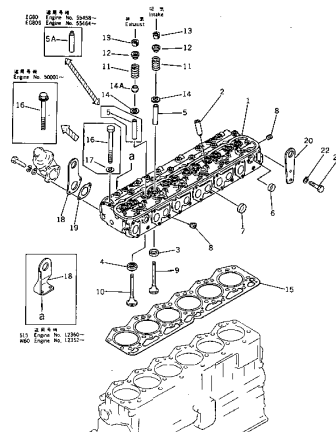


FIG. 101 CYLINDER HEAD



Reference: 101

030010 CYLINDER HEAD

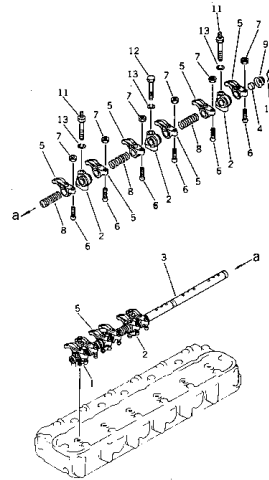
Item	Part No.	Part Name	Qty	Options
	6136-12-1011	CYLINDER HEAD ASSEMBLY, WITH VALVE	1	SN: 50543-UP
	6136-12-1010	□ CYLINDER HEAD ASSEMBLY, WITH VALVE	1	SN: 50001-50542
	6136-11-1011	CYLINDER HEAD ASSEMBLY, WITH VALVE	1	SN: 12360-49999
	6136-12-1101	• CYLINDER HEAD ASSEMBLY, WITHOUT VALVE	1	SN: 50543-UP
	6136-12-1100	• □ CYLINDER HEAD ASSEMBLY, WITHOUT VALVE	1	SN: 50001-50542
	6136-11-1201	• CYLINDER HEAD ASSEMBLY, WITHOUT VALVE	1	SN: 12360-49999
1		• ☆ HEAD, CYLINDER	1	SN: 50543-UP
1		• ☆ HEAD, CYLINDER	1	SN: 50001-50542
1		• ☆ HEAD, CYLINDER	1	SN: 12360-49999
2	6136-11-1130	• SLEEVE	6	SN: 12360-UP
3	6136-12-1310	• SEAT, INTAKE VALVE (STD)	6	SN: 50001-UP
3	6136-11-1311	• SEAT, INTAKE VALVE (STD)	6	SN: 12360-49999
3	6136-19-1410	• SEAT, 0.25MM, INTAKE VALVE (OS)	6	SN: 50001-UP
3	6136-19-1311	• SEAT, 0.25MM, INTAKE VALVE (OS)	6	SN: 12360-49999
3	6136-18-1410	• SEAT, 0.50MM, INTAKE VALVE (OS)	6	SN: 50001-UP
3	6136-18-1311	• SEAT, 0.50MM, INTAKE VALVE (OS)	6	SN: 12360-49999
3	6136-17-1410	• SEAT, 0.75MM, INTAKE VALVE (OS)	6	SN: 50001-UP
3	6136-17-1311	• SEAT, 0.75MM, INTAKE VALVE (OS)	6	SN: 12360-49999
3	6136-16-1410	• SEAT, 1.00MM, INTAKE VALVE (OS)	6	SN: 50001-UP
3	6136-16-1311	• SEAT, 1.00MM, INTAKE VALVE (OS)	6	SN: 12360-49999
4	6136-12-1320	• SEAT, EXHAUST VALVE (STD)	6	SN: 50001-UP
4	6136-11-1321	• SEAT, EXHAUST VALVE (STD)	6	SN: 12360-49999
4	6136-19-1420	• SEAT, 0.25MM, EXHAUST VALVE (OS)	6	SN: 50001-UP
4	6136-19-1321	• SEAT, 0.25MM, EXHAUST VALVE (OS)	6	SN: 12360-49999
4	6136-18-1420	• SEAT, 0.50MM, EXHAUST VALVE (OS)	6	SN: 50001-UP
4	6136-18-1321	• SEAT, 0.50MM, EXHAUST VALVE (OS)	6	SN: 12360-49999
4	6136-17-1420	• SEAT, 0.75MM, EXHAUST VALVE (OS)	6	SN: 50001-UP
4	6136-17-1321	• SEAT, 0.75MM, EXHAUST VALVE (OS)	6	SN: 12360-49999
4	6136-16-1420	• SEAT, 1.00MM, EXHAUST VALVE (OS)	6	SN: 50001-UP
4	6136-16-1321	• SEAT, 1.00MM, EXHAUST VALVE (OS)	6	SN: 12360-49999
5	6136-19-1430	• GUIDE, VALVE	12	SN: 50001-UP
5	6136-19-1331	• GUIDE, VALVE	12	SN: 12360-49999
6	07046-42816	• PLUG	13	SN: 12360-UP
7	07046-44016	• PLUG	4	SN: 12360-UP
8	07043-50108	• PLUG	7	SN: .-UP
8	07043-00108	• □ PLUG	7	SN: 12360.-
9	6136-42-4110	• VALVE, INTAKE	6	SN: 50001-UP
9	6136-41-4110	• VALVE, INTAKE	6	SN: 12360-49999
10	6136-42-4210	• VALVE, EXHAUST	6	SN: 50001-UP
10	6136-41-4210	• VALVE, EXHAUST	6	SN: 12360-49999
11	6136-42-4410	• SPRING, VALVE	12	SN: 50001-UP
11	6136-41-4410	• SPRING, VALVE	12	SN: 12360-49999
12	6136-42-4510	• GUIDE, SPRING	12	SN: 50001-UP
12	6136-41-4510	• GUIDE, SPRING	12	SN: 12360-49999
13	6136-42-4520	• COTTER, VALVE	24	SN: 50001-UP
13	6136-41-4520	• COTTER, VALVE	24	SN: 12360-49999
14	6136-41-4530	• SEAT, SPRING	12	SN: 12360-UP

