

CATERPILLAR 613G

YCB / SEBP5009

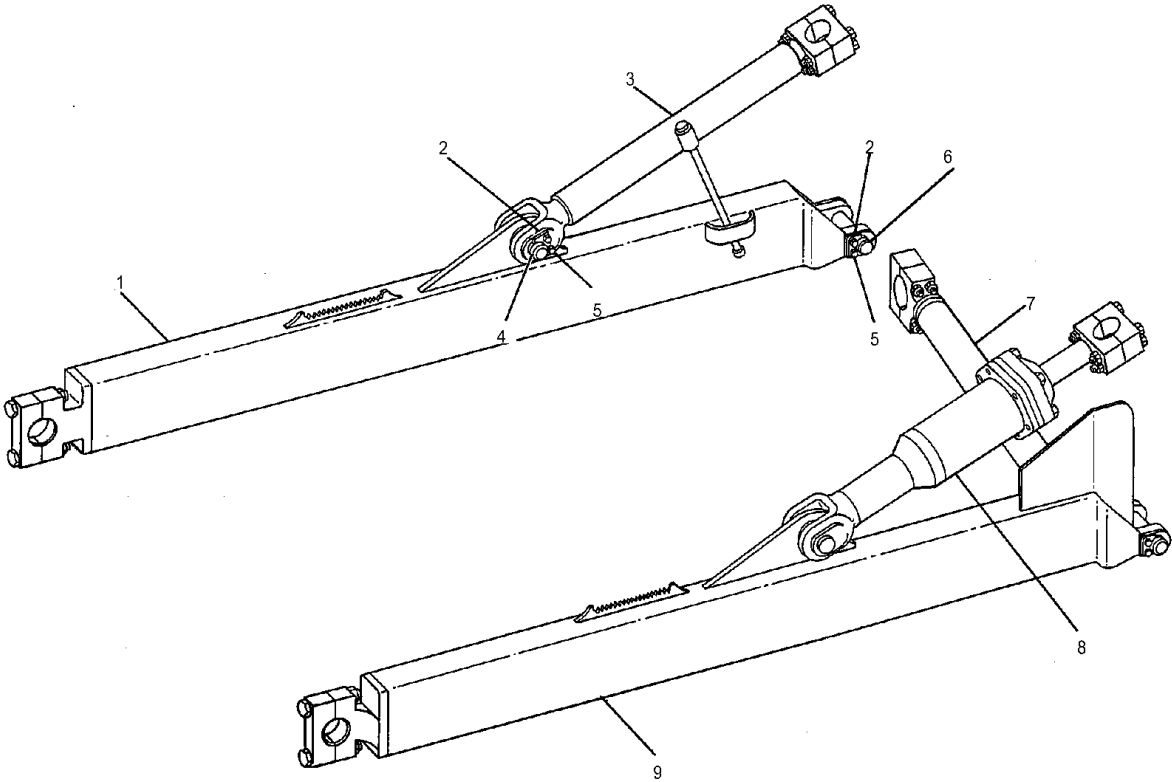
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317-2717 BASE GP-VALVE COVER & INJ HARN

