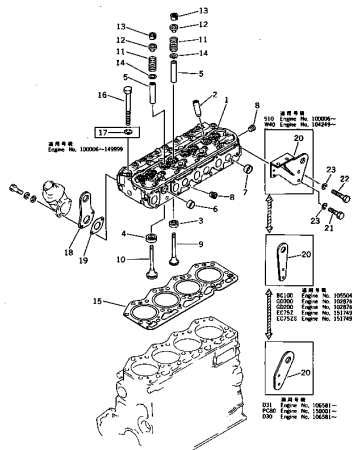


FIG. 2101 CYLINDER HEAD



Reference: 2101

030010 CYLINDER HEAD

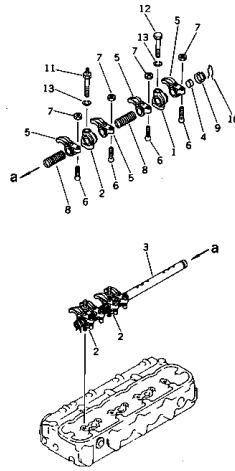
Item	Part No.	Part Name	Qty	Options
1	6134-12-1011	CYLINDER HEAD ASS'Y,WITH VALVE	1	SN: .-UP
	6134-12-1010	□ CYLINDER HEAD ASS'Y,WITH VALVE	1	SN: 150001.-
	6134-11-1011	CYLINDER HEAD ASS'Y,WITH VALVE	1	SN: 102876-149999
	6134-12-1101	• CYLINDER HEAD ASS'Y,VALVE LESS	1	SN: .-UP
	6134-12-1100	• □ CYLINDER HEAD ASS'Y,VALVE LESS	1	SN: 150001.-
	6134-11-1101	• CYLINDER HEAD ASS'Y,VALVE LESS	1	SN: 102876-149999
		• ☆ HEAD,CYLINDER	1	SN: 150568-UP
		• ☆ HEAD,CYLINDER	1	SN: 150001-150567
		• ☆ HEAD,CYLINDER	1	SN: 105850-149999
		• ☆ HEAD,CYLINDER	1	SN: 102876-105849
	2 6136-11-1130	• SLEEVE,HOLDER	4	SN: 102876-UP
	3 6136-12-1310	• SEAT,INTAKE VALVE (STD)	4	SN: 150001-UP
		• SEAT,INTAKE VALVE (STD)	4	SN: 102876-149999
		• SEAT ? 0.25MM,INTAKE VALVE (OS)	4	SN: 150001-UP
		• SEAT ? 0.25MM,INTAKE VALVE (OS)	4	SN: 102876-149999
		• SEAT ? 0.50MM,INTAKE VALVE (OS)	4	SN: 150001-UP
		• SEAT ? 0.50MM,INTAKE VALVE (OS)	4	SN: 102876-149999
		• SEAT ? 0.75MM,INTAKE VALVE (OS)	4	SN: 150001-UP
		• SEAT ? 0.75MM,INTAKE VALVE (OS)	4	SN: 102876-149999
		• SEAT ? 1.00MM,INTAKE VALVE (OS)	4	SN: 150001-UP
		• SEAT ? 1.00MM,INTAKE VALVE (OS)	4	SN: 102876-149999
	4 6136-12-1320	• SEAT,EXHAUST VALVE (STD)	4	SN: 150001-UP
		• SEAT,EXHAUST VALVE (STD)	4	SN: 102876-149999
		• SEAT ? 0.25MM,EXHAUST VALVE (OS)	4	SN: 150001-UP
		• SEAT ? 0.25MM,EXHAUST VALVE (OS)	4	SN: 102876-149999
		• SEAT ? 0.50MM,EXHAUST VALVE (OS)	4	SN: 150001-UP
		• SEAT ? 0.50MM,EXHAUST VALVE (OS)	4	SN: 102876-149999
		• SEAT ? 0.75MM,EXHAUST VALVE (OS)	4	SN: 150001-UP
		• SEAT ? 0.75MM,EXHAUST VALVE (OS)	4	SN: 102876-149999
	5 6136-16-1420	• SEAT ? 1.00MM,EXHAUST VALVE (OS)	4	SN: 150001-UP
		• SEAT ? 1.00MM,EXHAUST VALVE (OS)	4	SN: 102876-149999
5	6136-19-1430	• Δ GUIDE,VALVE	8	SN: 150001-UP
	6136-19-1330	• Δ GUIDE,VALVE	8	SN: 102876-149999
6	07046-42816	• PLUG	10	SN: 102876-UP
7	07046-44016	• PLUG	3	SN: 102876-UP
8	07043-50108	• PLUG	5	SN: 102876-UP
9	6136-42-4110	• VALVE,INTAKE	4	SN: 150001-UP
	6136-41-4110	• VALVE,INTAKE	4	SN: 102876-149999
10	6136-42-4210	• VALVE,EXHAUST	4	SN: 150001-UP
	6136-41-4210	• VALVE,EXHAUST	4	SN: 102876-149999
11	6136-42-4410	• SPRING,VALVE	8	SN: 150001-UP
	6136-41-4410	• SPRING,VALVE	8	SN: 102876-149999
12	6136-42-4510	• GUIDE,SPRING	8	SN: 150001-UP
	6136-41-4510	• GUIDE,SPRING	8	SN: 102876-149999
13	6136-42-4520	• COTTER	16	SN: 150001-UP
	6136-41-4520	• COTTER	16	SN: 102876-149999
14	6136-41-4530	• SEAT,SPRING	8	SN: 102876-UP