Item	Part No.	Part Name	Qty	Options
15	6136-11-1813	GASKET (K1)	1	SN: 24519-UP
15	6136-11-1812	☒ GASKET (K1)	1	SN: (24519-68686)
15	6136-11-1811	☐ GASKET (K1)	1	SN: 12360-24518
16	6136-12-1610	BOLT	26	SN: 50001-UP
16	6136-11-1610	BOLT	26	SN: 12360-49999
17	6138-11-1621	WASHER	26	SN: .-49999
17	6138-11-1620	☐ WASHER	26	SN: 12360-.
18	6136-11-1940	HANGER, FRONT	1	SN: 12360-UP
19	6136-11-1821	GASKET (K1)	1	SN: 12360-UP
20	6136-11-1920	HANGER, REAR	1	SN: 12360-UP
21	01010-31025	BOLT	2	SN: 12360-UP
22	01602-01030	WASHER, SPRING	2	SN: 12360-UP

Catalog signs: ☐ part above may be used instead ☆ not supplied separately: assembly only ☒ discontinued: use part above

Reference: 101

ロッカーアーム
FIG. 103 ROCKER ARM



Reference: 103

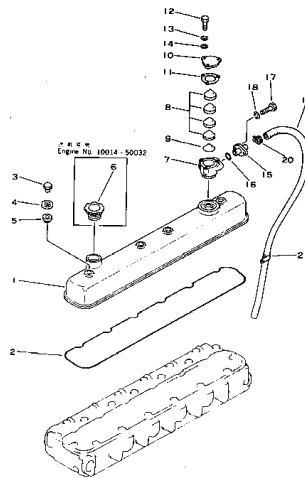
030020 ROCKER ARM

Item	Part No.	Part Name	Qty	Options
	6136-42-5100	ROCKER ARM ASSEMBLY	1	SN: 50001-UP
	6136-41-5100	ROCKER ARM ASSEMBLY	1	SN: 12360-49999
1	6136-42-5110	• BRACKET	1	SN: 50001-UP
1	6136-41-5110	• BRACKET	1	SN: 12360-49999
2	6136-42-5120	• BRACKET	5	SN: 50001-UP
2	6136-41-5120	• BRACKET	5	SN: 12360-49999
	6136-42-5020	• SHAFT ASSEMBLY	1	SN: 50001-UP
	6136-41-5020	• ROCKER ARM SHAFT ASSEMBLY	1	SN: 12360-49999
3		• ☆ SHAFT	1	SN: 50001-UP
3		• ☆ SHAFT	1	SN: 12360-49999
4	6142-42-5550	• PLUG	2	SN: 12360-UP
5	6136-42-5130	• ARM, ROCKER	12	SN: 50001-UP
5	6136-41-5510	• ARM, ROCKER	12	SN: 12360-49999
6	6136-42-5140	• SCREW, ADJUST	12	SN: 50001-UP
6	6142-42-5440	• SCREW, ADJUST	12	SN: 12360-49999
7	01580-00806	• NUT, LOCK	12	SN: 12360-UP
8	6136-41-5310	• SPRING	5	SN: 12360-UP
