

CATERPILLAR 325F LCR

XAA / SEBP7594

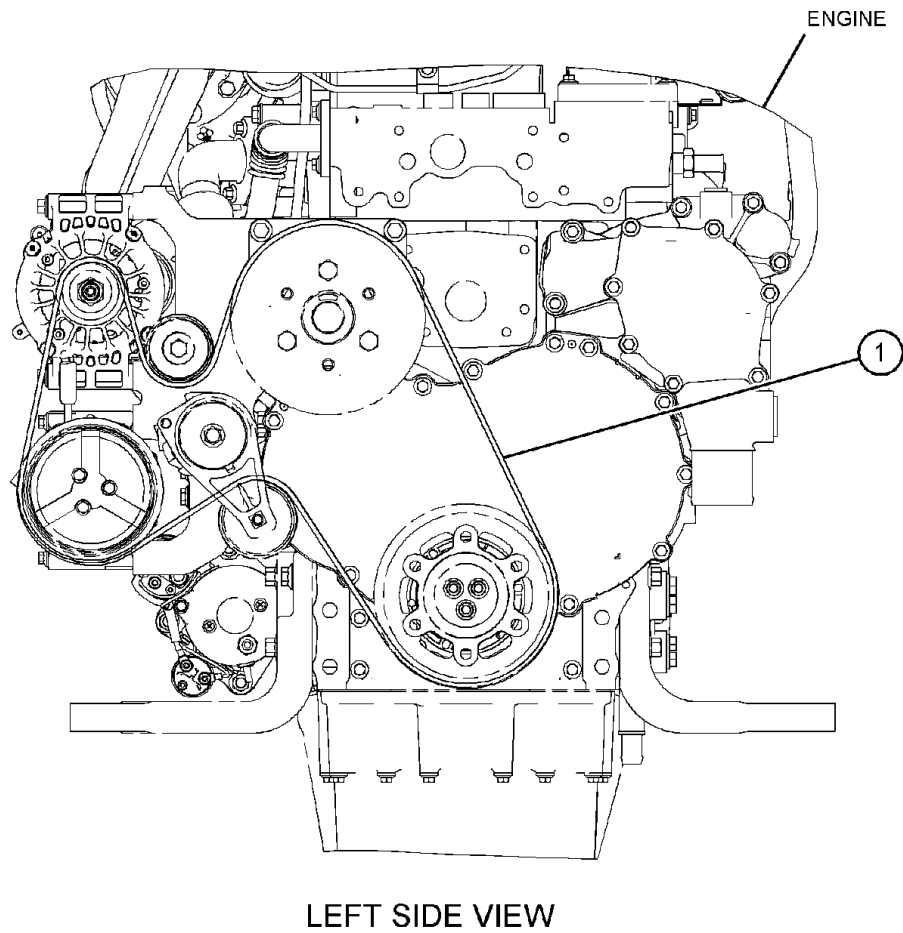
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398-0034 BELT GP-SERPENTINE