317-2717 BASE GP-VALVE COVER & INJ HARN S/N C6E1-UP PART OF 318-1749 COVER GP-CYLINDER HEAD

Drawing 1 of 1

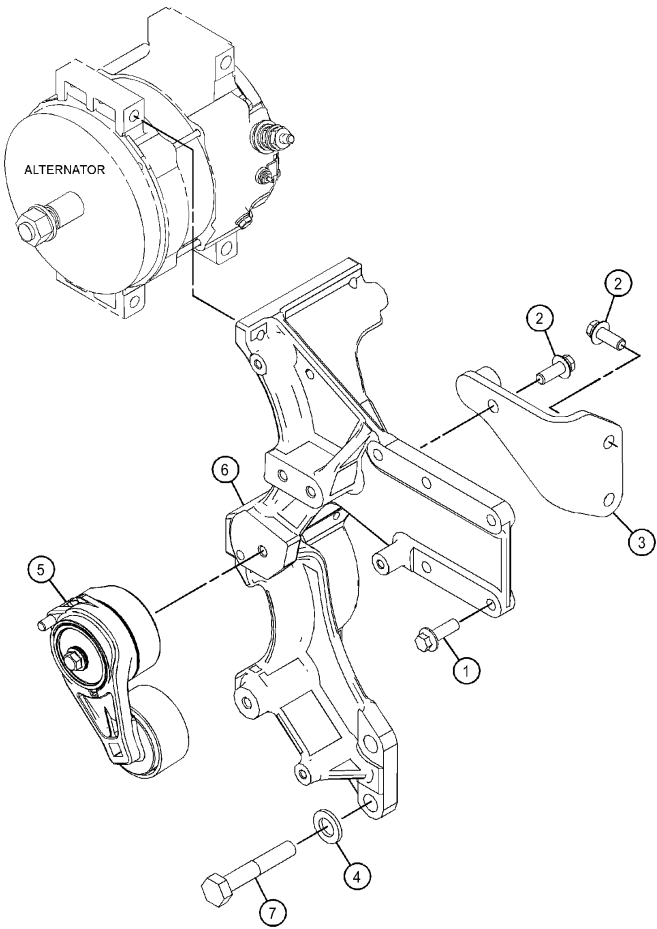


Ref.	Part number	Description	Qty	Code	Group page
1	277-5064	SEAL-O-RING	3		
2	277-5065	CLIP	3		
3	285-1975	HARNESS AS-WIRING (INJECTOR)	3		
(EACH INCLUDES)					
	113-4630	RECEPTACLE AS-CONNECTOR (4-PIN)	1		
	9X-3401	PIN-CONNECTOR (16-GA TO 18-GA)	4		
OR alternate consist option CAT source: -OR-					
	126-1767	PIN-CONNECTOR (14-GA TO 16-GA)	4		
	316-9351	MOUNTING-CABLE TIE	1		
4	309-6664	GASKET-COVER	1		

288-7983 BELT TENSIONER GP

288-7983 BELT TENSIONER GP S/N C6E1-UP PART OF 257-6932 ENGINE AR-PRIMARY

Drawing 1 of 1



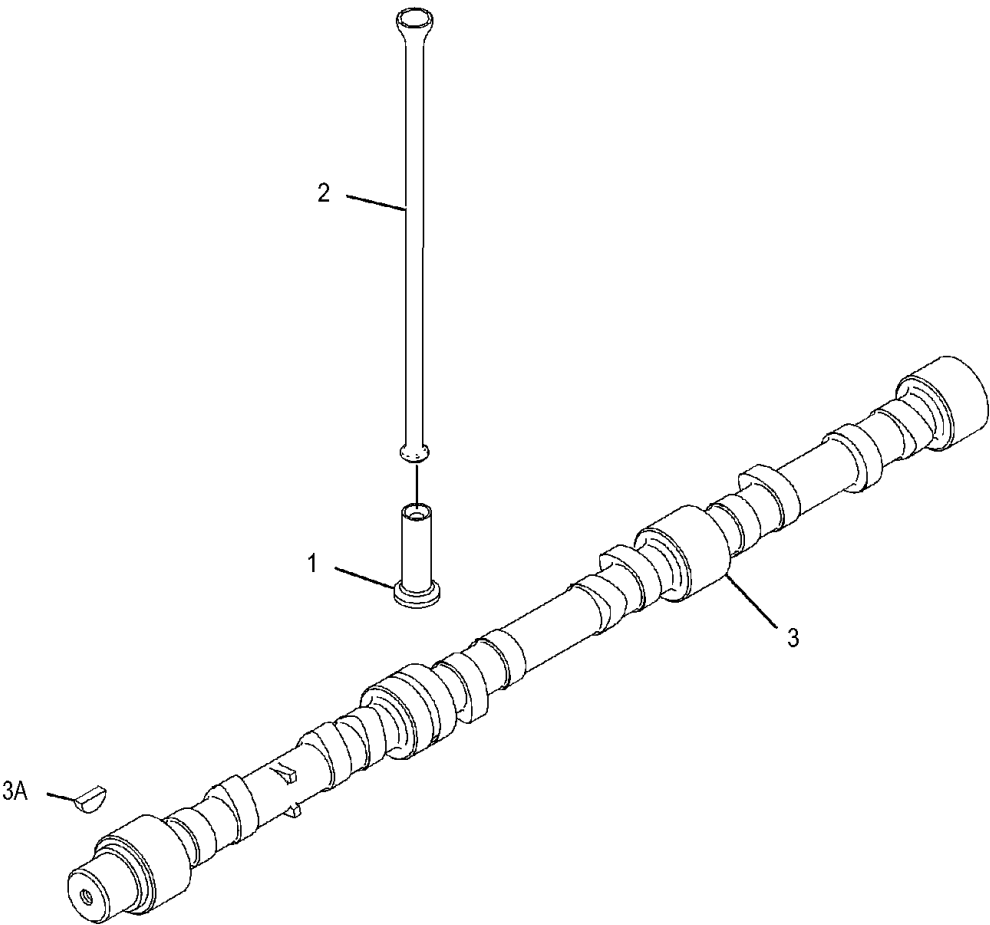
Ref.	Part number	Description	Qty	Code	Group page
1	6I-0593	BOLT (M10X1.5X30-MM)	5	M	
2	6I-0654	BOLT (M10X1.5X25-MM)	3	M	
3	277-6078	BRACKET	1		
4	7X-0591	WASHER-HARD (17X29X3-MM THK)	2		
5	377-9087	BELT TENSIONER	1	C	
6	438-5107	BRACKET	1	C	
7	7X-2533	BOLT (M6X1X35-MM)	2	M	

