

CATERPILLAR 725C2

TA7 / SEBP6013

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575-0709 KIT-GASKET -POWER SHIFT TRANSMISSION

575-0709 KIT-GASKET -POWER SHIFT TRANSMISSION S/N T261-UP; TA61-UP; TA71-UP FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	6V-0852	CAP-DUST	13		
	140-1855	GASKET	1		
	1P-9216	RING-SEAL	3		
	6T-0248	RING-SEAL	2		
	6T-0257	RING-SEAL	1		
	7G-5674	RING-SEAL	1		
	7G-9968	RING-SEAL	1		
	8S-3370	RING-SEAL	1		
	9G-0281	RING-SEAL	2		
	140-3662	RING-SEAL	1		
	142-4004	RING-SEAL	2		
	146-7447	RING-SEAL	2		
	1V-6341	SEAL	2		
	8T-7000	SEAL	2		
	324-0891	SEAL-INTEGRAL	1		
	9X-4605	SEAL-LIP TYPE	1		
	219-0606	SEAL-LIP TYPE	1		
	2K-2939	SEAL-O-RING	2		
	2M-9780	SEAL-O-RING	2		
	2P-1692	SEAL-O-RING	1		
	2P-3628	SEAL-O-RING	3		
	2R-0098	SEAL-O-RING	1		
	2S-2251	SEAL-O-RING	1		
	2S-4078	SEAL-O-RING	2		
	2S-4663	SEAL-O-RING	1		
	3D-2824	SEAL-O-RING	1		
	3J-1907	SEAL-O-RING	4		
	3K-0360	SEAL-O-RING	2		
	3P-0653	SEAL-O-RING	1		
	4F-8824	SEAL-O-RING	1		
	4H-6520	SEAL-O-RING	1		
	5P-7530	SEAL-O-RING	1		
	5P-8211	SEAL-O-RING	2		

575-0709 KIT-GASKET -POWER SHIFT TRANSMISSION (continued)

Ref.	Part number	Description	Qty	Code	Group page
	6D-7146	SEAL-O-RING	1		
	6D-7889	SEAL-O-RING	6		
	6V-1196	SEAL-O-RING	1		
	6V-3683	SEAL-O-RING	1		
	6V-9746	SEAL-O-RING	1		
	7F-8268	SEAL-O-RING	1		
	7M-8485	SEAL-O-RING	1		
	8B-4967	SEAL-O-RING	2		
	8C-3089	SEAL-O-RING	1		
	8L-2746	SEAL-O-RING	1		
	8M-1112	SEAL-O-RING	1		
	8M-5010	SEAL-O-RING	1		
	8M-5253	SEAL-O-RING	1		
	9M-7539	SEAL-O-RING	1		
	9M-9545	SEAL-O-RING	1		
	9M-9729	SEAL-O-RING	1		
	9X-4609	SEAL-O-RING	1		
	129-1609	SEAL-O-RING	1		
	136-7227	SEAL-O-RING	1		
	175-7897	SEAL-O-RING	1		
	203-3940	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	7		
	330-3517	SEAL-O-RING	1		
	448-8275	SEAL-O-RING	1		
	3W-0203	SEAL-RING	1		
	8D-9738	SEAL-RING	1		

570-5577 KIT-ENGINE GASKET

570-5577 KIT-ENGINE GASKET S/N PM91-UP CENTRAL AND LOWER STRUCTURE FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	8C-3445	CAP-DUST	1		
	195-0452	GASKET	1		
	213-2410	GASKET	1		
	190-6114	GASKET-OIL PAN	1		
	3P-1156	SEAL-O-RING	2		
	5P-6436	SEAL-O-RING	1		
	5P-7530	SEAL-O-RING	2		
	9F-4446	SEAL-O-RING	1		
	033-6032	SEAL-O-RING	1		
	214-7566	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	2		
	238-5080	SEAL-O-RING	3		
	238-5082	SEAL-O-RING	1		
	330-8197	SEAL-O-RING	1		
	5N-4185	WASHER-SPECIAL	1		
FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT					
HTTP://DEALER.CAT.COM/RELATED					