398-0034 BELT GP-SERPENTINE S/N XAA1-UP; YCA1-UP PART OF 451-8764 FAN AR-VARIABLE

Drawing 1 of 1

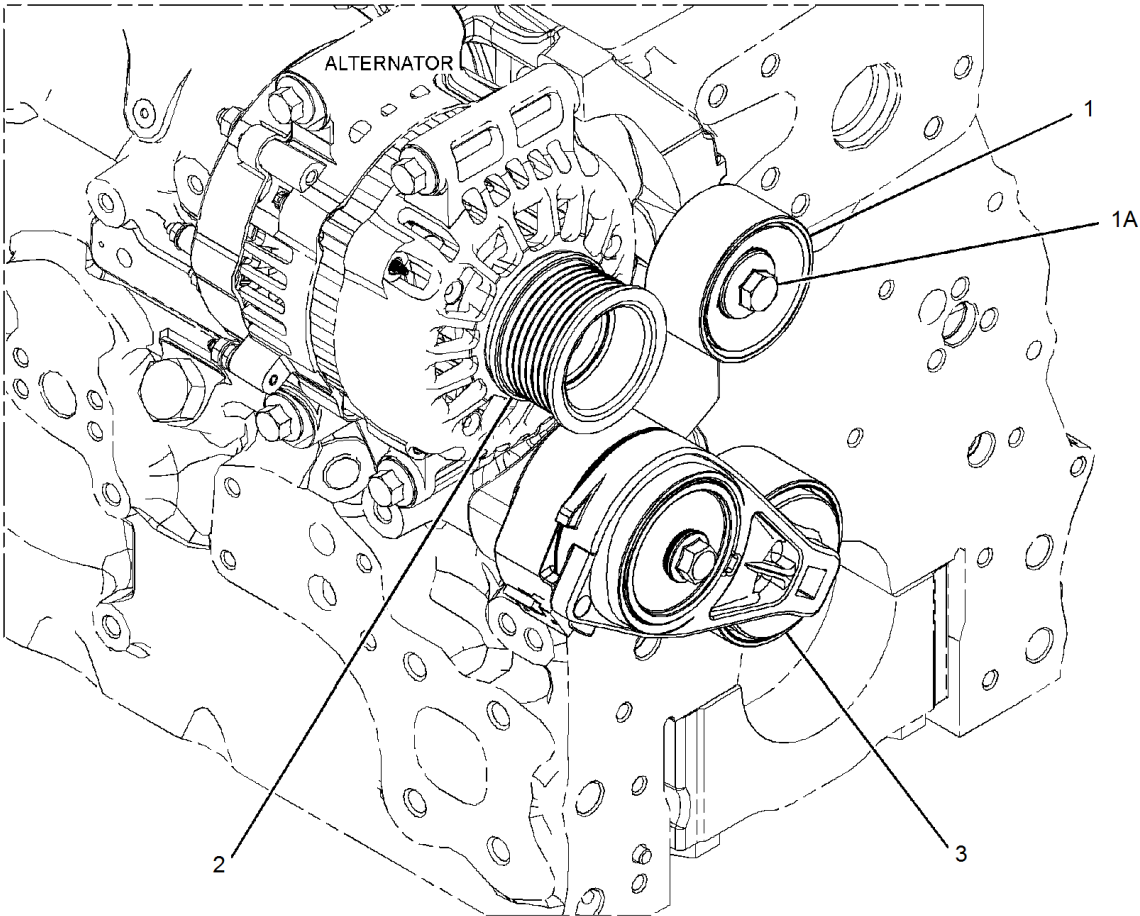


Ref.	Part number	Description	Qty	Code	Group page
1	298-5876	BELT-SERPENTINE	1		

350-6270 BELT TENSIONER GP

