

CATERPILLAR 631K

WTW / SEBP7277

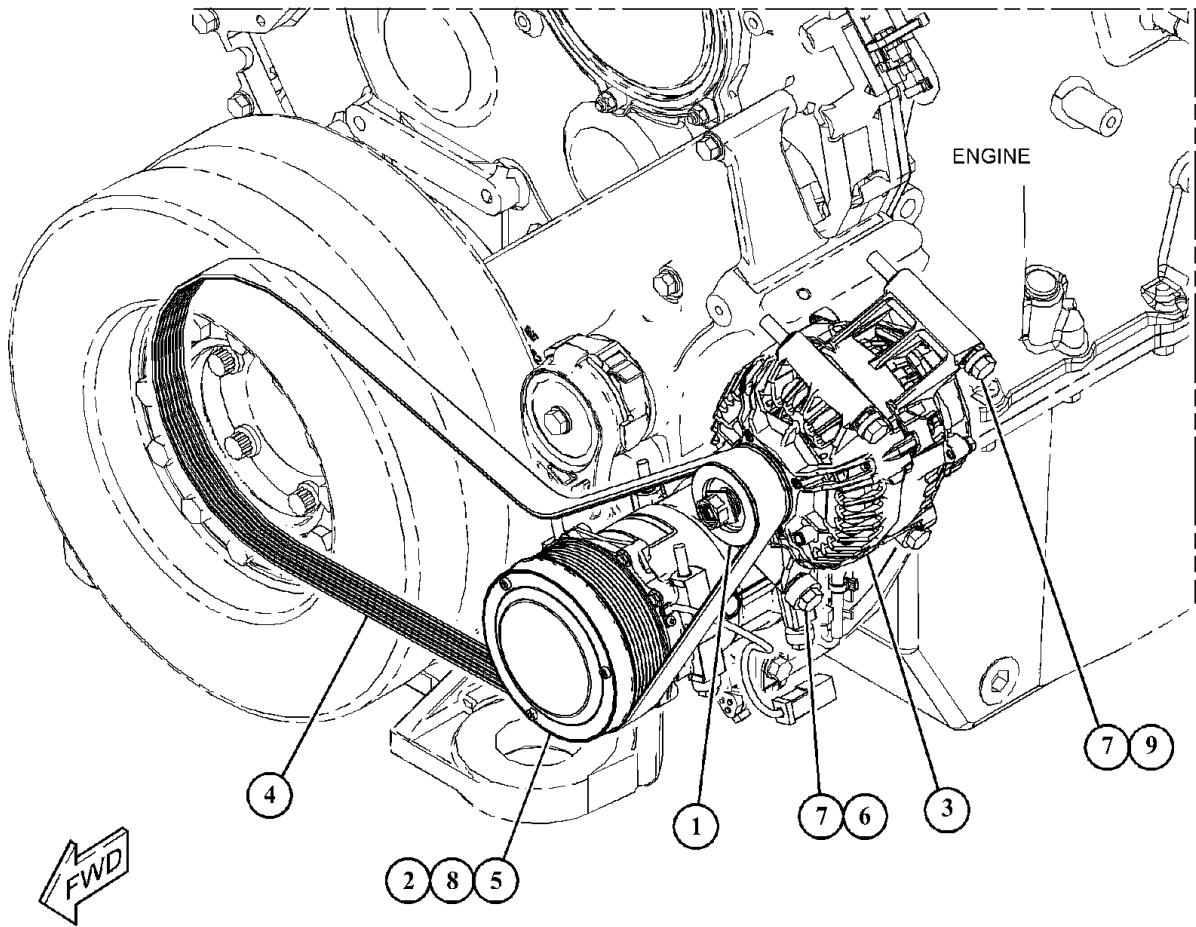
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376-1507 ACCESSORY GP-ENGINE

