

CATERPILLAR 232B

SCH / SEBP4633

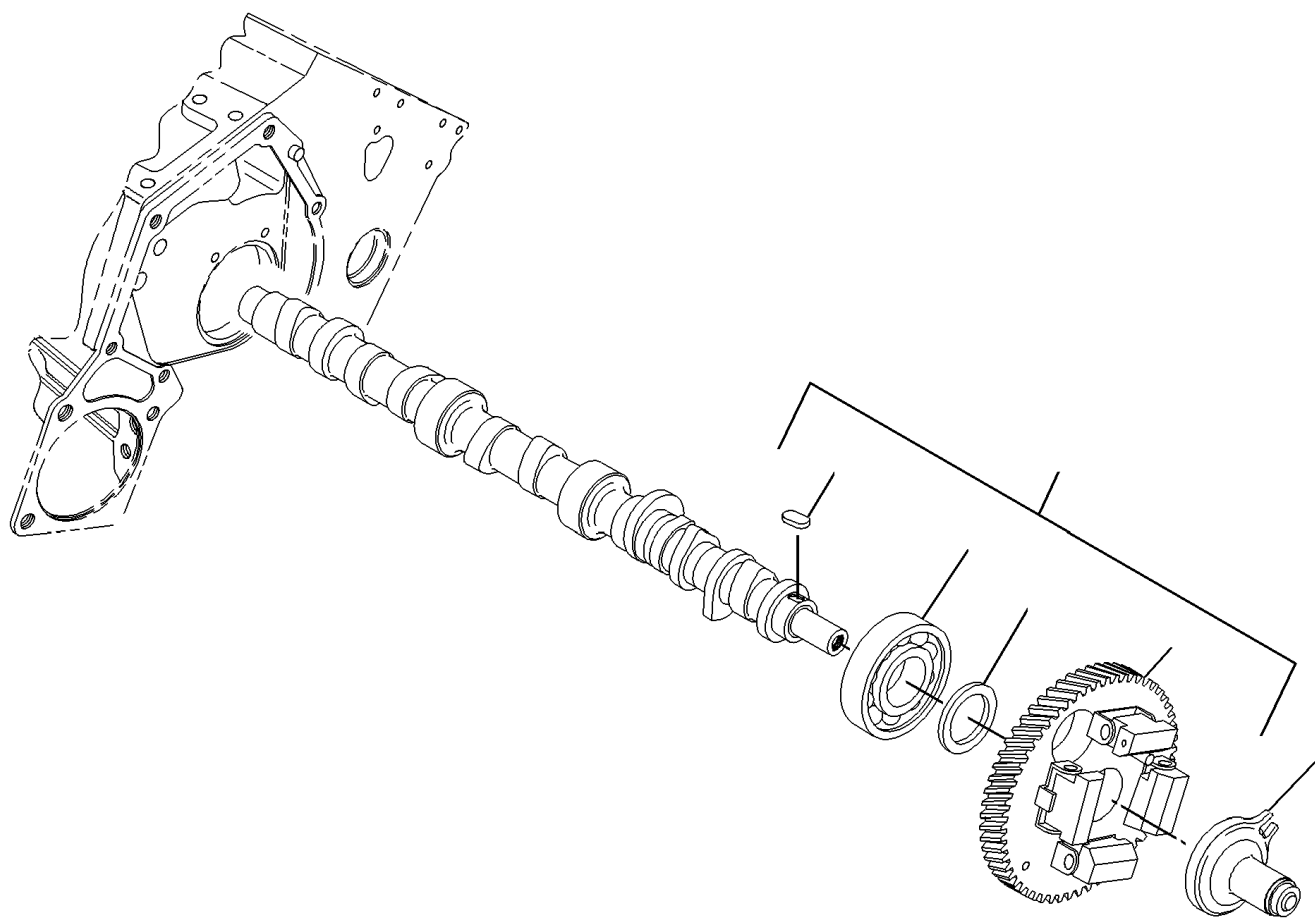
Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Hydraulic system	
Basic engine	
Hydraulic system	
Steering and brakes	
Hydraulic system	
Air inlet and exhaust	
Catalog items	

217-7143 CAMSHAFT GP

217-7143 CAMSHAFT GP S/N CSD1-11322 PART OF 179-1808 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

