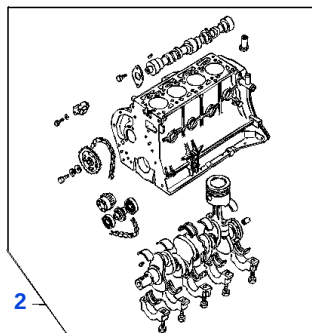
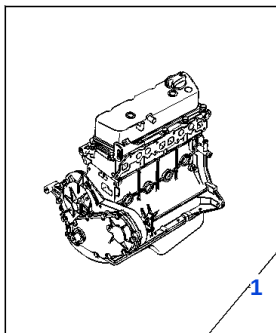




P Y F V 2 5 2

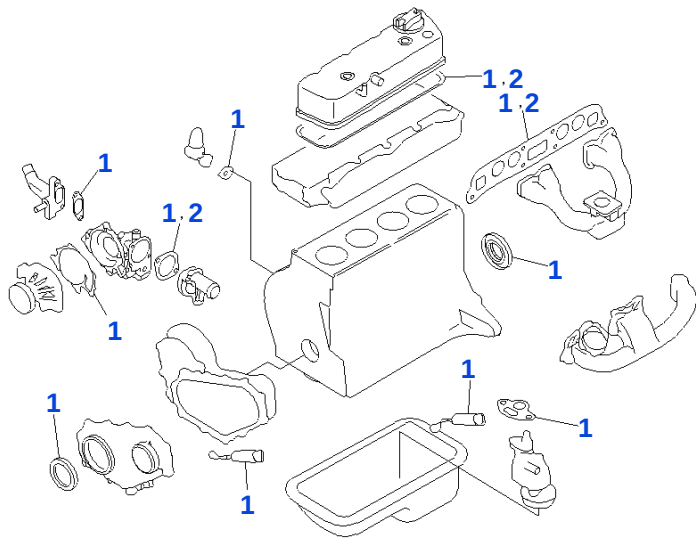
Reference: 101AA

030010 BEAR AND SHORT ENGINE

Item	Part No.	Part Name	Qty	Options
1	1G00277K00	ENGINE ASSEMBLY, BEAR, GK21	1	SN: .-UP
	1G00278K00	ENGINE ASSEMBLY, BEAR, GK25	1	SN: .-UP
2	1G00377K00	ENGINE ASSEMBLY, SHORT, GK21	1	SN: .-UP
	1G00378K00	ENGINE ASSEMBLY, SHORT, GK25	1	SN: .-UP

THIS PAGE INCLUDES NEXT ENGINE.
GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041-

Reference: 101AA



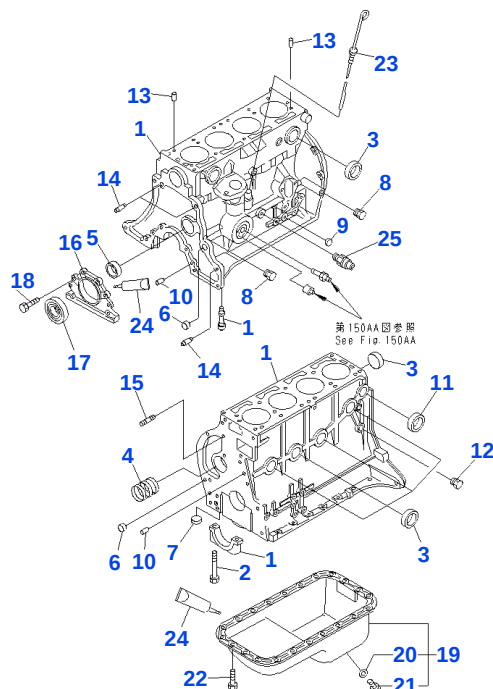
JY030714

Reference: 102AA

030020 ENGINE GASKET KIT

Item	Part No.	Part Name	Qty	Options
1	GC1G010KFC00	GASKET KIT, ENGINE REPAIR 18/2-	1	SN: .-UP
	GC1G0106TF00	GASKET KIT, ENGINE REPAIR -18/2	1	SN: .-
2	GC11042FY52J	GASKET KIT, VALVE REGRIND 18/2-	1	SN: .-UP
	GC1G0156TF00	GASKET KIT, VALVE REGRIND -18/2	1	SN: .-
THIS PAGE INCLUDES NEXT ENGINE.				
GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041-				

