

CATERPILLAR 902C2

YKT / SEBP7661

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477-8000 ACCESSORY GP-ENGINE

477-8000 ACCESSORY GP-ENGINE PART OF 457-1449, 457-1450 ENGINE AR-PRIMARY AN ATTACHMENT

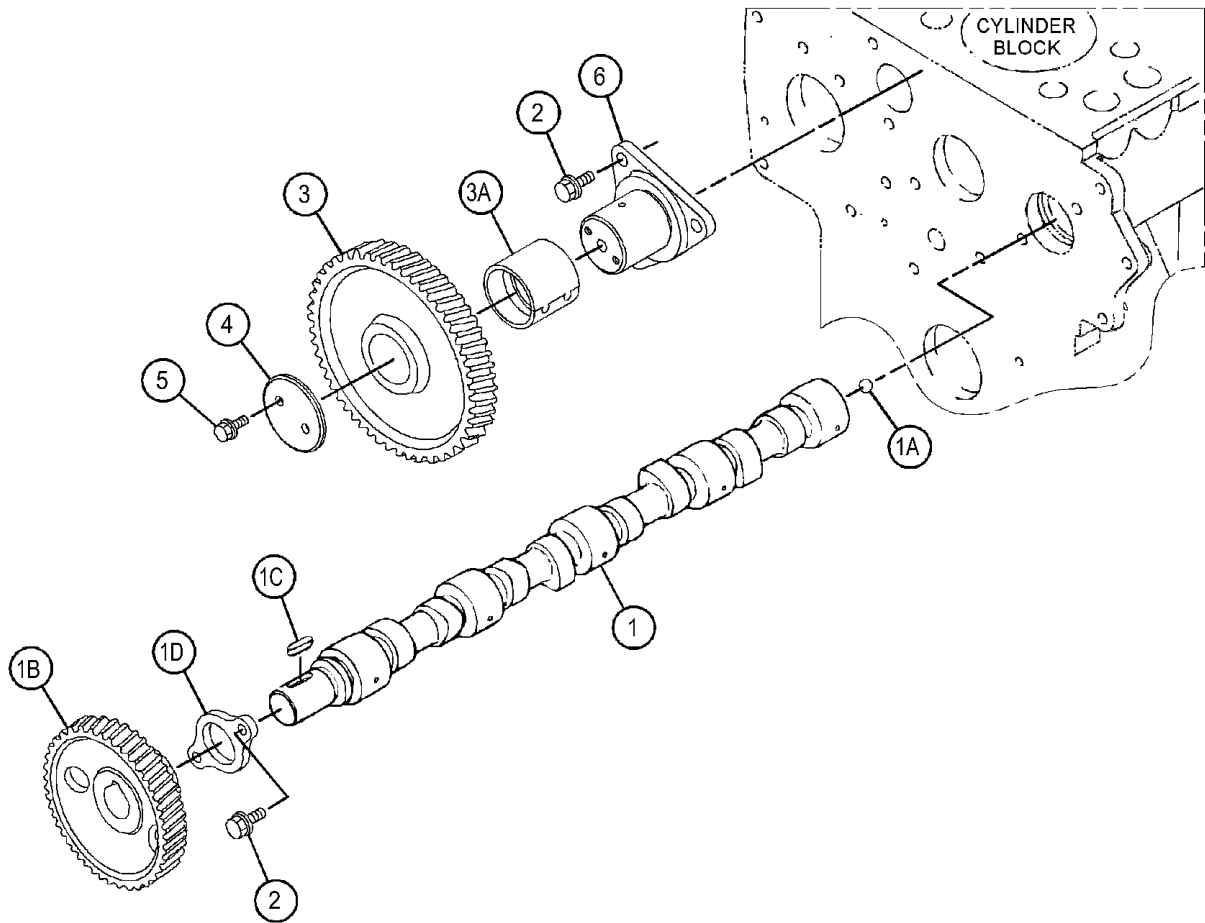
Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	436-5087	ADAPTER	1		
	415-7905	BASE-FILTER	1		
	383-0174	BOLT	2		
	475-3358	BOLT	2		
	379-0869	CONNECTOR	1		
	388-3134	FLANGE	1		
	418-1511	GASKET	3		
	475-3359	MANIFOLD-EXHAUST	1		
	436-5088	PLUG	1		
	383-0217	SEAL-O-RING	1		
	436-5089	SEAL-O-RING	1		
	436-5090	SEAL-O-RING	1		
	377-6960	SENSOR-PRESSURE (MASS AIR FLOW)	1		
	465-3445	VALVE-FUEL	1		