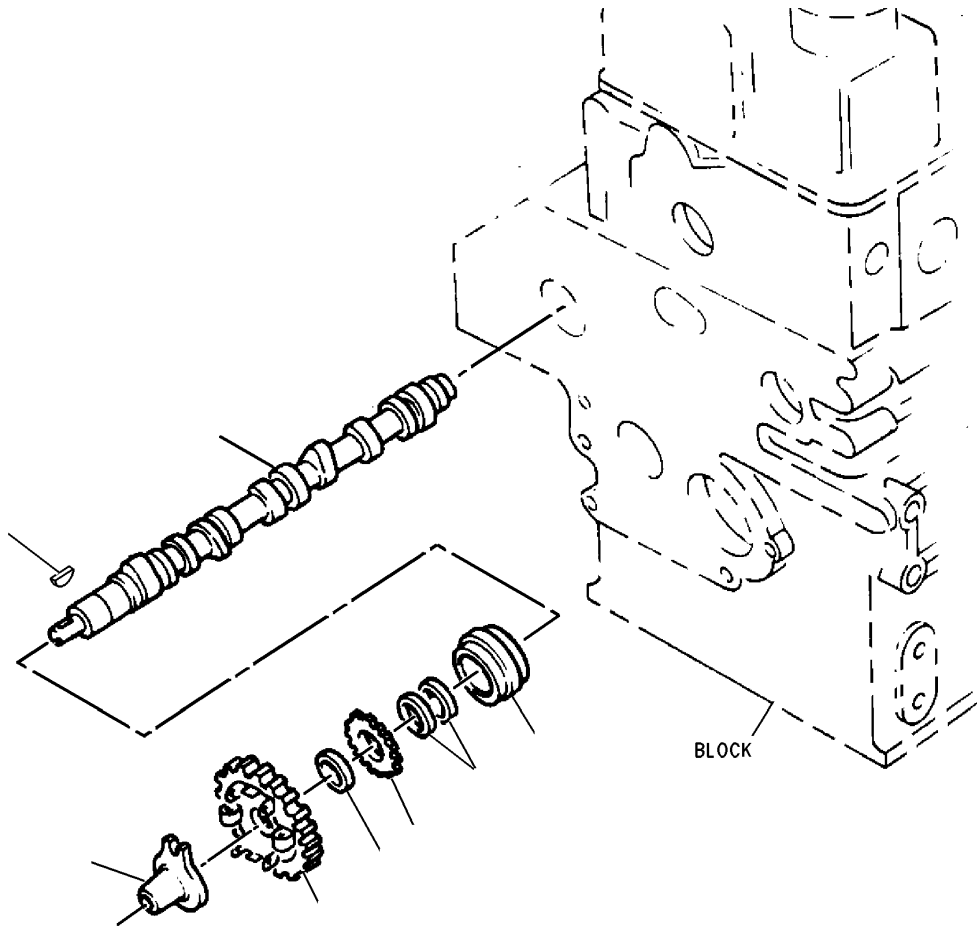


Ref.	Part number	Description	Qty	Code	Group page
1	217-7174	TAPPET	1		
2	217-7139	CAMSHAFT AS	1		
3	153-6492	KEY-WOODRUFF	1		
4	183-3606	SPACER	1		
5	154-4508	GEAR-CAMSHAFT (66-TEETH)	1		
6	154-4505	BEARING	1		

246-3337 CAMSHAFT GP

246-3337 CAMSHAFT GP S/N CSD1-11322 PART OF 300-5206 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