9	6136-41-5320	• SPRING	2	SN: 12360-UP
10	6136-41-5330	• CLIP	2	SN: 12360-UP
11	6136-41-5131	STUD	4	SN: 12360-UP
12	01010-31280	BOLT	2	SN: 12360-UP
13	01602-01236	WASHER, SPRING	6	SN: 12360-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 103

シリンダヘッドカバー 適用号機
FIG. 105 CYLINDER HEAD COVER (ENGINE NO.12360-68692)



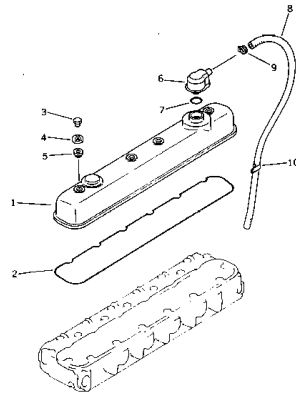
Reference: 105

030030 CYLINDER HEAD COVER (#12360-68692)

Item	Part No.	Part Name	Qty	Options
1	6136-11-8150	COVER, HEAD	1	SN: 50033-68692
1	6136-11-8111	COVER, HEAD	1	SN: 12360-50032
2	6136-11-8812	O RING (K1)	1	SN: 12360-68692
3	6136-11-8120	NAT	4	SN: 12360-@
4	6136-11-8130	WASHER	4	SN: 12360-@
5	6136-11-8142	PACKING (K1)	4	SN: 12360-@
6	6130-12-8610	CAP	1	SN: 12360-50032
	6685-21-7400	BREATHER ASSEMBLY	1	SN: 12360-68692
7	6685-21-7410	• BODY	1	SN: 12360-68692
8	6685-21-7440	• SCREEN	4	SN: 12360-68692
9	6685-21-7460	• BAFFLE	1	SN: 12360-68692
10	6685-21-7420	• COVER	1	SN: 12360-68692
11	6685-21-7430	• GASKET (K1)	1	SN: 12360-68692
12	02010-30422	• BOLT	3	SN: 12360-68692
13	02310-00916	• WASHER, SPRING	3	SN: 12360-68692
14	02300-00920	• WASHER	3	SN: 12360-68692
15	6136-21-7640	PIPE, BREATHER	1	SN: .-68692
15	6136-21-7610	PIPE, BREATHER	1	SN: 12360-.
16	07000-03020	O RING (K1)	1	SN: 12360-68692
17	02010-70522	BOLT	2	SN: 12360-68692
18	01602-00825	WASHER, SPRING	2	SN: 12360-68692
19	6136-11-8851	HOSE	1	SN: 12360-@
20	07280-02523	CLAMP	1	SN: 12360-@
21	6600-01-5950	CLIP	1	SN: 12360-@

Reference: 105

シリンダヘッドカバー 適用号機
FIG. 105A CYLINDER HEAD COVER (ENGINE NO.68693-)



