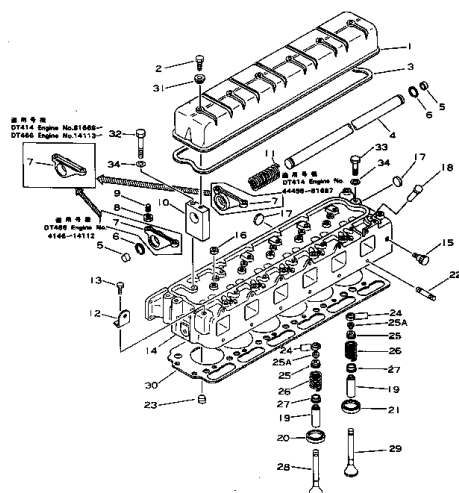


シリンダ ヘッド
Fig. 101. CYLINDER HEAD



Reference: 101

030010 CYLINDER HEAD

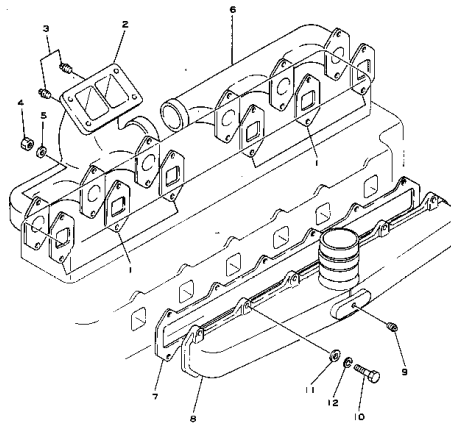
Item	Part No.	Part Name	Qty	Options
1	381-676088-3	COVER	1	SN: .-UP
1	381-676088-2	□ COVER	1	SN: 4146-.
2	382-024643-1	BOLT	8	SN: 4146-UP
3	381-675109-2	GASKET	1	SN: .-UP
3	381-675109-1	□ GASKET	1	SN: 4146-.
4	381-675660-2	SHAFT	1	SN: 4146-UP
5	381-291171-1	• PLUG	2	SN: 4146-UP
6	382-024577-1	LINK	2	SN: 4146-UP
7	381-675447-2	ARM	12	SN: 4146-14112
7	381-682260-1	ARM	12	SN: 14113-21867
7	381-688999-1	ARM	12	SN: 21868-UP
8	382-133093-1	• NAT	12	SN: 4146-UP
9	380-16067DA	• SCREW	12	SN: 4146-UP
10	381-675547-1	BRACKET	6	SN: 4146-UP
11	381-675105-1	SPRING	5	SN: 4146-UP
12	381-673832-1	EYE	1	SN: 4146-UP
13	382-024648-1	BOLT	1	SN: 4146-UP
14	381-684401-1	CYLINDER HEAD ASSEMBLY	1	SN: 4146-UP
15	380-P28-0000	• PLUG	2	SN: 4146-UP
16	382-021427-1	• PLUG	6	SN: 4146-UP
17	381-601093-1	• PLUG	6	SN: 4146-UP
18	381-675442-1	• SLEEVE	6	SN: 4146-UP
19	381-675439-1	• GUIDE	12	SN: 4146-UP
20		• ☆ INSERT,INTAKE VALVE	6	SN: 4146-UP
21		• ☆ INSERT,EXHAUST VALVE	6	SN: 4146-UP
22	381-682840-1	• STUD	12	SN: 4146-UP
23	381-675045-1	• DEFLECTOR	12	SN: 4146-UP
20	381-671559-1	INSERT, 0.05MM (OS)	6	SN: 4146-UP
20	381-671561-1	INSERT, 0.38MM (OS)	6	SN: 4146-UP
21	381-671563-1	INSERT, 0.05MM (OS)	6	SN: 4146-UP
21	381-671565-1	INSERT, 0.38MM (OS)	6	SN: 4146-UP
24	380-41339D-0	LOCK	24	SN: 4146-UP
25	381-682221-1	COIL	12	SN: 4146-.
25	381-682221-2	COIL	12	SN: .-UP

Item	Part No.	Part Name	Qty	Options
25A	381-681234-1	• SHIELD	12	SN: .-UP
26	381-682064-1	SPRING	12	SN: 4146-UP
27	381-675443-1	SEAT	12	SN: 4146-UP
28	381-675046-2	VALVE	6	SN: 4146-UP
29	381-676865-2	VALVE	6	SN: 4146-UP
30	381-676108-1	GASKET	1	SN: 4146-UP
31	381-677692-1	GROMMET	6	SN: 4146-UP
32	381-676119-1	BOLT	6	SN: 4146-UP
33	381-676120-1	BOLT	20	SN: 4146-UP
34	382-252018-1	WASHER	26	SN: 4146-UP

