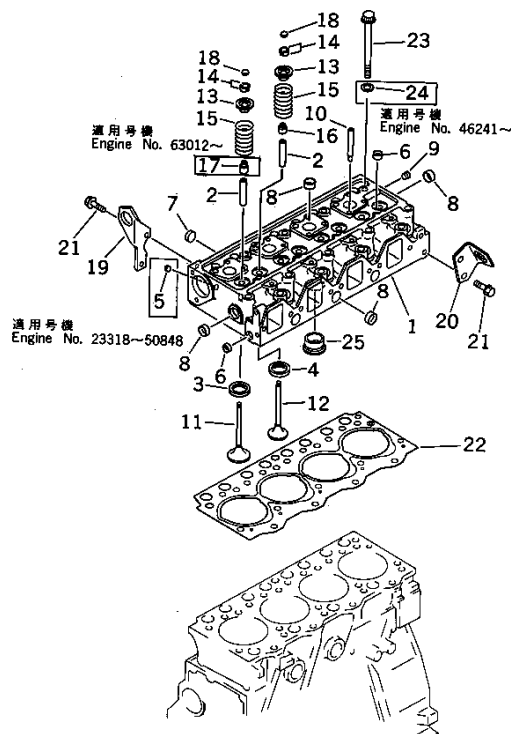




Reference: 0101

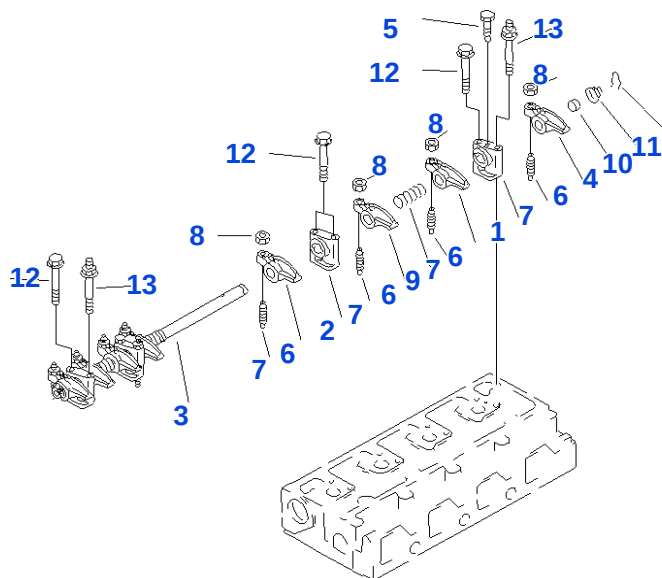
030010 CYLINDER HEAD

Item	Part No.	Part Name	Qty	Options
1	6202-12-1040	CYLINDER HEAD ASS'Y,WITH VALVE	1	SN: 23318-UP
	6202-12-1300	• CYLINDER HEAD ASS'Y,VALVE LESS	1	SN: 23318-UP
2	6204-19-1310	• ☆ HEAD,CYLINDER	1	SN: 23318-UP
3	6207-11-1430	• • GUIDE,VALVE	8	SN: 23318-UP
4	6207-19-1430	• • SEAT,INTAKE VALVE (STD)	4	SN: 23318-UP
	6207-18-1430	• • SEAT□ 0.25MM,INTAKE VALVE (OS)	4	SN: 23318-UP
	6207-18-1430	• • SEAT□ 0.50MM,INTAKE VALVE (OS)	4	SN: 23318-UP
	6204-11-1440	• • SEAT,EXHAUST VALVE (STD)	4	SN: 23318-UP
	6204-19-1440	• • SEAT□ 0.25MM,EXHAUST VALVE (OS)	4	SN: 23318-UP
	6204-18-1440	• • SEAT□ 0.50MM,EXHAUST VALVE (OS)	4	SN: 23318-UP
5	07046-41008	• • PLUG	4	SN: 23318-50848
6	07046-41810	• • PLUG	5	SN: 23318-UP
7	07046-42216	• • PLUG	3	SN: 23318-UP
8	07046-42516	• • PLUG	12	SN: 23318-UP
9	02720-40104	• • PLUG	1	SN: 23318-UP
10	6204-11-8910	• • PIPE,BREATHER	2	SN: 23318-UP
11	6207-41-4110	• VALVE,INTAKE	4	SN: 46325-UP
	6204-41-4110	• ◆ VALVE,INTAKE	4	SN: 23318-46324
12	6204-41-4210	• VALVE,EXHAUST	4	SN: 23318-UP
13	6204-41-4510	• SEAT,SPRING	8	SN: 23318-UP
14	6204-41-4520	• COTTER	16	SN: 23318-UP
15	6204-41-4410	• SPRING,VALVE	8	SN: 23318-UP
16	6204-41-4540	• SEAL,VALVE (K1)	4	SN: 23318-UP
17	6204-41-4540	• SEAL,VALVE	4	SN: 63012-UP
18	6204-41-4550	• CAP	8	SN: 23318-UP
19	6206-11-1930	HANGER,FRONT	1	SN: 23318-UP
20	6202-12-1910	HANGER,REAR	1	SN: 23318-UP
21	01435-01020	BOLT	4	SN: 23318-UP
22	6202-12-1812	GASKET,HEAD	1	SN: 66496-UP
	6202-12-1811	□ GASKET,HEAD (K1)	1	SN: 43906-66495