Item	Part No.	Part Name	Qty	Options
15	6134-11-1811	GASKET (K1)	1	SN: 102876-UP
16	6136-12-1610	BOLT	18	SN: 150001-UP
	6136-11-1610	BOLT	18	SN: 102876-149999
17	6138-11-1621	WASHER	18	SN: 107305-149999
	6138-11-1620	 WASHER	18	SN: 102876-107304
18	6136-11-1910	HANGER,FRONT	1	SN: 102876-UP
19	6136-11-1821	GASKET (K1)	1	SN: 102876-UP
20	6136-11-1920	HANGER,REAR	1	SN: 102876-UP
21	01010-31025	BOLT	1	SN: 102876-UP
22	01010-31025	BOLT	1	SN: 102876-UP
23	01602-01030	WASHER,SPRING	2	SN: 102876-UP

Catalog signs:  part above may be used instead  not supplied separately: assembly only  semi-finished: additional work required

Reference: 2101

ロ ッ カ アーム
FIG. 2103 ROCKER ARM



Reference: 2103

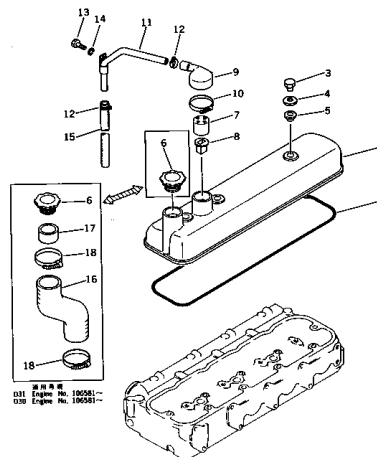
030020 ROCKER ARM

Item	Part No.	Part Name	Qty	Options
1	6134-42-5100	ROCKER ARM ASS'Y	1	SN: 150001-UP
	6134-41-5100	ROCKER ARM ASS'Y	1	SN: 102876-149999
	6136-42-5110	• BRACKET	1	SN: 150001-UP
	6136-41-5110	• BRACKET	1	SN: 102876-149999
2	6136-42-5120	• BRACKET	3	SN: 150001-UP
	6136-41-5120	• BRACKET	3	SN: 102876-149999
	6136-42-5030	• SHAFT ASS'Y	1	SN: 150001-UP
	6136-41-5030	• SHAFT ASS'Y	1	SN: 102876-149999
3		• ☆ SHAFT	1	SN: 150001-UP
		• ☆ SHAFT	1	SN: 102876-149999
4	6142-42-5550	• PLUG	2	SN: 102876-UP
5	6136-42-5130	• ARM,ROCKER	8	SN: 150001-UP
	6136-41-5510	• ARM,ROCKER	8	SN: 102876-149999
6	6136-42-5140	• SCREW,ADJUST	8	SN: 150001-UP
	6142-42-5440	• □ SCREW,ADJUST	8	SN: 102876-149999
7	01580-00806	• NUT,LOCK	8	SN: 102876-UP
8	6136-41-5310	• SPRING,ROCKER	3	SN: 102876-UP
9	6136-41-5320	• SPRING,CONICAL	2	SN: 102876-UP
10	6136-41-5330	• CLIP	2	SN: 102876-UP
11	6136-41-5131	STUD	3	SN: 102876-UP
12	01010-31280	BOLT	1	SN: 102876-UP
13	01602-01236	WASHER,SPRING	4	SN: 102876-UP

