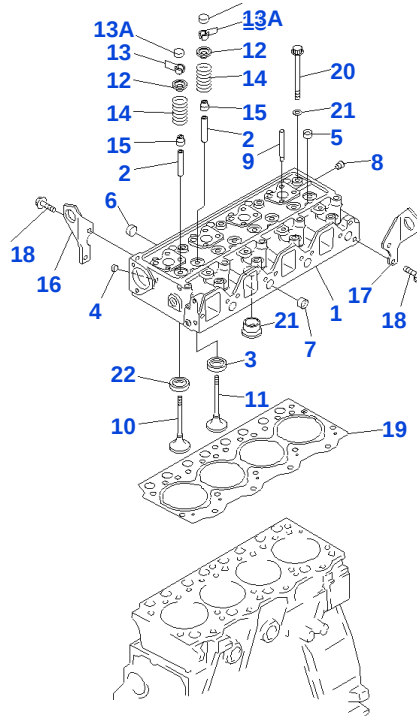




PJ37145

Reference: 0101

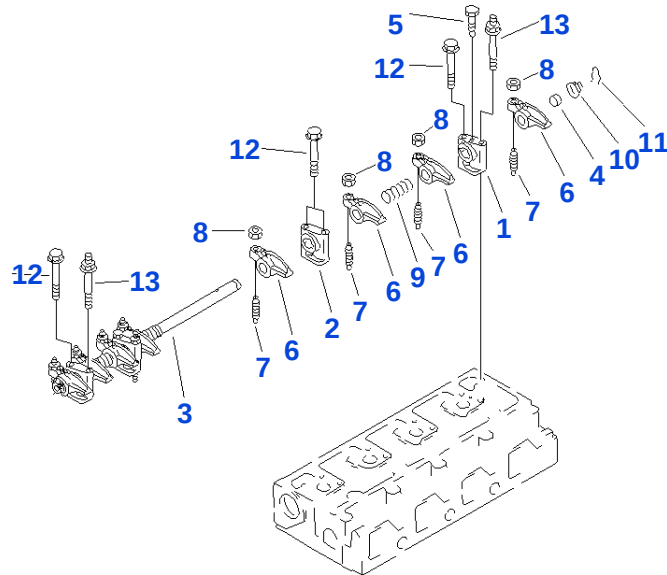
030010 CYLINDER HEAD(#18897-)

Item	Part No.	Part Name	Qty	Options
	6204-11-1100	CYLINDER HEAD ASS'Y,VALVE LESS	1	SN: 18897-UP
1		• ☆ HEAD,CYLINDER	1	SN: 18897-UP
2	6204-19-1310	• GUIDE,VALVE	8	SN: 18897-UP
3	6204-11-1440	• SEAT,EXHAUST VALVE (STD)	4	SN: 18897-UP
	6204-19-1440	• SEAT ? 0.25MM,EXHAUST VALVE (OS)	4	SN: 18897-UP
	6204-18-1440	• SEAT ? 0.50MM,EXHAUST VALVE (OS)	4	SN: 18897-UP
4	07046-41008	• PLUG	4	SN: 18897-UP
5	07046-41810	• PLUG	5	SN: 18897-UP
6	07046-42216	• PLUG	3	SN: 18897-UP
7	07046-42516	• PLUG	12	SN: 18897-UP
8	02720-40104	• PLUG	1	SN: 18897-UP
9	6204-11-8910	• PIPE,BREATHER	2	SN: 18897-UP
10	6207-41-4110	VALVE,INTAKE	4	SN: 41356-UP
	6204-41-4110	◆ VALVE,INTAKE	4	SN: 18897-41355
11	6204-41-4210	VALVE,EXHAUST	4	SN: 18897-UP
12	6204-41-4510	SEAT,SPRING	8	SN: 18897-UP
13	6204-41-4520	COTTER	16	SN: 18897-UP
13A	6204-41-4550	CAP,VALVE STEM	8	SN: 38173-UP
14	6204-41-4410	SPRING,VALVE	8	SN: 18897-UP
15	6204-41-4540	SEAL,VALVE (K1)	8	SN: 60122-UP
	6204-41-4540	SEAL,VALVE (K1)	4	SN: 18897-60121
16	6206-11-1930	HANGER,FRONT	1	SN: 18897-UP
17	6206-11-1920	HANGER,REAR	1	SN: 18897-UP
18	01435-01020	BOLT	4	SN: 18897-UP
19	6204-11-1812	GASKET,HEAD (K1)	1	SN: 68095-UP
	6204-11-1811	□ GASKET,HEAD	1	SN: 60122-68094
	6204-11-1811	□ GASKET,HEAD (K1)	1	SN: 41354-60121
	6204-11-1810	□ GASKET,HEAD	1	SN: 21601-41353
	6204-11-1810	□ GASKET,HEAD (K1)	1	SN: 18897-21600
20	6204-13-1610	BOLT,HEAD	17	SN: 47470-UP
	6142-11-1611	□ BOLT,HEAD	17	SN: 18897-47469
21	01643-31232	WASHER	17	SN: 47470-UP
22	6207-11-1430	SEAT,INTAKE VALVE (STD)	4	SN: 18897-UP
	6207-19-1430	SEAT ? 0.25MM,INTAKE VALVE (OS)	4	SN: 18897-UP