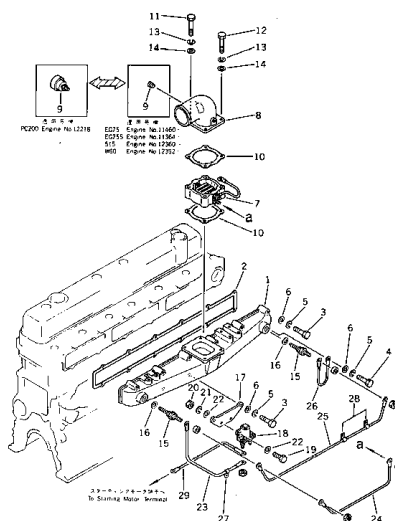
Reference: 105A

030040 CYLINDER HEAD COVER (#68693-)

Item	Part No.	Part Name	Qty	Options
1	6136-11-8151	COVER, HEAD	1	SN: 68693-UP
2	6136-11-8814	O RING (K1)	1	SN: 68693-UP
3	6136-11-8120	NAT	4	SN: 12360-UP
4	6136-11-8130	WASHER	4	SN: 12360-UP
5	6136-11-8142	PACKING (K1)	4	SN: 12360-UP
6	6150-21-6750	BREATHER	1	SN: 68693-UP
7	6114-21-5190	O RING (K1)	1	SN: 68693-UP
8	6136-11-8851	HOSE	1	SN: 12360-UP
9	07280-02523	CLAMP	1	SN: 12360-UP
10	6600-01-5950	CLIP	1	SN: 12360-UP

Reference: 105A

エア インテーク マニホールド および コネクション
FIG. 113 AIR INTAKE MANIFOLD AND CONNECTION
適用 号 機
(ENGINE NO.12360-18449)



Reference: 113

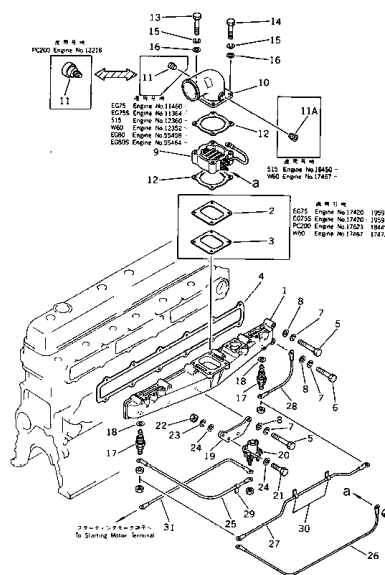
030050 AIR INTAKE MANIFOLD AND CONNECTION(#12360-18449)

Item	Part No.	Part Name	Qty	Options
1	6136-11-4110	MANIFOLD, INTAKE	1	SN: 12360-18449
2	6136-11-4811	GASKET (K1)	1	SN: 12360-@
3	01010-30865	BOLT	10	SN: 12360-@
4	01010-30850	BOLT	2	SN: 12360-@
5	01602-00825	WASHER, SPRING	12	SN: 12360-@
6	01640-00816	WASHER	12	SN: 12360-@
7	600-815-2341	HEATER, RIBBON	1	SN: 12360-@
8	6136-11-4250	CONNECTOR	1	SN: 12360-@
9	07043-00415	PLUG	1	SN: 12360-@
10	6136-11-4820	GASKET (K1)	2	SN: 12360-@
11	01010-30870	BOLT	3	SN: 12360-@
12	01010-30875	BOLT	1	SN: 12360-@
13	01602-00825	WASHER, SPRING	4	SN: 12360-@
14	01640-00816	WASHER	4	SN: 12360-@
15	600-815-2350	HEATER, COIL	2	SN: 12360-@
16	07003-02228	• GASKET	1	SN: 12360-@
17	6136-81-4111	PLATE	1	SN: 12360-@
18	600-815-2170	SWITCH, HEATER	1	SN: 12360-@
18	600-815-2360	□ SWITCH, HEATER	1	SN: 12360-.
19	01010-30620	BOLT	2	SN: 12360-@
20	01580-00605	NAT	2	SN: 12360-@
21	01602-00619	WASHER, SPRING	2	SN: 12360-@
22	01641-20608	WASHER	4	SN: 12360-@
23	6136-81-4210	WOW	1	SN: 12360-@
24	6136-81-4220	WOW	1	SN: 12360-@
25	6136-81-4230	WOW	1	SN: 12360-@
26	6136-81-4240	WOW	1	SN: 12360-@
27	08036-11210	CLIP	1	SN: 12360-@
28	08036-10814	CLIP	2	SN: 12360-@