Reference: 102AA



JY038715

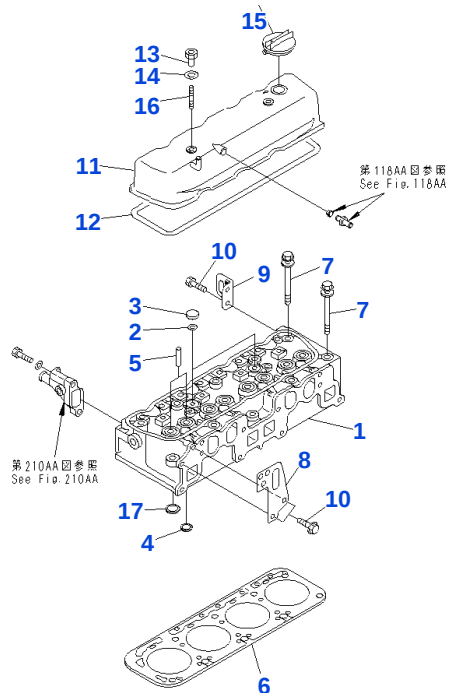
Reference: 110AA

030030 CYLINDER BLOCK AND OIL PAN

Item	Part No.	Part Name	Qty	Options
1	GC1G1006NF00	CYLINDER BLOCK ASSEMBLY 24/7-	1	SN: .-UP
	GC1G1006TC00	CYLINDER BLOCK ASSEMBLY -24/7	1	SN: .-
2	GC1G26770C00	• BOLT	10	SN: .-UP
3	GC1G1031SC35	• PLUG	7	SN: .-UP
4	GC1300200H0A	• BUSH SET 18/2-	1	SN: .-UP
	GC1G3113RC00	• BUSH SET -18/2	1	SN: .-
5	GC1G10370C00	• PLUG	1	SN: .-UP
6	GC1G10671C01	• PLUG	2	SN: .-UP
7	GC1G1063WC00	• PLUG	1	SN: .-UP
8	GC1G10670C00	• PLUG	2	SN: .-UP
9	GC1G1053WC00	• PLUG	1	SN: .-UP
10	GC1G10470C00	• PIN	4	SN: .-UP
11	GC1G1031SC30	• PLUG	1	SN: .-UP
12	GC1G10671C00	PLUG	1	SN: .-UP
13	GC1G11770C00	PIN, DOWEL	2	SN: .-UP
14	GC2G80370C00	PIN, DOWEL	2	SN: .-UP
15	GC1G1492LF00	STUD	2	SN: .-UP
16	GC1G2696NC01	RETAINER	1	SN: .-UP
17	GC1G2615MF00	SEAL	1	SN: .-UP
18	GC1G5511SC20	BOLT	4	SN: .-UP
19	GC1G1306NF00	PAN ASSEMBLY, OIL	1	SN: .-UP
20	GC1G10703F00	• WASHER	1	SN: .-UP
21	GC1G13703F00	• PLUG	1	SN: .-UP
22	GC1G5701SC12	BOLT 22/1-	12	SN: .-UP
	GC1G5601SC12	BOLT -22/1	12	SN: .-
23	GC1G140FT86A	GAUGE ASSEMBLY, OIL LEVEL 18/2-	1	SN: .-UP
	GC1G14050K0B	GAUGE ASSEMBLY, OIL LEVEL -18/2	1	SN: .-
24	GC6A208020E4	GASKET, LIQUID	-2	SN: .-UP
25	GC2G5085MF00	SWITCH ASSEMBLY	1	SN: .-UP