	6202-12-1810	□ GASKET,HEAD (K1)	1	SN: 23318-43905
	6204-13-1610	BOLT,HEAD	17	SN: 46241-UP
23	6142-11-1611	□ BOLT,HEAD	17	SN: 23318-46240
	01643-31232	WASHER	17	SN: 46241-UP

Item	Part No.	Part Name	Qty	Options
25	6202-12-2110	PLUG,HOT	4	SN: 23318-UP

Catalog signs: ☆ not supplied separately: assembly only ◆ interchangeable with part above ☐ part above may be used instead

Reference: 0101



PE30139

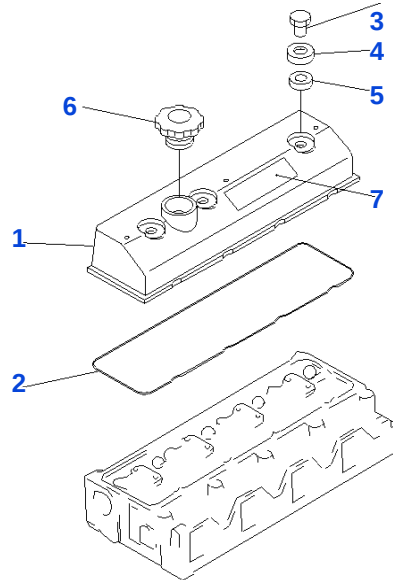
Reference: 0111

030020 ROCKER ARM

Item	Part No.	Part Name	Qty	Options
	6202-43-5100	ROCKER ARM ASS'Y	1	SN: 58409-UP
	6204-41-5100	ROCKER ARM ASS'Y	1	SN: 23318-58408
1	6204-41-5110	• BRACKET	1	SN: 23318-UP
2	6204-41-5120	• BRACKET	3	SN: 23318-UP
	6202-43-5200	• SHAFT ASS'Y	1	SN: 58409-UP
	6204-41-5200	• SHAFT ASS'Y	1	SN: 23318-58408
3		• ☆ SHAFT	1	SN: 58409-UP
		• ☆ SHAFT	1	SN: 23318-58408
4	6221-41-5540	• PLUG	2	SN: 58409-UP
	6142-42-5550	• PLUG	2	SN: 23318-58408
5	6221-41-5310	• BOLT	1	SN: 58409-UP
	01010-30612	• BOLT	1	SN: 23318-58408
6	6202-43-5410	• ARM,ROCKER	8	SN: 58409-UP
	6204-41-5410	• ARM,ROCKER	8	SN: 23318-58408
7	6221-41-5410	• SCREW,ADJUST	8	SN: 58409-UP
	6204-41-5420	• SCREW,ADJUST	8	SN: 23318-58408
8	6221-41-5420	• NUT	8	SN: 58409-UP
	6130-41-5430	• NUT	8	SN: 23318-58408
9	6202-43-5320	• SPRING	3	SN: 58409-UP
	6142-42-5320	• SPRING	3	SN: 23318-58408
10	6221-41-5520	• SPRING	2	SN: 58409-UP
	6136-41-5320	• SPRING	2	SN: 23318-58408
11	6136-41-5330	• CLIP	2	SN: 23318-UP
12	01435-00865	BOLT	5	SN: 23318-UP
13	6204-41-5710	BOLT	3	SN: 23318-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 0111