477-7981 CAMSHAFT GP

477-7981 CAMSHAFT GP PART OF 457-1449, 457-1450 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

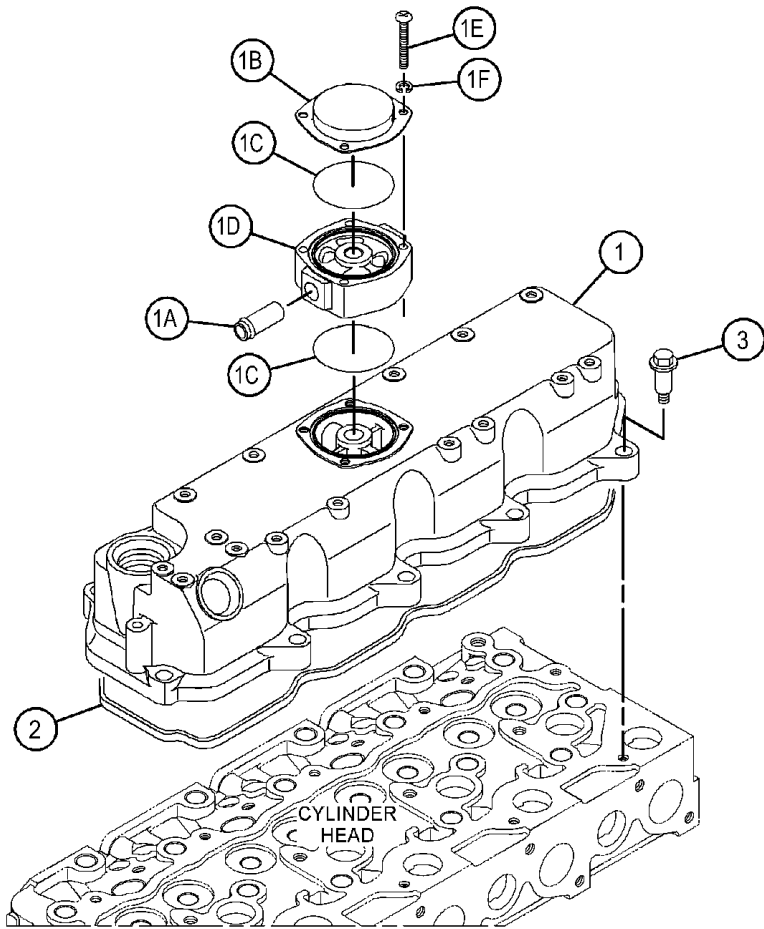


Ref.	Part number	Description	Qty	Code	Group page
1	477-7589	CAMSHAFT AS	1		
1A	383-0231	BALL	1		
1B	383-0465	GEAR-CAMSHAFT (68-TEETH)	1		
1C	383-0227	KEY-FEATHER	1		
1D	383-0270	STOPPER (CAMSHAFT)	1		
2	393-7573	BOLT-FLANGE HEAD	5		
3	466-2704	GEAR AS-IDLER	1		
3A	438-6413	BEARING	1		
4	383-0587	COLLAR-GEAR CONTROL	1		
5	383-0183	BOLT	2		
6	383-0400	SHAFT-GEAR	1		

477-7978 COVER GP-VALVE MECHANISM

477-7978 COVER GP-VALVE MECHANISM PART OF 457-1449, 457-1450 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