Item	Part No.	Part Name	Qty	Options
	6207-18-1430	SEAT ? 0.50MM,INTAKE VALVE (OS)	4	SN: 18897-UP

Catalog signs: ☆ not supplied separately: assembly only ◆ interchangeable with part above □ part above may be used instead

Reference: 0101



PE30139

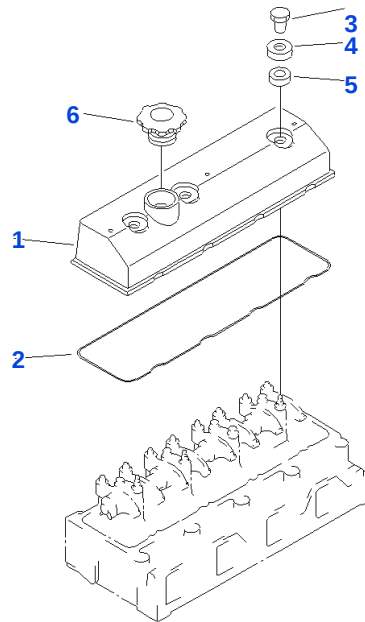
Reference: 0111

030020 ROCER ARM(#18897-)

Item	Part No.	Part Name	Qty	Options
	6202-43-5100	ROCKER ARM ASS'Y	1	SN: 60122-UP
	6204-41-5100	ROCKER ARM ASS'Y	1	SN: 18897-60121
1	6204-41-5110	• ◆ BRACKET	1	SN: 18897-UP
2	6204-41-5120	• BRACKET	3	SN: 18897-UP
	6202-43-5200	• SHAFT ASS'Y	1	SN: 60122-UP
	6204-41-5200	• ■ SHAFT ASS'Y	1	SN: 18897-60121
		(6202-43-5200{6221-41-5310})		
3		• ☆ SHAFT	1	SN: 60122-UP
		• ☆ SHAFT	1	SN: 18897-60121
4	6221-41-5540	• PLUG	2	SN: 60122-UP
	6142-42-5550	• PLUG	2	SN: 18897-60121
5	6221-41-5310	• BOLT	1	SN: 60122-UP
	01010-30612	• BOLT	1	SN: 18897-60121
6	6202-43-5410	• ARM,ROCKER	8	SN: 60122-UP
	6204-41-5410	• ◆ ARM,ROCKER	8	SN: 18897-60121
7	6221-41-5410	• SCREW,ADJUST	8	SN: 60122-UP
	6204-41-5420	• ◆ SCREW,ADJUST	8	SN: 18897-60121
8	6221-41-5420	• NUT	8	SN: 60122-UP
	6130-41-5430	• ◆ NUT	8	SN: 18897-60121
9	6202-43-5320	• SPRING	3	SN: 60122-UP
	6142-42-5320	• ◆ SPRING	3	SN: 18897-60121
10	6221-41-5520	• SPRING,CONICAL	2	SN: 60122-UP
	6136-41-5320	• ◆ SPRING,CONICAL	2	SN: 18897-60121
11	6136-41-5330	• CLIP	2	SN: 18897-UP
12	01435-00865	BOLT	5	SN: 18897-UP
13	6204-41-5710	BOLT	3	SN: 18897-UP

