

CATERPILLAR 980K

W7K / SEBP5724

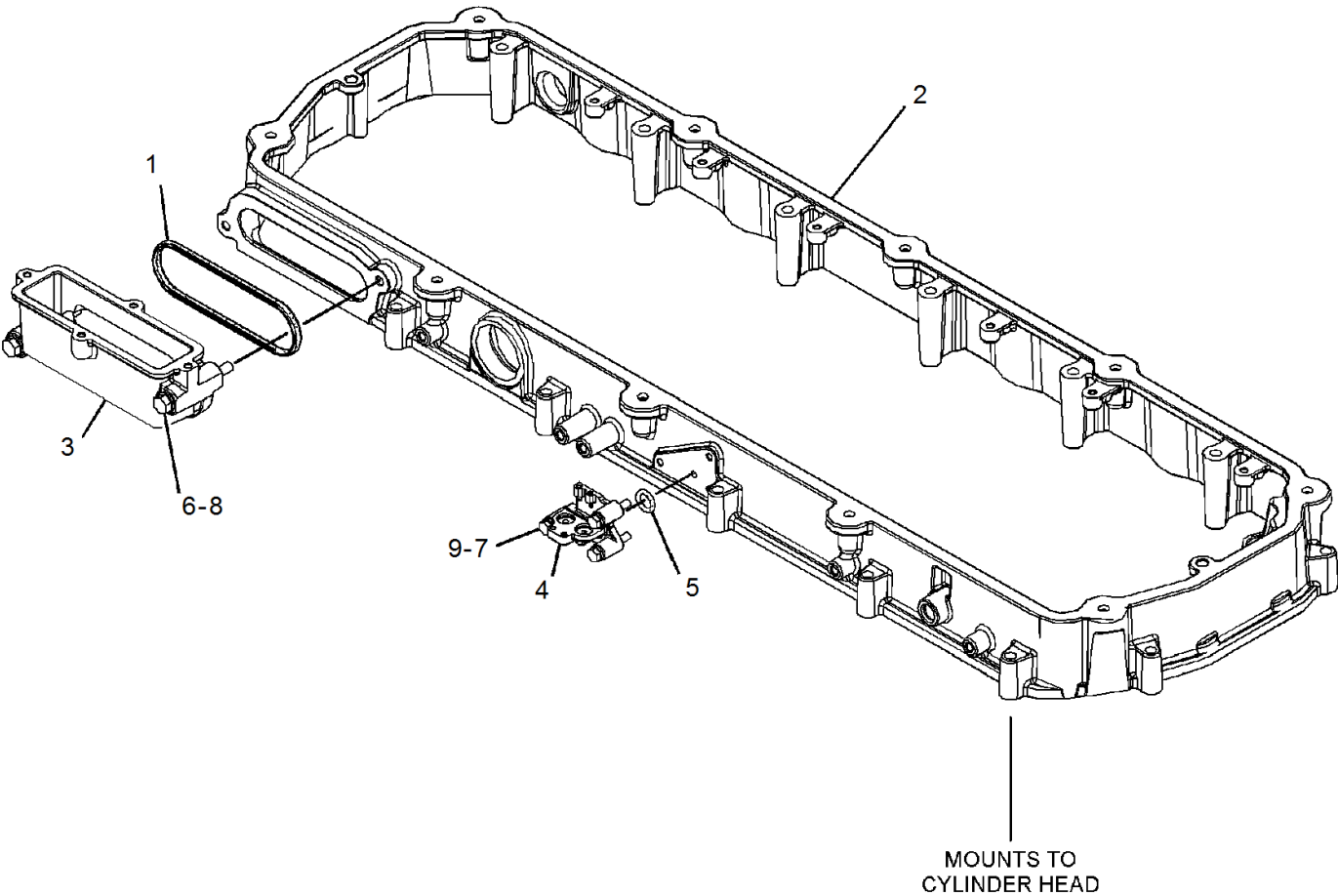
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332-3705 BASE GP-VALVE COVER