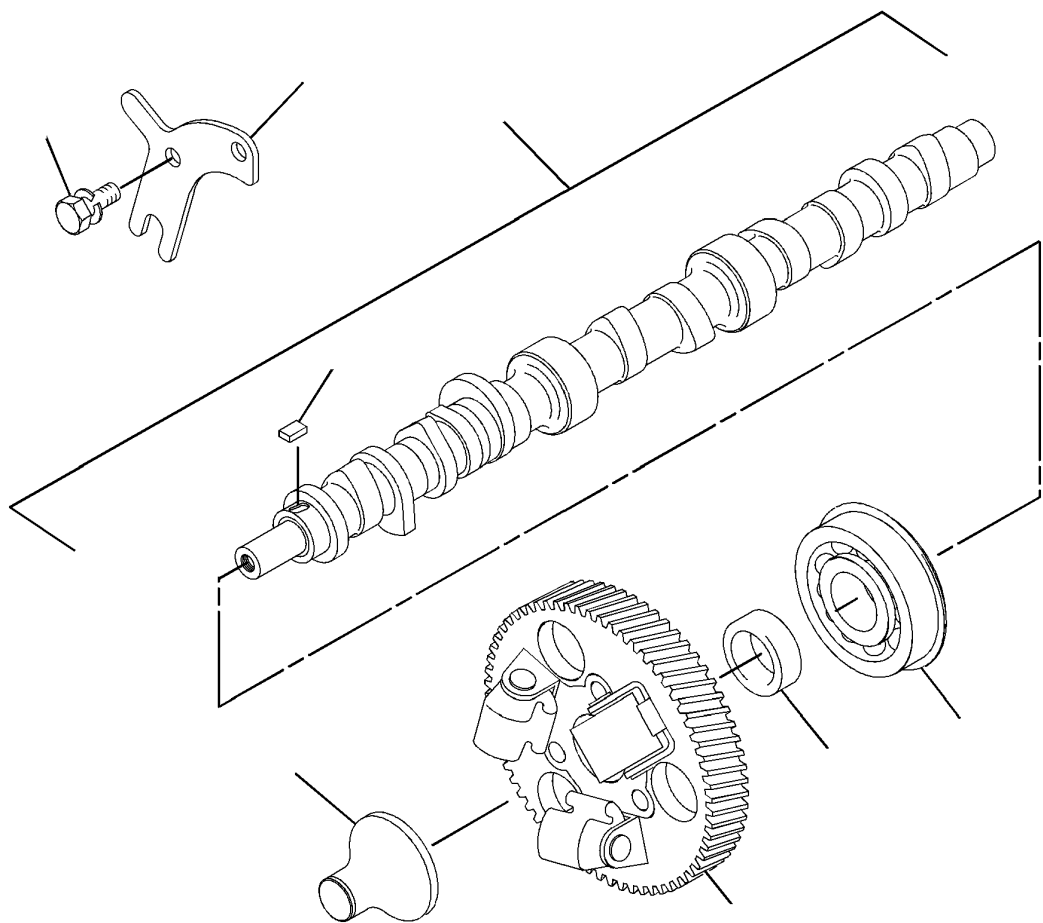


Ref.	Part number	Description	Qty	Code	Group page
1	217-7174	TAPPET	1		
2	154-4504	CAMSHAFT AS	1		
2A	153-6492	KEY-WOODRUFF	1		
2B	154-4506	SPACER	3		
2C	154-4507	GEAR-CAMSHAFT (22-TEETH)	1		
2D	154-4508	GEAR-CAMSHAFT (66-TEETH)	1		
2E	154-4505	BEARING	1		

