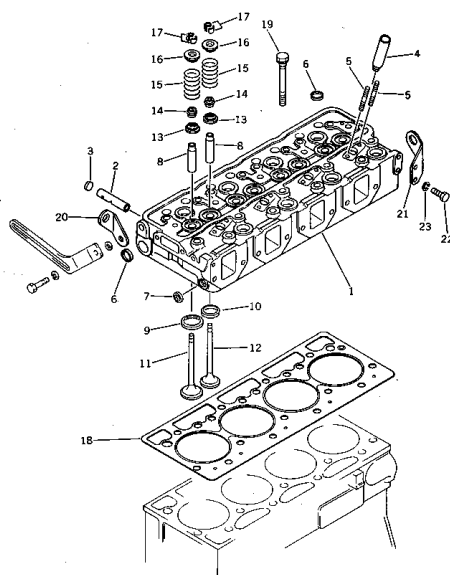


Fig. 101 シリンダヘッド
CYLINDER HEAD



Reference: 101

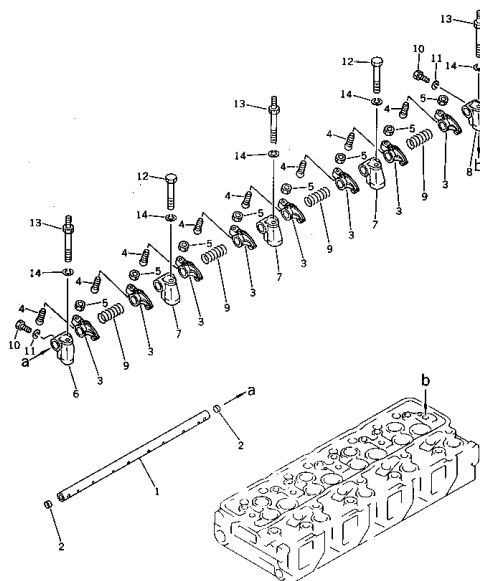
030010 CYLINDER HEAD(#46925-)

Item	Part No.	Part Name	Qty	Options
	6144-13-1010	CYLINDER HEAD ASSEMBLY, WITH VALVE	1	SN: 46925-UP
	6144-13-1100	• CYLINDER HEAD ASSEMBLY, WITHOUT VALVE	1	SN: 46925-UP
1		• ☆ HEAD,CYLINDER	1	SN: 46925-UP
2	6144-13-1140	• • PIPE, WATER	4	SN: 46925-UP
3	07046-41410	• • PLUG	4	SN: 46925-UP
4	6140-11-1132	• • SLEEVE	4	SN: 46925-UP
5	01124-30845	• • STUD	8	SN: 46925-UP
6	07046-42516	• • PLUG	15	SN: 46925-UP
7	07046-41810	• • PLUG	1	SN: 46925-UP
8	6144-19-1310	• • GUIDE, VALVE	8	SN: 46925-UP
9	6144-13-1410	• • SEAT, INTAKE (STD)	4	SN: 46925-UP
9	6144-19-1410	• • SEAT, 0.25MM, INTAKE VALVE (OS)	4	SN: 46925-UP
9	6144-18-1410	• • SEAT, 0.50MM, INTAKE VALVE (OS)	4	SN: 46925-UP
10	6144-13-1420	• • SEAT, EXHAUST (STD)	4	SN: 46925-UP
10	6144-19-1420	• • SEAT, 0.25MM, EXHAUST VALVE (OS)	4	SN: 46925-UP
10	6144-18-1420	• • SEAT, 0.50MM, EXHAUST VALVE (OS)	4	SN: 46925-UP
11	6144-43-4110	• VALVE, INTAKE	4	SN: 46925-UP
12	6144-43-4210	• VALVE, EXHAUST	4	SN: 46925-UP
13	6140-41-4530	• ROTATOR	8	SN: 46925-UP
14	6140-41-4540	• SEAL (K1)	8	SN: 46925-UP
15	6144-43-4410	• SPRING, VALVE	8	SN: 46925-UP
16	6140-41-4511	• SEAT, SPRING	8	SN: 46925-UP
17	6140-41-4520	• COTTER, VALVE	16	SN: 46925-UP
18	6144-13-1810	GASKET, HEAD (K1)	1	SN: 46925-UP
19	6142-11-1610	BOLT, HEAD	17	SN: 46925-UP
20	6144-11-1920	HANGER, FRONT	1	SN: 46925-UP
21	6144-11-1910	HANGER, REAR	1	SN: 46925-UP
22	01010-30816	BOLT	2	SN: 46925-UP
23	01602-00825	WASHER, SPRING	2	SN: 46925-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 101