Catalog signs: ☆ not supplied separately: assembly only □ part above may be used instead

Reference: 2103

シリンダヘッドカバー
FIG. 2105 CYLINDER HEAD COVER



Reference: 2105

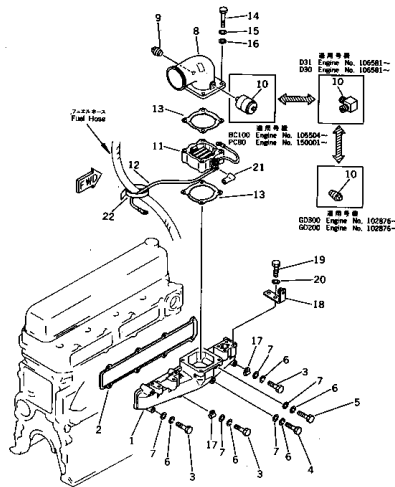
030030 CYLINDER HEAD COVER

Item	Part No.	Part Name	Qty	Options
1	6134-11-8112	COVER,HEAD	1	SN: .-UP
	6134-11-8111	☐ COVER,HEAD	1	SN: 102876-.
2	6134-11-8810	O-RING (K1)	1	SN: 102876-UP
3	6134-11-8120	NUT	3	SN: 102876-UP
4	6136-11-8130	WASHER	3	SN: 102876-UP
5	6136-11-8142	PACKING (K1)	3	SN: 102876-UP
6	6130-12-8610	CAP	1	SN: 102876-UP
7	6130-12-8910	BREATHER	1	SN: 102876-UP
8	6130-12-8920	BAFFLE	1	SN: 102876-UP
9	6130-12-8931	COVER	1	SN: 102876-UP
10	07281-00609	CLAMP	1	SN: 102876-UP
11	6134-11-8832	PIPE,BREATHER	1	SN: 102876-UP
12	6144-11-8880	CLAMP	2	SN: 102876-UP
13	01010-30816	BOLT	1	SN: 102876-UP
14	01602-00825	WASHER,SPRING	1	SN: 102876-UP
15	6144-11-8860	HOSE,BREATHER	1	SN: 102876-UP

Catalog signs: ☐ part above may be used instead

Reference: 2105

エアークラマニホルド 組立図 コネクション
FIG. 2113 AIR INTAKE MANIFOLD AND CONNECTION



Reference: 2113

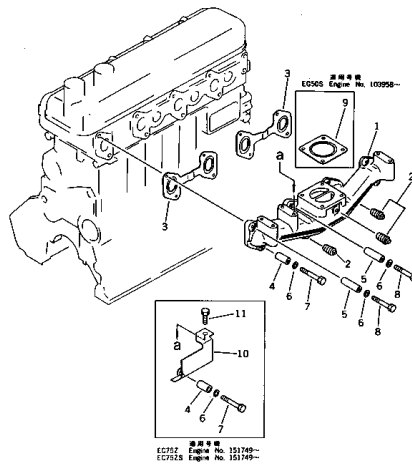
030040 AIR INTAKE MANIFOLD AND CONNECTION