Catalog signs: ◆ interchangeable with part above ■ may be used instead of described part ☆ not supplied separately: assembly only

Reference: 0111



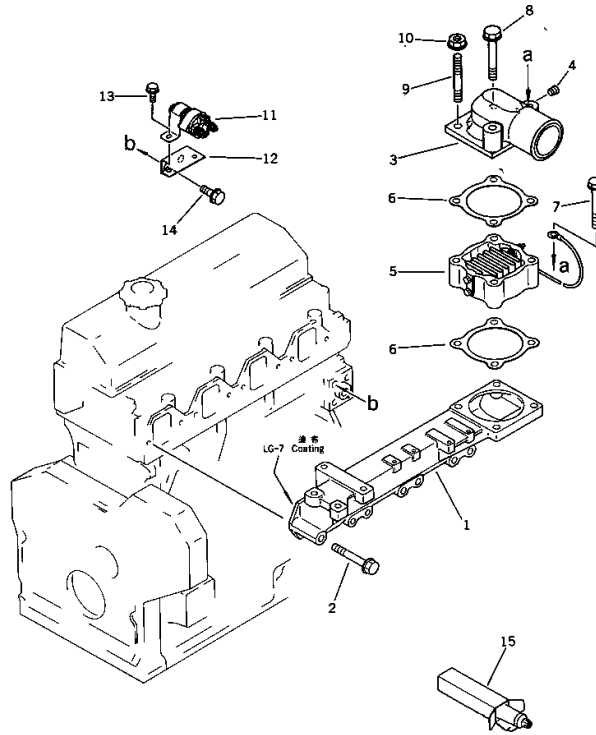
PE30140

Reference: 0115

030030 CYLINDER HEAD COVER(#18897-)

Item	Part No.	Part Name	Qty	Options
1	6204-11-8110	COVER,HEAD	1	SN: 18897-UP
2	6204-11-8810	O-RING (K1)	1	SN: 18897-UP
3	6136-11-8120	NUT	3	SN: 18897-UP
4	6136-11-8130	WASHER	3	SN: 18897-UP
5	6136-11-8142	PACKING (K1)	3	SN: 18897-UP
6	6130-12-8610	CAP	1	SN: 18897-UP

Reference: 0115

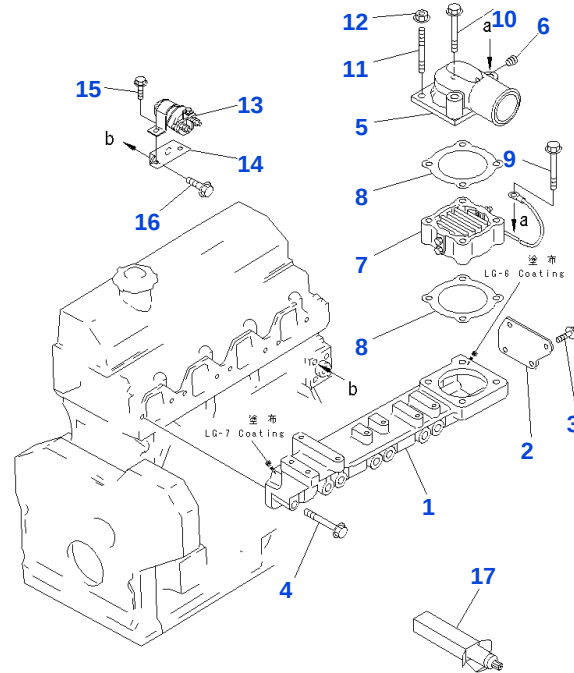


Reference: 0131

030040 AIR INTAKE MANIFOLD AND CONNECTION(#18897-27016)

Item	Part No.	Part Name	Qty	Options
1	6204-11-4120	INTAKE MANIFOLD A.	1	SN: 18897-27016
2	01435-21075	BOLT	8	SN: 18897-@
3	6206-11-4221	CONNECTOR,AIR	1	SN: 18897-@
4	02720-20204	PLUG	1	SN: 18897-@
5	600-815-2341	HEATER,RIBBON	1	SN: 18897-@
6	6136-11-4820	GASKET (K1)	2	SN: 18897-@
7	01436-21000	BOLT	2	SN: 18897-@
8	01435-21065	BOLT	1	SN: 18897-@
9	01144-31065	STUD	1	SN: 18897-@
10	01584-01008	NUT	1	SN: 18897-@
11	600-815-2170	SWITCH,HEATER	1	SN: 18897-@
12	6204-81-5510	BRACKET	1	SN: 18897-@
13	01435-20612	BOLT	2	SN: 18897-@
14	01435-21020	BOLT	2	SN: 18897-@
15	09920-00150	LIQUID GASKET,LG-7 ? 150G	-2	SN: 18897-@