376-1507 ACCESSORY GP-ENGINE S/N WTW1-106 INCLUDES ALTERNATOR AND COMPRESSOR PART OF 374-0213
INSTALLATION AR-ENGINE ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	123-0790	PULLEY (8-GROOVE)	1		
2	320-1291	COMPRESSOR GP-REFRIGERANT	1	Y	
3	344-5081	ALTERNATOR GP-CHARGING (24-VOLT, 115-AMPERE)	1		
4	392-6551	BELT-SERPENTINE	1		
5	198-4776	WASHER-HARD (8.8X20X8-MM THK)	4		
6	198-4777	WASHER-HARD (11X25X10-MM THK)	2		
7	199-4317	BOLT (M10X1.5X115-MM)	4	M	
8	7X-2539	BOLT (M8X1.25X110-MM)	4	M	
9	8T-7934	WASHER-HARD (11X21X5-MM THK)	2		

CAT codes: M, R, Y.

505-3187 ACCESSORY GP-ENGINE

505-3187 ACCESSORY GP-ENGINE S/N TXW1-UP INCLUDES ALTERNATOR AND COMPRESSOR PART OF 520-4982 ENGINE AR-COMPLETE ALSO AN ATTACHMENT

Arrangement composition. Follow the table links to the component drawings.

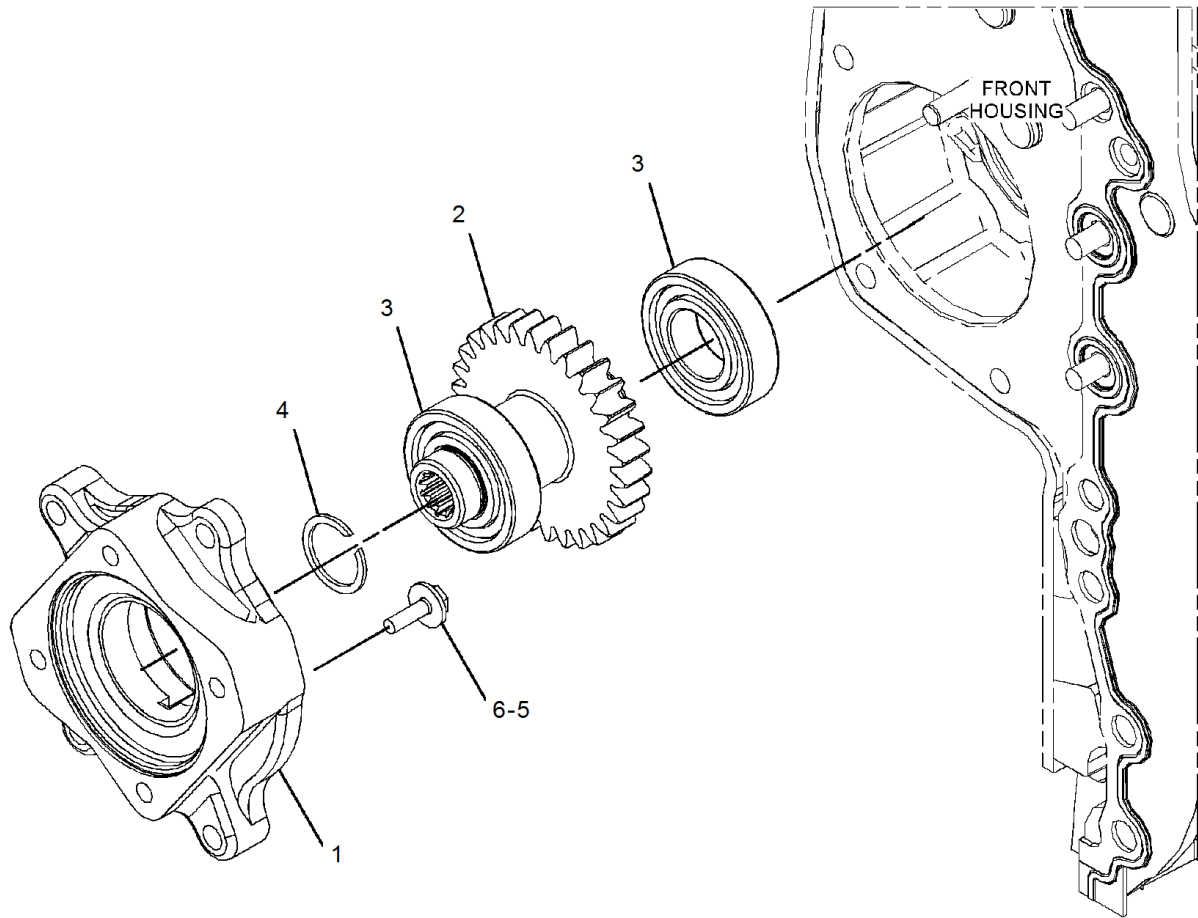
Ref.	Part number	Description	Qty	Code	Group page
1	6N-8744	MOUNT	4		
2	382-5420	PULLEY (8-GROOVE)	1		
3	344-5081	ALTERNATOR GP-CHARGING (24-VOLT, 115-AMPERE)	1	Y	
4	584-5042	BRACKET AS	1		
	8T-3490	NUT-WELD (M10X1.5-THD)	1	M	
5	339-5720	BELT-SERPENTINE	1		
6	472-0559	COMPRESSOR GP-REFRIGERANT	1	Y	
7	198-4776	WASHER-HARD (8.8X20X8-MM THK)	4		
8	198-4777	WASHER-HARD (11X25X10-MM THK)	2		
9	7X-0578	WASHER-HARD (10.2X32X2.5-MM THK)	8		
10	7X-2539	BOLT (M8X1.25X110-MM)	4	M	
11	7X-2543	BOLT (M10X1.5X120-MM)	4	M	
12	8T-4133	NUT (M10X1.5-THD)	4	M	
13	8T-7934	WASHER-HARD (11X21X5-MM THK)	2		