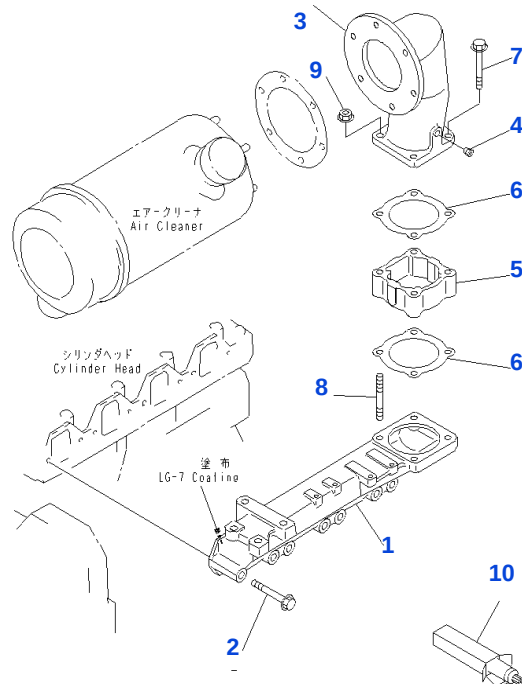
P J 3 4 9 9 3

Reference: 0115

030030 CYLINDER HEAD COVER

Item	Part No.	Part Name	Qty	Options
1	6204-11-8110	COVER,HEAD	1	SN: 23318-UP
2	6204-11-8810	O-RING (K1)	1	SN: 23318-UP
3	6136-11-8120	NUT	3	SN: 23318-UP
4	6136-11-8130	WASHER	3	SN: 23318-UP
5	6136-11-8142	PACKING (K1)	3	SN: 23318-UP
6	6130-12-8610	CAP	1	SN: 23318-UP
7	6204-81-2210	PLATE▫ NAME,(ENGLISH)	1	SN: 30776-UP
	6204-81-2230	PLATE▫ NAME,(POLISH)	1	SN: 44033-UP
	6204-81-2240	PLATE▫ NAME,(SPANISH)	1	SN: 30776-UP
	6204-81-2260	PLATE▫ NAME,(GERMAN)	1	SN: 30776-UP
	6204-81-2280	PLATE▫ NAME,(RUSSIAN)	1	SN: 44033-UP
	6204-81-2290	PLATE▫ NAME,(FRENCH)	1	SN: 30776-UP
	6204-81-2310	PLATE▫ NAME,(ITALIAN)	1	SN: 30776-UP
	6204-81-2340	PLATE▫ NAME,(CHINESE)	1	SN: 30776-UP