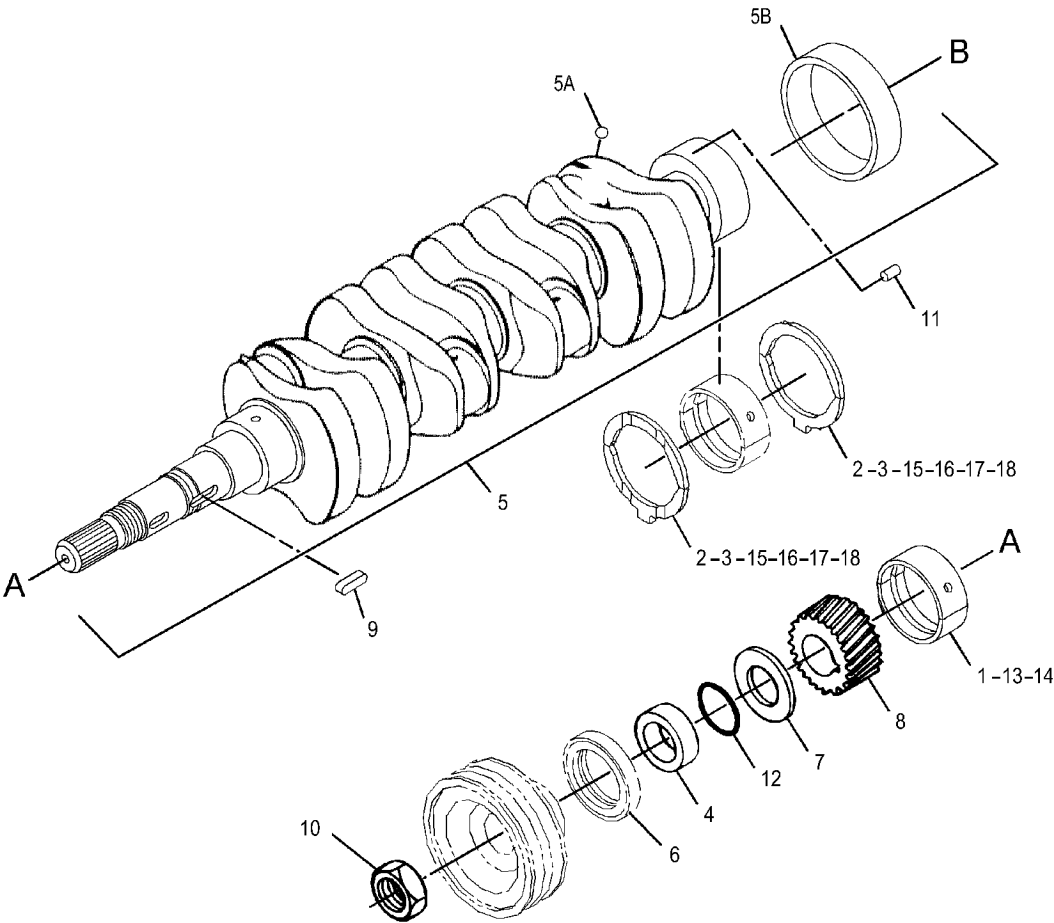


Ref.	Part number	Description	Qty	Code	Group page
1	477-7644	COVER AS-VALVE	1		
1A	383-0382	PIPE	1		
1B	418-0969	COVER-BREATHER	1		
1C	388-7490	SEAL-O-RING	2		
1D	477-7764	SPACER	1		
1E	477-7554	SCREW	4		
1F	466-2032	WASHER	4		
2	383-0565	GASKET	1		
3	383-0574	BOLT	10		

478-1966 CRANKSHAFT GP

478-1966 CRANKSHAFT GP PART OF 457-1449, 457-1450 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	383-0467	BEARING-CRANKSHAFT	1		
2	383-0469	BUSHING	2		
3	383-0470	BUSHING	2		
4	383-0392	COLLAR-CAMSHAFT	1		
5	383-0533	CRANKSHAFT AS	1		
5A	383-0231	BALL	4		
5B	383-0393	SLEEVE-WEAR	1		
6	477-7778	SEAL-OIL	1		
7	383-0292	SLINGER-OIL	1		
8	477-7782	GEAR (34-TEETH)	1		
9	383-0228	KEY-FEATHER	1		
10	383-0271	NUT	1		
11	383-0398	PIN-STRAIGHT	1		
12	383-0210	SEAL-O-RING	1		
13	389-0724	BEARING-MAIN (0.20-MM UNDERSIZE)	1		