Item	Part No.	Part Name	Qty	Options
1	6134-11-4111	MANIFOLD,INTAKE	1	SN: 102876-UP
2	6134-11-4811	GASKET (K1)	1	SN: 102876-UP
3	01010-30865	BOLT	6	SN: 102876-UP
4	01010-30880	BOLT	1	SN: 102876-UP
5	6132-11-6460	BOLT	1	SN: 102876-UP
6	01602-00825	WASHER,SPRING	8	SN: 102876-UP
7	01640-20816	WASHER	8	SN: .-UP
	01640-00816	WASHER	8	SN: 102876-.
8	6136-11-4250	CONNECTOR,AIR	1	SN: 102876-UP
9	07042-00415	PLUG	1	SN: 102876-UP
10	02720-10204	PLUG	1	SN: 102876-UP
11	600-815-2341	HEATER,RIBBON	1	SN: 102876-UP
12	6134-81-4210	WIRE	1	SN: 102876-UP
13	6136-11-4820	GASKET (K1)	2	SN: 102876-UP
14	01010-30870	BOLT	4	SN: 102876-UP
15	01602-00825	WASHER,SPRING	4	SN: 102876-UP
16	01640-00816	WASHER	4	SN: 102876-UP
17	08036-10610	CLIP	2	SN: 102876-UP
18	6134-12-8840	BRACKET	1	SN: 150001-UP
	6134-11-8842	□ BRACKET	1	SN: 102876-149999
19	01010-31020	BOLT	2	SN: 102876-UP
20	01602-01030	WASHER,SPRING	2	SN: 102876-UP
21	08038-00519	CAP	1	SN: 104213-UP

Catalog signs: ☐ part above may be used instead

Reference: 2113

エンジン・ストマニホルド
FIG. 2122 EXHAUST MANIFOLD



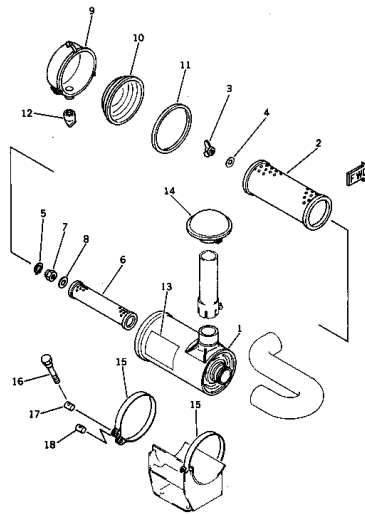
Reference: 2122

030050 EXHAUST MANIFOLD

Item	Part No.	Part Name	Qty	Options
1	6134-11-5210	MANIFOLD,EXHAUST	1	SN: 102876-UP
2	07042-00108	PLUG	3	SN: 102876-UP
3	6135-11-5810	GASKET (K1)	2	SN: 102876-UP
4	6134-12-5120	SPACER	1	SN: 150001-UP
	6112-21-6960	SPACER	1	SN: 102876-149999
5	6134-12-5120	SPACER	7	SN: 150001-UP
	6134-11-5120	SPACER	7	SN: 102876-149999
6	01643-31032	WASHER	8	SN: 102876-UP
7	01010-31060	BOLT	1	SN: 102876-UP
8	01010-31060	BOLT	7	SN: 150001-UP
	01010-31080	BOLT	7	SN: 102876-149999