CAT codes: M, R, Y.

361-8242 ADAPTER GP-AUXILIARY DRIVE

361-8242 ADAPTER GP-AUXILIARY DRIVE S/N TXW1-UP PART OF 366-0234 DRIVE GP-PUMP ALSO AN ATTACHMENT

Drawing 1 of 1

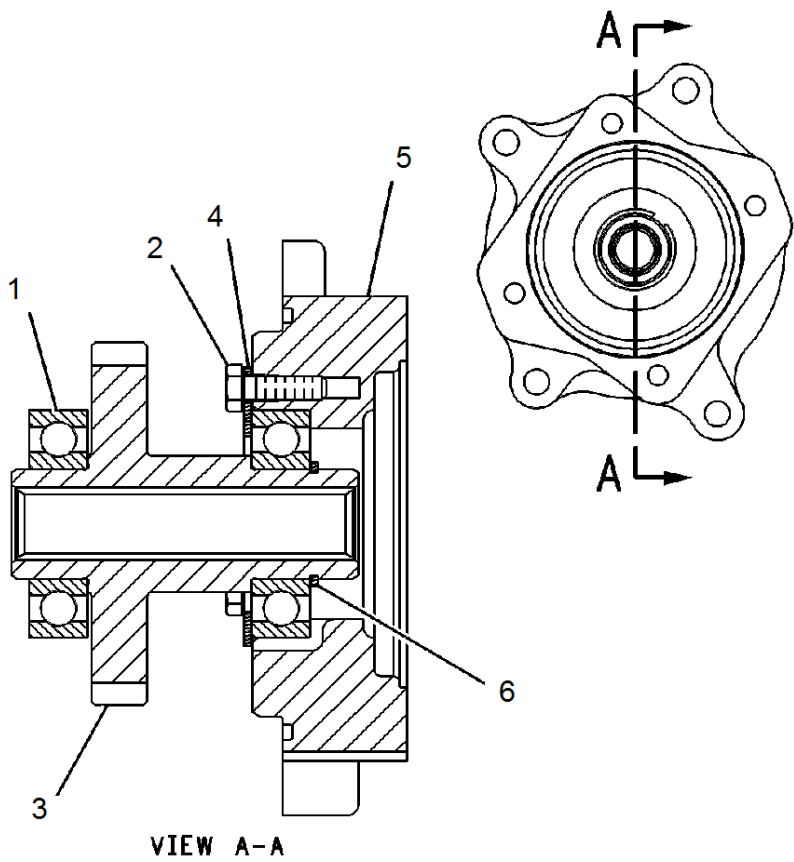


Ref.	Part number	Description	Qty	Code	Group page
1	133-9906	ADAPTER	1		
2	361-8241	GEAR (30-TEETH)	1		
3	1B-3867	BALL BEARING	2		
4	1H-8647	RING-SNAP	1		
5	4F-7957	BOLT (1/4-20X0.875-IN)	3		
6	9X-2038	WASHER (7X19X2-MM THK)	3		

