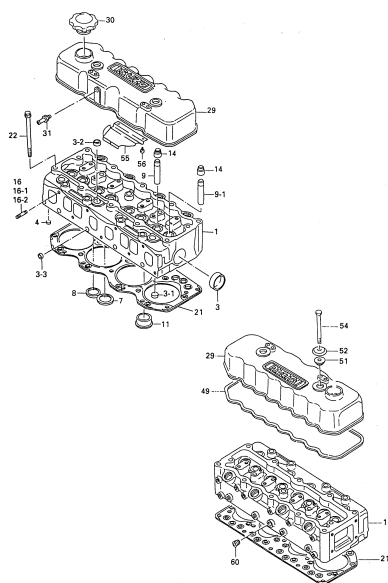


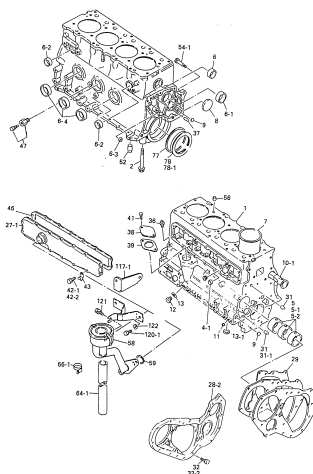


Reference: C2401

030010 CYLINDER HEAD AND OTHER PARTS

Item	Part No.	Part Name	Qty	Options
1	5-11110-207-0	HEAD ASS'Y,CYLINDER	1	SN: 819001-UP
3	9-09600-005-1	• PLUG, (D=44MM)	1	SN: 819001-UP
3.1	5-11129-006-0	• PLUG, (D=16MM)	4	SN: 819001-UP
3.2	5-11219-008-0	• PLUG, (D=18MM)	4	SN: 819001-UP
3.3	5-09600-013-0	• PLUG, (D=12MM)	4	SN: 819001-UP
4	9-09860-522-0	• PLUG	4	SN: 819001-UP
7	5-11715-023-0	• INSERT,INLET	4	SN: 819001-UP
8	5-11711-026-0	• INSERT,EXHAUST	4	SN: 819001-UP
9	5-11721-016-1	• GUIDE,INLET VALVE	4	SN: 819001-UP
9.1	5-11721-016-0	• GUIDE,EXHAUST VALVE	4	SN: 819001-UP
11	5-11150-108-0	• PLUG ASS'Y	4	SN: 819001-UP
14	5-12569-006-0	SEAL (K1,K2)	8	SN: 819001-UP
16	9-0411-0835-0	STUD	3	SN: 819001-UP
16.1	9-0411-0840-0	STUD	3	SN: 819001-UP
16.2	9-0411-0845-0	STUD	1	SN: 819001-UP
21	5-11141-069-0	GASKET (K1,K2)	1	SN: 819001-UP
22	5-09009-053-0	BOLT	19	SN: 819001-UP
29	5-11170-240-1	COVER ASS'Y	1	SN: 819001-UP
30	9-11751-038-1	• CAP	1	SN: 819001-UP
31	9-11179-052-0	• NIPPLE	1	SN: 819001-UP
49	8-94447-570-0	PACKING (K1,K2)	1	SN: 819001-UP
51	9-11179-808-0	PACKING (K1,K2)	2	SN: 819001-UP
52	9-11179-132-0	WASHER	2	SN: 819001-UP
54	5-09000-096-1	BOLT	2	SN: 819001-UP
55	5-11179-046-0	PLATE	1	SN: 819001-UP
56	9-06520-412-0	RIVET	1	SN: 819001-UP
60	5-09605-005-0	PLUG	1	SN: 819001-UP

