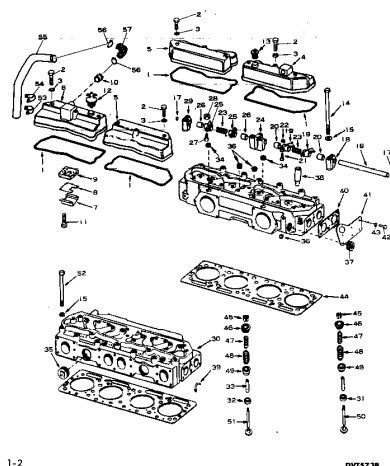


Fig.101 CYLINDER HEAD



Reference: 101

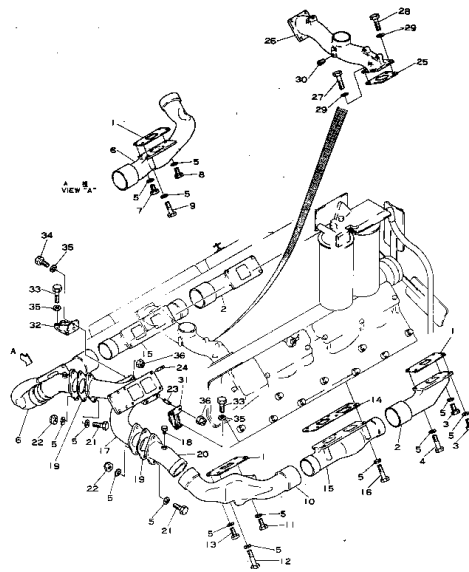
030010 CYLINDER HEAD

Item	Part No.	Part Name	Qty	Options
1	382-337314-1	GASKET, HEAD COVER (KIT)	4	SN: 009492-UP
2	382-025498-1	BOLT	12	SN: 009492-UP
3	384-0116103	GASKET	12	SN: 009492-UP
4	381-607495-2	COVER	1	SN: 009492-UP
5	381-672917-1	COVER	2	SN: 009492-UP
6	381-607496-2	COVER	1	SN: 009492-UP
7	381-607499-1	• COVER	1	SN: 009492-UP
8	381-607498-1	• PLATE	1	SN: 009492-UP
9	381-601868-1	• ELEMENT	1	SN: 009492-UP
10	381-607497-1	• TUBE	1	SN: 009492-UP
11	384-0127650	BOLT	4	SN: 009492-UP
12	382-303761-1	CAP	1	SN: 009492-UP
13	381-613681-1	CAP	1	SN: 009492-UP
14	381-601943-2	BOLT	16	SN: 009492-UP
15	380-39422D-0	WASHER	40	SN: 009492-UP
16	382-328743-2	SHAFT	4	SN: 009492-UP
17	381-291171-1	• PLUG	2	SN: 009492-UP
18	382-328745-3	BRACKET	4	SN: 009492-UP
19	382-328742-2	LEVER	8	SN: 009492-UP
20	382-326838-3	• BUSH	1	SN: 009492-UP
21	380-16067DA	• SCREW	1	SN: 009492-UP
22	382-133093-1	• NAT	1	SN: 009492-UP
23	382-133642-1	SPRING	8	SN: 009492-UP
24	382-332429-1	BRACKET	4	SN: 009492-UP
25	382-326837-2	LEVER	8	SN: 009492-UP
26	382-326838-3	• BUSH	1	SN: 009492-UP
27	380-16067DA	• SCREW	1	SN: 009492-UP
28	382-133093-1	• NAT	1	SN: 009492-UP
29	382-328744-3	BRACKET	4	SN: 009492-UP
30	381-671651-4	HEAD ASSEMBLY	2	SN: 009492-UP
31	381-680226-1	INSERT,0.002 (OS)	8	SN: 009492-UP
31	381-680228-1	INSERT,0.015 (OS)	8	SN: 009492-UP
32	381-609032-1	INSERT,0.002 (OS)	-2	SN: 009492-UP
32	381-609034-1	INSERT,0.015 (OS)	-2	SN: 009492-UP
33	382-341059-1	• GUIDE	8	SN: 009492-UP
34	380-P24-0000	• PLUG	2	SN: 009492-UP
35	382-021502-1	• PLUG	2	SN: 009492-UP
36	380-P28-0000	• PLUG	3	SN: 009492-UP
37	380-P216-000	• PLUG	1	SN: 009492-UP
38	382-326503-1	• SLEEVE	4	SN: 009492-UP
39	382-328741-1	• TUBE	8	SN: 009492-UP
40	381-671082-1	GASKET	2	SN: 009492-UP
41	381-607306-1	COVER	2	SN: 009492-UP
42	380-S266-000	BOLT	12	SN: 009492-UP
43	380-WL16-000	WASHER	12	SN: 009492-UP
44	382-345272-2	GASKET,CYLINDER HEAD (KIT)	2	SN: 009492-UP
45	382-060437-1	LOCK	32	SN: 009492-UP