350-6270 BELT TENSIONER GP S/N W7N1-UP PART OF 431-0734 ENGINE AR-PRIMARY

Drawing 1 of 1



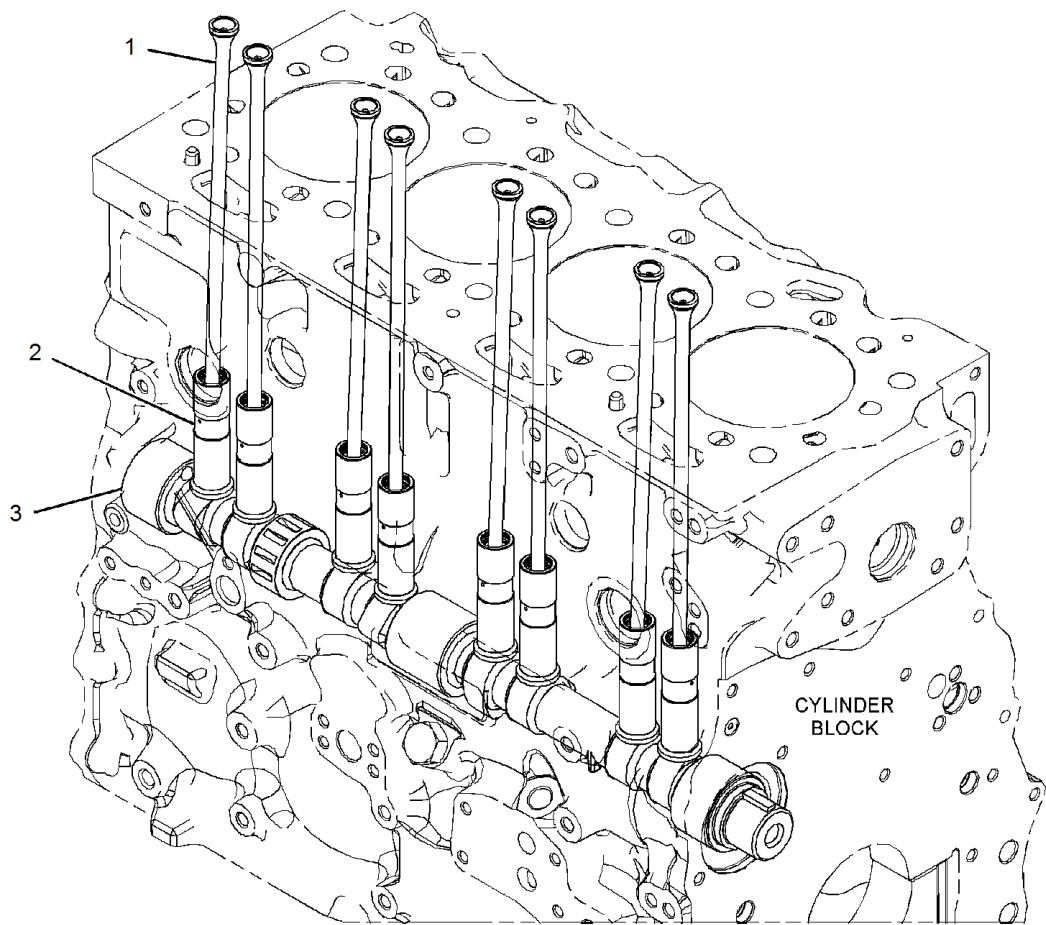
Ref.	Part number	Description	Qty	Code	Group page
1	261-0428	PULLEY AS-IDLER	1		
1A	307-2242	BOLT (M10X1.5X45-MM)	1	M	
2	321-6131	PULLEY (8-GROOVE)	1		
3	369-1255	TENSIONER	1		

CAT codes: M.