332-3705 BASE GP-VALVE COVER S/N TXM1-UP; M4X1-UP PART OF 346-5480 BASE GP-VALVE COVER

Drawing 1 of 1



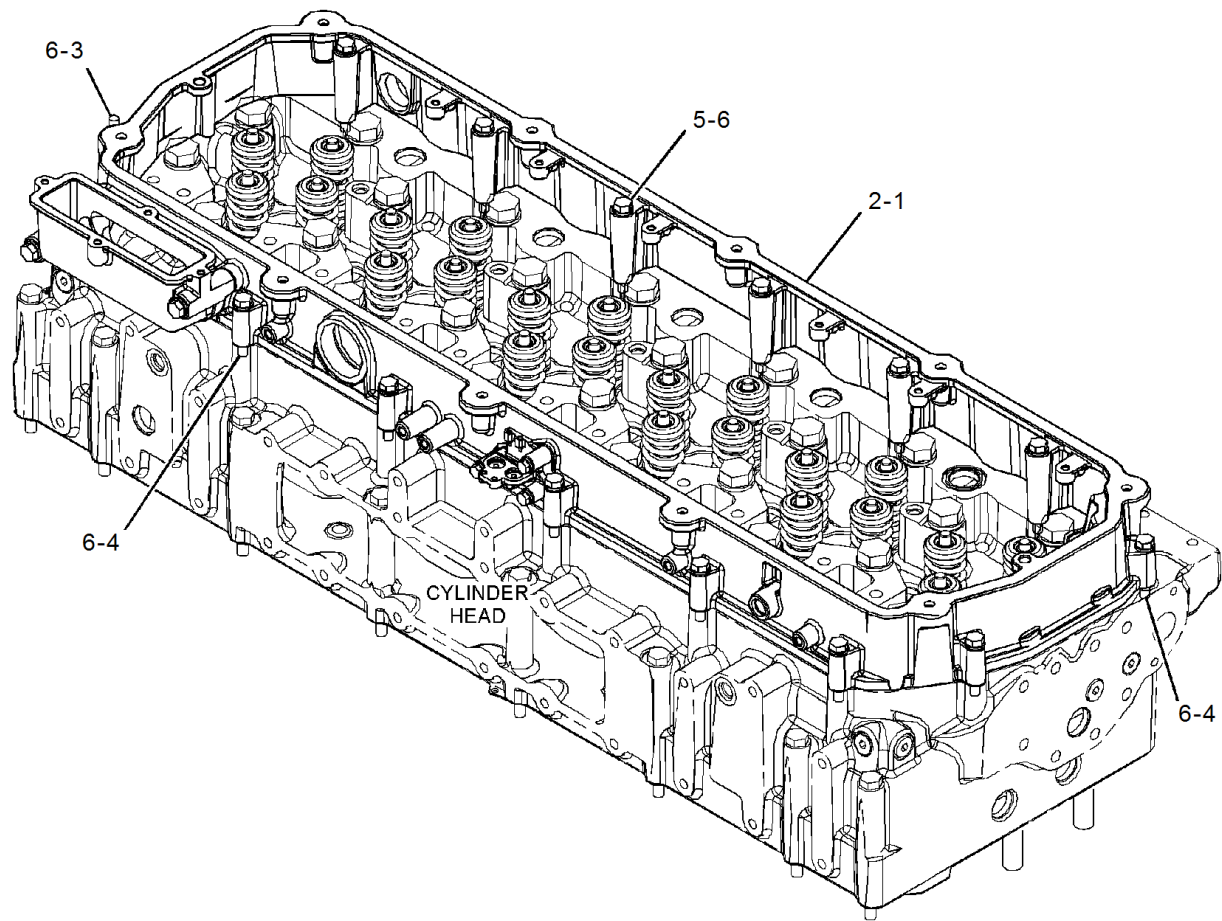
Ref.	Part number	Description	Qty	Code	Group page
1	321-5639	SEAL	1		
2	332-3706	BASE-VALVE COVER	1		
3	332-3707	ADAPTER	1		
4	349-4821	ADAPTER-SENSOR	1		
5	5P-0840	SEAL-O-RING	1		
6	5P-8347	BOLT (M8X1.25X70-MM)	2	M	
7	6V-2315	BOLT (M6X1X35-MM)	3	M	
8	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	2		
9	9X-8267	WASHER (6.6X12X2-MM THK)	3		

CAT codes: M.