Reference: 0115



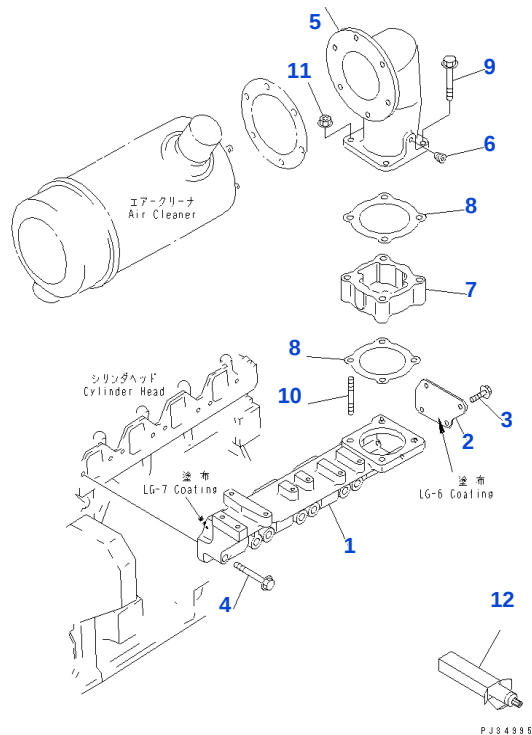
PJ34894

Reference: 0131

030040 AIR INTAKE MANIFOLD AND CONNECTION(#23318-30907)

Item	Part No.	Part Name	Qty	Options
1	6204-11-4120	INTAKE MANIFOLD A.	1	SN: 23318-30907
2	01435-21075	BOLT	8	SN: 23318-@
3	6202-12-4220	CONNECTOR,AIR	1	SN: 23318-@
4	02720-20204	PLUG	1	SN: 23318-@
5	6207-81-5210	SPACER	1	SN: 23318-@
6	6136-11-4820	GASKET (K1)	2	SN: 23318-@
7	01435-21065	BOLT	3	SN: 23318-@
8	01144-31065	STUD	1	SN: 23318-@
9	01584-01008	NUT	1	SN: 23318-@
10	09920-00150	LIQUID GASKET, LG-7 150G	-2	SN: 23318-@

Reference: 0131

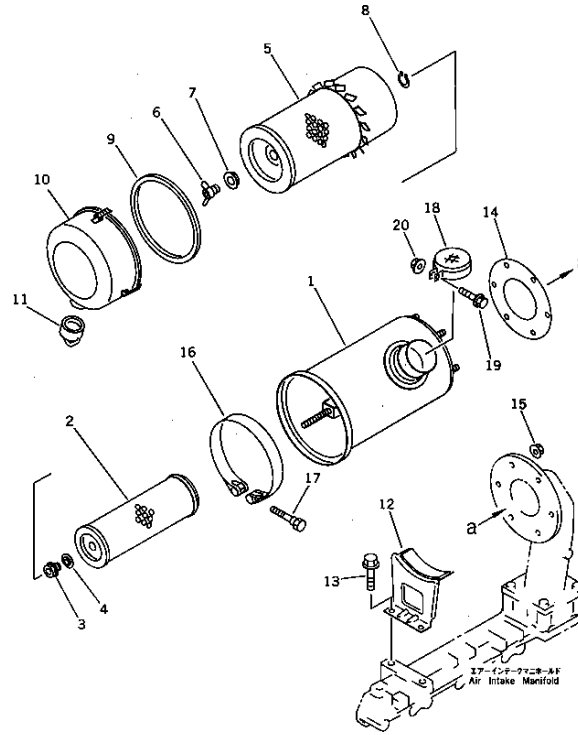


Reference: 0131A

030050 AIR INTAKE MANIFOLD AND CONNECTION(#30908-)

Item	Part No.	Part Name	Qty	Options
1	6204-11-4130	MANIFOLD,AIR INTAKE	1	SN: 30908-UP
2	6204-11-4140	PLATE	1	SN: 30908-UP
3	01435-00812	BOLT	4	SN: 30908-UP
4	01435-21075	BOLT	8	SN: 23318-UP
5	6202-12-4220	CONNECTOR,AIR	1	SN: 23318-UP
6	02720-20204	PLUG	1	SN: 23318-UP
7	6207-81-5210	SPACER	1	SN: 23318-UP
8	6136-11-4820	GASKET (K1)	2	SN: 23318-UP
9	01435-21065	BOLT	3	SN: 23318-UP
	01435-21065	BOLT,(WITH WATER SEPARATOR)	2	SN: 43240-UP
10	01144-31065	STUD	1	SN: 23318-UP
	01144-31080	STUD,(WITH WATER SEPARATOR)	2	SN: 43240-UP
11	01584-01008	NUT	1	SN: 23318-UP
	01584-01008	NUT,(WITH WATER SEPARATOR)	2	SN: 43240-UP
12	09920-00150	LIQUID GASKET,LG-7φ 150G	-2	SN: 23318-UP

