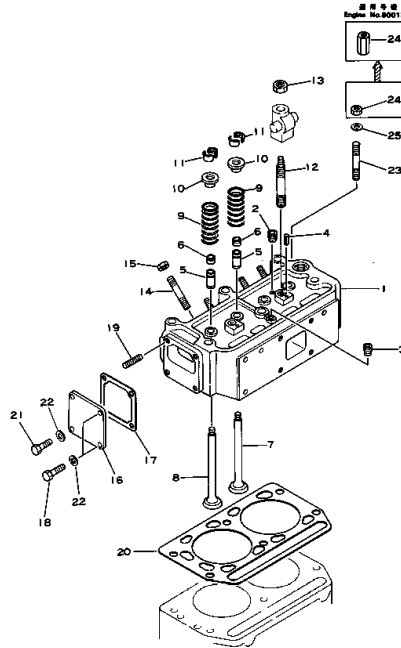


Fig. 101 CYLINDER HEAD



Reference: 101

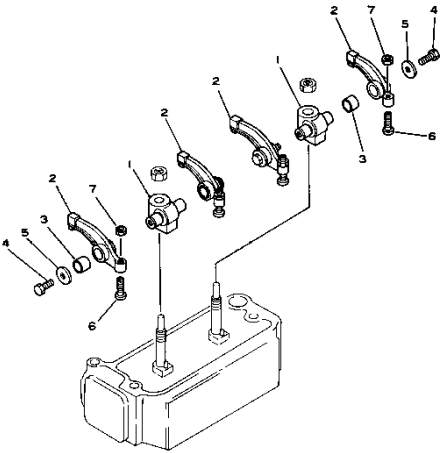
030010 CYLINDER HEAD

Item	Part No.	Part Name	Qty	Options
	20N-01-11860	CYLINDER HEAD ASSEMBLY	1	SN: 80001-UP
1		• ☆ HEAD, CYLINDER	1	SN: 80001-UP
2	20N-01-11890	• PLUG	2	SN: 80001-UP
3	20N-01-11910	• PLUG	2	SN: 80001-UP
4	20N-01-15230	• PIN, SPRING	2	SN: 80001-UP
5	20N-01-15180	• GUIDE, VALVE INTAKE	2	SN: 80001-UP
5	20N-01-15190	• GUIDE, VALVE INTAKE	2	SN: 80001-UP
6	YM124160-11340	• SEAT, VALVE	4	SN: 80001-UP
7	20N-01-11870	• VALVE, INTAKE	2	SN: 80001-UP
8	20N-01-11880	• VALVE, EXHAUST	2	SN: 80001-UP
9	20N-01-11970	• SPRING, VALVE	4	SN: 80001-UP
10	20N-01-11980	• SEAT, SPRING	4	SN: 80001-UP
11	YM101158-11190	• COTTER, VALVE	4	SN: 80001-UP
12	20N-01-11920	• STUD	2	SN: 80001-UP
13	20N-01-15220	• NAT	2	SN: 80001-UP
14	20N-01-15170	• STUD	4	SN: 80001-UP
15	20N-01-11690	• NAT	4	SN: 80001-UP
16	20N-01-15150	• COVER	1	SN: 80001-UP
17	YM124450-11681	• PACKING	1	SN: 80001-UP
18	YM26117-080142	• BOLT	2	SN: 80001-UP
19	20N-01-11680	• STUD	1	SN: 80001-UP
20	20N-01-11150	GASKET	1	SN: 80001-UP
21	20N-01-15370	BOLT	1	SN: 80001-UP
22	20N-01-11190	WASHER	2	SN: 80001-UP
23	20N-01-15391	STUD	1	SN: 80013-UP
23	20N-01-15390	□ STUD	1	SN: 80001-80012
24	20N-01-15420	NAT	1	SN: 80013-UP
24	20N-01-15410	NAT	1	SN: 80001-80012
25	20N-01-15430	WASHER	1	SN: 80001-UP

Catalog signs: ☆ not supplied separately: assembly only □ part above may be used instead