339-5858 CAMSHAFT GP

339-5858 CAMSHAFT GP S/N W7N1-UP PART OF 431-0734 ENGINE AR-PRIMARY

Drawing 1 of 1

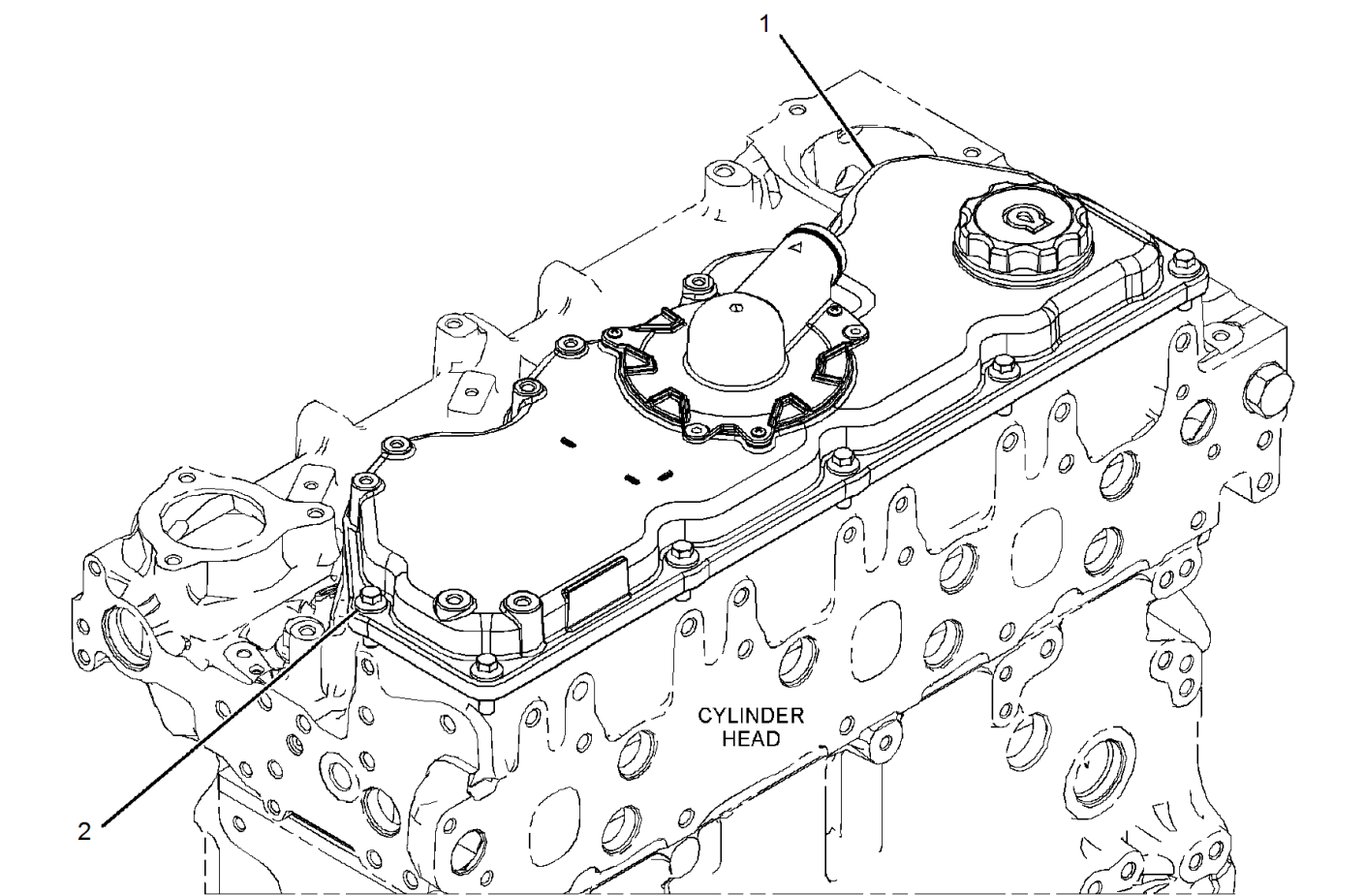


Ref.	Part number	Description	Qty	Code	Group page
1	319-8426	PUSHROD	8		
2	385-4313	TAPPET	8		
3	363-3890	CAMSHAFT GP	1		
	1B-8736	KEY-WOODRUFF	1		