Reference: C2401



Reference: C2402

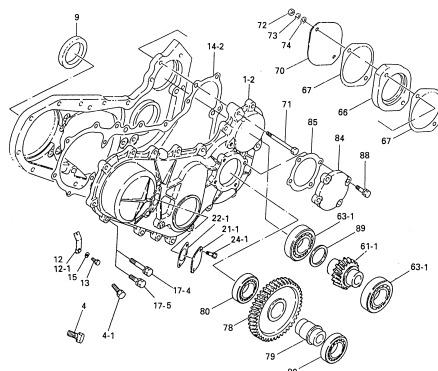
030020 CYLINDER BLOCK AND OTHER PARTS

Item	Part No.	Part Name	Qty	Options
1	5-11210-177-4	BLOCK ASS'Y,CYLINDER	1	SN: 819001-UP
2	9-09802-591-0	• BOLT	10	SN: 819001-UP
4.1	5-11219-008-0	• PLUG, (D=18MM)	2	SN: 819001-UP
5	5-11610-002-0	• METAL KIT (STD)	1	SN: 819001-UP
5.1	5-11631-008-0	METAL, 0.25MM,FRONT (US)	1	SN: 819001-UP
	5-11631-009-0	METAL, 0.25MM,CENTER (US)	1	SN: 819001-UP
	5-11633-001-0	METAL, 0.25MM,REAR (US)	1	SN: 819001-UP
5.2	5-11641-008-0	METAL, 0.5MM,FRONT (US)	1	SN: 819001-UP
	5-11641-009-0	METAL, 0.5MM,CENTER (US)	1	SN: 819001-UP
	5-11643-001-0	METAL, 0.5MM,REAR (US)	1	SN: 819001-UP
6	5-11219-018-0	• CUP	1	SN: 819001-UP
6.1	5-11219-017-0	• CUP	1	SN: 819001-UP
6.2	5-11219-015-0	• CUP	1	SN: 819001-UP
6.3	5-09600-013-0	• PLUG, (D=12MM)	1	SN: 819001-UP
6.4	1-09600-005-1	• CUP	3	SN: 819001-UP
7	9-11261-230-1	• LINER (K3)	4	SN: 819001-UP
8	8-94250-514-0	CUP	1	SN: 819001-UP
9	5-11129-006-0	PLUG, (D=16MM)	2	SN: 819001-UP
10.1	8-94155-815-1	DUCT	1	SN: 819001-UP
11	5-09605-019-2	PLUG	2	SN: 819001-UP
12	9-99202-314-0	PLUG	1	SN: 819001-UP
13	9-0957-1414-0	PACKING	1	SN: 819001-UP
13.1	9-0957-1416-0	GASKET	1	SN: 819001-UP
27.1	9-11297-650-0	COVER ASS'Y	1	SN: 819001-UP
28.2	5-11311-046-0	PLATE	1	SN: 819001-UP
29	5-11312-011-0	PACKING (K1)	1	SN: 819001-UP
31	9-0815-1024-0	PIN	2	SN: 819001-UP
31.2	9-0815-1040-0	PIN	2	SN: 819001-UP
32	9-0190-0822-0	BOLT	3	SN: 819001-UP
32.2	0-50040-822-0	BOLT	5	SN: 819001-UP
36	9-09902-299-0	NIPPLE	1	SN: 819001-UP
37	9-0816-1032-0	PIN	1	SN: 819001-UP
38	9-11219-093-0	COVER	1	SN: 819001-UP
39	9-09921-107-0	PACKING (K1)	1	SN: 819001-UP
41	0-50040-818-0	BOLT	2	SN: 819001-UP
42.1	0-50040-818-0	BOLT	12	SN: 819001-UP
42.2	0-50040-822-0	BOLT	2	SN: 819001-UP
43	9-09916-819-0	CLIP	2	SN: 819001-UP
46	5-11292-015-0	PACKING (K1)	1	SN: 819001-UP
47	9-13721-154-0	COCK ASS'Y	1	SN: 819001-UP
52	9-09878-597-0	PIN	2	SN: 819001-UP
54.1	9-8911-2911-0	BOLT	1	SN: 819001-UP
56	8-94453-344-0	PIN	2	SN: 819001-UP
58	5-11740-141-1	BREATHER ASS'Y,AIR	1	SN: 906269-UP
	5-11740-141-0	BREATHER ASS'Y,AIR	1	SN: 819001-906268
59	9-09921-099-0	PACKING (K1)	1	SN: 819001-UP
64.1	5-09366-031-0	PIPE,VINYL	1	SN: 819001-UP