Fig. 103 ROCKER ARM



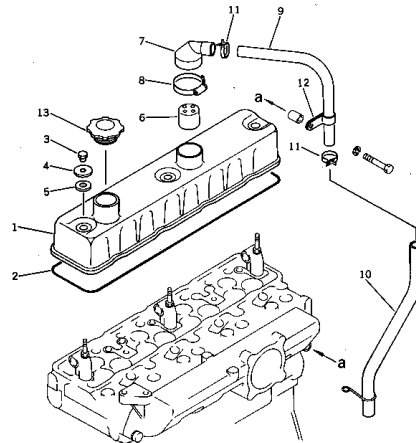
Reference: 103

030020 ROCKER ARM (#46925-)

Item	Part No.	Part Name	Qty	Options
	6144-41-5100	ROCKER ARM SHAFT ASSEMBLY	1	SN: 46925-UP
	6144-41-5020	• SHAFT ASSEMBLY	1	SN: 46925-UP
1	6144-41-5210	• • SHAFT	1	SN: 46925-UP
2	6142-42-5550	• • PLUG	2	SN: 46925-UP
3	6142-42-5410	• ARM	8	SN: 46925-UP
4	6142-42-5440	• SCREW, ADJUST	8	SN: 46925-UP
5	01580-00806	• NAT	8	SN: 46925-UP
6	6142-42-5130	• BRACKET	1	SN: 46925-UP
7	6142-42-5120	• BRACKET	3	SN: 46925-UP
8	6142-42-5110	• BRACKET	1	SN: 46925-UP
9	6142-42-5320	• SPRING	4	SN: 46925-UP
10	01010-30612	• BOLT	2	SN: 46925-UP
11	01602-00619	• WASHER, SPRING	2	SN: 46925-UP
12	01010-31075	BOLT	2	SN: 46925-UP
13	6144-43-5710	BOLT	3	SN: 46925-UP
14	01602-01030	WASHER, SPRING	5	SN: 46925-UP

Reference: 103

シリンダ ヘッド カバー
Fig. 105 CYLINDER HEAD COVER



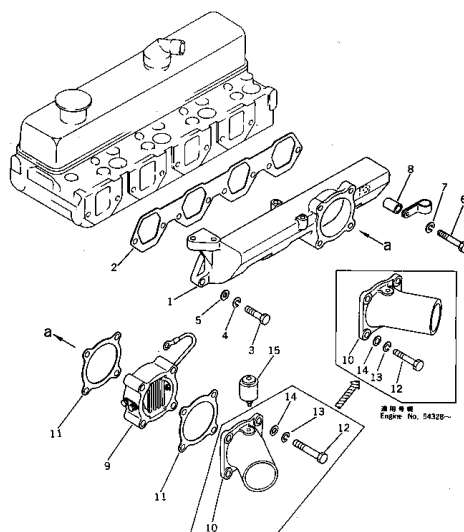
Reference: 105

030030 CYLINDER HEAD COVER (#46925-)

Item	Part No.	Part Name	Qty	Options
1	6144-13-8110	COVER	1	SN: 46925-UP
2	6144-13-8810	O RING (K1)	1	SN: 46925-UP
3	6136-11-8120	NAT	3	SN: 46925-UP
4	6136-11-8130	WASHER	3	SN: 46925-UP
5	6136-11-8142	PACKING (K1)	3	SN: 46925-UP
6	6130-12-8910	BREATHER	1	SN: 46925-UP
7	6130-12-8931	COVER	1	SN: 46925-UP
8	07281-00609	CLAMP	1	SN: 46925-UP
9	6144-13-8910	PIPE	1	SN: 46925-UP
10	6144-11-8860	HOSE	1	SN: 46925-UP
11	6144-11-8880	CLAMP	2	SN: 46925-UP
12	6140-61-6710	CLAMP	1	SN: 46925-UP
13	6130-12-8610	CAP, FILTER	1	SN: 46925-UP