317-0971 CAMSHAFT GP

317-0971 CAMSHAFT GP S/N CYS1-UP PART OF 433-1380 ENGINE AR

Drawing 1 of 1

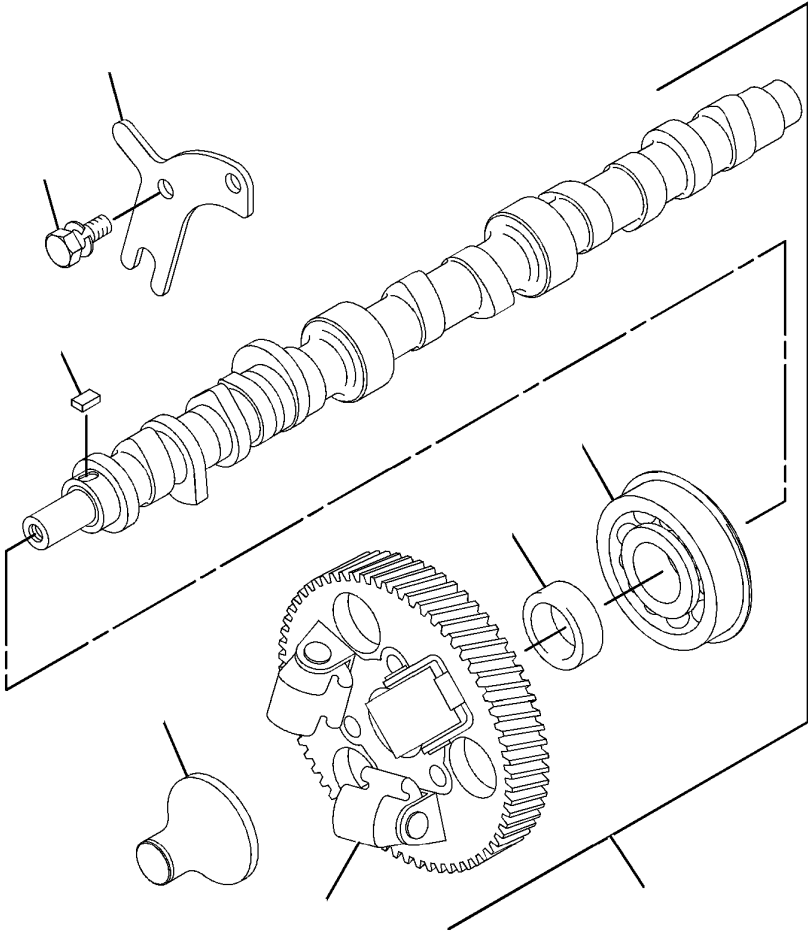


Ref.	Part number	Description	Qty	Code	Group
			.		page
1	153-6838	BOLT AS	2		
2	154-1680	PLATE	1		
3	308-1904	SLIDER	1		
4	308-1902	CAMSHAFT AS	1		
4A	153-6492	KEY-WOODRUFF	1		
4B	154-4505	BEARING	1		
4C	308-1903	GEAR-CAMSHAFT (66-TEETH)	1		
4D	313-9323	SPACER (20.5X28X9.3-MM THK)	1		

322-4916 CAMSHAFT GP

322-4916 CAMSHAFT GP S/N CYP1-UP; CYS1-UP PART OF 292-5719, 415-5551, 456-4680 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