Item	Part No.	Part Name	Qty	Options
66.1	5-09700-342-0	CLIP	1	SN: 819001-UP
77	9-12363-112-1	SPACER	1	SN: 819001-UP
78	8-94111-750-1	SEAL,(DRY CLUTCH AND T/C SPEC.) (K1)	1	SN: 876470-UP
	8-94111-750-0	☐ SEAL,(DRY CLUTCH AND T/C SPEC.) (K1)	1	SN: 819001-876469
78.1	5-09625-072-0	SEAL,(WET CLUTCH SPEC.) (K1)	1	SN: 819001-UP
117.1	5-11749-044-0	BRACKET	1	SN: 819001-UP
120.1	0-50040-818-0	BOLT	1	SN: 819001-UP
121	0-50140-818-0	BOLT	1	SN: 819001-UP

Catalog signs: ☐ part above may be used instead

Reference: C2402

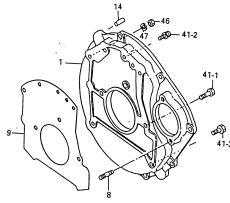


Reference: C2403

030030 TIMING GEAR CASE AND TIMING GEAR

Item	Part No.	Part Name	Qty	Options
1.2	5-11311-047-0	CASE	1	SN: 819001-UP
4	9-0190-0614-0	BOLT	4	SN: 819001-UP
4.1	9-0190-0612-0	BOLT	2	SN: 819001-UP
9	5-09625-079-0	SEAL (K1)	1	SN: 819001-UP
12	9-11327-045-0	POINTER	1	SN: 819001-UP
12.1	5-11327-015-0	POINTER	1	SN: 819001-UP
13	0-20800-510-0	BOLT	1	SN: 819001-UP
14.2	5-11312-034-0	PACKING (K1)	1	SN: 819001-UP
15	9-0915-0505-0	WASHER	1	SN: 819001-UP
17.4	0-50040-845-0	BOLT	7	SN: 819001-UP
17.5	0-50040-825-0	BOLT	6	SN: 819001-UP
21.1	5-11321-009-0	COVER	1	SN: 819001-UP
22.1	1-11282-013-0	PACKING	1	SN: 819001-UP
24.1	0-50040-612-0	BOLT	2	SN: 819001-UP
61.1	8-94334-855-0	GEAR	1	SN: 819001-UP
63.1	9-00006-207-0	BEARING	2	SN: 819001-UP
66	8-97373-615-0	SPACER	1	SN: 937271-UP
	5-11321-091-0	SPACER	1	SN: 819001-937270
67	5-11322-018-0	PACKING	2	SN: 819001-UP
70	5-11321-036-0	COVER	1	SN: 819001-UP
71	0-10805-090-0	BOLT	2	SN: 819001-UP
72	9-0911-0510-0	NUT	2	SN: 819001-UP
73	9-0915-0510-0	WASHER,SPRING	2	SN: 819001-UP
74	9-0916-0510-0	WASHER	2	SN: 819001-UP
78	5-12525-014-2	GEAR,IDLE	1	SN: 819001-UP
79	5-12533-013-0	SHAFT	1	SN: 819001-UP
80	5-09800-032-0	BEARING	2	SN: 819001-UP
84	5-11321-038-0	COVER	1	SN: 819001-UP
85	5-11322-019-0	PACKING	1	SN: 819001-UP
88	0-50040-816-0	BOLT	1	SN: 819001-UP