Reference: 105

エアインテークマニホールド
Fig. 111 AIR INTAKE MANIFOLD



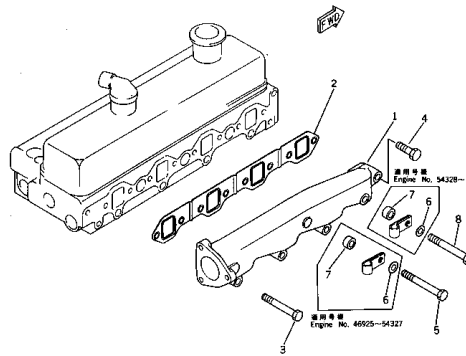
Reference: 111

030040 AIR INTAKE MANIFOLD(#46925-)

Item	Part No.	Part Name	Qty	Options
1	6144-13-4110	MANIFOLD	1	SN: 46925-UP
2	6144-13-4810	GASKET (K1)	1	SN: 46925-UP
3	01010-31040	BOLT	7	SN: 46925-UP
4	01602-01030	WASHER, SPRING	7	SN: 46925-UP
5	01641-21016	WASHER	7	SN: 46925-UP
6	01010-31075	BOLT	1	SN: 46925-UP
7	01602-01030	WASHER, SPRING	1	SN: 46925-UP
8	6144-11-5630	SPACER	1	SN: 46925-UP
9	600-815-2341	HEATER, RIBBON	1	SN: 46925-UP
10	6144-13-4211	CONNECTOR	1	SN: 54328-UP
10	6144-13-4210	CONNECTOR	1	SN: 46925-54327
11	6136-11-4820	GASKET (K1)	2	SN: 46925-UP
12	01010-31075	BOLT	4	SN: 46925-UP
13	01602-01030	WASHER, SPRING	4	SN: 46925-UP
14	01641-01016	WASHER	4	SN: 46925-UP
15	08670-00635	INDICATOR, DUST	1	SN: 46925-UP

Reference: 111

エキゾースト マニホールド
Fig. 121 EXHAUST MANIFOLD



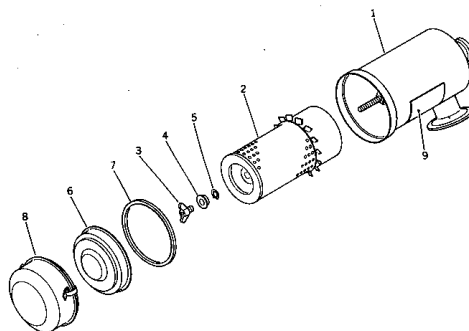
Reference: 121

030050 EXHAUST MANIFOLD (#46925-)

Item	Part No.	Part Name	Qty	Options
1	6144-13-5110	MANIFOLD	1	SN: 46925-UP
2	6144-11-5810	GASKET (K1)	1	SN: 46925-UP
3	01010-31085	BOLT	2	SN: 46925-UP
4	01010-31040	BOLT	4	SN: 46925-UP
5	01010-31085	BOLT	1	SN: 54328-UP
5	01011-31010	BOLT	1	SN: 46925-54327
6	01643-31032	WASHER	1	SN: 46925-UP
7	113-03-21170	SPACER	1	SN: 54328-UP
7	6131-12-5920	SPACER	1	SN: 46925-54327
8	01011-31015	BOLT	1	SN: 54328-UP
8	01010-31075	BOLT	1	SN: 46925-54327

Reference: 121

エアークリーナ
Fig. 161 AIR CLEANER



Reference: 161

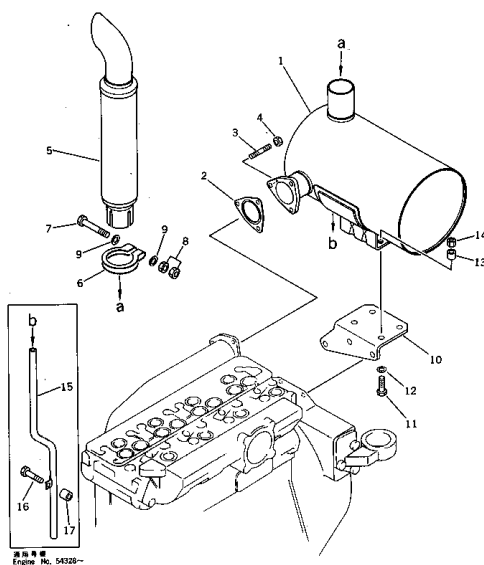
030060 AIR CLEANER(#46925-)