Catalog signs: ☐ part above may be used instead

Reference: 113

エアインテーク マニホールド および コネクション
FIG. 113A AIR INTAKE MANIFOLD AND CONNECTION
適用 号 機
(ENGINE NO.18450-)



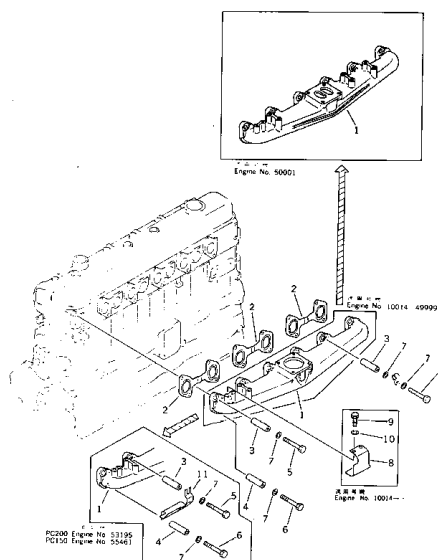
Reference: 113A

030060 AIR INTAKE MANIFOLD AND CONNECTION (#18450-)

Item	Part No.	Part Name	Qty	Options
1	6136-11-4123	MANIFOLD, INTAKE	1	SN: 18450-UP
4	6136-11-4811	GASKET (K1)	1	SN: 12360-UP
5	01010-30865	BOLT	10	SN: 12360-UP
6	01010-30850	BOLT	2	SN: 12360-UP
7	01602-00825	WASHER, SPRING	12	SN: 12360-UP
8	01640-00816	WASHER	12	SN: 12360-UP
9	600-815-2341	HEATER, RIBBON	1	SN: 12352-UP
10	6136-11-4250	CONNECTOR	1	SN: 12360-UP
11	07043-00415	PLUG	1	SN: 12360-UP
11A	02720-20204	PLUG	1	SN: 17467-UP
12	6136-11-4820	GASKET (K1)	2	SN: 12360-UP
13	01010-30870	BOLT	3	SN: 12360-UP
14	01010-30875	BOLT	1	SN: 12360-UP
15	01602-00825	WASHER, SPRING	4	SN: 12360-UP
16	01640-00816	WASHER	4	SN: 12360-UP
17	600-815-2350	HEATER, COIL	2	SN: 12360-UP
18	07003-02228	• GASKET	1	SN: 12360-UP
19	6136-81-4111	PLATE	1	SN: 12360-UP
20	600-815-2170	SWITCH, HEATER	1	SN: .-UP
21	01010-30620	BOLT	2	SN: 12360-UP
22	01580-00605	NAT	2	SN: 12360-UP
23	01602-00619	WASHER, SPRING	2	SN: 12360-UP
24	01641-20608	WASHER	4	SN: 12360-UP
25	6136-81-4210	WOW	1	SN: 12360-UP
26	6136-81-4220	WOW	1	SN: 12360-UP
27	6136-81-4230	WOW	1	SN: 12360-UP
28	6136-81-4240	WOW	1	SN: 12360-UP
29	08036-11210	CLIP	1	SN: 12360-UP
30	08036-10814	CLIP	2	SN: 12360-UP