Reference: 101

Fig. 103 ロocker アーム
ROCKER ARM



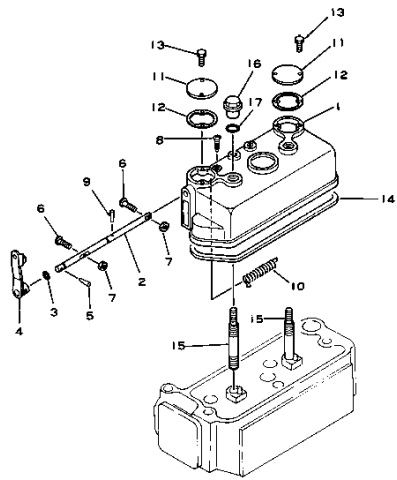
Reference: 103

030020 ROCKER ARM

Item	Part No.	Part Name	Qty	Options
1	20N-01-15210	SUPPORT	2	SN: 80001-UP
2	20N-01-11930	ROCKER ARM ASSEMBLY, 1ST CYLINDER	2	SN: 80001-UP
2	20N-01-11940	ROCKER ARM ASSEMBLY, 2ND CYLINDER	2	SN: 80001-UP
3	YM101218-11220	• BUSH	1	SN: 80001-UP
4	20N-01-11960	BOLT	4	SN: 80001-UP
5	20N-01-11950	WASHER	4	SN: 80001-UP
6	YM111158-11230	SCREW, ADJUSTING	4	SN: 80001-UP
7	YM26757-080002	NUT, LOCK	4	SN: 80001-UP

Reference: 103

Fig. 105 シリンダヘッドカバー
CYLINDER HEAD COVER



Reference: 105

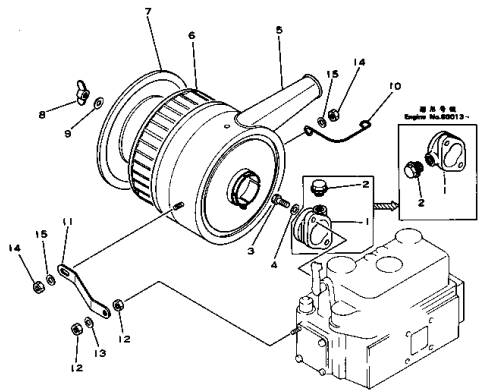
030030 CYLINDER HEAD COVER

Item	Part No.	Part Name	Qty	Options
	20N-01-15130	COVER ASSEMBLY	1	SN: 80001-UP
1		• ☆ COVER, CYLINDER HEAD	1	SN: 80001-UP
2	20N-01-15240	• SHAFT, DECOMPRESSION	1	SN: 80001-UP
3	20N-01-15330	• O RING	1	SN: 80001-UP
4	20N-01-15260	• LEVER, DECOMPRESSION	1	SN: 80001-UP
5	20N-01-15340	• PIN, TAPER	1	SN: 80001-UP
6	YM120220-03660	• SCREW, ADJUSTING	2	SN: 80001-UP
7	20N-01-15320	• NUT, LOCK	2	SN: 80001-UP
8	20N-01-15270	• SCREW	1	SN: 80001-UP
9	20N-01-15350	• PIN, TAPER	1	SN: 80001-UP
10	20N-01-15250	• SPRING	1	SN: 80001-UP
11	20N-01-15280	• COVER	2	SN: 80001-UP
12	20N-01-15290	• PACKING	2	SN: 80001-UP
13	20N-01-15310	• BOLT	4	SN: 80001-UP
14	20N-01-15140	PACKING	1	SN: 80001-UP
15	20N-01-11920	STUD	2	SN: 80001-UP
16	YM124160-11360	NOBU	2	SN: 80001-UP
17	YM24311-000120	O RING	2	SN: 80001-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 105