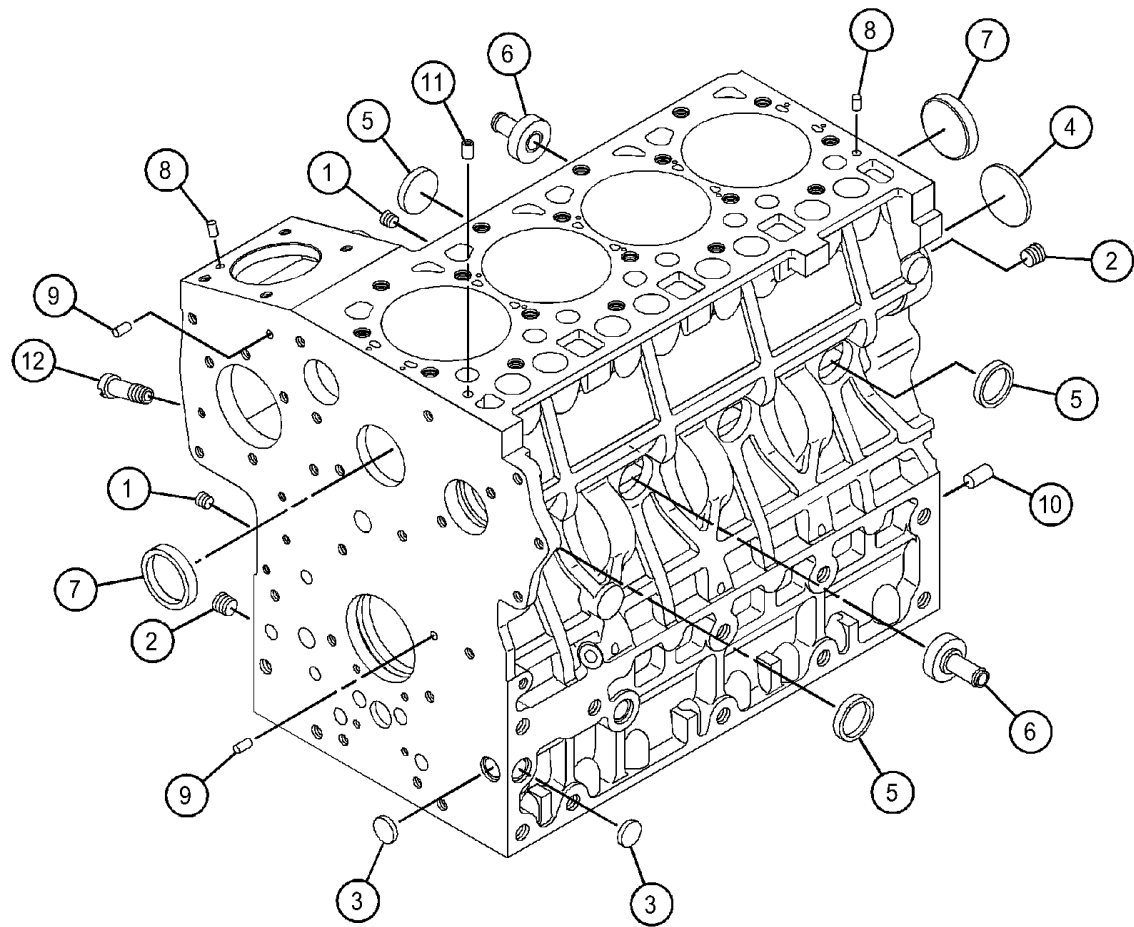
478-1966 CRANKSHAFT GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
14	389-0725	BEARING-MAIN (0.40-MM UNDERSIZE)	1		
15	389-0726	BEARING-THRUST (0.20-MM OVERSIZE)	2		
16	389-0728	BEARING-THRUST (0.20 OVERSIZE)	2		
17	389-0727	BEARING-THRUST (0.40-MM OVERSIZE)	2		
18	389-0729	BEARING-THRUST (0.40 OVERSIZE)	2		