355-5091 COVER GP-VALVE MECHANISM

355-5091 COVER GP-VALVE MECHANISM S/N W7N1-UP PART OF 431-0734 ENGINE AR-PRIMARY

Drawing 1 of 1



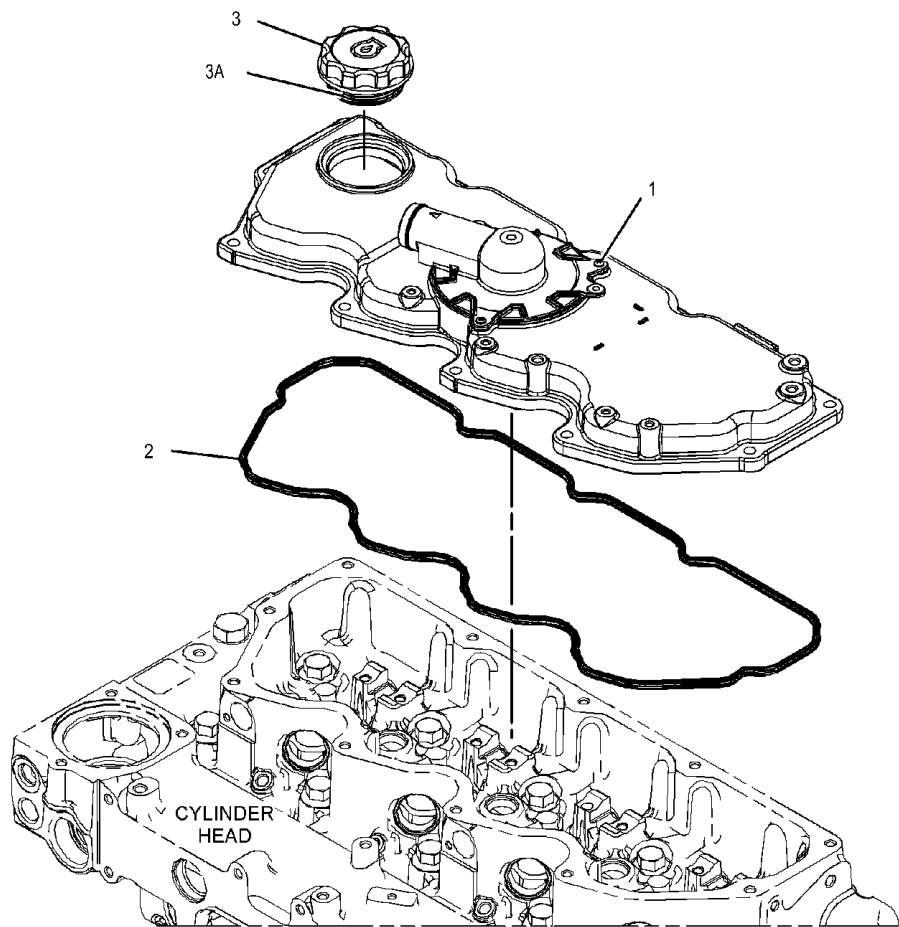
Ref.	Part number	Description	Qty	Code	Group page
1	446-7564	COVER GP-VALVE MECHANISM	1	Y	
2	6I-0260	BOLT (M8X1.25X25-MM)	11	M	

CAT codes: M, Y.

446-7564 COVER GP-VALVE MECHANISM