CAT codes: C, M.

292-5867 CAMSHAFT GP

292-5867 CAMSHAFT GP S/N C6E1-UP PART OF 257-6932 ENGINE AR-PRIMARY

Drawing 1 of 1

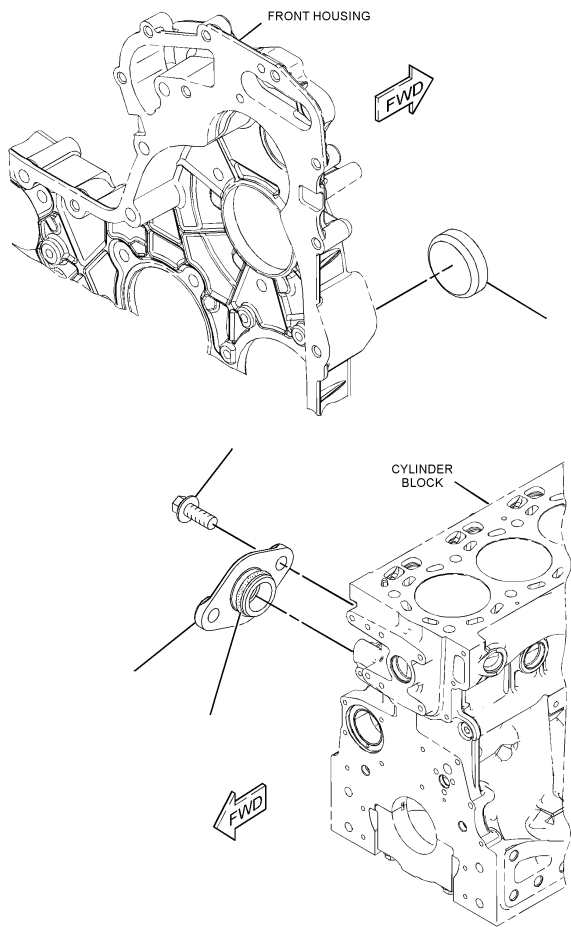


Ref.	Part number	Description	Qty	Code	Group page
1	278-5125	TAPPET	12		
2	278-5126	PUSHROD	12		
3	347-1133	CAMSHAFT	1		
3A	067-6135	KEY-WOODRUFF	1		