133-9907 ADAPTER GP-PUMP DRIVE

133-9907 ADAPTER GP-PUMP DRIVE S/N TXW1-UP PART OF 6I-3638 DRIVE GP-PUMP ALSO AN ATTACHMENT

Drawing 1 of 1

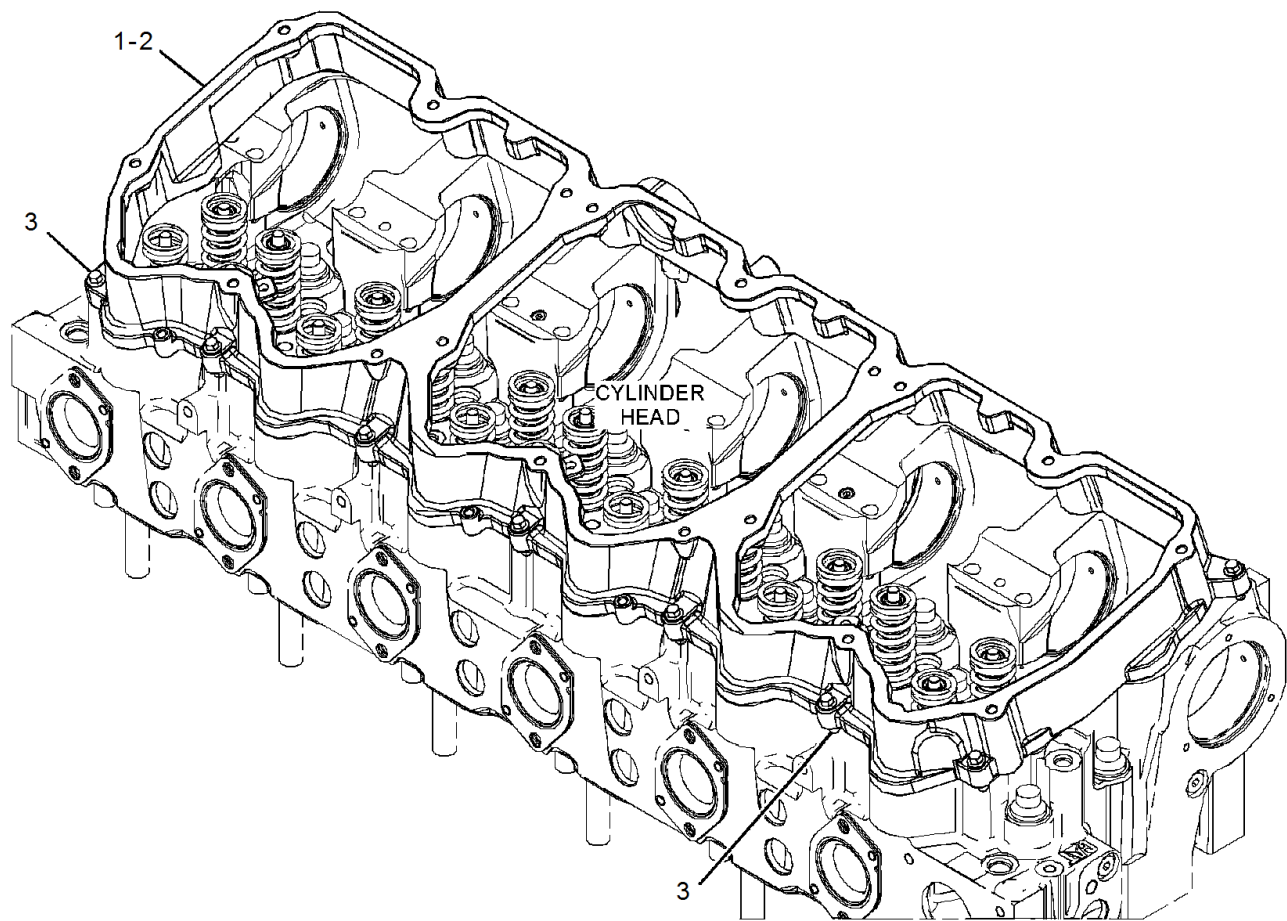


Ref.	Part number	Description	Qty	Code	Group page
1	1B-3867	BALL BEARING	2		
2	4F-7957	BOLT (1/4-20X0.875-IN)	3		
3	6I-4575	GEAR (34-TEETH)	1		
4	9X-2038	WASHER (7X19X2-MM THK)	3		
5	133-9906	ADAPTER	1		
6	1H-8647	RING-SNAP	1		

349-5296 BASE GP-VALVE COVER

349-5296 BASE GP-VALVE COVER S/N TXW1-UP PART OF 377-6214 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1