446-7564 COVER GP-VALVE MECHANISM S/N W7N1-UP PART OF 355-5091 COVER GP-VALVE MECHANISM

Drawing 1 of 1



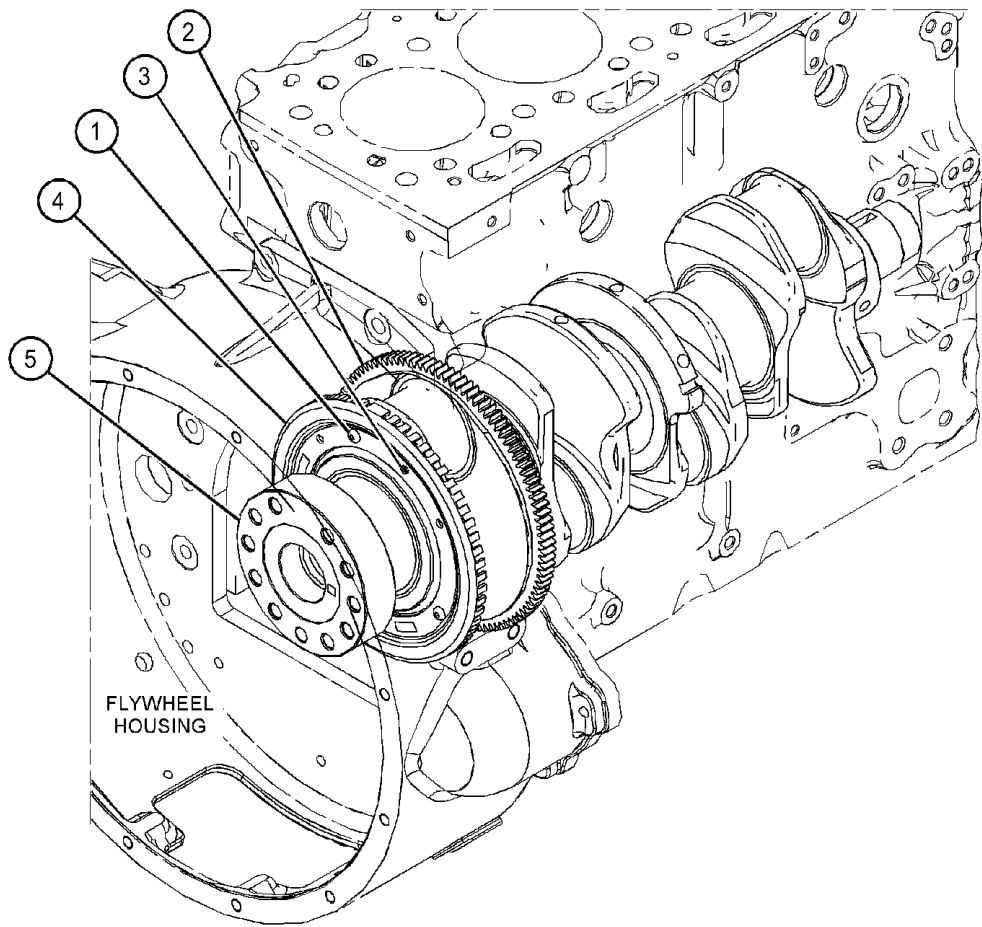
Ref.	Part number	Description	Qty	Code	Group page
1	195-9245	SCREW (M4X0.7X10-MM)	3	M	
2	333-8052	SEAL (VALVE COVER)	1		
3	359-1310	CAP AS-FILLER (ENGINE OIL)	1		
3A	124-0506	SEAL	1		
PARTS SHOWN IN GRAPHIC(S) WITHOUT A REFERENCE NUMBER ARE NOT SERVICED SEPARATELY					