Reference: C2403

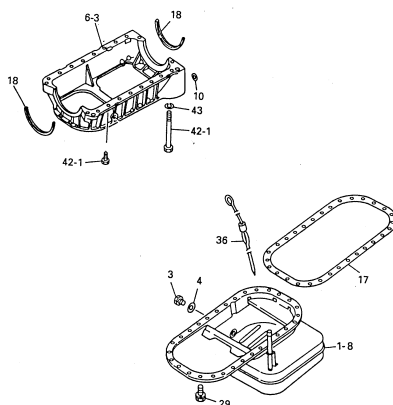


Reference: C2404

030040 FLYWHEEL HOUSING AND OTHER PARTS

Item	Part No.	Part Name	Qty	Options
1	9-11341-619-1	HOUSING,(DRY CLUTCH AND T/C SPEC.)	1	SN: 819001-UP
	9-11341-621-1	HOUSING,(WET CLUTCH SPEC.)	1	SN: 819001-UP
8	9-9441-1233-0	STUD	2	SN: 819001-UP
9	5-11344-001-1	PACKING,(WET CLUTCH SPEC.)	1	SN: 819001-UP
14	9-0815-1228-0	PIN	2	SN: 819001-UP
41.1	5-09000-227-0	BOLT	3	SN: 819001-UP
41.2	0-50041-025-0	BOLT	3	SN: 819001-UP
41.3	0-50041-230-0	BOLT	2	SN: 819001-UP
46	9-09110-410-0	NUT	1	SN: 819001-UP
47	9-09150-510-0	WASHER,SPRING	1	SN: 819001-UP

Reference: C2404

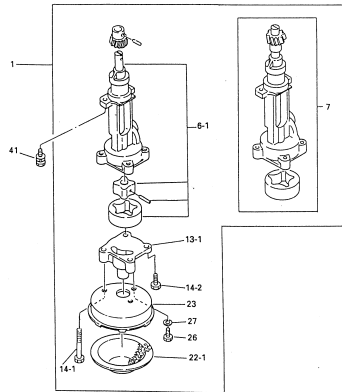


Reference: C2405

030050 OIL PAN ? CRANKCASE AND OTHER PART

Item	Part No.	Part Name	Qty	Options
1.8	9-11360-614-1	OIL PAN ASS'Y	1	SN: 819001-UP
3	9-09662-012-0	• PLUG,OIL DRAIN	1	SN: 819001-UP
4	1-09623-057-0	• O-RING (K1)	1	SN: 819001-UP
6.3	8-94470-548-1	CRANKCASE	1	SN: 819001-UP
10	9-0965-1133-0	SHIM, 0.30MM	-2	SN: 819001-UP
	9-0965-1134-0	SHIM, 0.35MM	-2	SN: 819001-UP
	9-0965-1135-0	SHIM, 0.40MM	-2	SN: 819001-UP
	9-0965-1136-0	SHIM, 0.45MM	-2	SN: 819001-UP
	9-0965-1137-0	SHIM, 0.50MM	-2	SN: 819001-UP
	9-0965-1138-0	SHIM, 0.55MM	-2	SN: 819001-UP
	9-0965-1139-0	SHIM, 0.60MM	-2	SN: 819001-UP
	9-0965-1140-0	SHIM, 0.65MM	-2	SN: 819001-UP
	9-0965-1141-0	SHIM, 0.70MM	-2	SN: 819001-UP
	9-0965-1142-0	SHIM, 0.75MM	-2	SN: 819001-UP
17	9-0965-1143-0	SHIM, 0.80MM	-2	SN: 819001-UP
	9-0965-1144-0	SHIM, 0.85MM	-2	SN: 819001-UP
	9-0965-1145-0	SHIM, 0.90MM	-2	SN: 819001-UP
17	5-11367-004-0	PACKING (K1)	1	SN: 819001-UP
18	9-1125-8108-0	PACKING (K1)	1	SN: 819001-UP
29	0-50040-616-0	BOLT	30	SN: 819001-UP
	8-97015-515-1	BOLT	2	SN: 819001-UP
36	9-11760-606-1	GAUGE ASS'Y	1	SN: 819001-UP
42.1	0-50040-822-0	BOLT	7	SN: 819001-UP
	0-50040-832-0	BOLT	7	SN: 819001-UP
	0-50140-800-8	BOLT	4	SN: 819001-UP
43	9-0915-0508-0	WASHER,SPRING	2	SN: 819001-UP