Reference: 0131



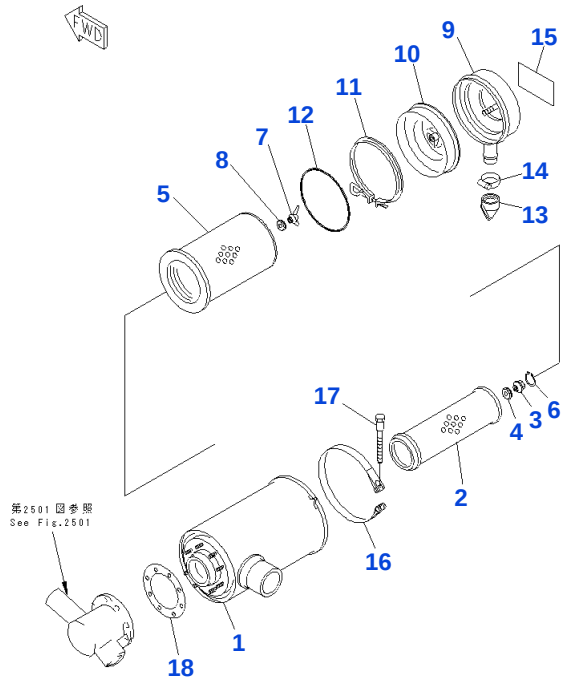
PJ87148

Reference: 0131A

030050 AIR INTAKE MANIFOLD AND CONNECTION(#27017-)

Item	Part No.	Part Name	Qty	Options
	6204-11-4120	INTAKE MANIFOLD A.	1	SN: 27017-UP
1	6204-11-4130	• MANIFOLD,AIR INTAKE	1	SN: 27017-UP
2	6204-11-4140	• PLATE	1	SN: 27017-UP
3	01435-00812	• BOLT	4	SN: 27017-UP
4	01435-21075	BOLT	8	SN: 18897-UP
5	6206-11-4221	CONNECTOR,AIR	1	SN: 18897-UP
6	02720-20204	PLUG	1	SN: 18897-UP
7	600-815-2341	HEATER,RIBBON	1	SN: 18897-UP
8	6136-11-4820	GASKET (K1)	2	SN: 18897-UP
9	01436-21000	BOLT	2	SN: 18897-UP
10	01435-21065	BOLT	1	SN: 18897-UP
11	01144-31065	STUD	1	SN: 18897-UP
12	01584-01008	NUT	1	SN: 18897-UP
13	600-815-2170	SWITCH,HEATER	1	SN: 18897-UP
14	6204-81-5510	BRACKET	1	SN: 18897-UP
15	01435-20612	BOLT	2	SN: 18897-UP
16	01435-21020	BOLT	2	SN: 18897-UP
17	09920-00150	LIQUID GASKET,LG-7 ? 150G	-2	SN: 18897-UP