570-5623 KIT-ENGINE GASKET

570-5623 KIT-ENGINE GASKET S/N PM91-UP REAR STRUCTURE FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	9Y-6089	GASKET	2		
	528-5684	SEAL GP-CRANKSHAFT	1		
	061-9455	SEAL-O-RING	1		
	214-7567	SEAL-O-RING	1		
	238-5080	SEAL-O-RING	2		

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

570-5630 KIT-ENGINE GASKET

570-5630 KIT-ENGINE GASKET S/N PM91-UP OIL COOLER AND LINES FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	195-0452	GASKET	1		
	209-7290	GASKET	1		
	209-7293	GASKET	1		
	5P-7530	SEAL-O-RING	1		
	214-7566	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	1		
	228-7088	SEAL-O-RING	1		
	228-7089	SEAL-O-RING	1		
	228-7092	SEAL-O-RING	1		
	238-5080	SEAL-O-RING	1		
	238-5081	SEAL-O-RING	3		
	238-5082	SEAL-O-RING	1		
	464-0509	SEAL-O-RING	1		

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

570-5632 KIT-ENGINE GASKET

570-5632 KIT-ENGINE GASKET S/N PM91-UP SINGLE CYLINDER HEAD FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	1P-0451	GASKET	1		
	161-3411	GASKET	6		
	191-4457	GASKET	1		
	197-8419	GASKET	1		
	219-2340	GASKET	1		
	187-1315	GASKET AS	1		
	9X-6620	LOCKNUT (M10X1.5-THD)	4	M	
	3S-9643	SEAL-LIP TYPE	1		
	4G-4972	SEAL-O-RING	1		
	6V-6609	SEAL-O-RING	3		
	214-7566	SEAL-O-RING	2		
	214-7567	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	12		
	228-7089	SEAL-O-RING	2		
	228-7096	SEAL-O-RING	2		
	238-5080	SEAL-O-RING	3		
	268-3490	SEAL-VALVE COVER	1		
	285-4106	SEAL-VALVE COVER	1		
	418-6781	STUD-TAPERLOCK (M10X1.5X40-MM)	4	M	

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

CAT codes: M.

0A-0000 CHART-COMMONALITY

0A-0000 CHART-COMMONALITY S/N BP21-UP; CN21-UP; RM41-UP; G351-UP; TS51-UP; JE61-UP; PA61-UP; PM61-UP; T261-UP; TA61-UP; JE71-UP; T271-UP; FH21-UP; TA71-UP; JE81-UP; T281-UP; T681-UP; TA81-UP; B391-UP; JE91-UP; P891-UP; PM91-UP; T291-UP; PM21-UP; TA91-UP; DXB1-UP; GMB1-UP; LMB1-UP; MMB1-UP; P8B1-UP; MSC1-UP; JND1-UP; PHD1-UP; DXE1-UP; SS21-UP; MSE1-UP; PWF1-UP; WLF1-UP; DXG1-UP; TGG1-UP; TRG1-UP; JWH1-UP; MSH1-UP; PAH1-UP; B6J1-UP; TS21-UP; H4J1-UP; M4K1-UP; RGK1-UP; WTK1-UP; B6M1-UP; J2M1-UP; WEM1-UP; B6P1-UP; DCP1-UP; NMP1-UP; L231-UP; CYR1-UP; E4R1-UP; GRR1-UP; GRS1-UP; M2S1-UP; HLT1-UP; MCT1-UP; FAW1-UP; JHW1-UP; M7W1-UP; LM31-UP; WSW1-UP; DTX1-UP; HTX1-UP; JHX1-UP; LKX1-UP; L5Y1-UP; M3Z1-UP; SS31-UP; BH41-UP

No separate drawing is provided in the current catalog card.

Ref.	Part number	Description	Qty	Code	Group page
REFER TO REHS3699 FOR COMMONALITY CHART					

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