Item	Part No.	Part Name	Qty	Options
46	382-341076-1	RETAINER	16	SN: 009492-UP
47	381-684056-1	SPRING	16	SN: 009492-UP
48	381-684057-1	SPRING	16	SN: 009492-UP
49	382-337375-1	ROTATOR	16	SN: 009492-UP
50	381-677871-1	VALVE	8	SN: 009492-UP
51	382-341057-3	VALVE	8	SN: 009492-UP
52	381-601944-2	BOLT	24	SN: 009492-UP
53	381-610320-1	CLAMP	2	SN: 009492-UP
54	381-609000-1	HOSE	1	SN: 009492-UP
55	381-685781-1	TUBE ASSEMBLY	1	SN: 009492-UP
56	382-026310-1	BOLT	2	SN: 009492-UP
57	382-025896-1	WASHER	5	SN: 009492-UP
58	382-025522-1	NAT	2	SN: 009492-UP
59	382-026311-1	BOLT	1	SN: 009492-UP
60	382-024864-1	BOLT	1	SN: 009492-UP
61	381-677779-1	WASHER	2	SN: 009492-UP
62	382-329294-1	SPACER	1	SN: 009492-UP
63	381-685978-1	CLIP	1	SN: 009492-UP
64	381-685665-1	CLIP	1	SN: 009492-UP

Reference: 101

エキゾースト マニホールド および インテーク マニホールド カバー
Fig.102 EXHAUST MANIFOLD AND INTAKE MANIFOLD COVER



Reference: 102

030020 EXHAUST MANIFOLD AND INTAKE MANIFOLD COVER

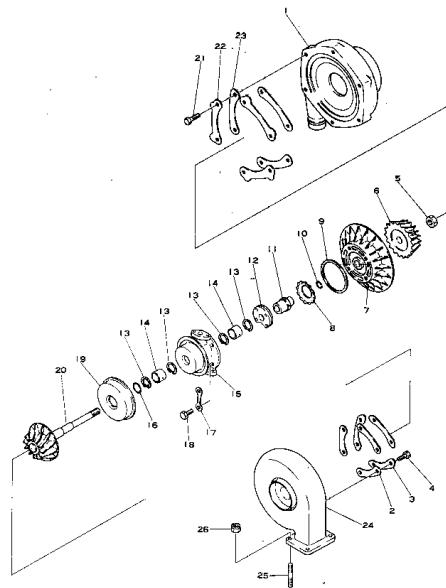
Item	Part No.	Part Name	Qty	Options
1	381-675885-1	GASKET	4	SN: 009492-UP
2	381-601925-2	MANIFOLD	2	SN: 009492-UP
3	382-024863-1	BOLT	4	SN: 009492-UP
4	382-024867-1	BOLT	2	SN: 009492-UP
5	381-677779-1	WASHER	26	SN: 009492-UP
6	381-601927-3	MANIFOLD	1	SN: 009492-UP
7	382-024863-1	BOLT	1	SN: 009492-UP
8	382-024870-1	BOLT	1	SN: 009492-UP
9	382-025285-1	BOLT	1	SN: 009492-UP
10	381-601928-4	MANIFOLD	1	SN: 009492-UP
11	382-025281-1	BOLT	1	SN: 009492-UP
12	382-025505-1	BOLT	1	SN: 009492-UP
13	382-024863-1	BOLT	1	SN: 009492-UP
14	381-675886-1	GASKET	2	SN: 009492-UP
15	381-601926-2	MANIFOLD	2	SN: 009492-UP
16	382-025507-1	BOLT	6	SN: 009492-UP
17	381-671229-1	MANIFOLD	1	SN: 009492-UP
18	384-0444571	PLUG	2	SN: 009492-UP
19	381-675887-1	GASKET	2	SN: 009492-UP
20	381-671043-1	ADAPTER	2	SN: 009492-011285
20	381-688774-1	ADAPTER	2	SN: 011286-UP
21	382-024864-1	BOLT	4	SN: 009492-011285
21	382-025281-1	BOLT	4	SN: 011286-UP
22	382-025526-1	NAT	4	SN: 009492-UP
23	382-636432-1	STUD	2	SN: 009492-UP
24	382-256333-1	STUD	4	SN: 009492-UP
25	381-673992-1	GASKET	2	SN: 009492-UP
26	381-684325-2	MANIFOLD	1	SN: 009492-UP
27	382-026311-1	BOLT	4	SN: 009492-UP
28	382-027346-1	BOLT	2	SN: 009492-UP
29	382-025544-1	WASHER	6	SN: 010529-UP
29	382-025896-1	□ WASHER	6	SN: 009492-010528
30	384-0444577	PLUG	2	SN: 009492-UP
31	381-682263-2	SUPPORT	1	SN: 010529-UP