282-2827 COVER GP-CYLINDER BLOCK

282-2827 COVER GP-CYLINDER BLOCK S/N C6E1-UP PART OF 257-6932 ENGINE AR-PRIMARY

Drawing 1 of 1



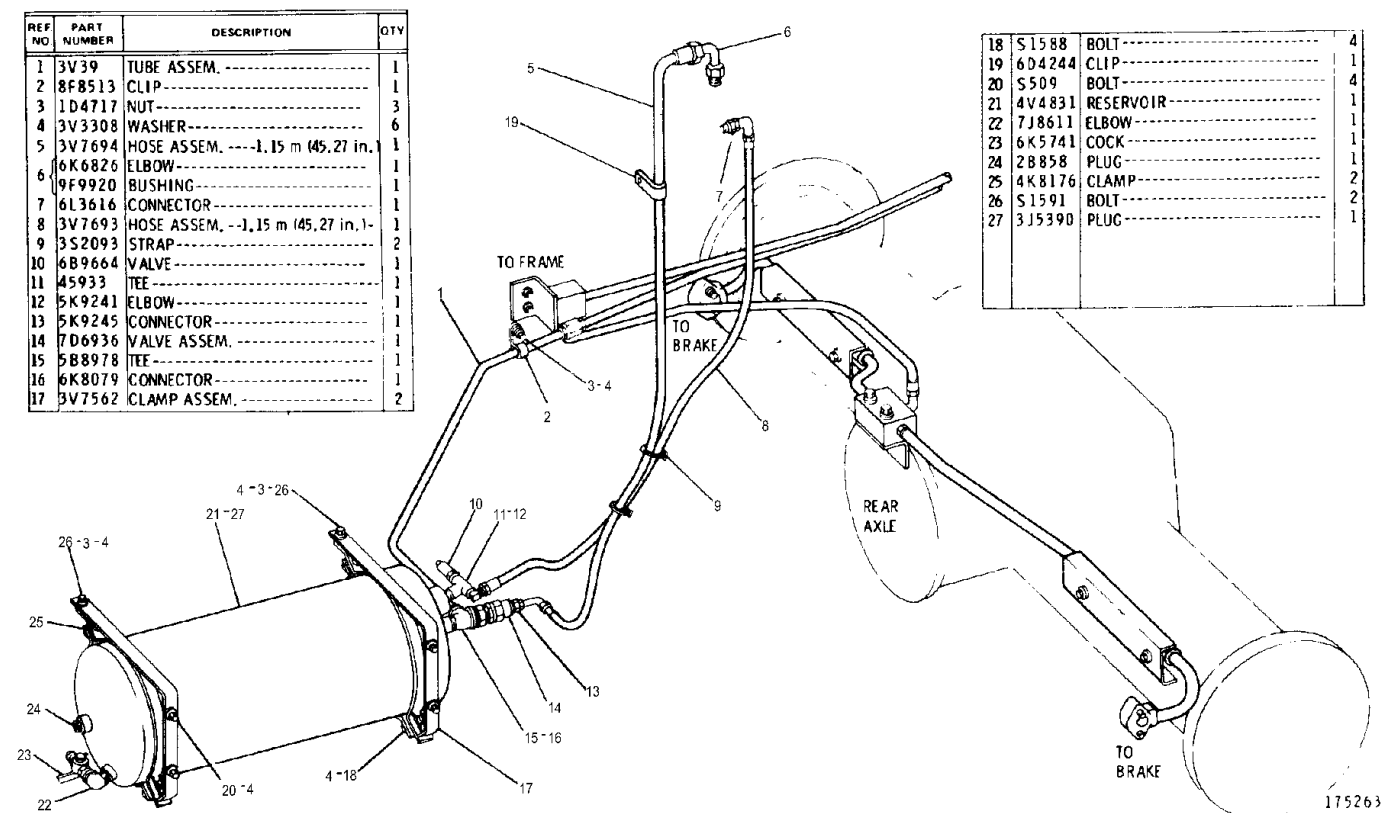
Ref.	Part number	Description	Qty	Code	Group page
1	6I-0217	BOLT (M8X1.25X20-MM)	2	M	
2	225-6522	PLUG-CUP (FRONT HOUSING)	1		
3	277-1974	PLATE AS	1		
3A	277-1975	SEAL-O-RING	1		

CAT codes: M.