346-5480 BASE GP-VALVE COVER

346-5480 BASE GP-VALVE COVER S/N TXM1-UP; M4X1-UP PART OF 348-8232, 442-9561, 521-5939 ENGINE AR-CORE

Drawing 1 of 1



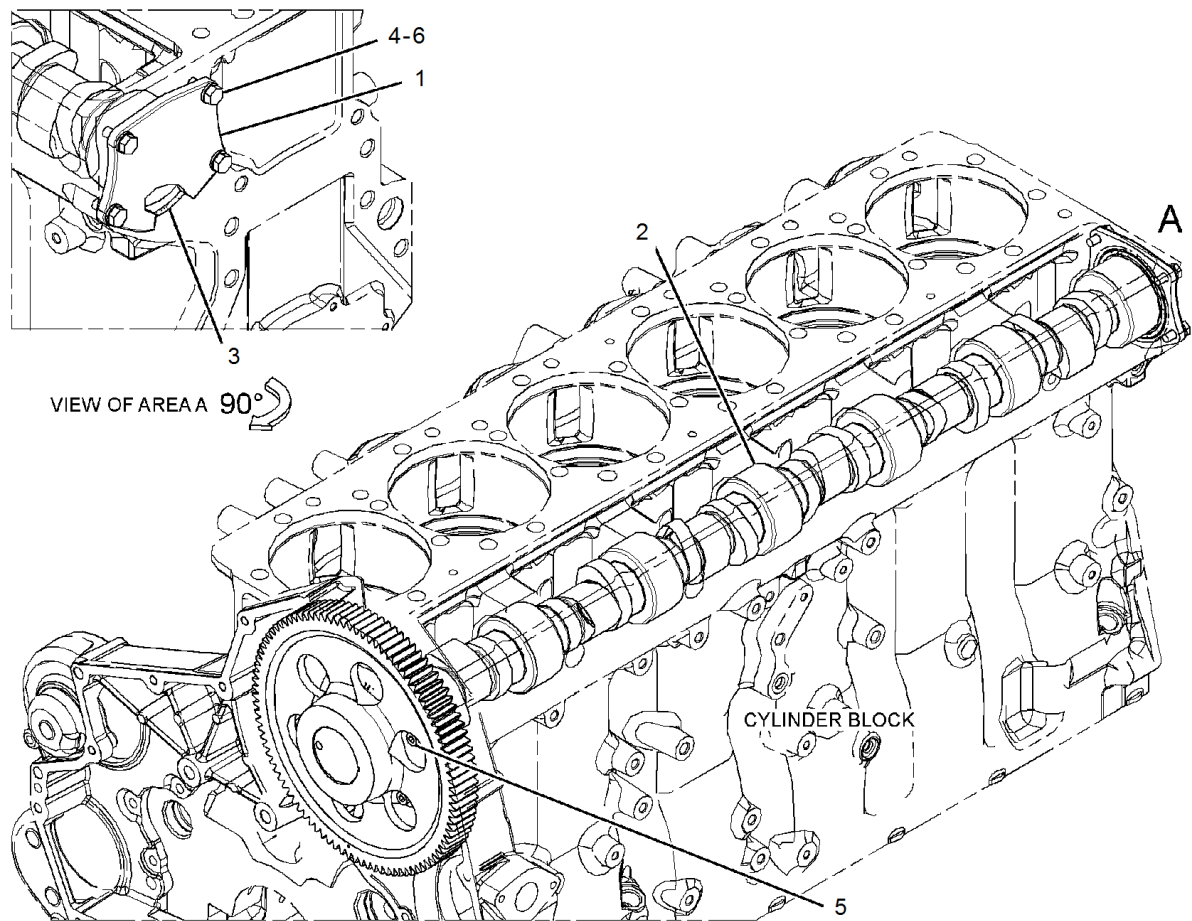
Ref.	Part number	Description	Qty	Code	Group page
1	272-0389	SEAL	1		
2	332-3705	BASE GP-VALVE COVER	1	Y	
3	211-3445	STUD (M8X1.25X75-MM)	1	M	
4	6V-3918	BOLT (M8X1.25X50-MM)	7	M	
5	6V-5221	BOLT (M8X1.25X80-MM)	6	M	
6	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	14		

CAT codes: M, Y.