Reference: 0131A



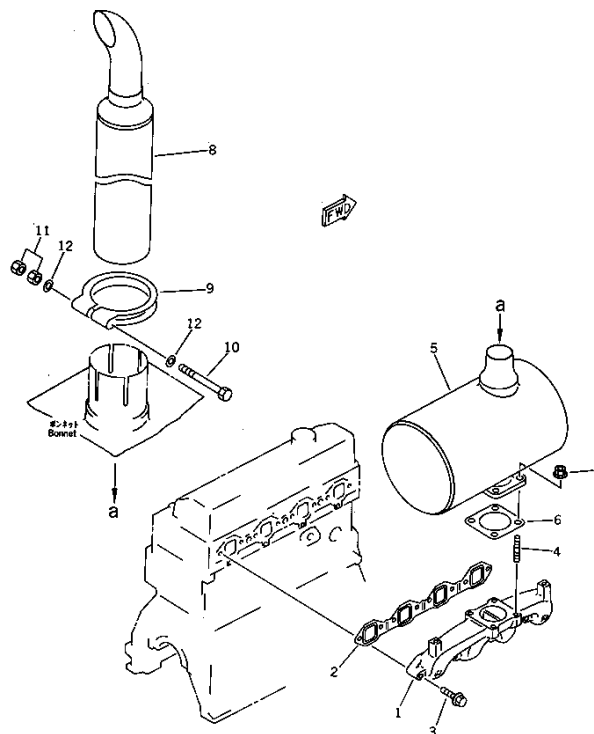
Reference: 0141

030060 AIR CLEANER AND MOUNTING

Item	Part No.	Part Name	Qty	Options
	6202-82-1100	AIR CLEANER ASS'Y	1	SN: 23318-UP
1	6144-81-7710	• BODY	1	SN: 23318-UP
	600-181-7400	• ELEMENT ASS'Y	1	SN: 23318-UP
2		• ☆ ELEMENT, INNER	1	SN: 23318-UP
3	600-181-7910	• NUT	1	SN: 23318-UP
4	600-181-7511	• WASHER, SEAL	1	SN: 23318-UP
	600-181-7300	• ELEMENT ASS'Y, OUTER	1	SN: 23318-UP
5		• ☆ ELEMENT, OUTER	1	SN: 23318-UP
6	600-181-7920	• NUT, WING	1	SN: 23318-UP
7	600-181-7511	• WASHER, SEAL	1	SN: 23318-UP
8	04064-01510	• RING, SNAP	1	SN: 23318-UP
9	600-181-7460	• GASKET	1	SN: 23318-UP
10	600-181-7540	• PAN, DUST	1	SN: 23318-UP
11	600-181-7680	• VALVE	1	SN: 23318-UP
12	6204-11-4610	BRACKET	1	SN: 23318-UP
13	01435-21016	BOLT	2	SN: 23318-UP
14	6110-11-4430	GASKET (K1)	1	SN: 23318-UP
15	01584-20806	NUT	6	SN: 23318-UP
16	6144-11-4540	BAND	1	SN: 23318-UP
	6110-21-6530	PIN	1	SN: 23318-UP
	6110-21-6540	PIN □ WITH THREAD	1	SN: 23318-UP
17	6110-23-6520	BOLT	1	SN: 23318-UP
18	6202-81-7720	CAP	1	SN: 23318-UP
19	01435-20830	BOLT	1	SN: 23318-UP
20	01584-00806	NUT	1	SN: 23318-UP
21	09637-00161	PLATE □ INSTRUCTION, (NOT SHOWN)	1	SN: 23318-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 0141