477-7631 CYLINDER BLOCK AS

477-7631 CYLINDER BLOCK AS PART OF 477-7973 CYLINDER BLOCK GP AN ATTACHMENT

Drawing 1 of 1

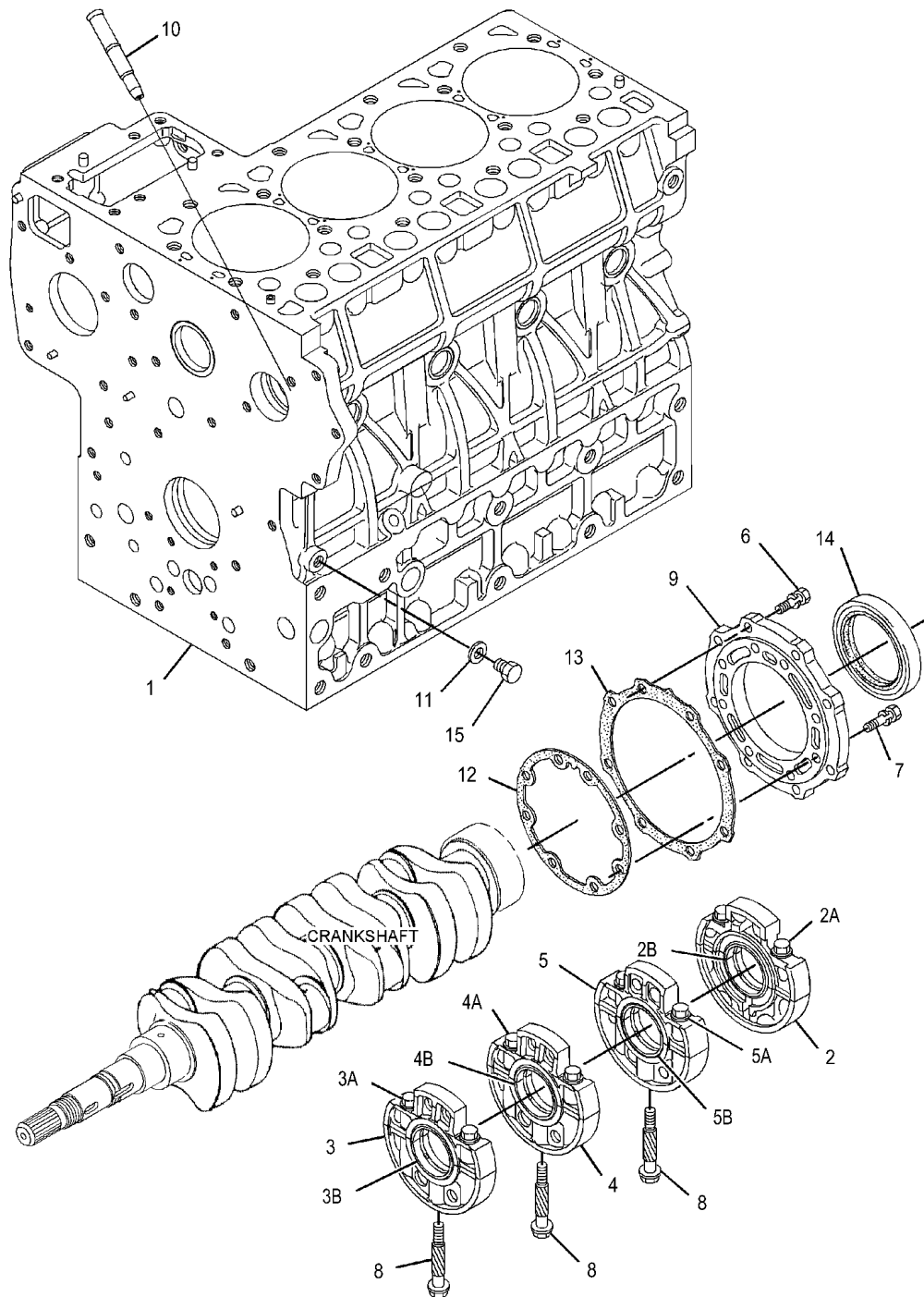


Ref.	Part number	Description	Qty	Code	Group page
1	383-0303	PLUG	5		
2	383-0304	PLUG	2		
3	383-0385	PLUG	3		
4	383-0337	PLUG	1		
5	383-0260	CAP	4		
6	477-7779	PIPE AS-WATER	2		
7	383-0261	CAP	2		
8	383-0219	PIN	2		
9	383-0220	PIN	2		
10	383-0221	PIN	1		
11	383-0272	PIN	1		
12	379-0869	CONNECTOR	1		

477-7973 CYLINDER BLOCK GP

477-7973 CYLINDER BLOCK GP PART OF 457-1449, 457-1450 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	477-7631	CYLINDER BLOCK AS	1	Y	
2	383-0432	CASE AS	1		
2A	383-0447	BOLT	2		
2B	383-0468	BEARING	2		
	383-0430	BEARING (0.20-MM UNDERSIZE)	2		

477-7973 CYLINDER BLOCK GP (continued)