351-7364 CAMSHAFT GP

351-7364 CAMSHAFT GP S/N TXM1-UP; M4X1-UP PART OF 348-8232, 442-9561, 521-5939 ENGINE AR-CORE

Drawing 1 of 1



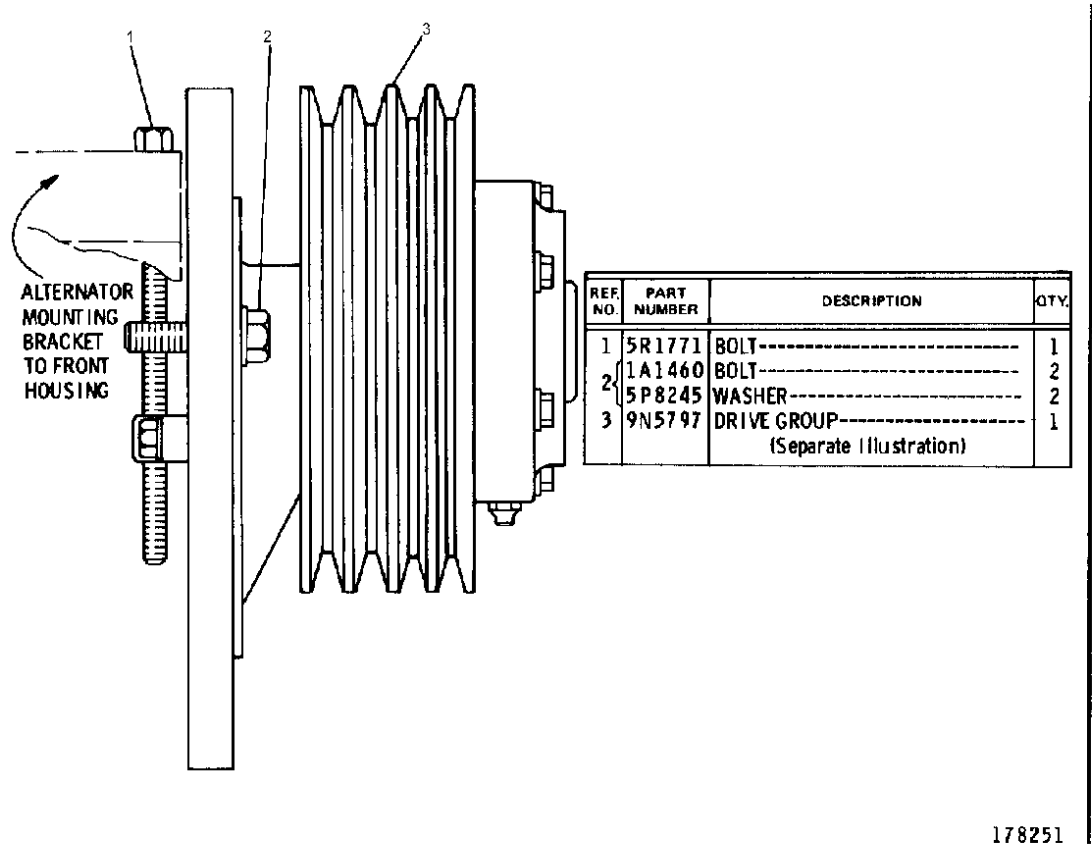
Ref.	Part number	Description	Qty	Code	Group page
1	229-5684	COVER	1		
2	348-9893	CAMSHAFT AS	1		
	1B-8705	KEY-WOODRUFF	1		
	222-3907	GEAR (96-TEETH)	1		
	223-7471	PLATE-THRUST	1		
	348-9715	CAMSHAFT	1		
3	131-3718	SEAL-O-RING	1		
4	6V-5217	BOLT (M8X1.25X20-MM)	4	M	
5	8T-0338	BOLT-SOCKET HEAD (M8X1.25X45-MM)	4	M	
6	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	4		

CAT codes: M, R.