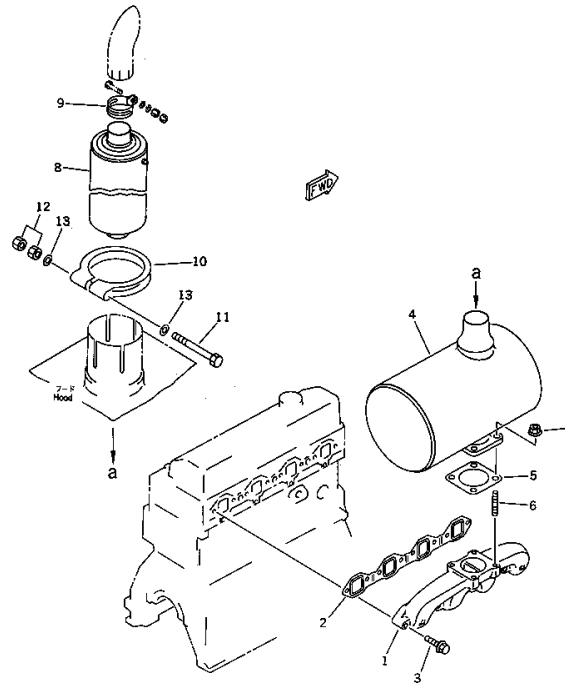
Reference: 0151

030070 EXHAUST MANIFOLD AND MUFFLER

Item	Part No.	Part Name	Qty	Options
1	6204-11-5130	MANIFOLD,EXHAUST	1	SN: 36389-UP
	6204-11-5110	◆ MANIFOLD,EXHAUST	1	SN: 23318-36388
2	6205-11-5810	GASKET (K1)	1	SN: 74719-UP
	6204-11-5810	◆ GASKET (K1)	1	SN: 23318-74718
3	01435-01045	BOLT	8	SN: 23318-UP
4	01140-61025	STUD	4	SN: 23318-UP
G-1	6202-1X-5000	⊙ MUFFLER GROUP	1	SN: 23318-UP
=====				
5	6202-12-5510	MUFFLER	1	SN: 23318-UP
6	6130-12-5580	GASKET (K1)	1	SN: 23318-UP
7	6142-12-5850	NUT	4	SN: 23318-UP
8	6202-12-5761	PIPE,EXHAUST	1	SN: 36389-UP
	6202-12-5760	◆ PIPE,EXHAUST	1	SN: 23318-36388
9	6202-12-5660	CLAMP	1	SN: 23318-UP
10	6144-11-5670	BOLT	1	SN: 23318-UP
11	01582-01411	NUT	2	SN: 23318-UP
12	6151-11-5670	WASHER	2	SN: 23318-UP
=====				

Catalog signs: ◆ interchangeable with part above ⊙ part group

Reference: 0151



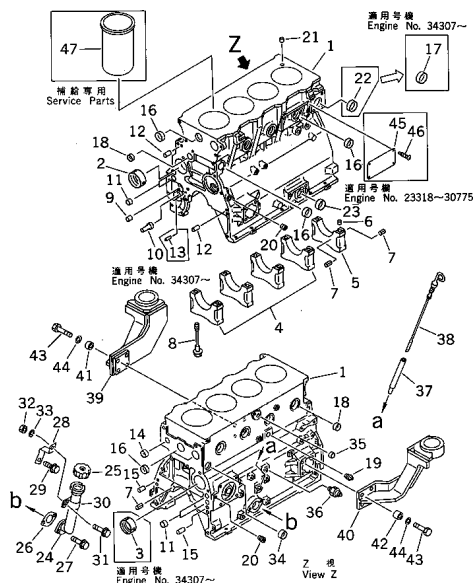
Reference: 0152

030080 EXHAUST MANIFOLD AND MUFFLER (WITH SPARK ARRESTER)

Item	Part No.	Part Name	Qty	Options
1	6204-11-5130	MANIFOLD,EXHAUST	1	SN: 36389-UP
	6204-11-5110	◆ MANIFOLD,EXHAUST	1	SN: 23318-36388
2	6205-11-5810	GASKET (K1)	1	SN: 74719-UP
	6204-11-5810	◆ GASKET (K1)	1	SN: 23318-74718
3	01435-01045	BOLT	8	SN: 23318-UP
4	6202-12-5510	MUFFLER	1	SN: 23318-UP
5	6130-12-5580	GASKET (K1)	1	SN: 23318-UP
6	01140-61025	STUD	4	SN: 23318-UP
7	6142-12-5850	NUT	4	SN: 23318-UP
8	6202-12-5880	SPARK ARRESTER	1	SN: 23318-UP
9	6202-12-5890	CLAMP	1	SN: 23318-UP
10	6202-12-5660	CLAMP	1	SN: 23318-UP
11	6144-11-5670	BOLT	1	SN: 23318-UP
12	01582-01411	NUT	2	SN: 23318-UP
13	6151-11-5670	WASHER	2	SN: 23318-UP