Reference: 2122

エアークリーナ
FIG. 2166 AIR CLEANER



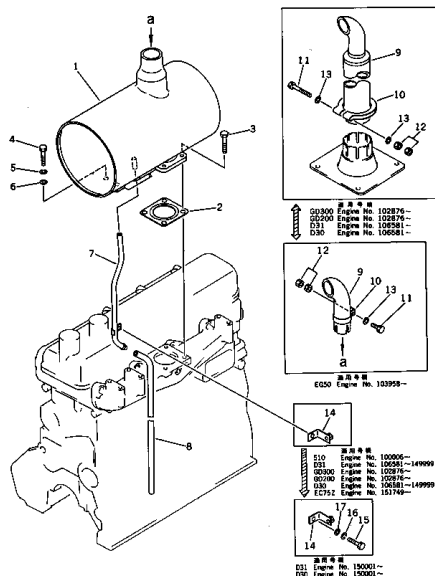
Reference: 2166

030060 AIR CLEANER

Item	Part No.	Part Name	Qty	Options
1	6134-81-7300	AIR CLEANER ASS'Y	1	SN: 102876-UP
	6134-81-7310	• BODY	1	SN: 102876-UP
	600-181-9500	• ELEMENT ASS'Y	1	SN: 102876-UP
	600-181-9200	•• ELEMENT ASS'Y, OUTER	1	SN: 102876-UP
2		••• ☆ ELEMENT, OUTER	1	SN: 102876-UP
3	600-181-8640	••• NUT	1	SN: 102876-UP
4	600-181-7511	••• WASHER, SEAL	1	SN: 102876-UP
5	04064-01510	••• RING, SNAP	1	SN: 102876-UP
6		•• ☆ ELEMENT, INNER	1	SN: 102876-UP
7	600-181-9631	•• NUT	1	SN: 102876-UP
8	600-181-7511	•• WASHER, SEAL	1	SN: 102876-UP
9	6130-82-7730	• PAN, DUST	1	SN: 102876-UP
10	600-181-9551	• DIVIDER	1	SN: 102876-UP
11	600-181-9430	• GASKET	1	SN: 102876-UP
12	600-181-7680	• VALVE	1	SN: 102876-UP
13	09637-00161	PLATE ? INSTRUCTION	1	SN: 102876-UP
14	600-181-9370	CAP	1	SN: 102876-UP
15	6134-11-4610	BAND	2	SN: .-UP
	6131-11-4510	□ BAND	2	SN: 102876-.
16	6110-23-6520	BOLT	2	SN: 102876-UP
17	6110-21-6530	PIN	2	SN: 102876-UP
18	6110-21-6540	PIN ? WITH THREAD	2	SN: 102876-UP

Catalog signs: ☆ not supplied separately: assembly only □ part above may be used instead

Reference: 2166

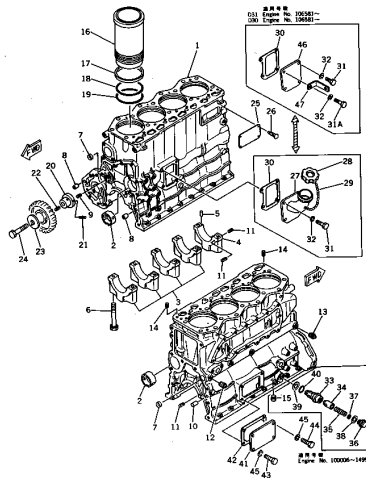


030070 MUFFLER

Item	Part No.	Part Name	Qty	Options
1	6134-11-5520	MUFFLER	1	SN: 102876-UP
2	6130-12-5580	GASKET (K1)	1	SN: 102876-UP
3	01010-61025	BOLT	4	SN: 102876-UP
4	01010-31025	BOLT	2	SN: 102876-UP
5	01602-01030	WASHER,SPRING	2	SN: 102876-UP
6	01643-31032	WASHER	2	SN: 102876-UP
7	6134-11-5560	PIPE,DRAIN	1	SN: 102876-UP
8	07260-20940	HOSE	1	SN: 102876-UP
9	6114-11-5411	PIPE,EXHAUST	1	SN: 102876-UP
10	6114-11-5910	CLAMP	1	SN: 102876-UP
11	6114-11-5920	BOLT	1	SN: 102876-UP
12	01582-21411	NUT	2	SN: 102876-UP
13	01640-21426	WASHER	2	SN: 102876-UP
14	6657-81-9570	BRACKET	1	SN: 102876-UP