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JY088770

Reference: 111AA

030040 CYLINDER HEAD AND ROCKER COVER

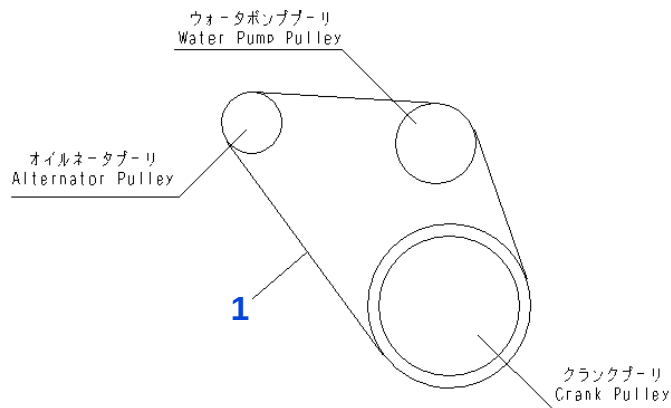
Item	Part No.	Part Name	Qty	Options
1	GC1G1116TF10	CYLINDER HEAD ASSEMBLY 18/4-	1	SN: .-UP
	GC1G1116TF00	CYLINDER HEAD ASSEMBLY -18/4	1	SN: .-
2	GC1G10770C00	• GASKET	2	SN: .-UP
3	GC1G5921SC18	• PLUG	2	SN: .-UP
4		• ☆ SEAT	4	SN: .-UP
5		• ☆ GUIDE	8	SN: .-UP
6	GC1G11470P00	GASKET 18/12-	1	SN: .-UP
	GC1G1146NF00	GASKET -18/12	1	SN: .-
7	GC1G1186TC00	BOLT	10	SN: .-UP
8	GC1G0207QF00	SLINGER, FRONT	1	SN: .-UP
9	GC1G0306NF00	SLINGER, REAR	1	SN: .-UP
10	GC1GA021SC02	BOLT	4	SN: .-UP
11	GC1G3706NF00	COVER ASSEMBLY, GK21	1	SN: .-UP
	GC1G3706NF02	COVER ASSEMBLY, GK25	1	SN: .-UP
12	GC1G3746TC00	GASKET	1	SN: .-UP
13	GC1G3754XC00	NAT	2	SN: .-UP
14	GC1G37347C00	WASHER	2	SN: .-UP
15	GC1G5275MC00	CAP ASSEMBLY	1	SN: .-UP
16	GC1G1501SC80	STUD	2	SN: .-UP
17		• ☆ SEAT	4	SN: .-UP

THIS PAGE INCLUDES NEXT ENGINE.

GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041-

Catalog signs: ☆ not supplied separately: assembly only

Reference: 111AA



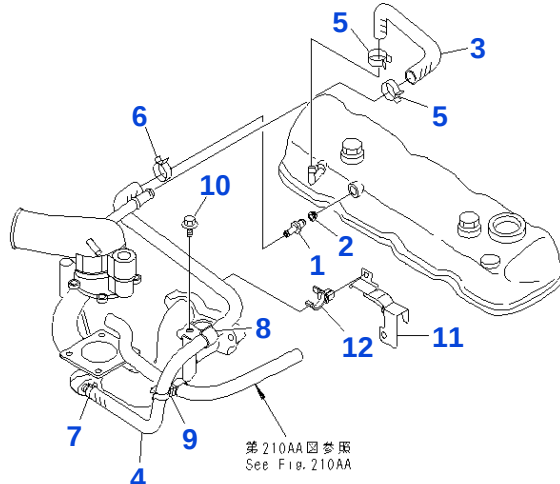
JY038828

Reference: 117AA

030050 FAN BELT

Item	Part No.	Part Name	Qty	Options
1	GC2G1125MF20	BELT, GK25 22/1-	1	SN: .-UP
	GC2G1125MF00	BELT, GK25 -22/1	1	SN: .-
	GC2G1125MF21	BELT, GK21 22/1-	1	SN: .-UP
	GC2G1125MF01	BELT, GK21 -22/1	1	SN: .-
THIS PAGE INCLUDES NEXT ENGINE.				
GK21 : SERIAL NO.000105- GK25 : SERIAL NO.001041-				