Item	Part No.	Part Name	Qty	Options
1	6144-81-7101	AIR CLEANER ASSEMBLY	1	SN: 46925-UP
	6144-81-7110	• BODY	1	SN: 46925-UP
	600-181-7300	• ELEMENT ASSEMBLY	1	SN: 46925-UP
2		• ☆ ELEMENT	1	SN: 46925-UP
3	600-181-7920	• NUT,WING	1	SN: 46925-UP
4	600-181-7511	• WASHER, SEAL	1	SN: 46925-UP
5	04064-01510	• LINK	1	SN: 46925-UP
6	600-181-7480	• DIVIDER	1	SN: 46925-UP
7	600-181-7460	• GASKET	1	SN: 46925-UP
8	600-181-7470	• PAN	1	SN: 46925-UP
9	09641-00660	PLATE, INSTRUCTION	1	SN: 46925-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 161

Fig. 181 マフラー MUFFLER



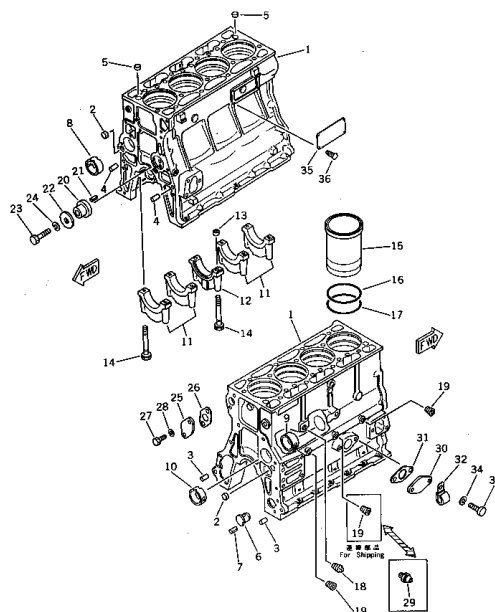
Reference: 181

030080 MUFFLER (#46925-)

Item	Part No.	Part Name	Qty	Options
1	6144-11-5511	MUFFLER	1	SN: 46925-UP
2	6144-11-5821	GASKET (K1)	1	SN: 46925-UP
3	01140-61025	STUD	3	SN: 46925-UP
4	6142-12-5850	NAT	3	SN: 46925-UP
5	6144-13-5710	PIPE, EXHAUST	1	SN: 46925-UP
6	6141-11-5740	CLAMP	1	SN: 46925-UP
7	01010-31070	BOLT	1	SN: 46925-UP
8	01580-01008	NAT	2	SN: 46925-UP
9	01640-21016	WASHER	2	SN: 46925-UP
10	6144-11-5610	BRACKET	1	SN: 46925-UP
11	01010-31040	BOLT	4	SN: 46925-UP
12	01643-31032	WASHER	4	SN: 46925-UP
13	6631-11-5630	SPACER	4	SN: 46925-UP
14	01580-01008	NAT	4	SN: 46925-UP
15	6144-13-5910	PIPE	1	SN: 54328-UP
16	01010-51055	BOLT	1	SN: 54328-UP
17	6631-11-5630	SPACER	1	SN: 54328-UP