Fig. 111 エアー インテーク マニホールド および エアー クリーナ
AIR INTAKE MANIFOLD AND AIR CLEANER



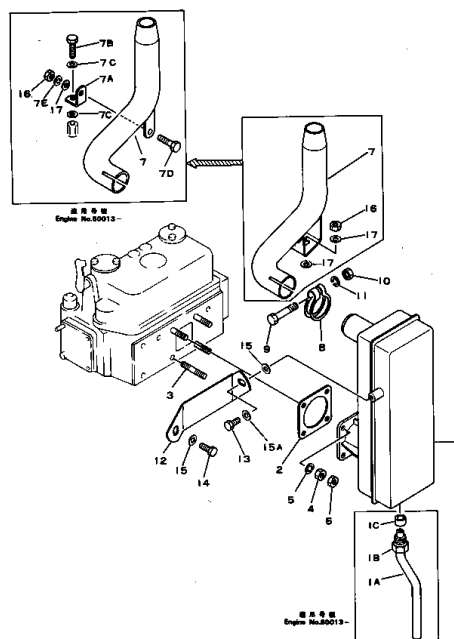
Reference: 111

030040 AIR INTAKE MANIFOLD AND AIR CLEANER

Item	Part No.	Part Name	Qty	Options
1	20N-01-15510	PIPE,AIR INTAKE	1	SN: 80013-UP
1	20N-01-15490	PIPE,AIR INTAKE	1	SN: 80001-80012
2	YM124450-11320	PLUG	1	SN: 80001-UP
3	20N-01-15520	BOLT	2	SN: 80001-UP
4	20N-01-11820	WASHER	2	SN: 80001-UP
	20N-01-15450	AIR CLEANER ASSEMBLY	1	SN: 80001-UP
5	20N-01-15660	• BODY	1	SN: 80001-UP
6	20N-01-15460	• ELEMENT	1	SN: 80001-UP
7	20N-01-15670	• COVER	1	SN: 80001-UP
8	20N-01-15470	• NUT,WING	1	SN: 80001-UP
9	20N-01-15480	• WASHER	1	SN: 80001-UP
10	20N-01-15540	STAY	1	SN: 80013-UP
10	20N-01-15530	STAY	1	SN: 80001-80012
11	20N-01-15690	SUPPORT	1	SN: 80013-UP
11	20N-01-15680	SUPPORT	1	SN: 80001-80012
12	20N-01-11410	NAT	2	SN: 80001-UP
13	20N-01-11190	WASHER	1	SN: 80001-UP
14	20N-01-11690	NAT	2	SN: 80001-UP
15	20N-01-11190	WASHER	2	SN: 80001-UP

Reference: 111

Fig. 121 EXHAUST MANIFOLD AND SILENCER



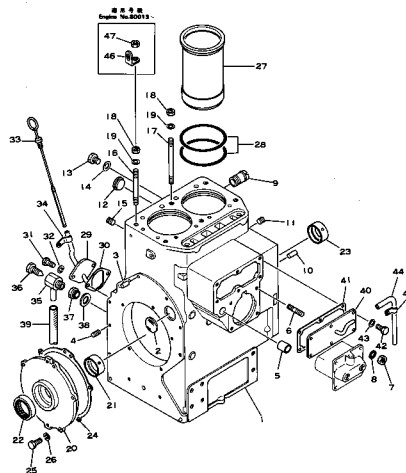
Reference: 121

030050 EXHAUST MANIFOLD AND SILENCER

Item	Part No.	Part Name	Qty	Options
1	20N-01-15550	SILENCER	1	SN: 80001-UP
1A	20N-01-15720	PIPE	1	SN: 80013-UP
1B	20N-01-15710	NAT	1	SN: 80013-UP
1C	20N-01-15730	SLEEVE	1	SN: 80013-UP
2	20N-01-15580	GASKET	2	SN: 80001-UP
3	20N-01-15360	STUD	4	SN: 80001-UP
4	20N-01-11410	NAT	4	SN: 80001-UP
5	20N-01-11420	WASHER, SPRING	4	SN: 80001-UP
6	20N-01-15380	NAT	4	SN: 80001-UP
7	20N-01-15561	PIPE,SILENCER	1	SN: 80013-UP
7	20N-01-15560	PIPE,SILENCER	1	SN: 80001-80012
7A	20N-01-15740	STAY,SILENCER	1	SN: 80013-UP
7B	20N-01-15760	BOLT	1	SN: 80013-UP
7C	20N-01-15750	WASHER	2	SN: 80013-UP
7D	20N-01-11380	BOLT	1	SN: 80013-UP
7E	20N-01-11820	WASHER, SPRING	1	SN: 80001-UP
8	20N-01-15570	CLAMP	1	SN: 80001-UP
9	20N-01-15620	BOLT	1	SN: 80001-UP
10	20N-01-15410	NAT	1	SN: 80001-UP
11	20N-01-15630	WASHER, SPRING	1	SN: 80001-UP
12	20N-01-15650	STAY	1	SN: 80001-UP
13	20N-01-15610	BOLT	1	SN: 80001-80012
14	20N-01-15590	BOLT	2	SN: 80013-UP
14	20N-01-15590	BOLT	1	SN: 80001-80012
15	20N-01-15640	WASHER	2	SN: 80001-UP
15A	20N-01-11190	WASHER	1	SN: 80013-UP
15A	20N-01-15640	WASHER	1	SN: 80001-80012
16	20N-01-11410	NAT	2	SN: 80001-UP
17	20N-01-15640	WASHER	2	SN: 80001-UP