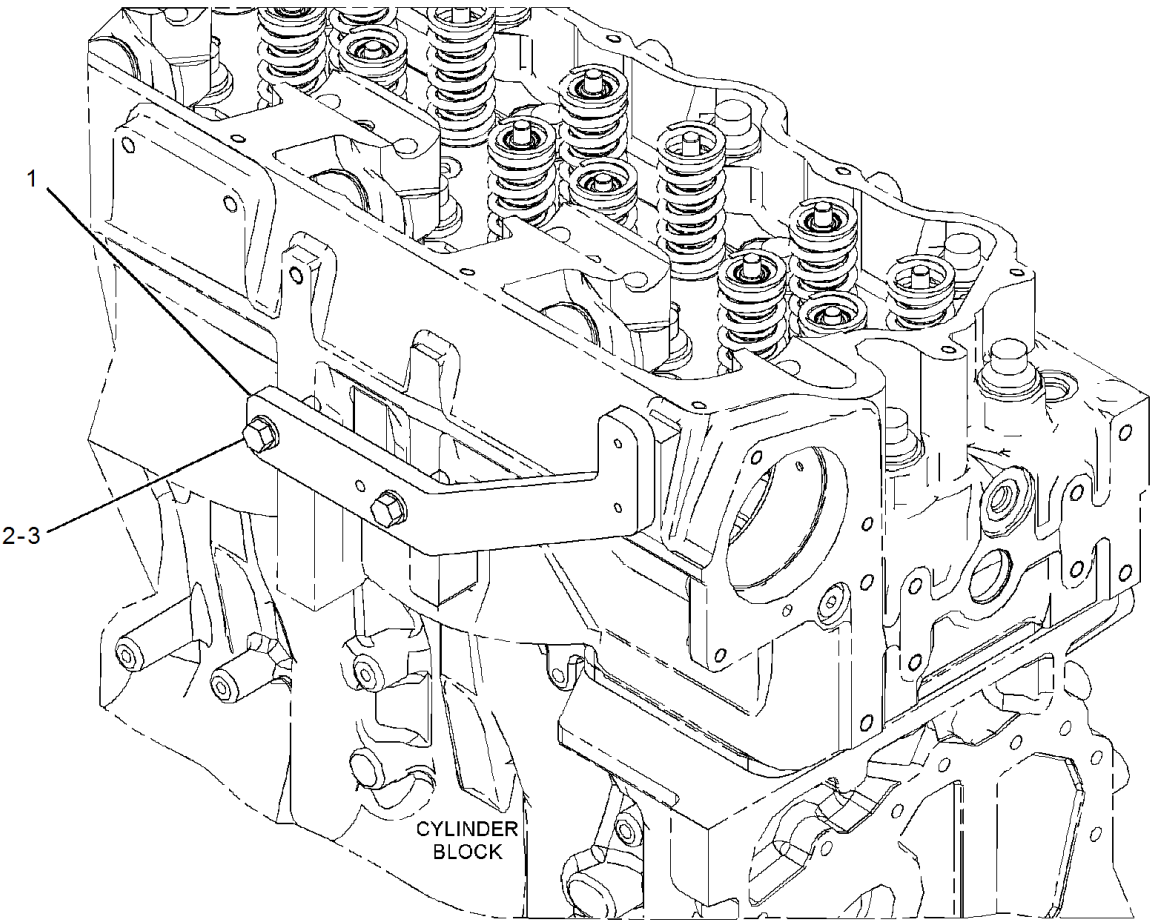


Ref.	Part number	Description	Qty	Code	Group page
1	272-0390	SEAL	1		
2	357-9803	BASE-VALVE COVER	1		
3	9L-8925	BOLT (5/16-18X1.25-IN)	15		