CAT codes: M.

466-8480 CRANKSHAFT AS

466-8480 CRANKSHAFT AS S/N W7N1-UP PART OF 364-5823 CRANKSHAFT GP

Drawing 1 of 1



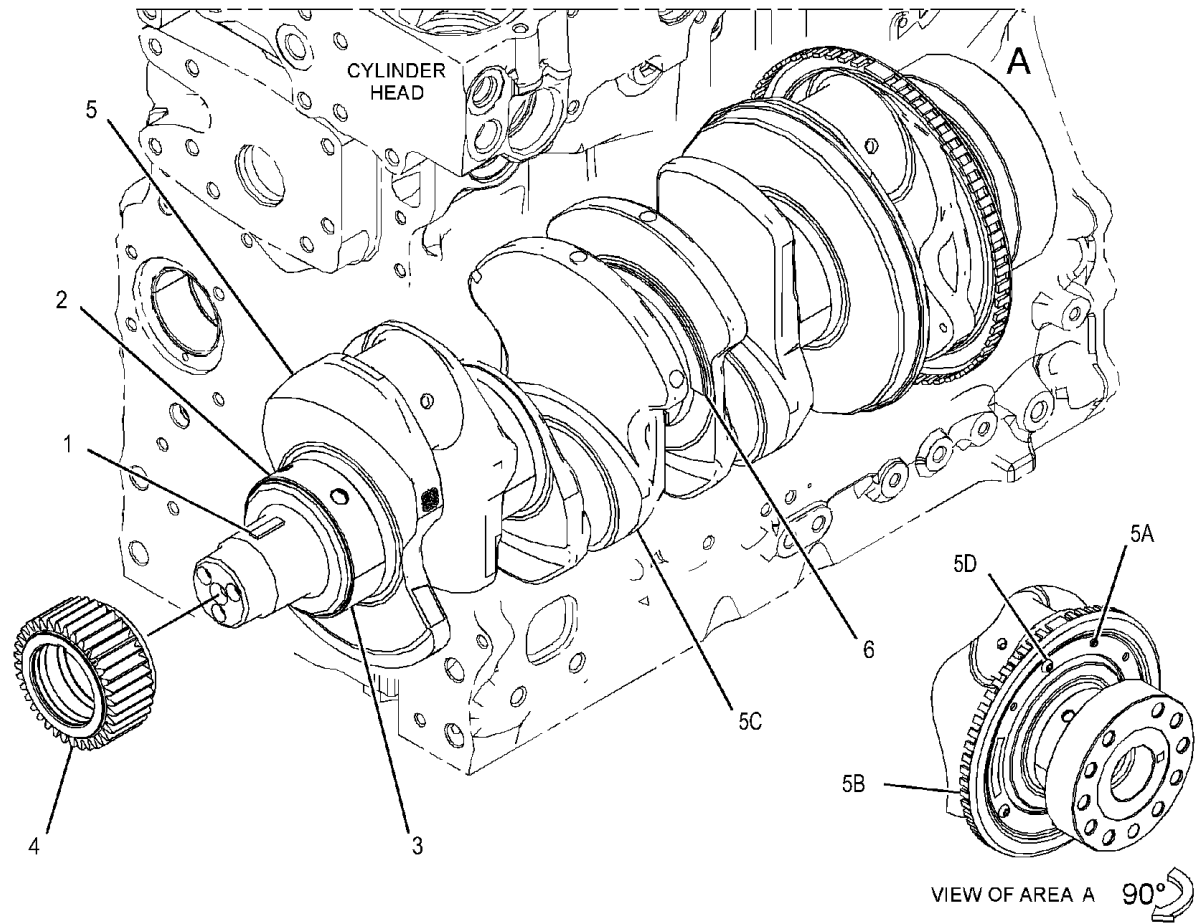
Ref.	Part number	Description	Qty	Code	Group page
1	276-7394	SCREW (M6X1XX12-MM)	3	M	
2	332-0137	GEAR-CRANKSHAFT (106-TEETH)	1		
3	339-8780	DOWEL	1		
4	376-4078	DISC-TIMING	1		
5	466-4921	CRANKSHAFT	1		