Reference: 0131A



PJ87148

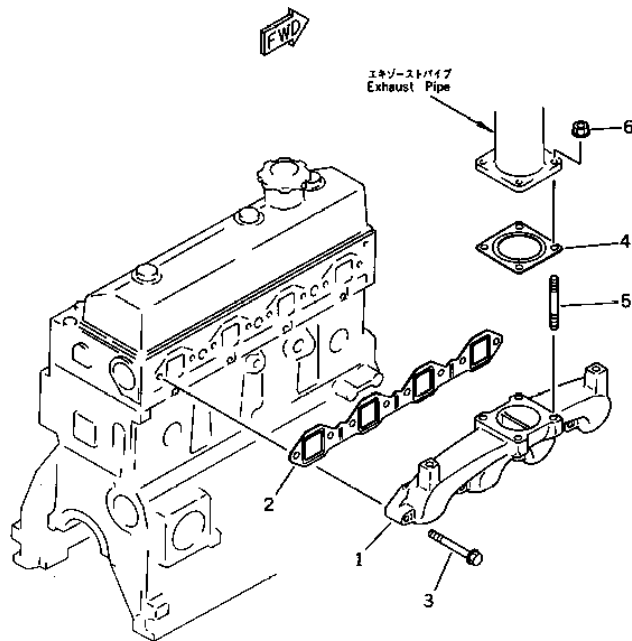
Reference: 0141

030060 AIR CLEANER(#18897-)

Item	Part No.	Part Name	Qty	Options
1	6966-85-7100	AIR CLEANER ASS'Y	1	SN: 18897-UP
	6691-81-7110	• BODY,AIR CLEANER	1	SN: 18897-UP
	6691-80-7212	• ELEMENT ASS'Y	1	SN: 18897-UP
2		• ☆ ELEMENT,INNER	1	SN: 18897-UP
3	600-181-9671	• NUT	1	SN: 18897-UP
4	600-181-7511	• WASHER	1	SN: 18897-UP
	600-181-3300	• ELEMENT ASS'Y,OUTER	1	SN: 18897-UP
5		• ☆ ELEMENT,OUTER	1	SN: 18897-UP
6	04064-01510	• RING,SNAP	1	SN: 18897-UP
7	600-181-1990	• NUT,WING	1	SN: 18897-UP
8	600-181-4591	• WASHER	1	SN: 18897-UP
9	600-181-3130	• PAN,DUST	1	SN: 18897-UP
10	6691-81-7120	• BAFFLE	1	SN: 18897-UP
11	6691-81-7140	• CLAMP	1	SN: 18897-UP
12	6691-81-7220	• O-RING	1	SN: 18897-UP
13	6112-81-7810	• VALVE	1	SN: 18897-UP
14	6112-81-7820	• CLAMP	1	SN: 18897-UP
15	09637-00161	PLATE ? INSTRUCTION	1	SN: 18897-UP
16	6144-11-4560	BAND ASS'Y	1	SN: 18897-UP
	6110-11-4520	• PIN	1	SN: 18897-UP
	6110-11-4530	• PIN ? WITH THREAD	1	SN: 18897-UP
17	6643-11-4641	BOLT	1	SN: 18897-UP
18	6691-11-4380	GASKET (K1)	1	SN: 18897-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 0141



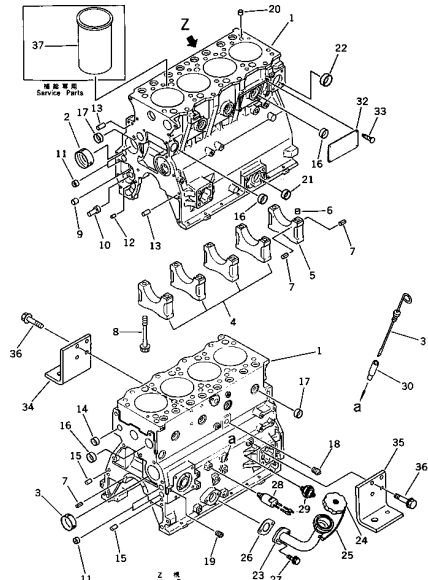
Reference: 0152

030070 EXHAUST MANIFOLD AND MUFFLER(#18897-)

Item	Part No.	Part Name	Qty	Options
1	6204-11-5110	MANIFOLD,EXHAUST	1	SN: 18897-UP
2	6205-11-5810	GASKET (K1)	1	SN: 68095-UP
	6204-11-5810	◆ GASKET	1	SN: 60122-68094
	6204-11-5810	◆ GASKET (K1)	1	SN: 18897-60121
3	01435-01045	BOLT	8	SN: 18897-UP
4	6130-12-5580	GASKET (K1)	1	SN: 18897-UP
5	01140-61025	STUD	4	SN: 18897-UP
6	6142-12-5850	NUT	4	SN: 18897-UP