Reference: 113A

エキゾースト マニホールド
FIG. 121 EXHAUST MANIFOLD



Reference: 121

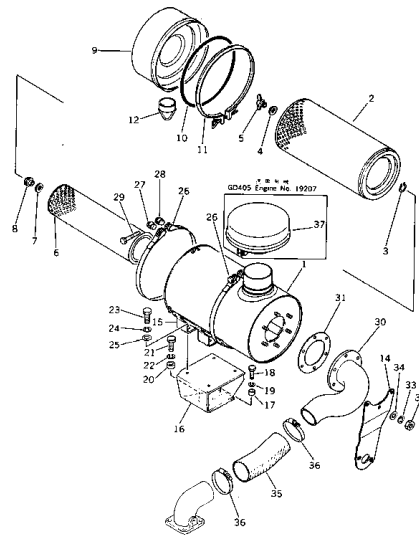
030070 EXHAUST MANIFOLD

Item	Part No.	Part Name	Qty	Options
1	6136-11-5113	MANIFOLD, EXHAUST	1	SN: 50001-UP
1	6136-11-5112	☐ MANIFOLD, EXHAUST	1	SN: 21489-49999
1	6136-11-5111	☐ MANIFOLD, EXHAUST	1	SN: 12360-21488
2	6136-11-5810	GASKET (K1)	3	SN: 12360-UP
3	6136-11-5120	SPACER	11	SN: 12360-UP
4	6136-11-5120	SPACER	1	SN: 12360-UP
5	01011-31000	BOLT	12	SN: 20941-UP
5	01011-31005	BOLT	12	SN: 12360-20940
7	01643-31032	WASHER	1	SN: .-..
7	01643-31032	WASHER	13	SN: 12360-.
8	6136-11-5130	PLATE	1	SN: 12360-.
9	01010-30816	BOLT	2	SN: 12360-.
10	01602-00825	WASHER, SPRING	2	SN: 12360-.

Catalog signs: ☐ part above may be used instead

Reference: 121

FIG. 163 AIR CLEANER



Reference: 163

030080 AIR CLEANER

Item	Part No.	Part Name	Qty	Options
1	6135-81-7100	AIR CLEANER ASSEMBLY	1	SN: 12360-UP
	6135-81-7110	• BODY	1	SN: 12360-UP
	6131-82-7011	• ELEMENT ASSEMBLY	1	SN: 12360-UP
	600-181-8300	•• ELEMENT ASSEMBLY, OUTER	1	SN: 12360-UP
2		••• ☆ ELEMENT, OUTER	1	SN: 12360-UP
3	04064-01510	••• RING, SNAP	1	SN: 12360-UP
4	600-181-7511	••• WASHER, SEAL	1	SN: 12360-UP
5	600-181-8640	••• NUT, WING	1	SN: 12360-UP
6		•• ☆ ELEMENT, INNER	1	SN: 12360-UP
7	600-181-7511	•• WASHER, SEAL	1	SN: 12360-UP
8	600-181-9631	•• NAT	1	SN: 12360-UP
9	600-181-8590	• PAN, DUST	1	SN: 12360-UP
10	600-181-8490	• O-RING	1	SN: 12360-UP
11	600-181-8580	• CLAMP	1	SN: 12360-UP
12	600-181-2480	• VALVE	1	SN: 12360-UP
13	09637-00161	PLATE, INSTRUCTION, (JAPANESE-ENGLISH) (WITHOUT GASKET)	1	SN: .-UP
13	09637-00160	PLATE, INSTRUCTION, (JAPANESE-ENGLISH) (WITHOUT GASKET)	1	SN: 12360-.
14	6136-81-8760	BRACKET	1	SN: 12360-UP
15	6136-81-8730	BRACKET	1	SN: 12360-UP
16	6136-81-8740	BRACKET	1	SN: 12360-UP
17	6141-64-2560	SPACER	2	SN: 12360-UP
18	01010-30830	BOLT	2	SN: 12360-UP
19	01602-00825	WASHER, SPRING	2	SN: 12360-UP
20	6631-11-5630	SPACER	2	SN: 12360-UP
21	01010-31040	BOLT	2	SN: 12360-UP
22	01602-01030	WASHER, SPRING	2	SN: 12360-UP
23	01010-31025	BOLT	4	SN: 12360-UP
24	01602-01030	WASHER, SPRING	4	SN: 12360-UP
25	01641-01016	WASHER	4	SN: 12360-UP
26	6131-11-4520	BAND ASSEMBLY	2	SN: 12360-UP
27		• ☆ PIN	1	SN: 12360-UP
28		• ☆ PIN, WITH THREAD	1	SN: 12360-UP

Item	Part No.	Part Name	Qty	Options
29	6643-11-4641	BOLT	2	SN: 12360-UP
30	6136-81-8630	CONNECTOR	1	SN: 12360-UP
31	6110-11-4430	GASKET (K1)	1	SN: 12360-UP
32	01580-00806	NAT	6	SN: 12360-UP
33	01602-00825	WASHER, SPRING	6	SN: 12360-UP
34	01641-00816	WASHER	6	SN: 12360-UP
35	6136-11-4410	HOSE	1	SN: 12360-UP
36	07281-00909	CLAMP	2	SN: 12360-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 163

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