Catalog signs: ☐ part above may be used instead ☆ not supplied separately: assembly only

Reference: 101

インテーク および エキゾースト マニホールド
Fig. 102 INTAKE AND EXHAUST MANIFOLD



Reference: 102

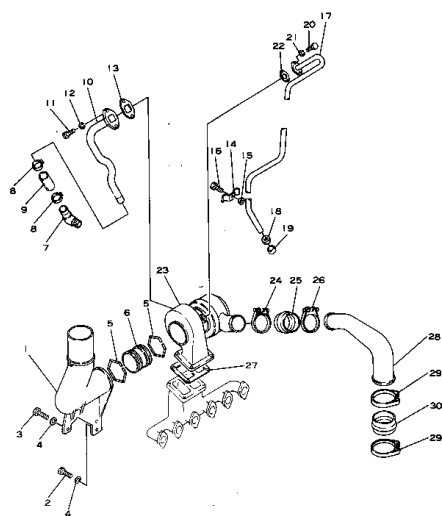
030020 INTAKE AND EXHAUST MANIFOLD

Item	Part No.	Part Name	Qty	Options
1	381-688928-1	GASKET	6	SN: .-UP
1	381-682982-1	☐ GASKET	6	SN: 4146-.
2	381-673575-1	MANIFOLD	1	SN: 4146-UP
3	380-P12-0000	• PLUG	2	SN: 4146-UP
4	381-682987-1	NAT	12	SN: 4146-UP
5	381-684034-1	WASHER	12	SN: 4146-UP
6	381-675779-3	MANIFOLD	1	SN: 4146-UP
7	381-682199-1	GASKET	1	SN: 4146-UP
8	381-675633-1	MANIFOLD	1	SN: 4146-UP
9	380-P14-0000	• PLUG	1	SN: 4146-UP
10	382-025751-1	BOLT	10	SN: 4146-UP
10	382-025654-1	BOLT	2	SN: 4146-UP
11	380-WF35-000	WASHER	10	SN: 4146-UP
12	384-0116120	WASHER	12	SN: 4146-UP

Catalog signs: ☐ part above may be used instead

Reference: 102

ターボチャージャー コネクション
Fig. 103 TURBOCHARGER CONNECTION



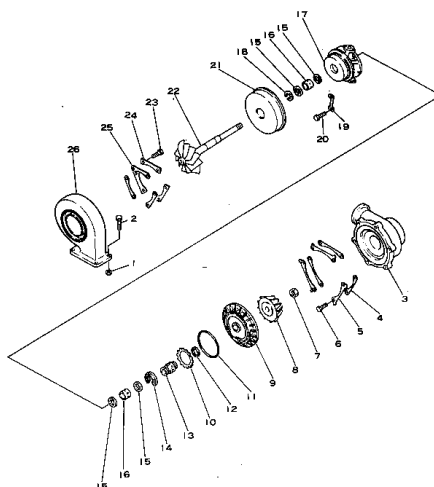
Reference: 103

030030 TURBOCHARGER CONNECTION

Item	Part No.	Part Name	Qty	Options
1	381-689375-1	ERBO	1	SN: .-UP
1	381-681900-1	☐ ERBO	1	SN: 4146-.
2	382-024877-1	BOLT	2	SN: 4146-UP
3	382-024880-1	BOLT	1	SN: 4146-UP
4	382-400839-1	WASHER	3	SN: 4146-UP
5	381-702299-1	LINK	2	SN: 4146-UP
6	381-675317-1	SLEEVE	1	SN: 4146-UP
7	381-673622-1	ERBO	1	SN: 4146-UP
8	382-122316-1	CLAMP	2	SN: 4146-UP
9	381-675859-2	HOSE	1	SN: 4146-UP
10	381-673567-1	TUBE	1	SN: 4146-UP
11	380-S268-000	BOLT	2	SN: 4146-UP
12	380-WL16-000	WASHER	2	SN: 4146-UP
13	381-670079-1	GASKET	1	SN: 4146-UP
14	382-279830-1	CLAMP	2	SN: 4146-UP
15	382-262038-1	NAT	1	SN: 4146-UP
16	384-0114354	SCREW	1	SN: 4146-UP
17	381-673569-2	TUBE	1	SN: 4146-UP
18	382-265205-1	• NAT	1	SN: 4146-UP
19	382-265204-1	• SLEEVE	1	SN: 4146-UP
20	382-024477-1	BOLT	2	SN: 4146-UP
21	380-WL15-000	WASHER	2	SN: 4146-UP
22	382-253660-1	GASKET	1	SN: 4146-UP
23	381-684238-1	TURBOCHARGER ASSEMBLY	1	SN: 4146-UP
24	381-681209-1	CLAMP	1	SN: 4146-UP
25	381-675723-2	HOSE	1	SN: 4146-UP
26	381-681209-1	CLAMP	1	SN: 4146-UP
27	381-670073-1	GASKET	1	SN: 4146-UP
28	381-675788-1	PIPE	1	SN: 4146-UP
29	381-681210-1	CLAMP	2	SN: 4146-UP
30	381-675724-2	HOSE	1	SN: 4146-UP