Reference: C2405



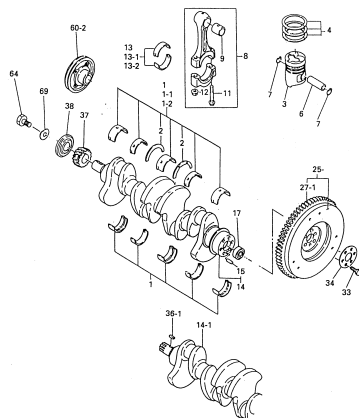
Reference: C2406

030060 OIL PUMP AND FIXING PARTS

Item	Part No.	Part Name	Qty	Options
1	5-13100-061-3	PUMP ASS'Y	1	SN: 819001-UP
6.1	8-94455-495-0	• ROTOR SET	1	SN: 819001-UP
7	8-97044-112-0	• REPAIR KIT	1	SN: 819001-UP
12		• • ☆ PINION	1	SN: 819001-UP
13.1	9-13113-086-0	• COVER	1	SN: 819001-UP
14.1	9-0145-5850-0	• BOLT	2	SN: 819001-UP
14.2	9-0204-0825-0	• BOLT	2	SN: 819001-UP
22.1	9-13143-603-0	• GAUGE	1	SN: 819001-UP
23	5-13141-014-0	• CASE	1	SN: 819001-UP
26	9-0204-0812-0	• BOLT	1	SN: 819001-UP
	9-0190-0812-0	• BOLT	1	SN: 819001-UP
27	9-0915-0508-0	• WASHER	1	SN: 819001-UP
41	0-50140-825-0	• BOLT	2	SN: 819001-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: C2406

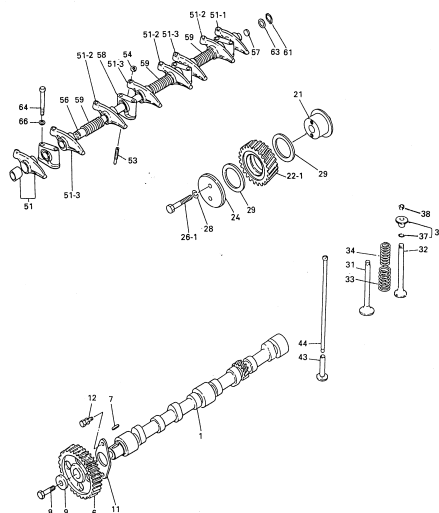


Reference: C2407

030070 CRANKSHAFT ? PISTON ? CONNECTING ROD AND FLYWHEEL

Item	Part No.	Part Name	Qty	Options
1	5-11510-021-1	METAL KIT (STD)	1	SN: 819001-UP
1.1	5-11530-021-1	METAL KIT,0.25MM (US)	1	SN: 819001-UP
1.2	5-11540-021-1	METAL KIT,0.50MM (US)	1	SN: 819001-UP
2	8-94453-520-0	METAL	2	SN: 819001-UP
3	8-94326-225-0	PISTON (STD) (K3)	4	SN: 819001-UP
4	8-94471-442-0	RING SET,(3-PIECES) (K3)	4	SN: 819001-UP
6	5-12211-017-0	PIN,PISTON (K3)	4	SN: 819001-UP
7	5-09587-001-0	RING,SNAP (K3)	8	SN: 819001-UP
8	5-12230-039-1	ROD ASS'Y	4	SN: 819001-UP
9	5-12251-005-0	• BUSHING (K3)	1	SN: 819001-UP
11	8-94419-729-1	• BOLT	2	SN: 819001-UP
12	5-09409-016-0	• NUT	2	SN: 819001-UP
13	8-94142-208-0	METAL SET (STD)	4	SN: 819001-UP
13.1	8-94163-174-0	METAL SET,0.25MM (US)	4	SN: 819001-UP
13.2	8-94163-175-0	METAL SET,0.50MM (US)	4	SN: 819001-UP
14	8-94139-669-0	CRANKSHAFT ASS'Y	1	SN: 819001-UP
15	9-0816-1220-0	• PIN	1	SN: 819001-UP
17	8-97175-264-0	BEARING	1	SN: 858609-UP
	5-09800-078-0	BEARING	1	SN: 819001-858608
25	8-97133-585-0	FLYWHEEL ASS'Y	1	SN: 819001-UP
27.1	9-12333-605-1	• GEAR, 126 TEETH	1	SN: 819001-UP
33	8-94433-991-0	BOLT	6	SN: 819001-UP
34	5-12336-010-0	WASHER	1	SN: 819001-UP
36.1	9-0803-0743-0	KEY	1	SN: 819001-UP
37	5-12521-025-0	GEAR, 21 TEETH	1	SN: 819001-UP
38	9-12362-039-0	THROWER	1	SN: 819001-UP
60.2	9-12372-612-1	PULLEY	1	SN: 819001-UP
64	9-0980-2595-0	BOLT	1	SN: 819001-UP
69	9-12379-016-0	WASHER	1	SN: 819001-UP