Catalog signs: ◆ interchangeable with part above

Reference: 0152



Reference: 0201

060010 CYLINDER BLOCK

Item	Part No.	Part Name	Qty	Options
	6204-21-1102	CYLINDER BLOCK ASS'Y	1	SN: 34307-UP
	6204-21-1101	■ CYLINDER BLOCK ASS'Y (6204-21-1102{6204-51-1121})	1	SN: 23318-34306
1		• ☆ BLOCK,CYLINDER	1	SN: 34307-UP
		• ☆ BLOCK,CYLINDER	1	SN: 23318-34306
2	6204-21-1410	• BUSHING,CAMSHAFT	1	SN: 23318-UP
3	6206-21-1420	• BUSHING,CAMSHAFT	2	SN: 34307-UP
4	6204-29-1210	• △ CAP,MAIN METAL ^a NO.1 ^a 2 ^a 3 ^a 4	4	SN: 23318-UP
5	6204-29-1220	• △ CAP,MAIN METAL ^a NO.5	1	SN: 23318-UP
6	6141-21-1530	• RING,DOWEL	2	SN: 23318-UP
7	04025-00408	• PIN,SPRING	6	SN: 23318-UP
8	6204-21-1610	• BOLT,MAIN CAP	10	SN: 23318-UP
9	6204-51-1711	• BUSHING,OIL PUMP	1	SN: 34307-UP
	6204-51-1710	• □ BUSHING,OIL PUMP	1	SN: 23318-34306
10	6204-51-1620	• SHAFT,OIL PUMP	1	SN: 23318-UP
11	07046-41810	• PLUG	4	SN: 23318-UP
12	04020-00820	• PIN,DOWEL	2	SN: 23318-UP
13	6136-52-1620	• PIN,DOWEL	1	SN: 34307-UP
14	07046-42216	• PLUG	1	SN: 23318-UP
15	04020-01228	• PIN,DOWEL	2	SN: 23318-UP
16	07046-43016	• PLUG	7	SN: 34307-UP
	07046-43016	• PLUG	6	SN: 23318-34306
17	07046-44016	• PLUG	1	SN: 34307-UP
18	07046-42516	• PLUG	5	SN: 34307-UP
	07046-42516	• PLUG	4	SN: 23318-34306
19	07042-10312	• PLUG	1	SN: 23318-UP
20	07043-50108	• PLUG	6	SN: 23318-UP
21	6140-21-1130	• BUSHING,DOWEL	2	SN: 23318-UP
22	07046-44016	PLUG	1	SN: 23318-34306
23	07046-23016	PLUG	1	SN: 23318-UP
	6202-22-7100	FILLER ASS'Y	1	SN: 23318-UP
24	6202-22-7110	• FILLER	1	SN: 23318-UP
25	6136-21-7120	• CAP ASS'Y	1	SN: 23318-UP
26	6132-11-4820	GASKET (K2)	1	SN: 23318-UP
27	01435-20820	BOLT	2	SN: 23318-UP
28	6202-22-7170	BRACKET	1	SN: 23318-34321
29	01435-21016	BOLT	1	SN: 23318-34321
30	6301-65-8590	CLAMP	1	SN: 23318-34321
31	01435-20816	BOLT	1	SN: 23318-34321
32	01580-00806	NUT	1	SN: 23318-34321
33	01602-00825	WASHER,SPRING	1	SN: 23318-34321
34	07046-42216	PLUG,(WITHOUT OIL COOLER)	1	SN: 23318-UP
35	07046-41410	PLUG,(WITHOUT OIL COOLER)	1	SN: 23318-UP
36	08073-00505	SWITCH	1	SN: 23318-UP
37	6202-21-5410	GUIDE,OIL GAUGE	1	SN: 23318-UP
38	6202-21-5320	GAUGE,OIL	1	SN: 23318-UP
39	6204-21-3710	SUPPORT,L.H.	1	SN: 23318-UP

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