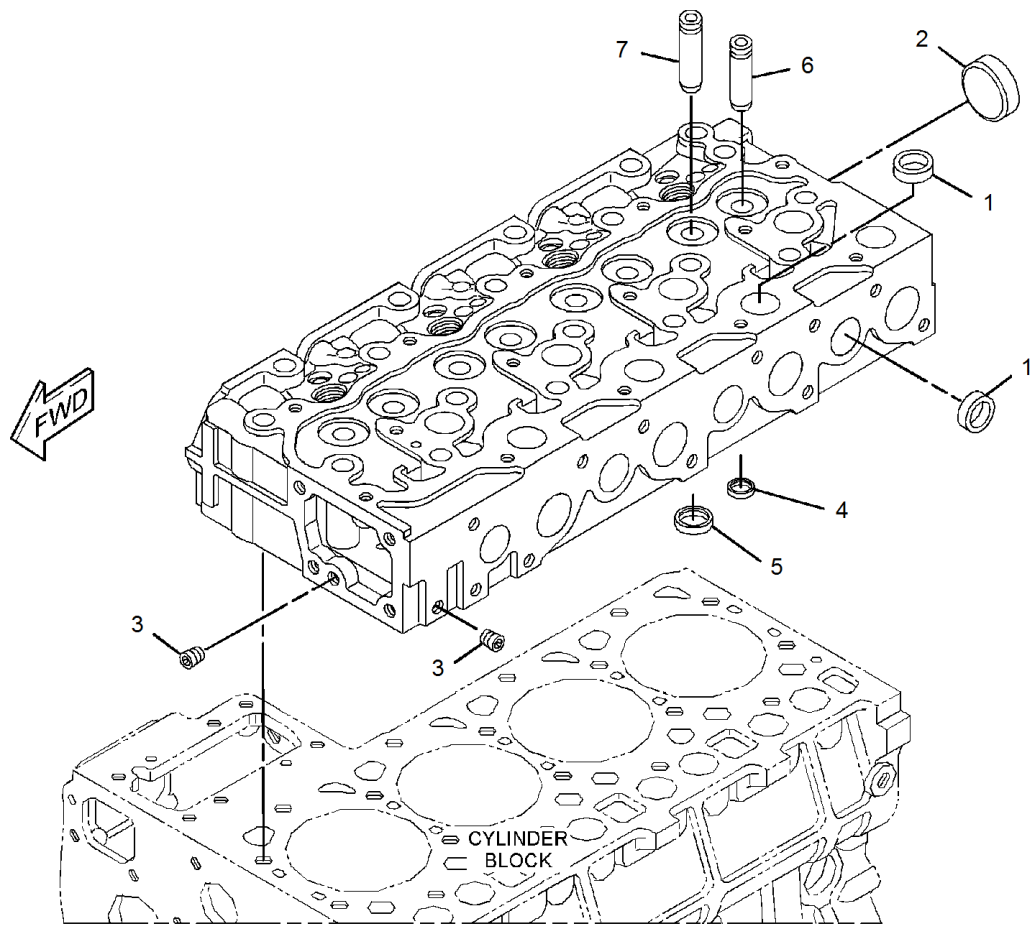
Ref.	Part number	Description	Qty	Code	Group page
	383-0431	BEARING (0.40-MM UNDERSIZE)	2		
3	383-0457	CASE AS	1		
3A	383-0447	BOLT	2		
3B	383-0468	BEARING	2		
	383-0430	BEARING (0.20-MM UNDERSIZE)	2		
	383-0431	BEARING (0.40-MM UNDERSIZE)	2		
4	383-0458	CASE AS	1		
4A	383-0447	BOLT	2		
4B	383-0468	BEARING	2		
	383-0430	BEARING (0.20-MM UNDERSIZE)	2		
	383-0431	BEARING (0.40-MM UNDERSIZE)	2		
5	383-0459	CASE AS	1		
5A	383-0447	BOLT	2		
5B	383-0468	BEARING	2		
	383-0430	BEARING (0.20-MM UNDERSIZE)	2		
	383-0431	BEARING (0.40-MM UNDERSIZE)	2		
6	383-0174	BOLT	8		
7	383-0175	BOLT	8		
8	383-0305	BOLT	3		
9	383-0532	COVER	1		
10	477-7637	PIPE AS	1		
11	383-0256	GASKET	1		
12	383-0446	GASKET	1		
13	383-0451	GASKET	1		
14	383-0347	SEAL (REAR)	1		
15	383-0557	PLUG	1		

CAT codes: Y.

477-7632 CYLINDER HEAD AS

477-7632 CYLINDER HEAD AS PART OF 477-7976 CYLINDER HEAD GP AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	383-0259	CAP	12		
2	383-0262	CAP	1		
3	383-0283	PLUG	2		
4	383-0360	SEAT-VALVE (EXHAUST)	4		
5	383-0361	SEAT-VALVE (INLET)	4		
6	383-0473	GUIDE-VALVE (EXHAUST)	4		
7	383-0555	GUIDE-VALVE (INLET)	4		

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