
|      | GC1G2206TC00 | ROD ASSEMBLY, GK25                 | 4   | SN: .-UP |
| 4    | GC1G2237BC00 | • BOLT                             | 2   | SN: .-UP |
| 5    | GC1G2259FC00 | • NAT                              | 2   | SN: .-UP |
| 6    | GC1G2246TC00 | BEARING                            | 8   | SN: .-UP |
|      | GC1G2266TC00 | BEARING, UNDERSIZE 0.08MM          | 8   | SN: .-UP |
|      | GC1G2276TC00 | BEARING, UNDERSIZE 0.12MM          | 8   | SN: .-UP |
|      | GC1G2286TC00 | BEARING, UNDERSIZE 0.25MM          | 8   | SN: .-UP |
|      | GC1G2316NF00 | CRANKSHAFT ASSEMBLY, GK21          | 1   | SN: .-UP |
| 7    | GC1G2318SC00 | CRANKSHAFT ASSEMBLY, GK25          | 1   | SN: .-UP |
| 8    | GC1G4581SC50 | KEY                                | 2   | SN: .-UP |
| 9    | GC1G2706NF00 | PULLEY ASSEMBLY                    | 1   | SN: .-UP |
| 10   | GC1G2736NF00 | BUSHING                            | 1   | SN: .-UP |
| 11   | GC1G2756NF00 | BOLT                               | 1   | SN: .-UP |
| 12   | GC1G2396TC00 | BEARING                            | 8   | SN: .-UP |
|      | GC1G2406TC00 | BEARING, UNDERSIZE 0.02MM          | 8   | SN: .-UP |
|      | GC1G2416TC00 | BEARING, UNDERSIZE 0.25MM          | 8   | SN: .-UP |
|      | GC1G2426TC00 | BEARING, UNDERSIZE 0.50MM          | 8   | SN: .-UP |
|      | GC1G2436TC00 | BEARING, UNDERSIZE 0.75MM          | 8   | SN: .-UP |
|      | GC1G2446TC00 | BEARING, UNDERSIZE 1.00MM          | 8   | SN: .-UP |
|      | GC1G2502LC00 | BEARING                            | 2   | SN: .-UP |
| 13   | GC1G2512LC00 | BEARING, UNDERSIZE 0.02MM          | 2   | SN: .-UP |
|      | GC1G2522LC00 | BEARING, UNDERSIZE 0.25MM          | 2   | SN: .-UP |
|      | GC1G2532LC00 | BEARING, UNDERSIZE 0.50MM          | 2   | SN: .-UP |
|      | GC1G2542LC00 | BEARING, UNDERSIZE 0.75MM          | 2   | SN: .-UP |
|      | GC1G2552LC00 | BEARING, UNDERSIZE 1.00MM          | 2   | SN: .-UP |
|      | GC1G2769XF01 | FLYWHEEL ASSEMBLY, DRY CLUTCH TYPE | 1   | SN: .-UP |
|      | GC1G2769XF00 | FLYWHEEL ASSEMBLY, WET CLUTCH TYPE | 1   | SN: .-UP |
| 15   | GC1G2782LF00 | • GEAR                             | 1   | SN: .-UP |
| 16   | GC1G2816NF00 | BOLT                               | 6   | SN: .-UP |

| Item                                              | Part No.     | Part Name               | Qty | Options  |
|---------------------------------------------------|--------------|-------------------------|-----|----------|
| 17                                                | GC2G8096NF00 | BEARING                 | 1   | SN: .-UP |
| 18                                                | GC1G3246TC02 | SPROCKET                | 1   | SN: .-UP |
| 19                                                | GC1G51270F01 | O RING, WET CLUTCH TYPE | 1   | SN: .-UP |
| THIS PAGE INCLUDES THE FOLLOWING ENGINES.         |              |                         |     |          |
| GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041- |              |                         |     |          |

Reference: 120AA



JY088772

Reference: 130AA

## 030080 CAMSHAFT AND VALVE MECHANICAL

| Item | Part No.      | Part Name         | Qty | Options  |
|------|---------------|-------------------|-----|----------|
| 1    | GC1G3107QF00  | CAMSHAFT ASSEMBLY | 1   | SN: .-UP |
| 2    | GC1G3266TC04  | SPROCKET          | 1   | SN: .-UP |
| 3    | GC1G3223WC00  | WASHER            | 1   | SN: .-UP |
| 4    | GC1G32070C00  | PLATE             | 1   | SN: .-UP |
| 5    | GC1G3286NC00  | CHAIN             | 1   | SN: .-UP |
| 6    | GC1G3342LF00  | TENSION ASSEMBLY  | 1   | SN: .-UP |
| 7    | GC1G3406TC00  | VALVE, INTAKE     | 4   | SN: .-UP |
| 8    | GC1G3416NC00  | VALVE, EXHAUST    | 4   | SN: .-UP |
| 9    | GC1G3426TC00  | SPRING            | 8   | SN: .-UP |
| 10   | GC1G34570C00  | SEAT              | 8   | SN: .-UP |
| 11   | GC1G34970C00  | RETAINER          | 8   | SN: .-UP |
| 12   | GC1G35070C00  | COLLET            | 16  | SN: .-UP |
| 13   | GC1G34770C00  | SEAL              | 8   | SN: .-UP |
| 14   | GC1G35570C00  | LIFTER, VALVE     | 8   | SN: .-UP |
| 15   | GC1G3586TC00  | ROD               | 8   | SN: .-UP |
| 16   | GC1G3686TC00  | ROCKER ARM        | 4   | SN: .-UP |
| 17   | GC1G3686TC01  | ROCKER ARM        | 4   | SN: .-UP |
| 18   | GC1G35670F01  | SCREW             | 8   | SN: .-UP |
| 19   | GC1G3573WC00  | NAT               | 8   | SN: .-UP |
| 20   | GC1G3626TC00  | SHAFT ASSEMBLY    | 1   | SN: .-UP |
| 21   | GC1G36470C00  | • PLUG            | 2   | SN: .-UP |
| 22   | GC1G36570C00  | RETAINER          | 2   | SN: .-UP |
| 23   | GC1G36670C00  | SPRING            | 3   | SN: .-UP |
| 24   | GC1G44170C00  | WASHER            | 2   | SN: .-UP |
| 25   | GC1G5601SC35  | BOLT              | 2   | SN: .-UP |
| 26   | GC1G5601SC16  | BOLT              | 2   | SN: .-UP |
| 27   | GC1G5451SC40  | BOLT              | 1   | SN: .-UP |
| 28   | GC1G5711SC25  | BOLT              | 4   | SN: .-UP |
| 29   | GC1G4581SC40  | KEY               | 1   | SN: .-UP |
| 30   | GC1G4581SC00  | LINK              | 2   | SN: .-UP |
| 31   | GC02010-00010 | WASHER            | 1   | SN: .-UP |

THIS PAGE INCLUDES THE FOLLOWING  
ENGINES.

| Item | Part No. | Part Name                                         | Qty | Options |
|------|----------|---------------------------------------------------|-----|---------|
|      |          | GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041- |     |         |

Reference: 130AA

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