347-1267 COVER GP-CYLINDER BLOCK

347-1267 COVER GP-CYLINDER BLOCK S/N TXM1-UP; M4X1-UP PROVIDES COVERS FOR THE ENGINE OIL PUMP MANIFOLD WHEN NOT REQUIRED FOR OIL FILLERS PART OF 365-3525, 417-2604, 431-1463, 442-9565 ENGINE AR-COMPLETE

Drawing 1 of 1



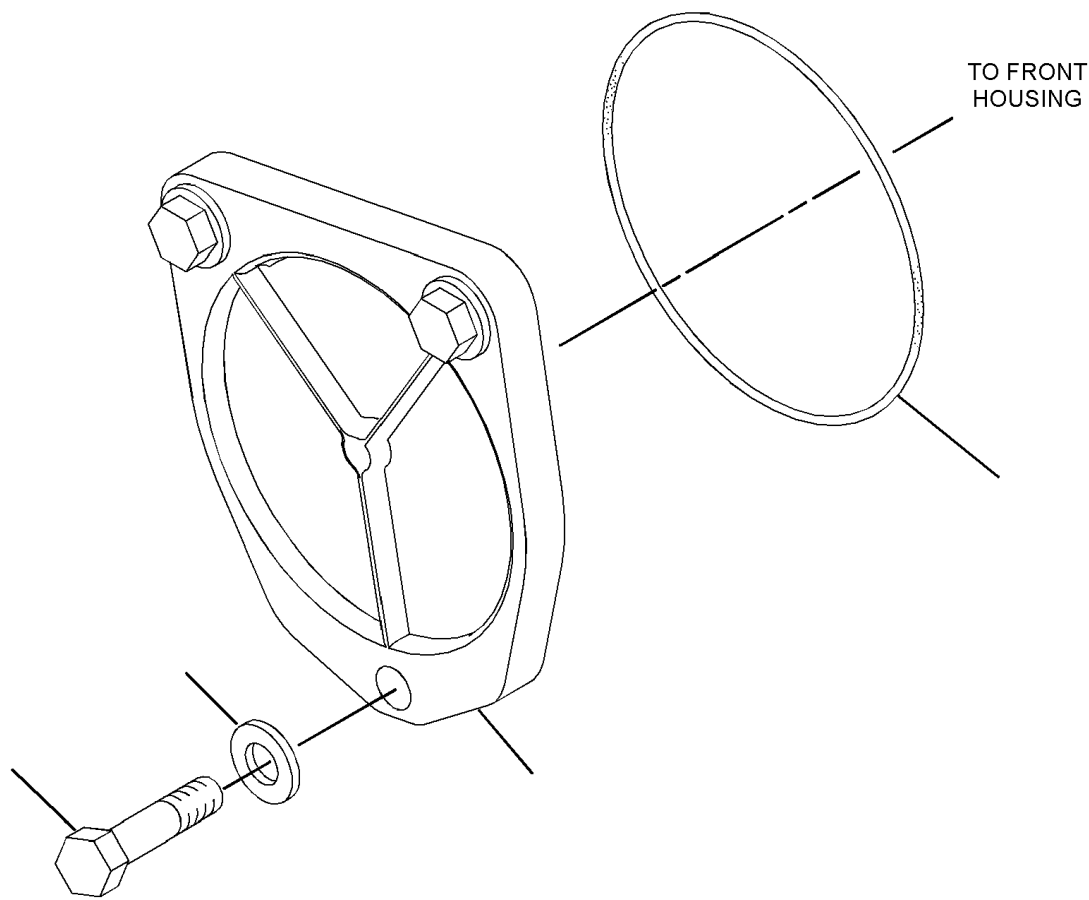
Ref.	Part number	Description	Qty	Code	Group page
1	7C-1445	COVER	3		
2	061-9455	SEAL-O-RING	3		
3	6V-3940	BOLT (M8X1.25X25-MM)	4	M	
4	6V-5217	BOLT (M8X1.25X20-MM)	2	M	
5	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	6		

CAT codes: M.

227-2574 COVER GP-FRONT HOUSING

227-2574 COVER GP-FRONT HOUSING S/N TXM1-UP; M4X1-UP PROVIDES COVER WHEN AIR COMPRESSOR IS NOT USED PART OF 365-3525, 417-2604, 431-1463, 442-9565 ENGINE AR-COMPLETE