318-1749 COVER GP-CYLINDER HEAD

318-1749 COVER GP-CYLINDER HEAD S/N C6E1-UP PART OF 257-6932 ENGINE AR-PRIMARY

Drawing 1 of 1



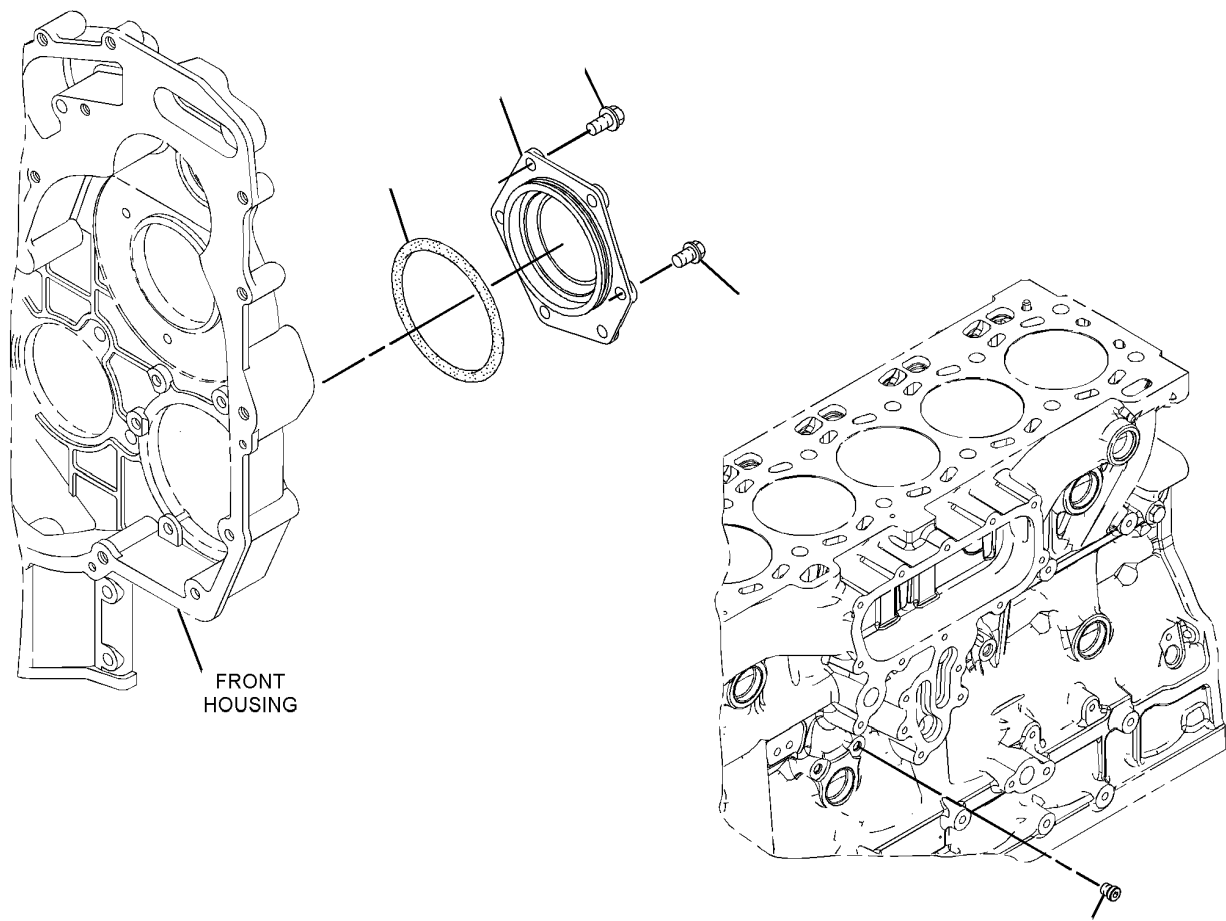
Ref.	Part number	Description	Qty	Code	Group page
1	6I-1090	BOLT (M8X1.25X40-MM)	1	M	
3	7C-1281	BRACKET	1		
4	032-9020	CLIP	1		
5	162-1565	SPRING (CRANKCASE BREATHER HOSE)	1		
6	198-8645	HOSE (CRANKCASE BREATHER)	1		
7	201-1029	SPACER	1		
8	277-5031	BOLT-SPECIAL	9		
9	517-8243	SLEEVE-INJECTOR	6		
11	298-4550	BOLT-SPECIAL	6		
12	127-8281	CLIP	1		
13	317-2717	BASE GP-VALVE COVER & INJ HARN	1	Y	
14	318-1719	COVER GP-CYLINDER HEAD	1		
14A	317-3064	GASKET-COVER	1		
15	217-9039	STRAP-CABLE	1		

CAT codes: M, Y.