353-3915 BRACKET GP-MOUNTING

353-3915 BRACKET GP-MOUNTING S/N TXW1-UP PART OF 377-6208, 520-4982 ENGINE AR-COMPLETE ALSO AN ATTACHMENT

Drawing 1 of 1

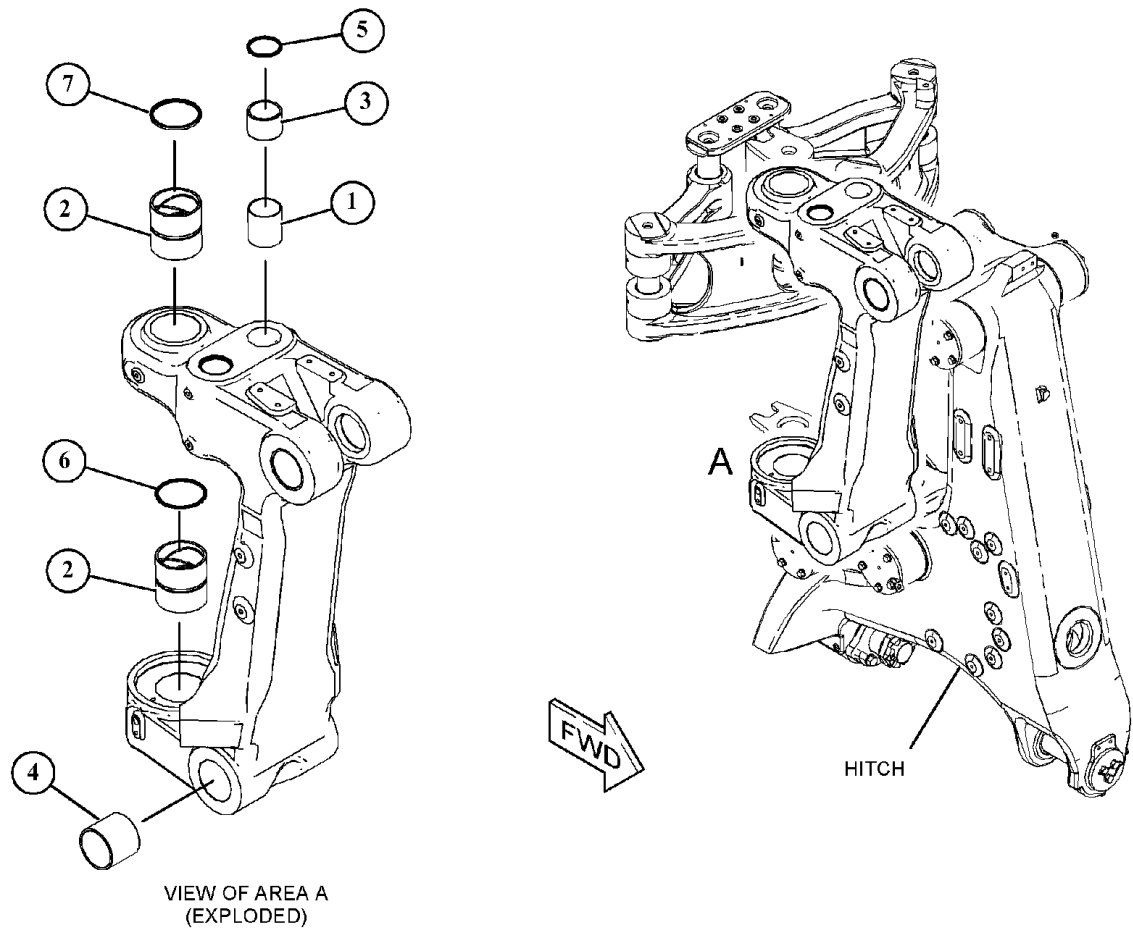


Ref.	Part number	Description	Qty	Code	Group page
1	343-7471	BRACKET AS	1		
2	0S-1591	BOLT (3/8-16X1.5-IN)	2		
3	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	2		

374-7556 BRACKET GP-MOUNTING