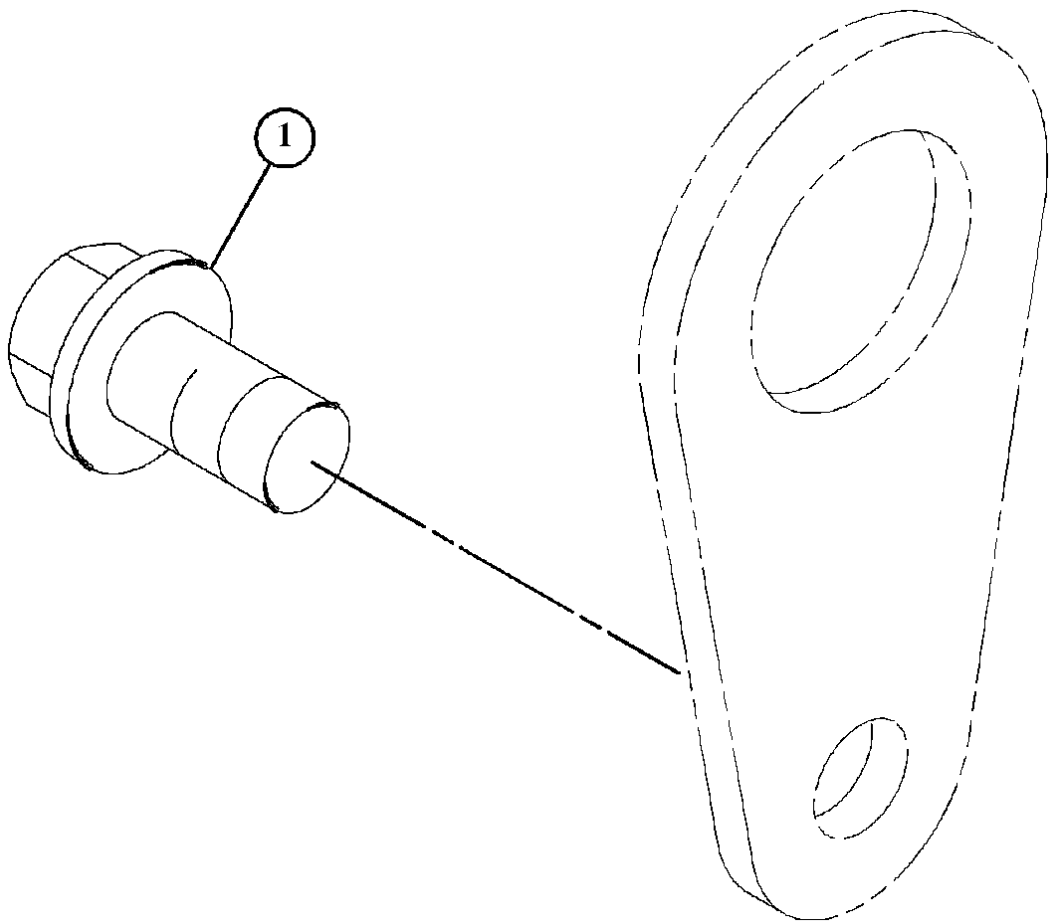


Ref.	Part number	Description	Qty	Code	Group page
1	153-6838	BOLT AS	2		
2	154-1680	PLATE	1		
3	308-1902	CAMSHAFT AS	1		
3A	153-6492	KEY-WOODRUFF	1		
3B	154-4505	BEARING	1		
3C	308-1903	GEAR-CAMSHAFT (66-TEETH)	1		
3D	313-9323	SPACER (20.5X28X9.3-MM THK)	1		
4	308-1904	SLIDER	1		

342-1268 COVER GP-ENGINE

342-1268 COVER GP-ENGINE S/N CYS1-UP PART OF 433-1380 ENGINE AR

Drawing 1 of 1



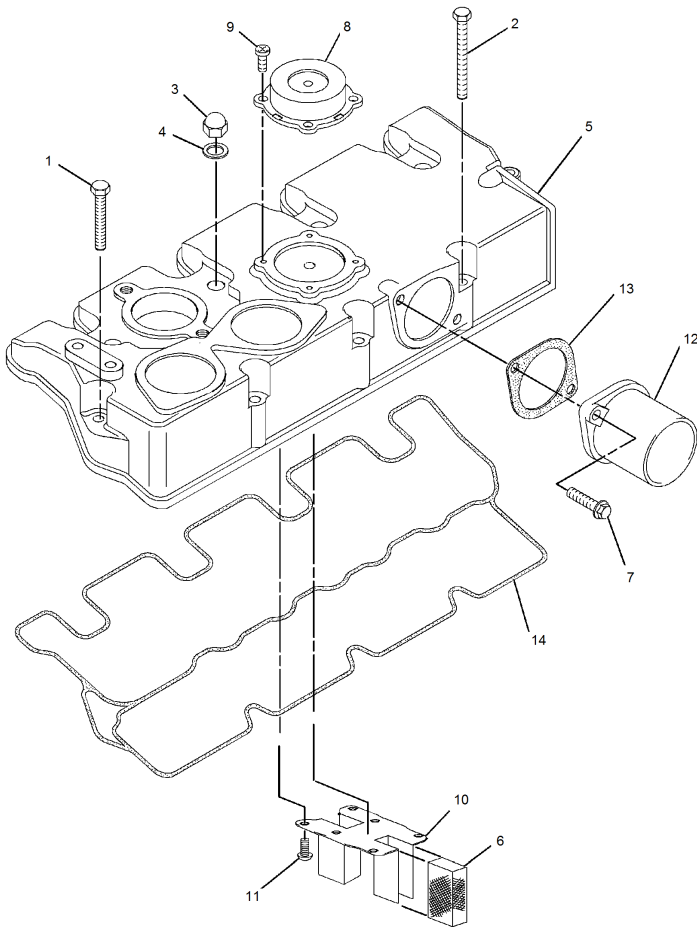
Ref.	Part number	Description	Qty	Code	Group page
1	124-3815	BOLT (M8X1.25X16-MM)	1	M	

CAT codes: M.