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FIG. 2201 CYLINDER BLOCK



Reference: 2201

060010 CYLINDER BLOCK

Item	Part No.	Part Name	Qty	Options
	6134-22-1200	CYLINDER BLOCK ASS'Y	1	SN: 150001-UP
	6134-21-1200	■ CYLINDER BLOCK ASS'Y (6134-22-1200{6134-52-1100})	1	SN: 102876-149999
1		• ☆ BLOCK,CYLINDER	1	SN: 150001-UP
		• ☆ BLOCK,CYLINDER	1	SN: 102876-149999
2	6136-21-1410	• BUSHING,CAM	3	SN: 102876-UP
3	6136-29-1210	• CAP,MAIN METAL	4	SN: 102876-UP
4	6136-29-1220	• CAP,MAIN METAL	1	SN: 102876-UP
5	04020-00514	• PIN,DOWEL	2	SN: 102876-UP
6	6136-22-1710	• BOLT	10	SN: 150001-UP
	6136-21-1710	• □ BOLT	10	SN: 102876-149999
7	6130-11-1420	• PLUG,EXPANSION	2	SN: 102876-UP
8	6136-21-1911	• PIN,DOWEL	2	SN: 102876-UP
9	04025-00512	• PIN,SPRING	1	SN: 102876-UP
10	04020-01228	• PIN,DOWEL	2	SN: 102876-UP
11	04025-00408	• PIN,SPRING	6	SN: 102876-UP
12	07042-00211	• PLUG	2	SN: 102876-UP
13	07042-00108	• PLUG	3	SN: 102876-UP
14	04025-00820	• PIN,SPRING	2	SN: 102876-UP
15	07043-00312	• PLUG	1	SN: 102876-149999
16	6136-21-2210	LINER,CYLINDER	4	SN: 102876-UP
17	6136-21-2220	SEAL,CREVICE (K2)	4	SN: 102876-UP
18	6136-21-2230	O-RING,UPPER (K2)	4	SN: 102876-UP
19	6136-21-2240	O-RING,LOWER (K2)	4	SN: 102876-UP
20	6136-21-2410	SHAFT,IDLER	1	SN: 102876-UP
21	04025-00316	PIN,SPRING	1	SN: 102876-UP
22	04025-00512	PIN,SPRING	1	SN: 102876-UP
23	6136-21-2420	PLATE,THRUST	1	SN: 102876-UP
24	01010-31275	BOLT	1	SN: 102876-UP
25	09605-01312	PLATE ? NAME,(LIMITED SUPPLY)	1	SN: 150001-UP
	09605-01311	PLATE ? NAME,(LIMITED SUPPLY)	1	SN: 102876-149999
26	04418-02550	SCREW	4	SN: 102876-UP
	6136-21-7100	OIL FILLER ASS'Y	1	SN: 102876-UP
27	6136-21-7111	• FILLER,OIL	1	SN: 102876-UP
28	6136-21-7120	• CAP ASS'Y	1	SN: 102876-UP
29	6136-21-7190	• CHAIN	1	SN: 102876-UP
30	6136-21-7811	GASKET (K2)	1	SN: 102876-UP
31	01010-31030	BOLT	4	SN: 102876-UP
32	01602-01030	WASHER,SPRING	4	SN: 102876-UP
	6136-51-4101	REGULATOR ASS'Y	1	SN: 102876-149999
33		• ☆ BODY	1	SN: 102876-149999
34		• ☆ VALVE	1	SN: 102876-149999
35		• ☆ SPRING	1	SN: 102876-149999
36		• ☆ PLUG	1	SN: 102876-149999
37		• ☆ SHIM	2	SN: 102876-149999
38		• ☆ GASKET	1	SN: 102876-149999

Item	Part No.	Part Name	Qty	Options
39	07003-02733	GASKET (K2)	1	SN: 102876-149999
40	07000-62018	O-RING (K2)	1	SN: 102876-149999
41	6134-22-1510	COVER	1	SN: 150001-UP
	6134-21-1510	☐ COVER	1	SN: 102876-149999
42	6134-21-1811	GASKET (K2)	1	SN: 102876-UP
43	01010-31025	BOLT	2	SN: 102876-UP
44	01010-31025	BOLT	2	SN: 150001-UP
	01010-31030	BOLT	2	SN: 102876-149999
45	01602-01030	WASHER,SPRING	4	SN: 102876-UP

Catalog signs: ☒ may be used instead of described part ☆ not supplied separately: assembly only ☐ part above may be used instead

Reference: 2201

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