374-7556 BRACKET GP-MOUNTING S/N WTW1-UP PART OF 374-7555 HITCH GP-CUSHION ALSO AN ATTACHMENT

Drawing 1 of 1

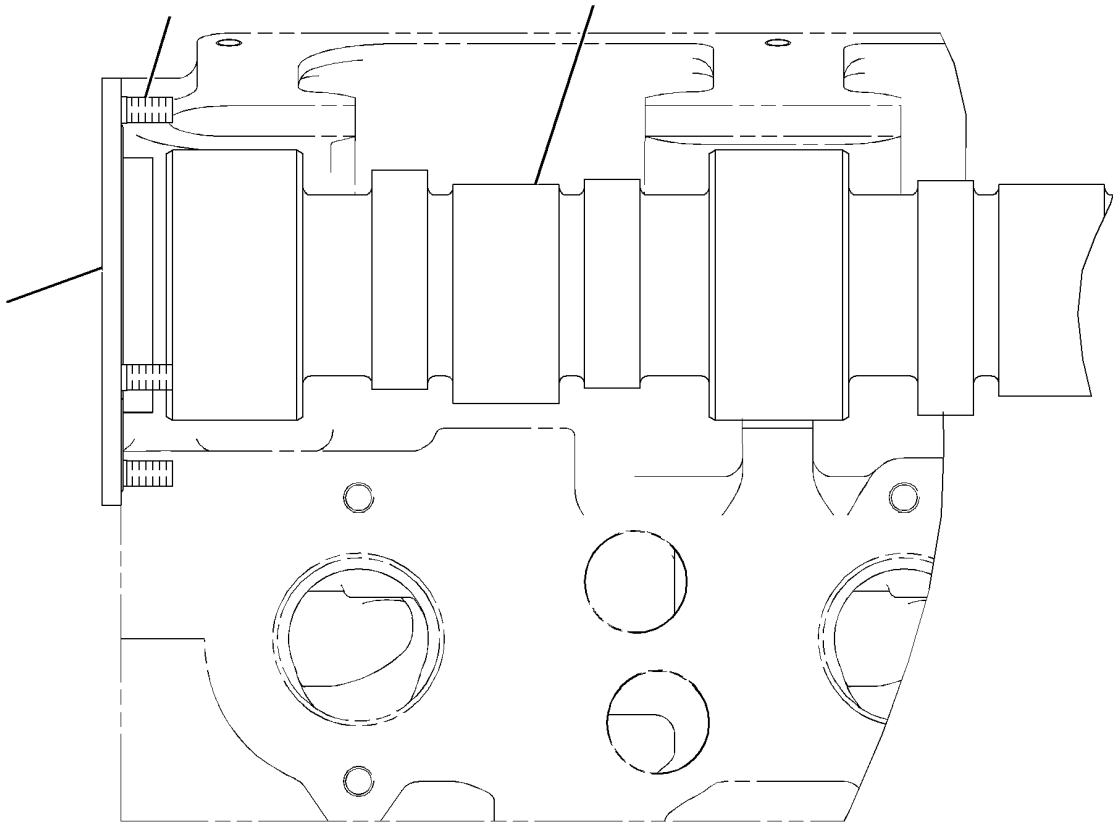


Ref.	Part number	Description	Qty	Code	Group page
1	9J-0935	SPACER (2.875X3.125X3.42-IN THK)	2		
2	9J-0949	BUSHING	2		
3	9J-0951	BUSHING	4		
4	105-2070	BUSHING	4		
5	5P-0072	SEAL-LIP TYPE	4		
6	5P-0073	SEAL-LIP TYPE	2		
7	5P-3193	SEAL-LIP TYPE	2		