217-5867 COVER GP-VALVE MECHANISM

217-5867 COVER GP-VALVE MECHANISM S/N CSD1-11322 PART OF 179-1808 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	165-2140	BOLT AS	2		
2	153-5962	BOLT AS	3		
3	539-0439	NUT (M10X1.25-THD)	4	M	
4	246-4361	WASHER (10.5X14X1.5-MM THK)	4		
5	476-5582	COVER-HEAD	1		
6	153-5939	STOPPER (OIL)	1		
7	153-7640	BOLT AS	2		
8	217-5859	VALVE-BREATHER (CRANKCASE)	1		
9	217-5860	BOLT (M4X0.7X8-MM)	4	M	
10	320-8401	PLATE-RETAINING	1		
11	217-5862	SCREW (SELF-TAPPING)	6		

217-5867 COVER GP-VALVE MECHANISM (continued)

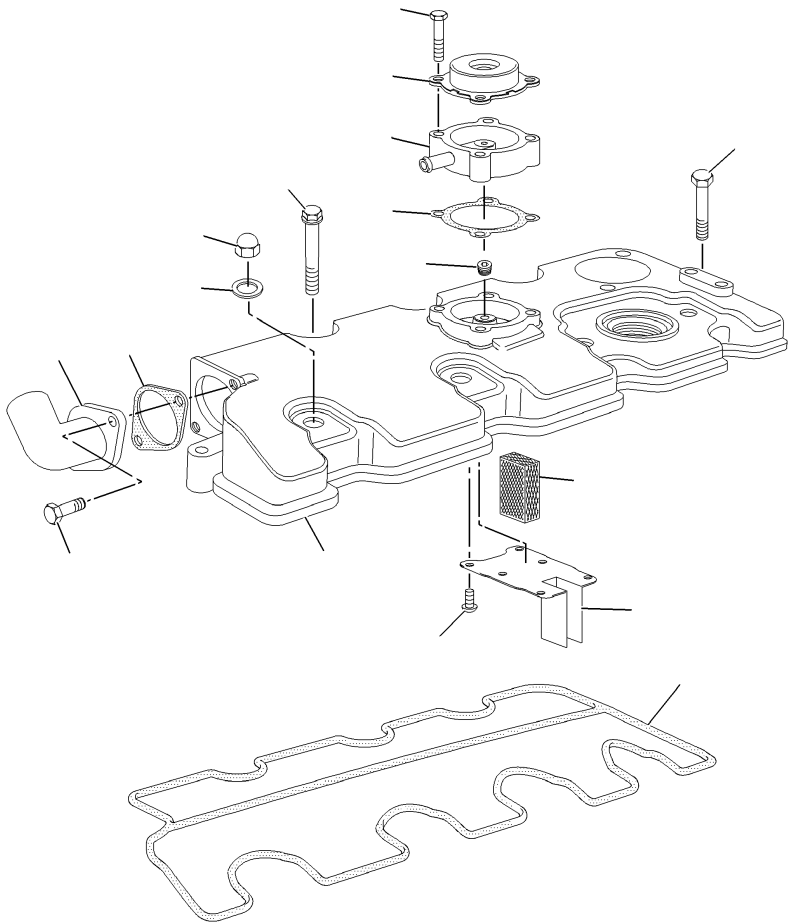
Ref.	Part number	Description	Qty	Code	Group page
12	309-6735	TUBE-AIR	1		
13	494-9569	GASKET	1		
14	233-0695	SEAL-VALVE COVER	1		

CAT codes: M.

238-9348 COVER GP-VALVE MECHANISM

238-9348 COVER GP-VALVE MECHANISM S/N CSD1-11322 PART OF 300-5206 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	153-5939	STOPPER (OIL)	1		
2	165-2140	BOLT AS	2		
3	153-5962	BOLT AS	3		
4	153-7640	BOLT AS	2		
5	154-1347	NUT (M10X1.25-THD)	4	M	
6	190-3762	WASHER	4		
7	183-1165	PLUG	1		
8	217-5859	VALVE-BREATHER (CRANKCASE)	1		
9	217-5861	PLATE-RETAINING	1		
10	217-5862	SCREW (SELF-TAPPING)	6		
11	217-5864	GASKET	1		
12	233-0695	SEAL-VALVE COVER	1		
13	238-8731	ADAPTER-BREATHER	1		
14	238-9289	COVER-VALVE	1		

238-9348 COVER GP-VALVE MECHANISM (continued)

Ref.	Part number	Description	Qty	Code	Group page
15	238-9295	BOLT (M4X0.7X30-MM)	1	M	
16	262-3975	GASKET	1	C	
17	249-1486	CONNECTION-AIR	1	C	

CAT codes: C, M.

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SCH-SEBP4633

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