Drawing 1 of 1



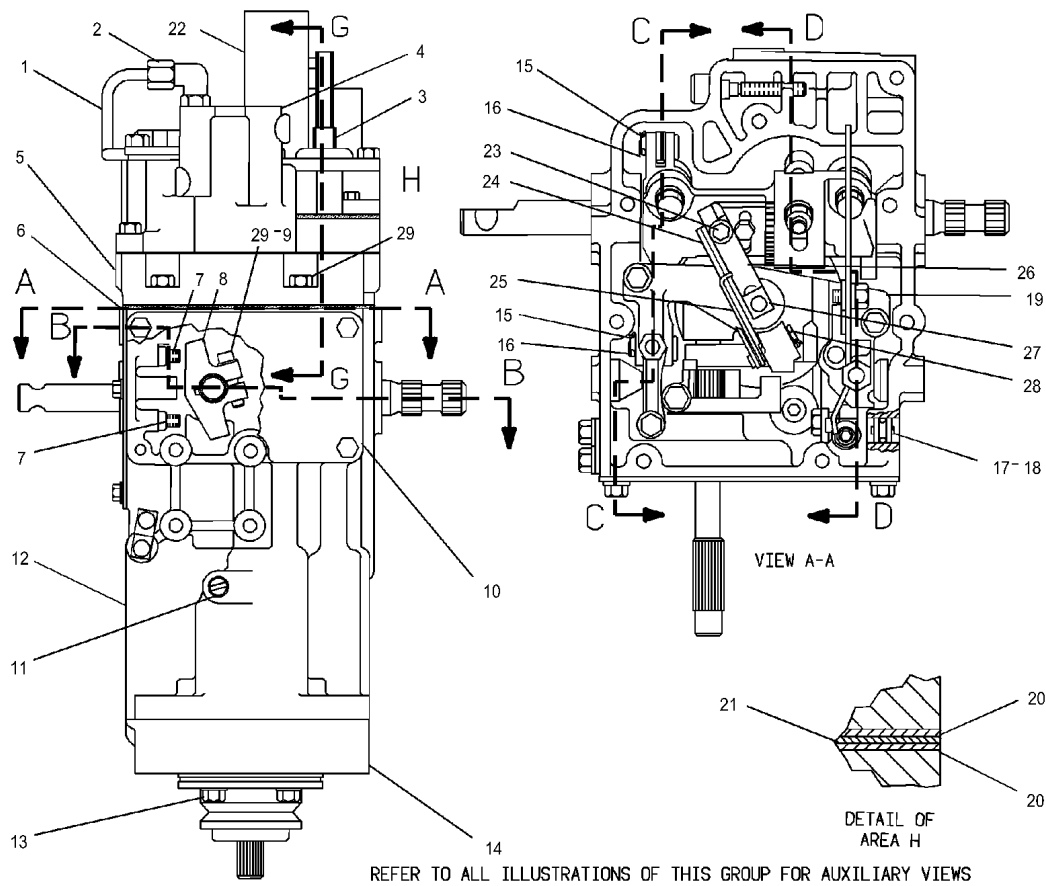
Ref.	Part number	Description	Qty	Code	Group page
1	285-0823	COVER	1		
2	6V-8197	BOLT (M12X1.75X40-MM)	3	M	
3	117-8801	SEAL-O-RING	1		
4	5P-8245	WASHER-HARD (13.5X25.5X3-MM THK)	3		

CAT codes: M.

369-6374 COVER GP-FRONT HOUSING

369-6374 COVER GP-FRONT HOUSING S/N TXM1-UP; M4X1-UP PROVIDES A COVER GP WITH A STUD BOLT PART OF 365-3525, 417-2604, 431-1463, 442-9565 ENGINE AR-COMPLETE