316-3529 CAMSHAFT GP

316-3529 CAMSHAFT GP S/N TXW1-UP PART OF 377-6214 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



RIGHT SIDE VIEW OF ENGINE

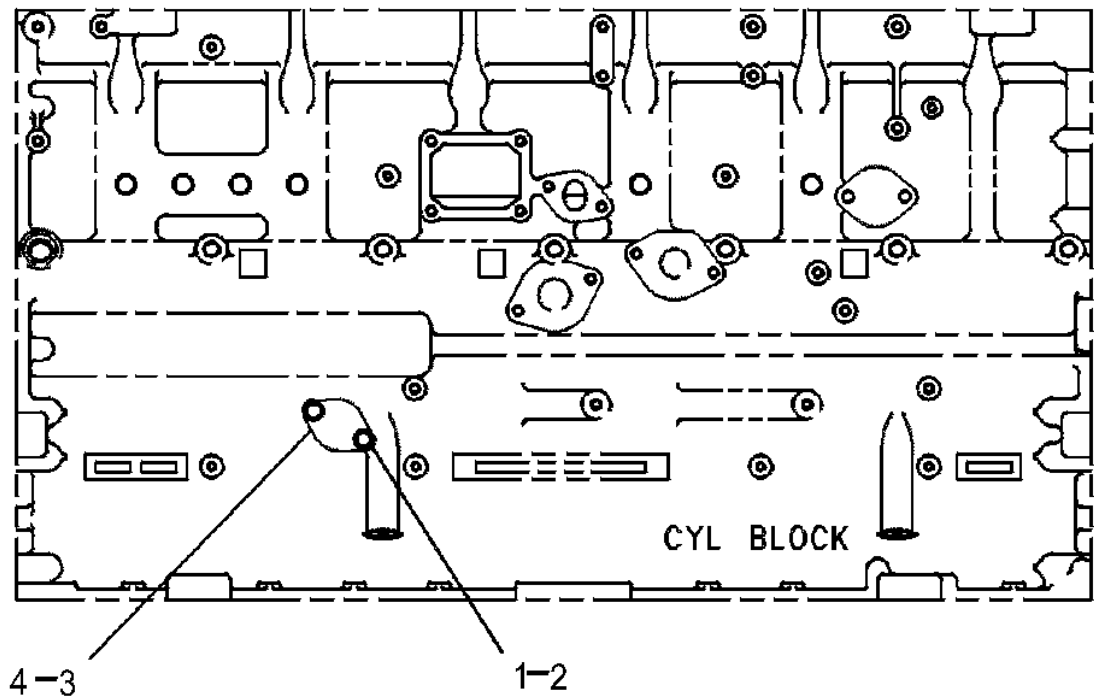
Ref.	Part number	Description	Qty	Code	Group page
1	6V-1197	SEAL-O-RING	1		
2	102-9089	COVER	1		
3	119-0036	SCREW-FLAT HEAD (5/16-18X0.875-IN)	3		
4	311-4965	CAMSHAFT	1		

CAT codes: R.

107-6736 COVER GP-CYLINDER BLOCK

107-6736 COVER GP-CYLINDER BLOCK S/N TXW1-UP PART OF 377-6208 ENGINE AR-COMPLETE FOR USE WITH MID MOUNTED TURBO AND/OR RH OIL FILL ALSO AN ATTACHMENT

Drawing 1 of 1



LEFT SIDE VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT (3/8-16X1-IN)	2		
2	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	2		
3	4W-9890	COVER	1		
4	4N-0699	GASKET	1		

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