Reference: 117AA



JY038769

Reference: 118AA

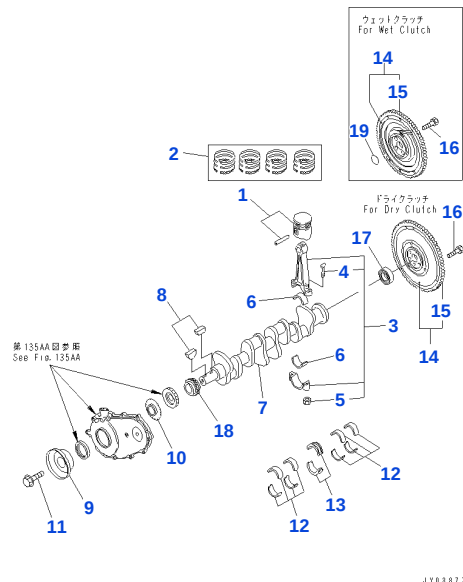
030060 CRANK CASE AND VIBRATION

Item	Part No.	Part Name	Qty	Options
1	GC1G1815MF00	VALVE ASSEMBLY	1	SN: .-UP
2	GC1G18270F00	INSULATOR	1	SN: .-UP
3	GC1G1866NF00	HOSE	1	SN: .-UP
4	GC1G1837QF00	HOSE ASSEMBLY	1	SN: .-UP
5	GC1G6F170F10	CLAMP 21/3-	2	SN: .-UP
	GC1G6F170F00	CLAMP -21/3	2	SN: .-
6	GC1G6F170F20	CLAMP 25/2-	1	SN: .-UP
	GC1G6F170F01	CLAMP -25/2	1	SN: .-
7	GC1G6F170F04	CLAMP	1	SN: .-UP
8	GC2G4217UK00	CLIP	1	SN: .-UP
9	GC2G4212VF00	CLIP	1	SN: .-UP
10	GC1G5601SC12	BOLT	1	SN: .-UP
11	GC1G1887BF00	BRACKET	1	SN: .-UP
12	GC1G72270F01	CLIP	1	SN: .-UP

THIS PAGE INCLUDES NEXT ENGINE.