Item	Part No.	Part Name	Qty	Options
31	381-682263-1	☐ SUPPORT	1	SN: 009492-010528
32	381-682262-2	SUPPORT	1	SN: 010529-UP
32	381-682262-1	☐ SUPPORT	1	SN: 009492-010528
33	382-024841-1	BOLT	4	SN: 009492-UP
34	382-024840-1	BOLT	12	SN: 009492-UP
35	384-0115093	WASHER	6	SN: 009492-UP
36	382-025523-1	NAT	4	SN: 010529-UP
36	382-304451-1	☐ NAT	4	SN: 009492-010528
37	381-688775-1	FLANGE	2	SN: 011286-UP
38	381-672643-2	LINK	4	SN: 011286-UP

Catalog signs: ☐ part above may be used instead

Reference: 102

ターボチャージャー
Fig.103 TURBOCHARGER



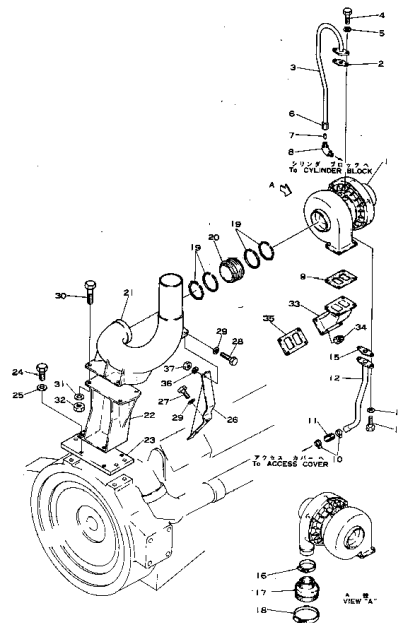
Reference: 103

030030 TURBOCHARGER

Item	Part No.	Part Name	Qty	Options
	381-684596-1	TURBOCHARGER ASSEMBLY	1	SN: 009492-UP
1	381-684366-1	• HOUSING	1	SN: 009492-UP
2	381-630610-1	• CLAMP	3	SN: 009492-UP
3	381-630609-1	• PLATE	3	SN: 009492-UP
4	381-684246-1	• BOLT	6	SN: 009492-UP
	381-684356-1	• CORE ASSEMBLY	1	SN: 009492-UP
5	381-615741-1	•• NAT	1	SN: 009492-UP
6	381-684364-1	•• WHEEL	1	SN: 009492-UP
7	381-630614-1	•• PLATE ASSEMBLY	1	SN: 009492-UP
8	381-615747-1	••• SPRING	1	SN: 009492-UP
9	381-343847-1	•• LINK	1	SN: 009492-UP
10	381-615746-1	•• LINK	1	SN: 009492-UP
11	381-615745-1	•• COLLAR	1	SN: 009492-UP
12	381-627773-1	•• BEARING	1	SN: 009492-UP
13	381-627774-1	•• LINK	4	SN: 009492-UP
14	381-680444-1	•• BEARING	2	SN: 009492-UP
15	381-684360-1	•• HOUSING	1	SN: 009492-UP
16	381-684359-1	••• LINK	1	SN: 009492-UP
17	381-625675-1	•• PLATE	2	SN: 009492-UP
18	382-025480-1	•• BOLT	4	SN: 009492-UP
19	381-627771-1	•• SHROUD	1	SN: 009492-UP
20	381-702625-1	•• TURBINE ASSEMBLY	1	SN: 009492-UP
21	382-018763-1	• BOLT	6	SN: 009492-UP
22	381-615739-1	• PLATE	3	SN: 009492-UP
23	381-684245-1	• CLAMP	3	SN: 009492-UP
24	381-630611-1	• HOUSING	1	SN: 009492-UP
25	382-636432-1	STUD	4	SN: 009492-UP
26	382-304451-1	NAT	4	SN: 009492-UP