Reference: 121

Fig. 201 CYLINDER BLOCK



Reference: 201

060010 CYLINDER BLOCK

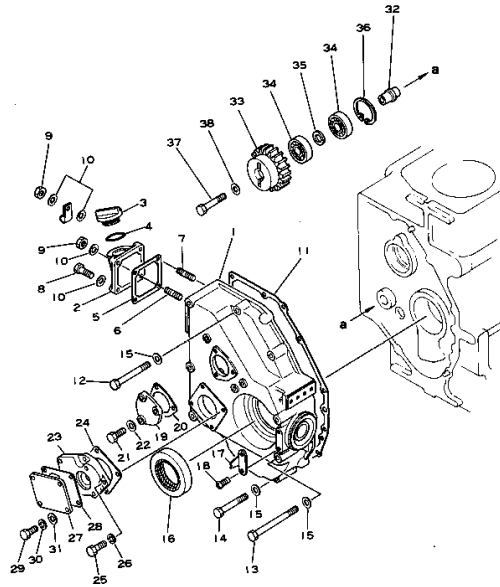
Item	Part No.	Part Name	Qty	Options
	20N-01-11110	CYLINDER BLOCK ASSEMBLY	1	SN: 80001-UP
1		• ☆ BLOCK, CYLINDER	1	SN: 80001-UP
2	20N-01-11310	• PLUG	1	SN: 80001-UP
3	20N-01-11280	• PIN	2	SN: 80001-UP
4	YM124060-01050	• PLUG	1	SN: 80001-UP
5	20N-01-11290	• BUSH	1	SN: 80001-UP
6	20N-01-11390	• STUD	2	SN: 80001-UP
7	20N-01-11410	• NAT	2	SN: 80001-UP
8	20N-01-11430	• WASHER, LOCK	2	SN: 80001-UP
8A	20N-01-11420	• WASHER	2	SN: 80001-UP
9	YM124160-49480	• TUBE, WATER	1	SN: 80001-UP
10	20N-01-11280	• PIN	2	SN: 80001-UP
11	YM124160-01910	• PLUG	2	SN: 80001-UP
12	20N-01-11510	• PLUG	1	SN: 80001-UP
13	20N-01-11320	• PLUG	1	SN: 80001-UP
14	20N-01-11470	• PACKING	1	SN: 80001-UP
15	YM124060-01050	• PLUG	1	SN: 80001-UP
16	20N-01-11140	• STUD	5	SN: 80001-UP
17	YM124160-01210	• BOLT	1	SN: 80001-UP
18	YM104300-01220	• NAT	6	SN: 80001-UP
19	YM103338-01240	• WASHER	6	SN: 80001-UP
	20N-01-15840	• HOUSING ASSEMBLY	1	SN: 80001-UP
20		• ☆ HOUSING	1	SN: 80001-UP
21	20N-01-15860	• METAL, MAIN	1	SN: 80001-UP
22	20N-01-15880	• SEAL, OIL	1	SN: 80001-UP
23	20N-01-15860	• METAL, MAIN	1	SN: 80001-UP
24	20N-01-15850	• PACKING	1	SN: 80001-UP
25	20N-01-15890	• BOLT	5	SN: 80001-UP
26	20N-01-15630	• WASHER, SPRING	5	SN: 80001-UP
	20N-01-11120	LINER ASSEMBLY, CYLINDER	2	SN: 80001-UP
27		• ☆ LINER, CYLINDER	1	SN: 80001-UP
28	20N-01-11130	• PACKING	2	SN: 80001-UP
29	20N-01-11340	BRACKET	1	SN: 80001-UP
30	20N-01-11350	PACKING	1	SN: 80001-UP
31	20N-01-11270	BOLT	2	SN: 80001-UP
32	20N-01-11190	WASHER	2	SN: 80001-UP
33	20N-01-11330	GAUGE, OIL	1	SN: 80001-UP
34	20N-01-11460	LOCK	1	SN: 80001-UP
	20N-01-11440	COCK ASSEMBLY	1	SN: 80001-UP
35		• ☆ COCK	1	SN: 80001-UP
36	20N-01-11520	• VALVE	1	SN: 80001-UP
37	20N-01-11450	JOINT	1	SN: 80001-UP
38	20N-01-11490	PACKING	1	SN: 80001-UP
39	20N-01-11480	PIPE	1	SN: 80001-UP
40	20N-01-11220	COVER	1	SN: 80001-UP
41	20N-01-11230	PACKING	1	SN: 80001-UP
42	20N-01-11240	BOLT	6	SN: 80001-UP

Item	Part No.	Part Name	Qty	Options
43	20N-01-11250	WASHER	6	SN: 80001-UP
44	20N-01-11360	PIPE	1	SN: 80001-UP
45	20N-01-11370	CLAMP	1	SN: 80001-UP
46	20N-01-11530	BRACKET	2	SN: 80001-UP
47	20N-01-11540	NAT	2	SN: 80001-UP