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Reference: 118AA



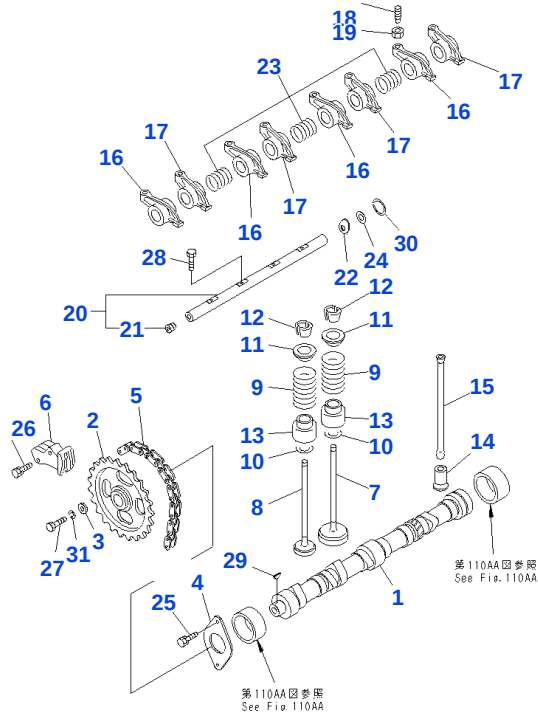
Reference: 120AA

030070 PISTON, CRANKSHAFT AND FLYWHEEL

Item	Part No.	Part Name	Qty	Options
1	GC1G201KFF00	PISTON, GRADE 1, GK21 21/5-	4	SN: .-UP
	GC1G2017QF00	PISTON, GRADE 1, GK21 -21/5	4	SN: .-
	GC1G201KGF00	PISTON, GRADE 1, GK25 21/5-	4	SN: .-UP
	GC1G2017RF00	PISTON, GRADE 1, GK25 -21/5	4	SN: .-
	GC1G201KFF01	PISTON, GRADE 2, GK21 21/5-	4	SN: .-UP
	GC1G2017QF01	PISTON, GRADE 2, GK21 -21/5	4	SN: .-
	GC1G201KGF01	PISTON, GRADE 2, GK25 21/5-	4	SN: .-UP
	GC1G2017RF01	PISTON, GRADE 2, GK25 -21/5	4	SN: .-
	GC1G201KFF02	PISTON, GRADE 3, GK21 21/5-	4	SN: .-UP
	GC1G2017QF02	PISTON, GRADE 3, GK21 -21/5	4	SN: .-
	GC1G201KGF02	PISTON, GRADE 3, GK25 21/5-	4	SN: .-UP
	GC1G2017RF02	PISTON, GRADE 3, GK25 -21/5	4	SN: .-
	GC1G201KFF03	PISTON, GRADE 4, GK21 21/5-	4	SN: .-UP
	GC1G2017QF03	PISTON, GRADE 4, GK21 -21/5	4	SN: .-
	GC1G201KGF03	PISTON, GRADE 4, GK25 21/5-	4	SN: .-UP
	GC1G2017RF03	PISTON, GRADE 4, GK25 -21/5	4	SN: .-
	GC1G201KFF04	PISTON, GRADE 5, GK21 21/5-	4	SN: .-UP
	GC1G2017QF04	PISTON, GRADE 5, GK21 -21/5	4	SN: .-
	GC1G201KGF04	PISTON, GRADE 5, GK25 21/5-	4	SN: .-UP
	GC1G2017RF04	PISTON, GRADE 5, GK25 -21/5	4	SN: .-
	GC1G201KFF05	PISTON, GK21, OVERSIZE 0.50MM 21/5-	4	SN: .-UP
	GC1G2017QF05	PISTON, GK21, OVERSIZE 0.50MM -21/5	4	SN: .-
	GC1G201KGF05	PISTON, GK25, OVERSIZE 0.50MM 21/5-	4	SN: .-UP
	GC1G2017RF05	PISTON, GK25, OVERSIZE 0.50MM -21/5	4	SN: .-
	GC1G201KFF06	PISTON, GK21, OVERSIZE 1.00MM 21/5-	4	SN: .-UP
	GC1G2017QF06	PISTON, GK21, OVERSIZE 1.00MM -21/5	4	SN: .-
	GC1G201KGF06	PISTON, GK25, OVERSIZE 1.00MM 21/5-	4	SN: .-UP
	GC1G2017RF06	PISTON, GK25, OVERSIZE 1.00MM -21/5	4	SN: .-
2	GC1G2094SF00	RING SET	1	SN: .-UP
	GC1G2117QF00	RING SET, OVER SIZE 0.50MM	1	SN: .-UP
	GC1G2127QF00	RING SET, OVER SIZE 1.00MM	1	SN: .-UP
3	GC1G2206NF00	ROD ASSEMBLY, GK21	4	SN: .-UP
	GC1G2206TC00	ROD ASSEMBLY, GK25	4	SN: .-UP
4	GC1G2237BC00	• BOLT	2	SN: .-UP
5	GC1G2259FC00	• NAT	2	SN: .-UP
6	GC1G2246TC00	BEARING	8	SN: .-UP
	GC1G2266TC00	BEARING, UNDERSIZE 0.08MM	8	SN: .-UP
	GC1G2276TC00	BEARING, UNDERSIZE 0.12MM	8	SN: .-UP
	GC1G2286TC00	BEARING, UNDERSIZE 0.25MM	8	SN: .-UP
7	GC1G2316NF00	CRANKSHAFT ASSEMBLY, GK21	1	SN: .-UP
	GC1G2318SC00	CRANKSHAFT ASSEMBLY, GK25	1	SN: .-UP
8	GC1G4581SC50	KEY	2	SN: .-UP
9	GC1G2706NF00	PULLEY ASSEMBLY	1	SN: .-UP
10	GC1G2738UF00	SPACER, CRANKSHAFT 18/2-	1	SN: .-UP
	GC1G2736NF00	BUSH -18/2	1	SN: .-
11	GC1G2756NF00	BOLT	1	SN: .-UP
12	GC1G2396TC00	BEARING	8	SN: .-UP