277-4224 COVER GP-ENGINE -AUXILIARY DRIVE

277-4224 COVER GP-ENGINE -AUXILIARY DRIVE S/N C6E1-UP PTO PART OF 257-6932 ENGINE AR-PRIMARY

Drawing 1 of 1



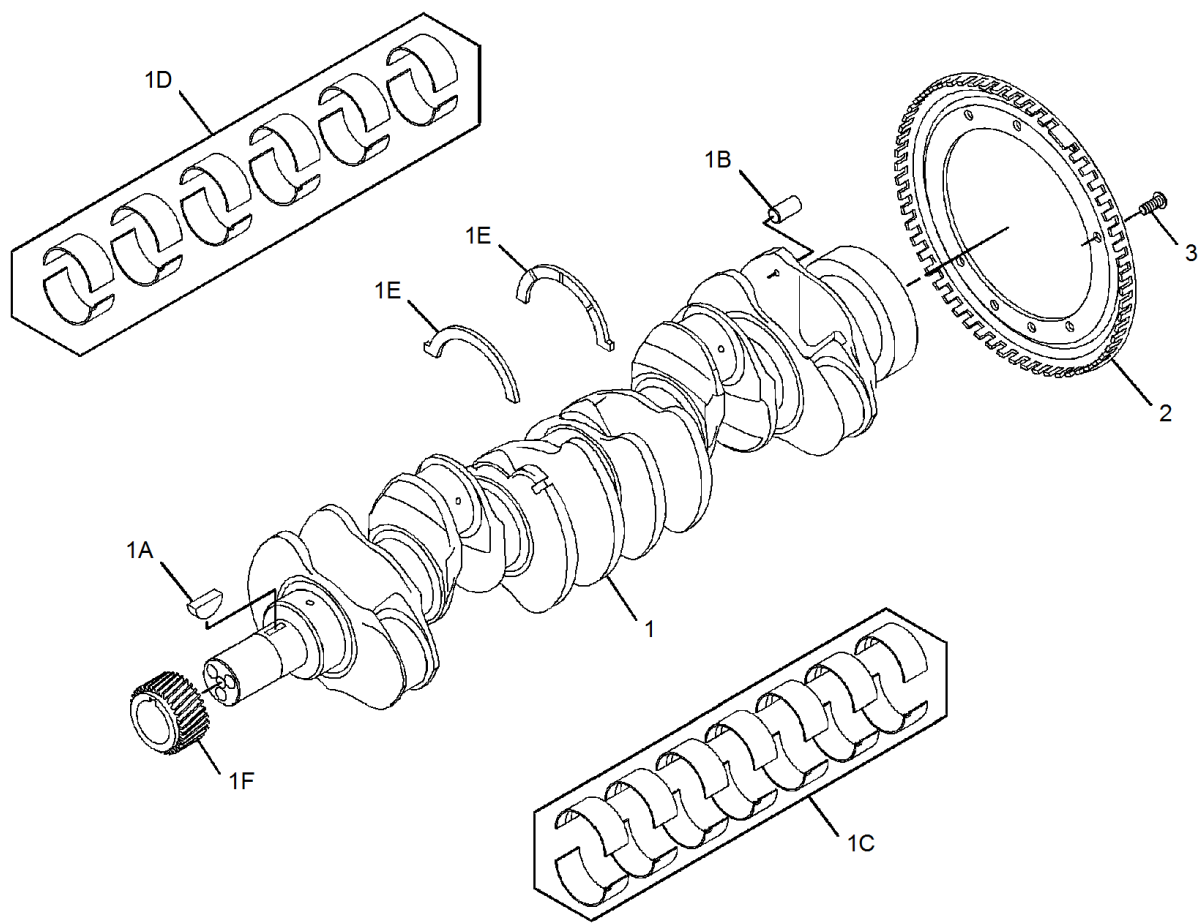
Ref.	Part number	Description	Qty	Code	Group page
1	329-7854	PLATE AS	1	C	
1A	329-7856	SEAL-O-RING	1		
2	111-8222	BOLT (M8X1.25X16-MM)	5	M	
3	100-4830	BOLT (M10X1.5X20-MM)	1	M	
4	277-4223	PLUG	1		

CAT codes: C, M.