Reference: 181

シリンダ ブロック
Fig. 201 CYLINDER BLOCK



Reference: 201

060010 CYLINDER BLOCK (#46925-)

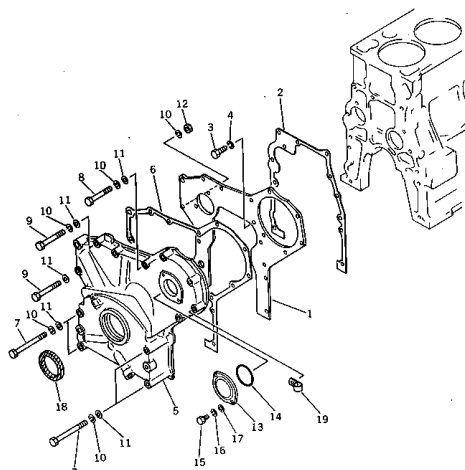
Item	Part No.	Part Name	Qty	Options
	6144-21-1011	CYLINDER BLOCK ASSEMBLY,WITH LINER	1	SN: 46925-UP
	6144-21-1101	• CYLINDER BLOCK ASSEMBLY, WITHOUT LINER	1	SN: 46925-UP
1		• ☆ BLOCK, CYLINDER	1	SN: 46925-UP
2	6140-21-1140	• PLUG	2	SN: 46925-UP
3	04020-01228	• PIN	2	SN: 46925-UP
4	04020-01024	• PIN	2	SN: 46925-UP
5	6140-21-1130	• BUSH	2	SN: 46925-UP
6	6140-21-1811	• INSERT	1	SN: 46925-UP
7	04025-00412	• PIN, SPRING	1	SN: 46925-UP
8	6142-22-1410	• BUSHING, FRONT	1	SN: 46925-UP
9	6142-22-1420	• BUSHING, CENTER	1	SN: 46925-UP
10	6142-22-1430	• BUSHING, REAR	1	SN: 46925-UP
11	6142-29-1220	• △ CAP, NO.1,2,4,5	4	SN: 46925-UP
12	6142-29-1240	• △ CAP, NO.3	1	SN: 46925-UP
14	6142-21-1610	• BOLT	10	SN: 46925-UP
15	6144-21-2211	• LINER, CYLINDER	4	SN: 46925-UP
16	6142-21-2221	• O RING (K2)	4	SN: 46925-UP
17	6142-21-2230	• O RING (K2)	4	SN: 46925-UP
18	07042-00312	• PLUG	1	SN: 46925-UP
19	07043-50108	• PLUG	3	SN: 46925-UP
20	6141-21-2412	SHAFT	1	SN: 46925-UP
21	04025-00512	PIN, SPRING	1	SN: 46925-UP
22	6141-21-2421	PLATE	1	SN: 46925-UP
23	01010-31265	BOLT	1	SN: 46925-UP
24	01602-01236	WASHER, SPRING	1	SN: 46925-UP
25	6141-21-1650	PLATE	1	SN: 46925-UP
26	6141-61-6830	GASKET (K2)	1	SN: 46925-UP
27	01010-30820	BOLT	2	SN: 46925-UP
28	01602-00825	WASHER, SPRING	2	SN: 46925-UP
29	08073-00505	SWITCH, OIL PRESSURE	1	SN: 46925-UP
30	6144-21-1650	PLATE	1	SN: 46925-UP
31	6144-21-1810	GASKET (K2)	1	SN: 46925-UP
32	08036-11210	CLIP	1	SN: 46925-UP

Item	Part No.	Part Name	Qty	Options
33	01010-31025	BOLT	2	SN: 46925-UP
34	01602-01030	WASHER, SPRING	2	SN: 46925-UP
35	09605-01242	PLATE, NAME, (GENUINE PART)	1	SN: 46925-UP
36	04418-02550	SCREW	4	SN: 46925-UP

Catalog signs: ☆ not supplied separately: assembly only Δ semi-finished: additional work required

Reference: 201

フロント カバー およびプレート
Fig. 211 FRONT COVER AND PLATE



Reference: 211

060020 FRONT COVER AND PLATE (#46925-)

Item	Part No.	Part Name	Qty	Options
1	6144-21-3210	PLATE, FRONT	1	SN: 46925-UP
2	6142-22-3811	GASKET (K2)	1	SN: 46925-UP
3	01010-30820	BOLT	2	SN: 46925-UP
4	01602-00825	WASHER, SPRING	2	SN: 46925-UP
5	6144-53-1100	OIL PUMP ASSEMBLY	1	SN: 46925-UP
6	6142-22-3820	GASKET (K2)	1	SN: 46925-UP
7	6132-11-6460	BOLT	4	SN: 46925-UP
8	01010-30855	BOLT	1	SN: 46925-UP
9	01010-30860	BOLT	3	SN: 46925-UP
10	01602-00825	WASHER, SPRING	8	SN: 46925-UP
11	01641-20812	WASHER	8	SN: 46925-UP
12	01580-00806	NAT	1	SN: 46925-UP
13	6144-81-5151	COVER	1	SN: 46925-UP
14	07000-03050	O RING (K2)	1	SN: 46925-UP
15	01010-30616	BOLT	2	SN: 46925-UP
16	01602-00619	WASHER, SPRING	2	SN: 46925-UP
17	01641-20608	WASHER	2	SN: 46925-UP
18	6142-22-3530	SEAL, FRONT (K2)	1	SN: 46925-UP
19	201-06-21310	CLIP	1	SN: 46925-UP

Reference: 211

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