

CATERPILLAR 352F

TS2 / SEBP6013

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494-4401 KIT-GASKET

494-4401 KIT-GASKET S/N TS21-UP SINGLE CYLINDER HEAD GASKET KIT FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	574-6249	GASKET	1		
	197-8418	GASKET	1		
	197-8419	GASKET	1		
	221-9392	GASKET	1		
	283-2238	GASKET	6		
	349-9659	GASKET	1		
	230-3518	GASKET-MANIFOLD	1		
	212-7728	ISOLATOR AS	10		
	375-2467	LOCKNUT-FLANGE (M10X1.5-THD)	4	M	
	224-6361	SEAL	1		
	272-0389	SEAL	1		
	341-1429	SEAL	1		
	3S-9643	SEAL-LIP TYPE	2		
	5P-5598	SEAL-O-RING	1		
	5P-5757	SEAL-O-RING	1		
	6V-3251	SEAL-O-RING	1		
	6V-5063	SEAL-O-RING	4		
	6V-6353	SEAL-O-RING	1		
	6V-6609	SEAL-O-RING	1		
	6V-9027	SEAL-O-RING	1		
	6V-9769	SEAL-O-RING	2		
	7L-4774	SEAL-O-RING	2		
	7L-6580	SEAL-O-RING	4		
	8T-5917	SEAL-O-RING	1		
	9X-7380	SEAL-O-RING	1		
	033-6033	SEAL-O-RING	1		
	109-2332	SEAL-O-RING	2		
	124-1858	SEAL-O-RING	1		
	180-8424	SEAL-O-RING	3		
	214-7566	SEAL-O-RING	1		
	214-7567	SEAL-O-RING	1		
	214-7568	SEAL-O-RING	9		
	225-6948	SEAL-O-RING	1		

494-4401 KIT-GASKET (continued)

Ref.	Part number	Description	Qty	Code	Group page
	228-7089	SEAL-O-RING	6		
	238-5080	SEAL-O-RING	2		
	238-5081	SEAL-O-RING	1		
	238-5082	SEAL-O-RING	1		
	272-2583	SEAL-O-RING	1		
	437-4425	SEAL-O-RING	2		
	5P-5756	SEAL-O-RING	1		
	229-5711	SEAL-VALVE COVER	1		
	376-3408	STUD-TAPERLOCK (M10X1.5X55-MM)	4	M	

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

CAT codes: M.

514-8087 KIT-GASKET -SINGLE CYLINDER HEAD

514-8087 KIT-GASKET -SINGLE CYLINDER HEAD S/N TS21-UP CONTAINS THE GASKETS, SEALS, AND BENDABLE LOCKS TO REBUILD AND REINSTALL A CYLINDER HEAD. KIT INCLUDES THE TURBO GASKETS, BUT DOES NOT INCLUDE THE FUEL INJECTOR SEALS. ORDER A SINGLE INJECTOR SEAL KIT, AS NEEDED. FOR IN-LINE 4 AND 6 CYLINDER ENGINES WITH ONE CYLINDER HEAD ONLY. TURBO MOUNTING HARDWARE WILL BE INCLUDED FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	574-6249	GASKET	1		
	197-8418	GASKET	1		
	197-8419	GASKET	1		
	221-9392	GASKET	1		
	283-2238	GASKET	6		
	289-3107	GASKET	1		
	349-9659	GASKET	1		
	230-3518	GASKET-MANIFOLD	1		
	212-7728	ISOLATOR AS	10		
	375-2467	LOCKNUT-FLANGE (M10X1.5-THD)	4	M	
	224-6361	SEAL	1		
	272-0389	SEAL	1		
	321-5639	SEAL	1		
	341-1429	SEAL	1		
	3S-9643	SEAL-LIP TYPE	2		
	214-7566	SEAL-O-RING	1		
	214-7567	SEAL-O-RING	1		
	5P-5598	SEAL-O-RING	1		
	5P-5756	SEAL-O-RING	1		
	5P-5757	SEAL-O-RING	1		
	6V-3251	SEAL-O-RING	1		
	6V-5063	SEAL-O-RING	3		
	6V-6353	SEAL-O-RING	1		
	6V-6609	SEAL-O-RING	1		
	6V-9769	SEAL-O-RING	2		
	7L-6580	SEAL-O-RING	3		
	8T-5917	SEAL-O-RING	1		
	9X-7380	SEAL-O-RING	1		
	033-6033	SEAL-O-RING	1		
	109-2332	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	9		

514-8087 KIT-GASKET -SINGLE CYLINDER HEAD (continued)

Ref.	Part number	Description	Qty	Code	Group page
	225-6948	SEAL-O-RING	1		
	228-7089	SEAL-O-RING	6		
	238-5080	SEAL-O-RING	2		
	238-5081	SEAL-O-RING	1		
	238-5082	SEAL-O-RING	1		
	272-2583	SEAL-O-RING	1		
	437-4425	SEAL-O-RING	1		
	124-1858	SEAL-O-RING	1		
	229-5711	SEAL-VALVE COVER	1		
	271-2489	SEAL-WASHER	1		
	376-3408	STUD-TAPERLOCK (M10X1.5X55-MM)	4	M	

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT

[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

CAT codes: M.