Catalog signs: ☐ part above may be used instead

ターボチャージャー
Fig. 104 TURBOCHARGER



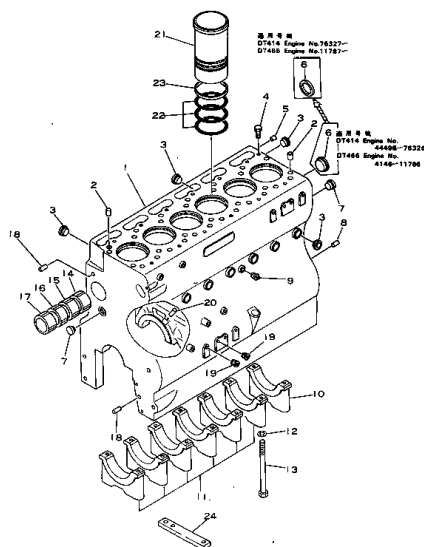
Reference: 104

030040 TURBOCHARGER

Item	Part No.	Part Name	Qty	Options
	381-684238-1	TURBOCHARGER ASSEMBLY	1	SN: 4146-UP
1	381-676524-1	• NAT	4	SN: 4146-UP
2	382-022737-1	• BOLT	4	SN: 4146-UP
3	381-684248-1	• HOUSING	1	SN: 4146-UP
4	381-630610-1	• CLAMP	3	SN: 4146-UP
5	381-630609-1	• PLATE	3	SN: 4146-UP
6	381-684246-1	• BOLT	6	SN: 4146-UP
	381-684243-1	• HOUSING ASSEMBLY	1	SN: 4146-UP
7	381-615741-1	•• NAT	1	SN: 4146-UP
8	381-684247-1	•• WHEEL	1	SN: 4146-UP
9	381-630614-1	•• PLATE ASSEMBLY	1	SN: 4146-UP
10	381-615747-1	••• SPRING	1	SN: 4146-UP
11	382-343847-1	•• LINK	1	SN: 4146-UP
12	381-615746-1	•• LINK	1	SN: 4146-UP
13	381-615745-1	•• COLLAR	1	SN: 4146-UP
14	381-627773-1	•• BEARING	1	SN: 4146-UP
15	381-627774-1	•• LINK	4	SN: 4146-UP
16	381-680444-1	•• BEARING	2	SN: 4146-UP
17	381-684360-1	•• HOUSING	1	SN: 4146-UP
18	381-684359-1	••• LINK	1	SN: 4146-UP
19	381-625675-1	•• PLATE	2	SN: 4146-UP
20	382-025480-1	•• BOLT	4	SN: 4146-UP
21	381-627771-1	•• SHROUD	1	SN: 4146-UP
22	381-702625-1	• TURBINE ASSEMBLY	1	SN: 4146-UP
23	382-018763-1	• BOLT	6	SN: 4146-UP
24	381-615739-1	• PLATE	3	SN: 4146-UP
25	381-684245-1	• CLAMP	3	SN: 4146-UP
26	381-630611-1	• HOUSING	1	SN: 4146-UP