292-5859 CRANKSHAFT GP

292-5859 CRANKSHAFT GP S/N C6E1-32991 PART OF 257-6932 ENGINE AR-PRIMARY

Drawing 1 of 1



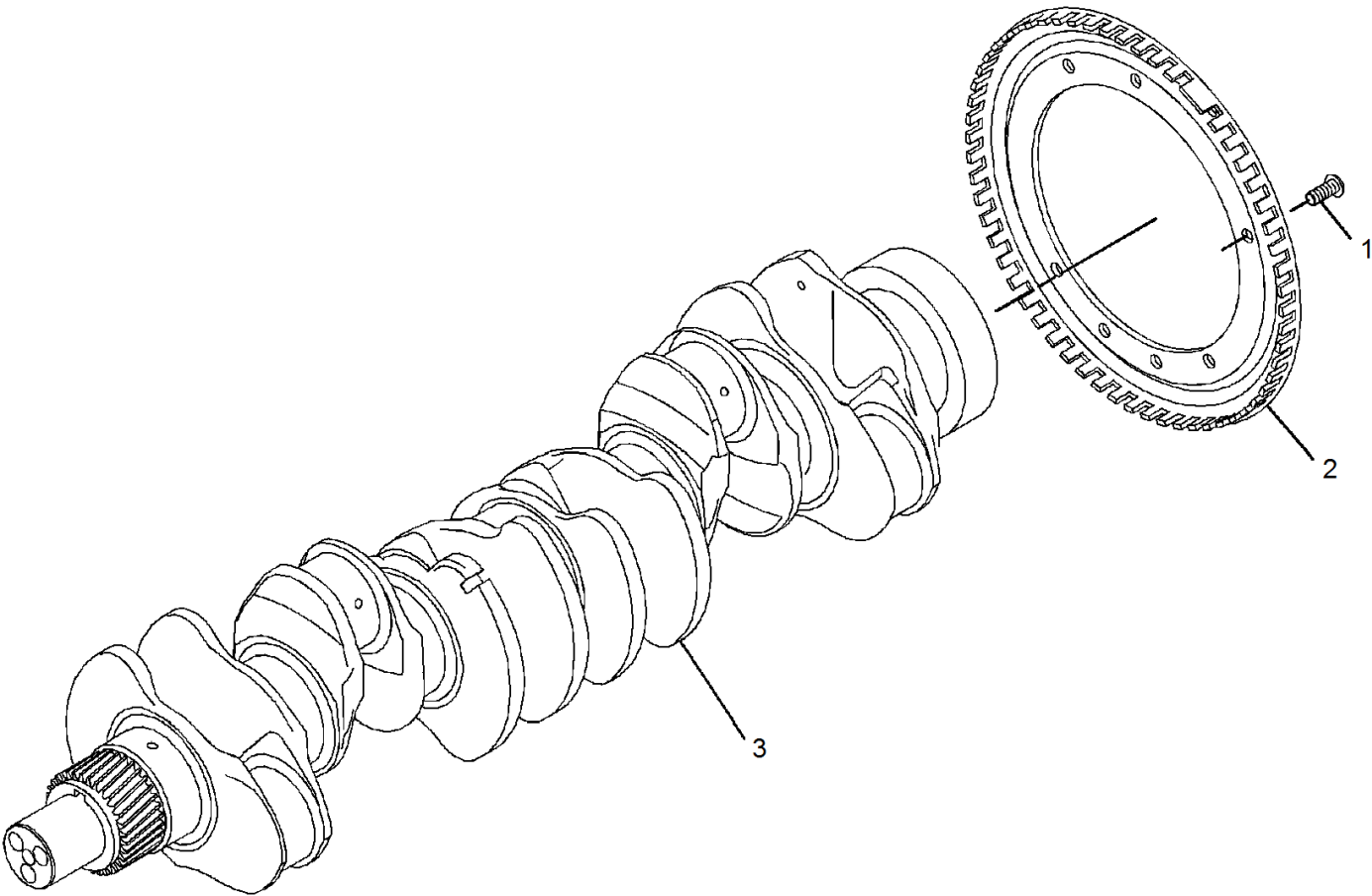
Ref.	Part number	Description	Qty	Code	Group page
1	276-7387	CRANKSHAFT AS	1		
1A	1B-8736	KEY-WOODRUFF	1		
1B	339-8780	DOWEL	1		
1C	360-1978	KIT-BEARING (STANDARD)(CRANKSHAFT)	1		
1D	276-7389	KIT-BEARING	1		
1E	363-0559	WASHER-THRUST	2		
1F	276-7391	GEAR (34-TEETH)	1		
2	348-9328	DISC-TIMING	1	C	
3	276-7394	SCREW (M6X1XX12-MM)	3	M	

CAT codes: C, M.