Reference: C2407



Reference: C2409

030080 VALVE MECHANISM

Item	Part No.	Part Name	Qty	Options
1	5-12511-078-4	CAMSHAFT	1	SN: 819001-UP
6	9-12522-144-0	GEAR, 42 TEETH,CAMSHAFT	1	SN: 819001-UP
7	9-0800-0718-0	KEY	1	SN: 819001-UP
8	5-0900-0069-0	BOLT	1	SN: 819001-UP
9	5-12519-002-1	WASHER	1	SN: 819001-UP
11	9-11681-010-0	PLATE	1	SN: 819001-UP
12	0-50040-816-0	BOLT	2	SN: 819001-UP
21	9-12531-024-1	SHAFT	1	SN: 819001-UP
22.1	5-12523-023-1	GEAR	1	SN: 819001-UP
24	5-12535-005-1	COLLAR	1	SN: 819001-UP
26.1	9-0106-5855-0	BOLT	1	SN: 819001-UP
28	9-0915-0508-0	WASHER,SPRING	2	SN: 819001-UP
29	5-09503-082-0	WASHER	2	SN: 819001-UP
31	5-12551-028-2	VALVE,INLET	4	SN: 819001-UP
32	5-12552-034-2	VALVE,EXHAUST	4	SN: 819001-UP
33	5-12561-011-0	SPRING,OUTER	8	SN: 819001-UP
34	5-12562-007-0	SPRING,INNER	8	SN: 819001-UP
36	5-12563-016-0	SEAT ASS'Y	8	SN: 819001-UP
37	9-12559-008-0	• RING (K1,K2)	1	SN: 819001-UP
38	5-12565-004-0	COLLAR	16	SN: 819001-UP
43	9-12571-801-0	TAPPET	8	SN: 819001-UP
44	5-12575-016-0	ROD,PUSH	8	SN: 819001-UP
51	5-12611-020-1	ROCKER ARM ASS'Y,A	1	SN: 819001-UP
51.1	9-12611-022-1	ROCKER ARM ASS'Y,B	1	SN: 819001-UP
51.2	9-12611-347-0	ROCKER ARM ASS'Y,C	3	SN: 819001-UP
51.3	9-12611-349-0	ROCKER ARM ASS'Y,D	3	SN: 819001-UP
53	8-94152-283-0	SCREW	8	SN: 819001-UP
54	9-0911-1508-0	NUT	8	SN: 819001-UP
56	8-94100-291-0	SHAFT	1	SN: 819001-UP
57	9-12626-005-0	PLUG	2	SN: 819001-UP
58	9-12628-093-0	BRACKET	4	SN: 819001-UP
59	9-09940-607-0	SPRING	3	SN: 819001-UP
61	9-0918-0019-0	RING,SNAP	2	SN: 819001-UP
63	9-09851-931-0	WASHER	2	SN: 819001-UP

Item	Part No.	Part Name	Qty	Options
64	0-10810-850-0	BOLT	8	SN: 819001-UP
66	9-0916-4008-0	WASHER	8	SN: 819001-UP

Reference: C2409

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