Reference: 103

Fig.104 TURBOCHARGER CONNECTION



Reference: 104

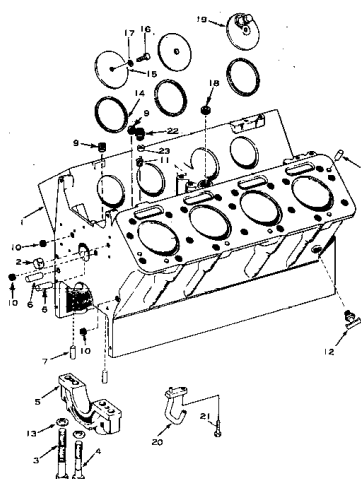
030040 TURBOCHARGER CONNECTION

Item	Part No.	Part Name	Qty	Options
1	381-684596-1	TURBOCHARGER ASSEMBLY	1	SN: 009492-UP
2	382-253660-1	GASKET	1	SN: 009492-UP
3	381-683895-1	TUBE	1	SN: 009492-UP
4	382-025493-1	BOLT	2	SN: 009492-UP
5	384-0116120	WASHER	2	SN: 009492-UP
6	382-277738-1	NAT	1	SN: 009492-UP
7	382-277737-1	SLEEVE	1	SN: 009492-UP
8	382-338699-1	ERBO	1	SN: 009492-UP
9	381-670073-1	GASKET	1	SN: 009492-UP
10	382-122316-1	CLAMP	2	SN: 009492-UP
11	381-677553-1	HOSE	1	SN: 009492-UP
12	381-683897-1	TUBE	1	SN: 009492-UP
13	382-024840-1	BOLT	2	SN: 009492-UP
14	384-0115093	WASHER	2	SN: 009492-UP
15	381-670079-1	GASKET	1	SN: 009492-UP
16	382-397257-1	CLAMP	1	SN: 009492-UP
17	381-683754-1	HOSE	1	SN: 009492-UP
18	381-681209-1	CLAMP	1	SN: 009492-UP
19	381-702299-1	LINK	2	SN: 009492-UP
20	381-675317-1	SLEEVE	1	SN: 009492-UP
21	381-683860-1	ERBO	1	SN: 009492-UP
22	381-683732-1	BRACKET	1	SN: 009492-UP
23	381-683917-1	SPACER	1	SN: 009492-UP
24	382-026311-1	BOLT	4	SN: 009492-UP
25	382-025534-1	WASHER	4	SN: 009492-UP
26	381-683922-1	SUPPORT	1	SN: 009492-UP
27	382-026310-1	BOLT	2	SN: 009492-UP
28	382-024842-1	BOLT	1	SN: 009492-UP
29	382-025544-1	WASHER	3	SN: 009492-UP
30	382-024864-1	BOLT	4	SN: 009492-UP
31	381-677779-1	WASHER	4	SN: 009492-UP
32	382-025526-1	NAT	4	SN: 009492-UP
33	381-683987-1	ADAPTER	1	SN: 009492-UP
34	382-304451-1	NAT	4	SN: 009492-UP

Item	Part No.	Part Name	Qty	Options
35	381-670354-1	GASKET	1	SN: 009492-UP
36	380-WF36-000	WASHER	1	SN: 009492-UP
37	380-H26-0000	NAT	1	SN: 009492-UP