CAT codes: M.

364-5817 CRANKSHAFT GP

364-5817 CRANKSHAFT GP S/N W7N1-UP PART OF 431-0734 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF	1		
2	470-8101	BEARING-CRANKSHAFT (STANDARD-UPPER)	5	L	
3	470-8171	BEARING-CRANKSHAFT (STANDARD-LOWER)	5		
4	338-1402	GEAR-CRANKSHAFT (36-TEETH)	1		
5	466-8479	CRANKSHAFT AS	1	C	
5A	339-8780	DOWEL	1		
5B	376-4078	DISC-TIMING	1		
5C	466-4921	CRANKSHAFT	1		
5D	276-7394	SCREW (M6X1XX12-MM)	3	M	
6	363-0559	WASHER-THRUST	2	J	
AVAILABLE REPAIR KIT(S):					
	518-5431	KIT-BEARING (STANDARD)(CRANKSHAFT)	1	L	
(INCLUDES BEARINGS)					
	518-5432	KIT-BEARING (0.254-MM US)(0.254-MM US)		AB	
(INCLUDES BEARINGS)					

364-5817 CRANKSHAFT GP (continued)

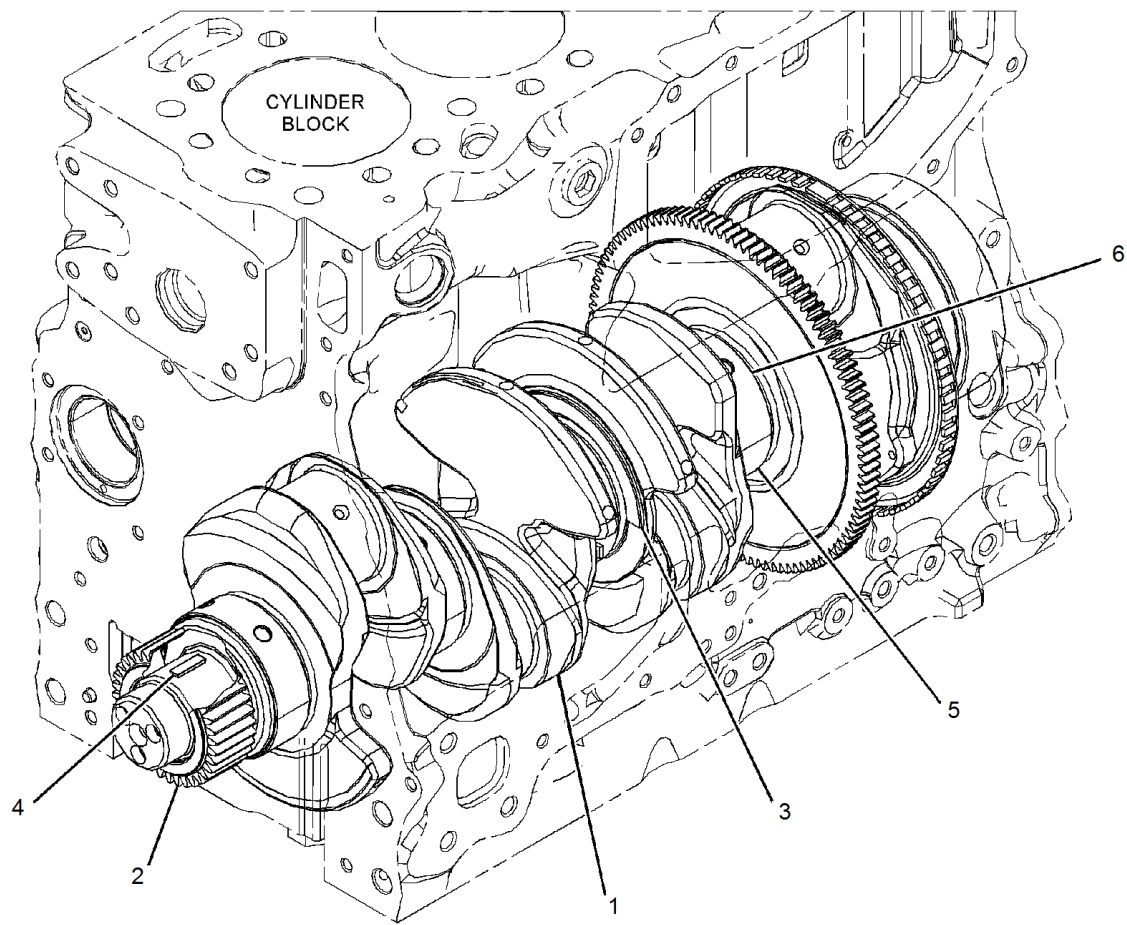
Ref.	Part number	Description	Qty	Code	Group page
	518-5433	KIT-BEARING (0.508-MM US)(0.508-MM US)		AB	
	(INCLUDES BEARINGS)				
	518-5436	KIT-BEARING (0.762-MM US)(0.762-MM US)		AB	
	(INCLUDES BEARINGS)				
	364-5145	KIT-WASHER (STANDARD)(CRANKSHAFT)	1	J	
	(INCLUDES THRUST WASHERS)				
	448-4227	KIT-WASHER (0.20-MM US)		AB	
	(INCLUDES THRUST WASHERS)				

CAT codes: A, B, C, J, L, M.

364-5823 CRANKSHAFT GP

364-5823 CRANKSHAFT GP S/N W7N1-UP PART OF 384-4917 CYLINDER BLOCK GP-SHORT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	466-8480	CRANKSHAFT AS	1	Y	
2	338-1402	GEAR-CRANKSHAFT (36-TEETH)	1		
3	363-0559	WASHER-THRUST	2	J	
4	067-6135	KEY-WOODRUFF	1		
5	470-8101	BEARING-CRANKSHAFT (STANDARD-UPPER)	5	L	
6	470-8171	BEARING-CRANKSHAFT (STANDARD-LOWER)	5		
AVAILABLE REPAIR KIT(S):					
	364-5145	KIT-WASHER (STANDARD)	1	J	
(INCLUDES THRUST WASHERS)					
	448-4227	KIT-WASHER (0.20-MM US)		AB	
(INCLUDES THRUST WASHERS)					
	518-5431	KIT-BEARING (STANDARD)(CRANKSHAFT)	1	L	
(INCLUDES BEARINGS)					
	518-5432	KIT-BEARING (0.254-MM US)(0.254-MM US)		AB	
(INCLUDES BEARINGS)					

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