570-5577 KIT-ENGINE GASKET

570-5577 KIT-ENGINE GASKET S/N PM91-UP CENTRAL AND LOWER STRUCTURE FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	8C-3445	CAP-DUST	1		
	195-0452	GASKET	1		
	213-2410	GASKET	1		
	190-6114	GASKET-OIL PAN	1		
	3P-1156	SEAL-O-RING	2		
	5P-6436	SEAL-O-RING	1		
	5P-7530	SEAL-O-RING	2		
	9F-4446	SEAL-O-RING	1		
	033-6032	SEAL-O-RING	1		
	214-7566	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	2		
	238-5080	SEAL-O-RING	3		
	238-5082	SEAL-O-RING	1		
	330-8197	SEAL-O-RING	1		
	5N-4185	WASHER-SPECIAL	1		
FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT					
HTTP://DEALER.CAT.COM/RELATED					

570-5623 KIT-ENGINE GASKET

570-5623 KIT-ENGINE GASKET S/N PM91-UP REAR STRUCTURE FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	9Y-6089	GASKET	2		
	528-5684	SEAL GP-CRANKSHAFT	1		
	061-9455	SEAL-O-RING	1		
	214-7567	SEAL-O-RING	1		
	238-5080	SEAL-O-RING	2		

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

570-5630 KIT-ENGINE GASKET

570-5630 KIT-ENGINE GASKET S/N PM91-UP OIL COOLER AND LINES FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	195-0452	GASKET	1		
	209-7290	GASKET	1		
	209-7293	GASKET	1		
	5P-7530	SEAL-O-RING	1		
	214-7566	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	1		
	228-7088	SEAL-O-RING	1		
	228-7089	SEAL-O-RING	1		
	228-7092	SEAL-O-RING	1		
	238-5080	SEAL-O-RING	1		
	238-5081	SEAL-O-RING	3		
	238-5082	SEAL-O-RING	1		
	464-0509	SEAL-O-RING	1		

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

570-5632 KIT-ENGINE GASKET

570-5632 KIT-ENGINE GASKET S/N PM91-UP SINGLE CYLINDER HEAD FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	1P-0451	GASKET	1		
	161-3411	GASKET	6		
	191-4457	GASKET	1		
	197-8419	GASKET	1		
	219-2340	GASKET	1		
	187-1315	GASKET AS	1		
	9X-6620	LOCKNUT (M10X1.5-THD)	4	M	
	3S-9643	SEAL-LIP TYPE	1		
	4G-4972	SEAL-O-RING	1		
	6V-6609	SEAL-O-RING	3		
	214-7566	SEAL-O-RING	2		
	214-7567	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	12		
	228-7089	SEAL-O-RING	2		
	228-7096	SEAL-O-RING	2		
	238-5080	SEAL-O-RING	3		
	268-3490	SEAL-VALVE COVER	1		
	285-4106	SEAL-VALVE COVER	1		
	418-6781	STUD-TAPERLOCK (M10X1.5X40-MM)	4	M	

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CAT codes: M.

0A-0000 CHART-COMMONALITY

0A-0000 CHART-COMMONALITY S/N BP21-UP; CN21-UP; RM41-UP; G351-UP; TS51-UP; JE61-UP; PA61-UP; PM61-UP; T261-UP; TA61-UP; JE71-UP; T271-UP; FH21-UP; TA71-UP; JE81-UP; T281-UP; T681-UP; TA81-UP; B391-UP; JE91-UP; P891-UP; PM91-UP; T291-UP; PM21-UP; TA91-UP; DXB1-UP; GMB1-UP; LMB1-UP; MMB1-UP; P8B1-UP; MSC1-UP; JND1-UP; PHD1-UP; DXE1-UP; SS21-UP; MSE1-UP; PWF1-UP; WLF1-UP; DXG1-UP; TGG1-UP; TRG1-UP; JWH1-UP; MSH1-UP; PAH1-UP; B6J1-UP; TS21-UP; H4J1-UP; M4K1-UP; RGK1-UP; WTK1-UP; B6M1-UP; J2M1-UP; WEM1-UP; B6P1-UP; DCP1-UP; NMP1-UP; L231-UP; CYR1-UP; E4R1-UP; GRR1-UP; GRS1-UP; M2S1-UP; HLT1-UP; MCT1-UP; FAW1-UP; JHW1-UP; M7W1-UP; LM31-UP; WSW1-UP; DTX1-UP; HTX1-UP; JHX1-UP; LKX1-UP; L5Y1-UP; M3Z1-UP; SS31-UP; BH41-UP

No separate drawing is provided in the current catalog card.

Ref.	Part number	Description	Qty	Code	Group page
REFER TO REHS3699 FOR COMMONALITY CHART					

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