Catalog signs: ☆ not supplied separately; assembly only

Reference: 201

Fig. 211 フロントカバー
FRONT COVER



Reference: 211

060020 FRONT COVER

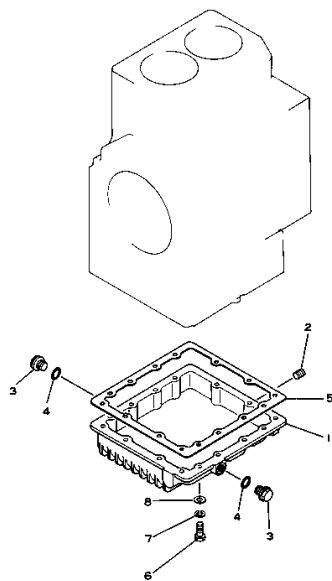
Item	Part No.	Part Name	Qty	Options
	20N-01-11550	GEAR CASE ASSEMBLY	1	SN: 80001-UP
1		• ☆ CASE	1	SN: 80001-UP
2	20N-01-11610	• MOUNT	1	SN: 80001-UP
3	20N-01-11630	• COVER	1	SN: 80001-UP
4	20N-01-11640	• O RING	1	SN: 80001-UP
5	20N-01-11620	• PACKING	1	SN: 80001-UP
6	20N-01-11830	• STUD	1	SN: 80001-UP
7	20N-01-11390	• STUD	1	SN: 80001-UP
8	20N-01-11650	• BOLT	2	SN: 80001-UP
9	20N-01-11690	• NAT	2	SN: 80001-UP
10	YM23414-080000	• GASKET	5	SN: 80001-UP
11	20N-01-11560	PACKING	1	SN: 80001-UP
12	20N-01-11580	BOLT	2	SN: 80001-UP
13	20N-01-11570	BOLT	5	SN: 80001-UP
14	20N-01-11590	BOLT	2	SN: 80001-UP
15	20N-01-11820	WASHER	9	SN: 80001-UP
16	YM124450-01800	SEAL, OIL CRANKSHAFT	1	SN: 80001-UP
17	YM124450-07300	INJECTOR	1	SN: 80001-UP
18	YM26557-060102	SCREW	2	SN: 80001-UP
19	YM124756-01550	COVER	1	SN: 80001-UP
20	YM124250-91411	PACKING	1	SN: 80001-UP
21	20N-01-11760	BOLT	3	SN: 80001-UP
22	20N-01-11780	PACKING	3	SN: 80001-UP
23	20N-01-11840	ADAPTER	1	SN: 80001-UP
24	20N-01-11670	PACKING	1	SN: 80001-UP
25	YM26117-080252	BOLT	4	SN: 80001-UP
26	20N-01-11420	WASHER, SPRING	4	SN: 80001-UP
27	20N-01-11770	COVER	1	SN: 80001-UP
28	20N-01-18220	PACKING	1	SN: 80001-UP
29	20N-01-11850	BOLT	4	SN: 80001-UP
30	20N-01-11420	WASHER, SPRING	4	SN: 80001-UP
31	20N-01-11190	WASHER	4	SN: 80001-UP
32	20N-01-11720	SHAFT	1	SN: 80001-UP
33	20N-01-11710	GEAR	1	SN: 80001-UP

Item	Part No.	Part Name	Qty	Options
34	20N-01-11740	BEARING, BALL	2	SN: 80001-UP
35	20N-01-11790	SPACER	1	SN: 80001-UP
36	20N-01-11810	RING,SNAP	1	SN: 80001-UP
37	20N-01-11750	BOLT	1	SN: 80001-UP
38	20N-01-11730	WASHER	1	SN: 80001-UP

Catalog signs: ☆ not supplied separately: assembly only

Reference: 211

Fig. 215 オイルパン
OIL PAN



Reference: 215

060030 OIL PAN

Item	Part No.	Part Name	Qty	Options
1	20N-01-11160	OIL PAN ASSEMBLY	1	SN: 80001-UP
2	YM124160-01910	• PLUG	1	SN: 80001-UP
3	YM121400-01640	• PLUG, DRAIN	3	SN: 80001-UP
4	20N-01-11210	• O RING	3	SN: 80001-UP
5	20N-01-11170	PACKING	1	SN: 80001-UP
6	20N-01-11180	BOLT	16	SN: 80001-UP
7	20N-01-11420	WASHER, SPRING	16	SN: 80001-UP
8	20N-01-11190	WASHER	16	SN: 80001-UP

Reference: 215

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