Reference: 104

Fig.201 CYLINDER BLOCK



2-2

DVT573B

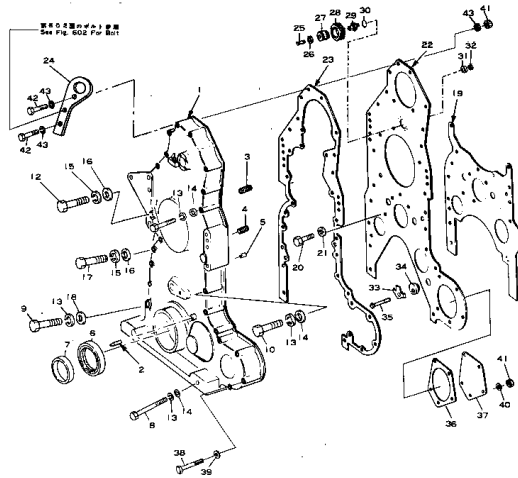
Reference: 201

060010 CYLINDER BLOCK

Item	Part No.	Part Name	Qty	Options
1	381-673201-2	CRANKCASE ASSEMBLY	1	SN: 009492-UP
2	382-326620-1	• BEARING	5	SN: 009492-UP
3	382-326617-1	• BOLT	10	SN: 009492-UP
4	382-328917-1	• BOLT	10	SN: 009492-UP
5	381-601129-3	• CAP	5	SN: 009492-UP
6	382-019843-1	• DOWEL	4	SN: 009492-UP
7	382-019904-1	• PIN	10	SN: 009492-UP
8	382-019962-1	• DOWEL	4	SN: 009492-UP
9	380-50410DA	• PLUG	2	SN: 009492-UP
10	380-P26-0000	• PLUG	6	SN: 009492-UP
11	382-315365-1	• PLUG	2	SN: 009492-UP
12	380-31729D-0	• VALVE	1	SN: 009492-UP
13	380-39422D-0	• WASHER	20	SN: 009492-UP
14	382-328798-2	GASKET (KIT)	8	SN: 009492-UP
15	381-601858-1	COVER	6	SN: 009492-UP
16	382-025499-1	BOLT	6	SN: 009492-UP
17	382-340092-1	WASHER (KIT)	6	SN: 009492-UP
18	380-P212-000	PLUG	1	SN: 009492-UP
19	381-678008-1	COVER	1	SN: 009492-UP
20	382-328802-1	TUBE	8	SN: 009492-UP
21	384-0423354	BOLT	8	SN: 009492-UP
22	381-606885-1	CONNECTOR	1	SN: 009492-UP
23	381-615467-1	INSERT	-2	SN: 009492-UP
24	381-601860-1	COVER	1	SN: 009492-UP
25	381-685158-1	SLEEVE	8	SN: 009492-UP

Reference: 201

Fig.202 TIMING GEAR CASE



2-4

DVT573B

Reference: 202

060020 TIMING GEAR CASE

Item	Part No.	Part Name	Qty	Options
1	381-671053-2	COVER ASSEMBLY	1	SN: 009492-UP
2	381-607463-1	• POINTER	1	SN: 009492-UP
3	381-671999-1	• INSERT	4	SN: 009492-UP
4	382-317686-1	• INSERT	2	SN: 009492-UP
5	382-277960-1	• INSERT	11	SN: 009492-UP
	381-683398-1	SLEEVE ASSEMBLY	1	SN: 009492-UP
6		• ☆ SEAL	1	SN: 009492-UP
7		• ☆ SLEEVE	1	SN: 009492-UP
8	382-024845-1	BOLT	2	SN: 009492-UP
9	382-024844-1	BOLT	2	SN: 009492-UP
10	382-277232-1	BOLT	4	SN: 009492-UP
11	382-275804-1	BOLT	2	SN: 009492-UP
12	382-275635-1	BOLT	2	SN: 009492-UP
13	384-0115093	WASHER	10	SN: 009492-UP
14	380-WF36-000	WASHER	9	SN: 009492-UP
15	384-0116121	WASHER	4	SN: 009492-UP
16	380-WF38-000	WASHER	4	SN: 009492-UP
17	382-025281-1	BOLT	2	SN: 009492-UP
18	380-50793H-0	WASHER	1	SN: 009492-UP
19	381-673133-1	GASKET	1	SN: 009492-UP
20	382-024840-1	BOLT	4	SN: 009492-UP
21	384-0115093	WASHER	4	SN: 009492-UP
22	381-673134-1	PLATE	1	SN: 009492-UP
23	381-671052-1	GASKET	1	SN: 009492-UP
24	381-671966-1	EYE	1	SN: 009492-UP
25	382-101896-1	BOLT	1	SN: 009492-UP
26	381-672559-1	WASHER	1	SN: 009492-UP
27	381-671955-1	BEARING	1	SN: 009492-UP
28	381-671965-1	GEAR	1	SN: 009492-UP
29	381-671169-1	SHAFT	1	SN: 009492-UP
30	380-OR33-000	O RING	1	SN: 009492-UP
31	381-671170-1	WASHER	1	SN: 009492-UP
32	384-9416488	NAT	1	SN: 009492-UP
33	382-277795-1	LOCK	1	SN: 009492-UP

Item	Part No.	Part Name	Qty	Options
34	382-328973-1	CLAMP	1	SN: 009492-UP
35	382-024875-1	BOLT	1	SN: 009492-UP
36	381-601877-1	GASKET	1	SN: 009492-UP
37	381-601876-1	COVER	1	SN: 009492-UP
38	382-022435-1	BOLT	5	SN: 009492-UP
39	380-WF36-000	WASHER	5	SN: 009492-UP
40	384-0115093	WASHER	5	SN: 009492-UP
41	382-025522-1	NAT	7	SN: 009492-UP
42	382-024845-1	BOLT	2	SN: 009492-UP
43	382-025896-1	WASHER	4	SN: 009492-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 202

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