Catalog signs: ◆ interchangeable with part above

Reference: 0152



Reference: 0201

060010 CYLINDER BLOCK(#18897-)

Item	Part No.	Part Name	Qty	Options
	6204-21-1102	CYLINDER BLOCK ASS'Y	1	SN: 50618-UP
	6204-21-1101	■ CYLINDER BLOCK ASS'Y (6204-21-1102{6204-51-1201})	1	SN: 18897-50617
1		• ☆ BLOCK,CYLINDER	1	SN: 34511-UP
		• ☆ BLOCK,CYLINDER	1	SN: 18897-34510
2	6204-21-1410	• BUSHING,CAMSHAFT	1	SN: 18897-UP
3	6206-21-1420	• BUSHING,CAMSHAFT	2	SN: 34511-UP
4	6204-29-1210	• △ CAP,MAIN METAL ? NO.1 ?2 ?3 ?4	4	SN: 18897-UP
5	6204-29-1220	• △ CAP,MAIN METAL ? NO.5	1	SN: 18897-UP
6	6141-21-1530	• RING,DOWEL	2	SN: 18897-UP
7	04025-00408	• PIN,SPRING	6	SN: 18897-UP
8	6204-21-1610	• BOLT,MAIN CAP	10	SN: 18897-UP
9	6204-51-1711	• BUSHING,OIL PUMP	1	SN: 47472-UP
	6204-51-1710	• □ BUSHING,OIL PUMP	1	SN: 18897-47471
10	6204-51-1620	• SHAFT,OIL PUMP	1	SN: 18897-UP
11	07046-41810	• PLUG	4	SN: 33079-UP
	07046-21810	• □ PLUG	4	SN: 18897-33078
12	6136-52-1620	• PIN,DOWEL	1	SN: 50618-UP
13	04020-00820	• PIN,DOWEL	2	SN: 18897-UP
14	07046-42216	• PLUG	1	SN: 18897-UP
15	04020-01228	• PIN,DOWEL	2	SN: 18897-UP
16	07046-43016	• PLUG	7	SN: 68095-UP
	07046-43016	• PLUG	6	SN: 18897-68094
17	07046-42516	• PLUG	5	SN: 60122-UP
	07046-42516	• PLUG	4	SN: 18897-60121
18	07042-10312	• PLUG	1	SN: 18897-UP
19	07043-50108	• PLUG	6	SN: 18897-UP
20	6140-21-1130	• BUSHING,DOWEL	2	SN: 18897-UP
21	07046-23016	PLUG	1	SN: 18897-UP
22	07046-44016	PLUG	1	SN: 18897-UP
	6144-21-7100	OIL FILLER ASS'Y	1	SN: 18897-UP
23	6144-21-7121	• FILLER	1	SN: 18897-UP
24	6136-21-7120	• CAP ASS'Y	1	SN: 18897-UP
25	6136-21-7190	• CHAIN	1	SN: 18897-UP
26	6132-11-4820	GASKET (K2)	1	SN: 18897-UP
27	01435-20820	BOLT	2	SN: 18897-UP
28	600-815-1120	SWITCH,OIL PRESSURE	1	SN: 18897-UP
29	08073-00510	SWITCH	1	SN: 18897-UP
30	6204-21-5410	GUIDE,OIL GAUGE	1	SN: 18897-UP
31	6204-21-5310	GAUGE,OIL	1	SN: 18897-UP
32	09605-01411	PLATE ? NAME,(ENGLISH) (LIMITED SUPPLY)	1	SN: 18897-UP
33	04418-02550	SCREW	4	SN: 18897-UP
34	6202-21-3721	SUPPORT,L.H.	1	SN: 21514-UP
	6202-21-3720	SUPPORT,L.H.	1	SN: 18897-21513
35	6202-21-3711	SUPPORT,R.H.	1	SN: 21514-UP
	6202-21-3710	SUPPORT,R.H.	1	SN: 18897-21513
36	01435-01025	BOLT	8	SN: 18897-UP

Item	Part No.	Part Name	Qty	Options
37	6207-21-2110	LINER (MARK A),CYLINDER	-2	SN: 18897-UP
	6207-21-2120	LINER (MARK B),CYLINDER	-2	SN: 18897-UP

Catalog signs: ■ may be used instead of described part ☆ not supplied separately: assembly only △ semi-finished: additional work required □ part above may be used instead

Reference: 0201

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