Drawing 1 of 1



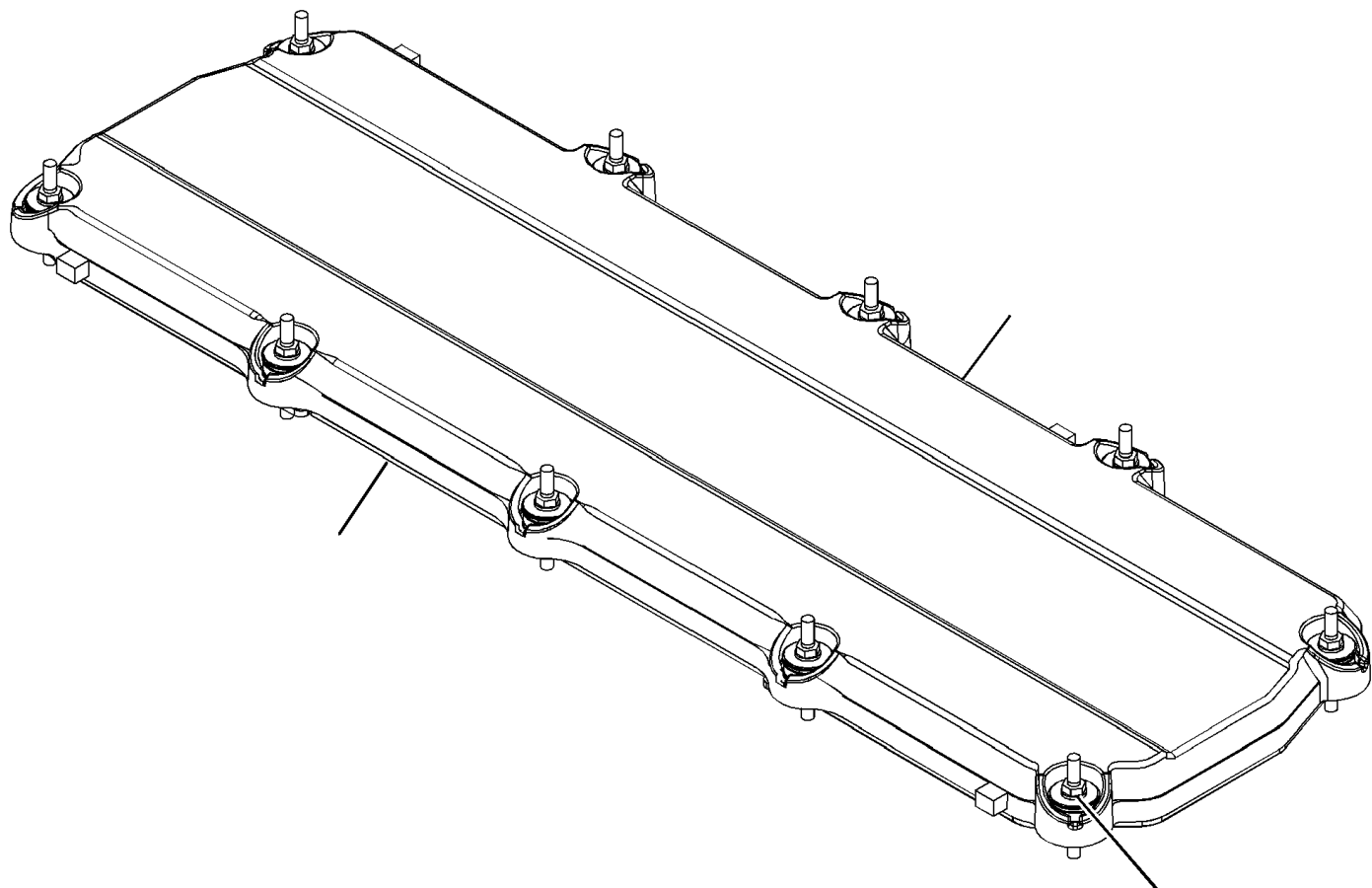
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1	7C-1445	COVER	1		
2	061-9455	SEAL-O-RING	1		
3	241-0542	STUD (M8X1.25X30-MM)	1	M	
4	6V-3940	BOLT (M8X1.25X25-MM)	1	M	
5	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	2		

CAT codes: M.