Reference: 104

シリンダブロック
Fig. 201 CYLINDER BLOCK



Reference: 201

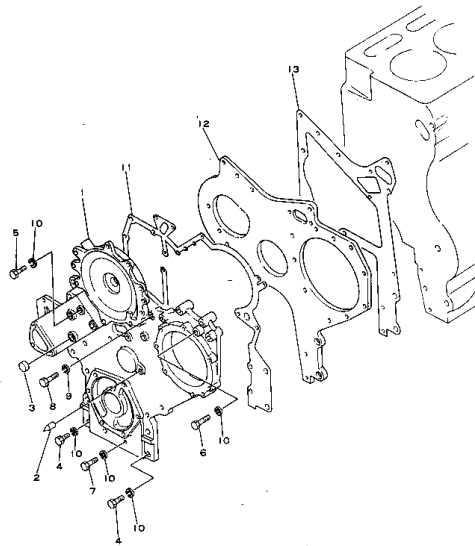
060010 CYLINDER BLOCK

Item	Part No.	Part Name	Qty	Options
1	381-684751-1	CRANKCASE ASSEMBLY	1	SN: .-UP
1	381-675658-2	□ CRANKCASE ASSEMBLY	1	SN: 4146-.
2	381-675018-1	• DOWEL	2	SN: 4146-UP
3	382-023623-1	• PLUG	9	SN: 4146-UP
4	381-617256-1	• SCREW	1	SN: 4146-UP
5	380-50410DA	• PLUG	5	SN: 4146-UP
6	381-674965-1	• PLUG	1	SN: 4146-11786
6	381-682444-1	• LINK	1	SN: 11787-UP
7	382-327412-1	• PLUG	3	SN: 4146-UP
8	381-680484-1	• DOWEL	2	SN: 4146-UP
9	384-0444624	• PLUG	1	SN: 4146-UP
10	381-680243-1	• CAP	1	SN: 4146-UP
11	381-680241-1	• CAP	6	SN: 4146-UP
12	382-252018-1	• WASHER	14	SN: 4146-UP
13	381-672168-1	• BOLT	14	SN: 4146-6723
13	381-685187-1	• BOLT	14	SN: 6724-UP
14		• ☆ BUSHING (KIT)	1	SN: 4146-UP
15		• ☆ BUSHING (KIT)	1	SN: 4146-UP
16		• ☆ BUSHING (KIT)	1	SN: 4146-UP
17		• ☆ BUSHING (KIT)	1	SN: 4146-UP
18	381-680483-1	• DOWEL	2	SN: 4146-UP
19	380-P212-000	• PLUG	2	SN: 4146-UP
20	382-343464-1	• TUBE	12	SN: 4146-UP
	381-684290-1	PISTON ASSEMBLY	6	SN: 4146-38088
	381-687432-1	PISTON ASSEMBLY	6	SN: 38089-UP
21		• ☆ SLEEVE	1	SN: 4146-UP
22		• ☆ SERVICE KIT (KIT)	3	SN: 4146-UP
23		☆ SHIM (KIT)	-2	SN: 4146-UP
24	381-673761-1	BRACKET	1	SN: 4146-UP

Catalog signs: □ part above may be used instead ☆ not supplied separately: assembly only

Reference: 201

タイミン グヤ ー ケ ー ス
Fig. 202 TIMING GEAR CASE



Reference: 202

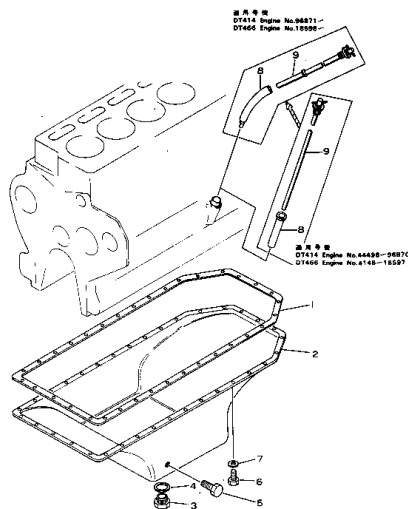
060020 TIMING GEAR CASE(#.-)

Item	Part No.	Part Name	Qty	Options
1	381-687027-2	COVER	1	SN: .-UP
1	381-676567-1	☐ COVER	1	SN: 4146-.
2	382-367572-1	• POINTER	1	SN: 4146-UP
3	382-023624-1	• PLUG	3	SN: 4146-UP
4	382-025654-1	BOLT	4	SN: 4146-UP
5	382-025678-1	BOLT	2	SN: 4146-UP
6	382-025234-1	BOLT	7	SN: 4146-UP
7	382-025750-1	BOLT	2	SN: 4146-UP
8	382-024621-1	BOLT	1	SN: 4146-UP
9	384-0115093	WASHER	1	SN: 4146-UP
10	384-0116120	WASHER	15	SN: 4146-UP
11	381-675813-1	GASKET (KIT)	1	SN: 4146-UP
12	381-675811-1	PLATE	1	SN: 4146-UP
13	381-675812-1	GASKET (KIT)	1	SN: 4146-UP