292-5859 CRANKSHAFT GP

292-5859 CRANKSHAFT GP S/N C6E32992-UP PART OF 257-6932 ENGINE AR-PRIMARY

Drawing 1 of 1



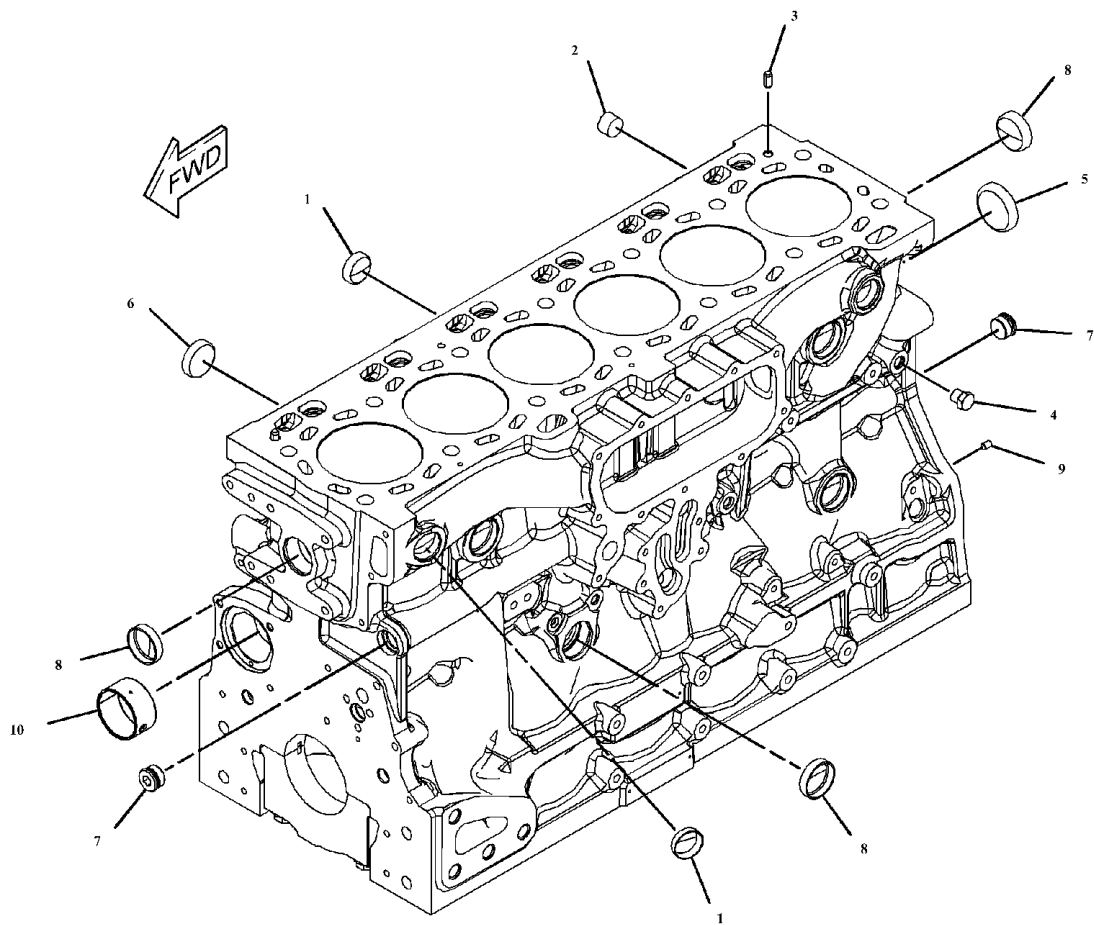
Ref.	Part number	Description	Qty	Code	Group page
1	276-7394	SCREW (M6X1XX12-MM)	3	M	
2	376-4078	DISC-TIMING	1		
3	376-4075	CRANKSHAFT	1		
AVAILABLE REPAIR KIT(S):					
	374-9163	KIT-CRANKSHAFT	1	Y	

CAT codes: M, Y.

420-5231 CYLINDER BLOCK AS

420-5231 CYLINDER BLOCK AS S/N C6E1-UP PART OF 306-6845 CYLINDER BLOCK GP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	067-6043	PLUG-SIDE	3		
2	067-6823	PLUG	1		
3	185-0884	DOWEL	2		
4	225-8858	PLUG	1		
5	232-7596	PLUG	1		
6	232-7597	PLUG	2		
7	232-7599	PLUG (7/8-14-THD)	2		
8	276-5602	PLUG-CORE	6		
9	276-5604	DOWEL	1		
10	370-6545	BUSHING-CAMSHAFT	1		

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