348-1731 COVER GP-VALVE MECHANISM

348-1731 COVER GP-VALVE MECHANISM S/N TXM1-UP; M4X1-UP PART OF 365-3525, 417-2604, 431-1463, 442-9565 ENGINE AR-COMPLETE

Drawing 1 of 1



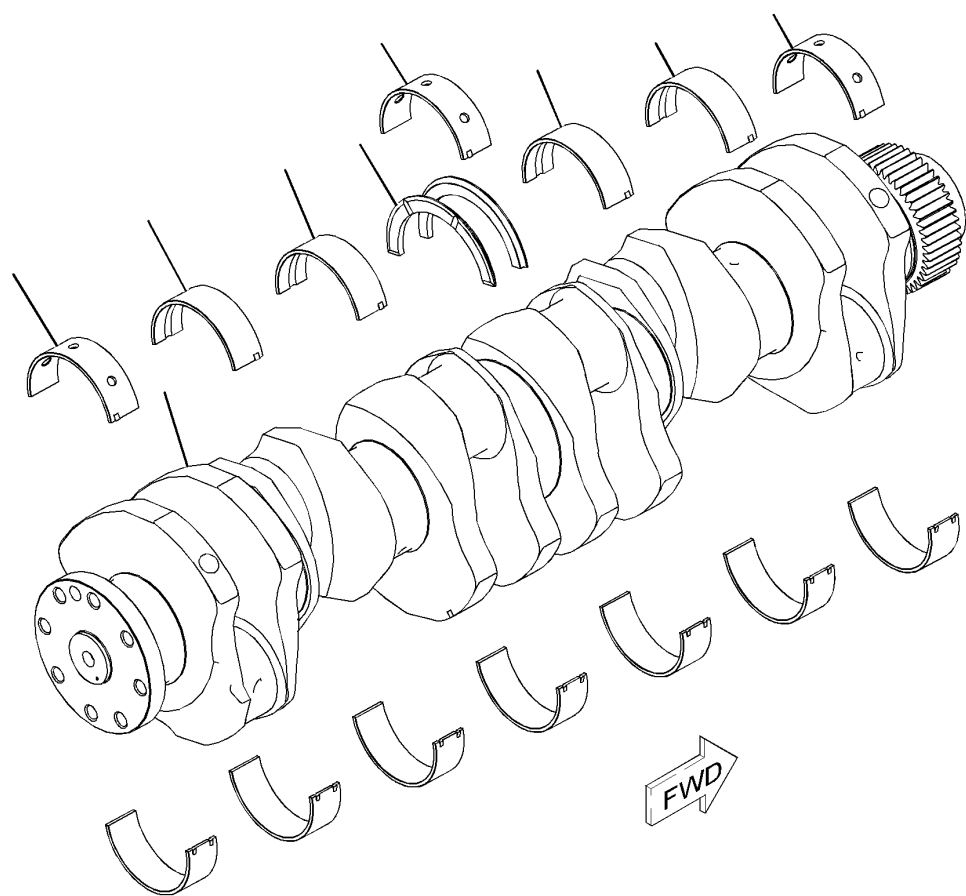
Ref.	Part number	Description	Qty	Code	Group page
1	212-7728	ISOLATOR AS	10		
2	229-5711	SEAL-VALVE COVER	1		
3	342-7923	COVER	1		
4	211-3445	STUD (M8X1.25X75-MM)	10	M	
5	8T-4224	WASHER-HARD (8.8X16X2-MM THK)	10		

CAT codes: M.

224-3881 CRANKSHAFT GP

224-3881 CRANKSHAFT GP S/N TXM1-UP; M4X1-UP PART OF 348-8232, 442-9561, 521-5939 ENGINE AR-CORE

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	211-0587	BEARING-MAIN (STANDARD)	4	J	
	128-0400	BEARING-MAIN (0.51-MM US)		AB	
	128-0401	BEARING-MAIN (0.76-MM US)		AB	
	128-0402	BEARING-MAIN (0.51-MM OS)		AB	
	128-0403	BEARING-MAIN (0.51-MM OS, 0.51-MM US)		AB	
2	211-0588	BEARING-MAIN (STANDARD)	3	J	
	128-0382	BEARING-MAIN (0.51-MM US)		AB	
	128-0383	BEARING-MAIN (0.76-MM US)		AB	
	128-0384	BEARING-MAIN (0.51-MM OS)		AB	
	128-0385	BEARING-MAIN (0.51-MM OS, 0.51-MM US)		AB	
3	313-3997	CRANKSHAFT AS	1		
	6V-3536	DOWEL	1		
	9Y-0810	SLEEVE-WEAR (REAR)	1		
	9Y-0821	SLEEVE (FRONT)	1		
	187-8972	GEAR-CRANKSHAFT (48-TEETH)	1		

224-3881 CRANKSHAFT GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
4	246-3144	PLATE-THRUST	2	J	
AVAILABLE REPAIR KIT(S):					
	243-6717	KIT-CRANKSHAFT BEARING (STANDARD)	1	J	
(INCLUDES MAIN BEARINGS & THRUST PLATES)					

CAT codes: A, B, J, R.

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