Catalog signs: ☐ part above may be used instead

Reference: 202

Fig. 203 OIL PAN



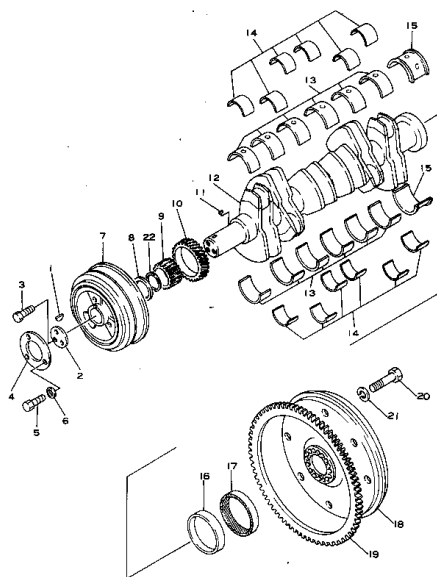
Reference: 203

060030 OIL PAN

Item	Part No.	Part Name	Qty	Options
1	381-671827-1	GASKET	1	SN: 4146-UP
2	381-673877-2	PAN	1	SN: 4146-UP
3	384-0444836	• PLUG	1	SN: 4146-UP
4	380-59658D-0	• GASKET	1	SN: 4146-UP
5	381-688067-1	• PLUG	1	SN: 4146-UP
6	382-025493-1	BOLT	33	SN: 4146-.
6	382-026031-1	BOLT	33	SN: .-UP
7	384-0116120	WASHER	33	SN: 4146-UP
8	381-676199-1	TUBE	1	SN: 4146-18597
8	381-673488-1	TUBE	1	SN: 18598-UP
9	381-672412-3	GAUGE	1	SN: 4146-18597
9	381-686760-1	GAUGE	1	SN: 18598-UP

Reference: 203

クランクシャフト、バイブレーションダンパーおよびフライホイール
Fig. 204 CRANKSHAFT, VIBRATION DAMPER AND FLYWHEEL



Reference: 204

060040 CRANKSHAFT, VIBRATION DAMPER AND FLYWHEEL

Item	Part No.	Part Name	Qty	Options
1	384-0117977	KEY	1	SN: 4146-UP
2	381-675412-1	PLATE	1	SN: 4146-UP
3	382-024862-1	BOLT	3	SN: 4146-UP
4	381-682835-1	PLATE	1	SN: 4146-UP
5	382-024839-1	BOLT	4	SN: 4146-UP
6	382-025544-1	WASHER	4	SN: 4146-UP
7	381-683459-1	DUMPER	1	SN: 4146-6710
7	381-683516-1	DUMPER	1	SN: 6711-UP
8		• ☆ SLEEVE	1	SN: 4146-UP
	381-681319-1	CRANKSHAFT ASSEMBLY (STD)	1	SN: 4146-UP
9	381-675364-1	• GEAR	1	SN: 4146-UP
10	381-675406-1	• GEAR	1	SN: 4146-UP
11	382-017135-1	• PIN	1	SN: 4146-UP
12		• ☆ CRANKSHAFT	1	SN: 4146-UP
13	381-684570-1	• METAL	6	SN: 4146-UP
14	381-681314-1	• METAL	6	SN: 4146-UP
15	381-684579-1	• METAL	1	SN: 4146-UP
13	381-684573-1	METAL, 0.25MM (US)	6	SN: 4146-UP
14	381-681315-1	METAL, 0.25MM (US)	6	SN: 4146-UP
15	381-684582-1	METAL, 0.25MM (US)	1	SN: 4146-UP
13	381-687391-1	METAL, 0.50MM (US)	6	SN: 4146-UP
14	381-687382-1	METAL, 0.50MM (US)	6	SN: 4146-UP
15	381-687394-1	METAL, 0.50MM (US)	1	SN: 4146-UP
13	381-684576-1	METAL, 0.75MM (US)	6	SN: 4146-UP
14	381-681316-1	METAL, 0.75MM (US)	6	SN: 4146-UP
15	381-684585-1	METAL, 0.75MM (US)	1	SN: 4146-UP
16	381-680113-1	SEAL ASSEMBLY	1	SN: 4146-
16	381-678531-1	SEAL ASSEMBLY	1	SN: -UP
17		• ☆ SEAL	1	SN: 4146-UP
18	381-683568-1	FLYWHEEL	1	SN: 4146-UP
19	382-304439-1	• GEAR	1	SN: 4146-UP
20	382-080290-1	BOLT	8	SN: 4146-UP
21	381-685902-1	WASHER	8	SN: 4146-UP
22	381-687024-1	WASHER	1	SN: 14467-UP

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