Item	Part No.	Part Name	Qty	Options
13	GC1G2406TC00	BEARING, UNDERSIZE 0.02MM	8	SN: .-UP
	GC1G2416TC00	BEARING, UNDERSIZE 0.25MM	8	SN: .-UP
	GC1G2426TC00	BEARING, UNDERSIZE 0.50MM	8	SN: .-UP
	GC1G2436TC00	BEARING, UNDERSIZE 0.75MM	8	SN: .-UP
	GC1G2446TC00	BEARING, UNDERSIZE 1.00MM	8	SN: .-UP
	GC1G2502LC00	BEARING	2	SN: .-UP
	GC1G2512LC00	BEARING, UNDERSIZE 0.02MM	2	SN: .-UP
	GC1G2522LC00	BEARING, UNDERSIZE 0.25MM	2	SN: .-UP
	GC1G2532LC00	BEARING, UNDERSIZE 0.50MM	2	SN: .-UP
	GC1G2542LC00	BEARING, UNDERSIZE 0.75MM	2	SN: .-UP
	GC1G2552LC00	BEARING, UNDERSIZE 1.00MM	2	SN: .-UP
	GC1G2769XF11	FLYWHEEL ASSEMBLY, DRY CLUTCH TYPE 19/1-	1	SN: .-UP
	GC1G2769XF01	FLYWHEEL ASSEMBLY, DRY CLUTCH USE -19/1	1	SN: .-
14	GC1G2769XF10	FLYWHEEL ASSEMBLY, WET CLUTCH USE 19/1-	1	SN: .-UP
	GC1G2769XF00	FLYWHEEL ASSEMBLY, WET CLUTCH USE -19/1	1	SN: .-
15	GC1G2782LF00	• GEAR	1	SN: .-UP
16	GC1G28170F01	BOLT 18/2-	6	SN: .-UP
	GC1G2816NF00	BOLT -18/2	6	SN: .-
17	GC2G8096NF00	BEARING	1	SN: .-UP
18	GC1G3246TC02	SPROCKET	1	SN: .-UP
19	GC1G51270F01	O RING, WET CLUTCH USE	1	SN: .-UP
		THIS PAGE INCLUDES NEXT ENGINE.		
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Reference: 120AA



JY088772

Reference: 130AA

030080 CAMSHAFT AND VALVE MECHANICAL

Item	Part No.	Part Name	Qty	Options
1	GC1G3107QF00	CAMSHAFT ASSEMBLY	1	SN: .-UP
2	GC1G3266TC04	SPROCKET	1	SN: .-UP
3	GC1G3223WC00	WASHER	1	SN: .-UP
4	GC1G32070C00	PLATE	1	SN: .-UP
5	GC1G3286NC00	CHAIN	1	SN: .-UP
6	GC1G3342LF00	TENSION ASSEMBLY	1	SN: .-UP
7	GC1G3406TC00	VALVE, INTAKE	4	SN: .-UP
8	GC1G3416NC00	VALVE, EXHAUST	4	SN: .-UP
9	GC1G3426TC00	SPRING	8	SN: .-UP
10	GC1G34570C00	SEAT	8	SN: .-UP
11	GC1G34970C00	RETAINER	8	SN: .-UP

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