

CATERPILLAR 824K

RWB / SEBP6718

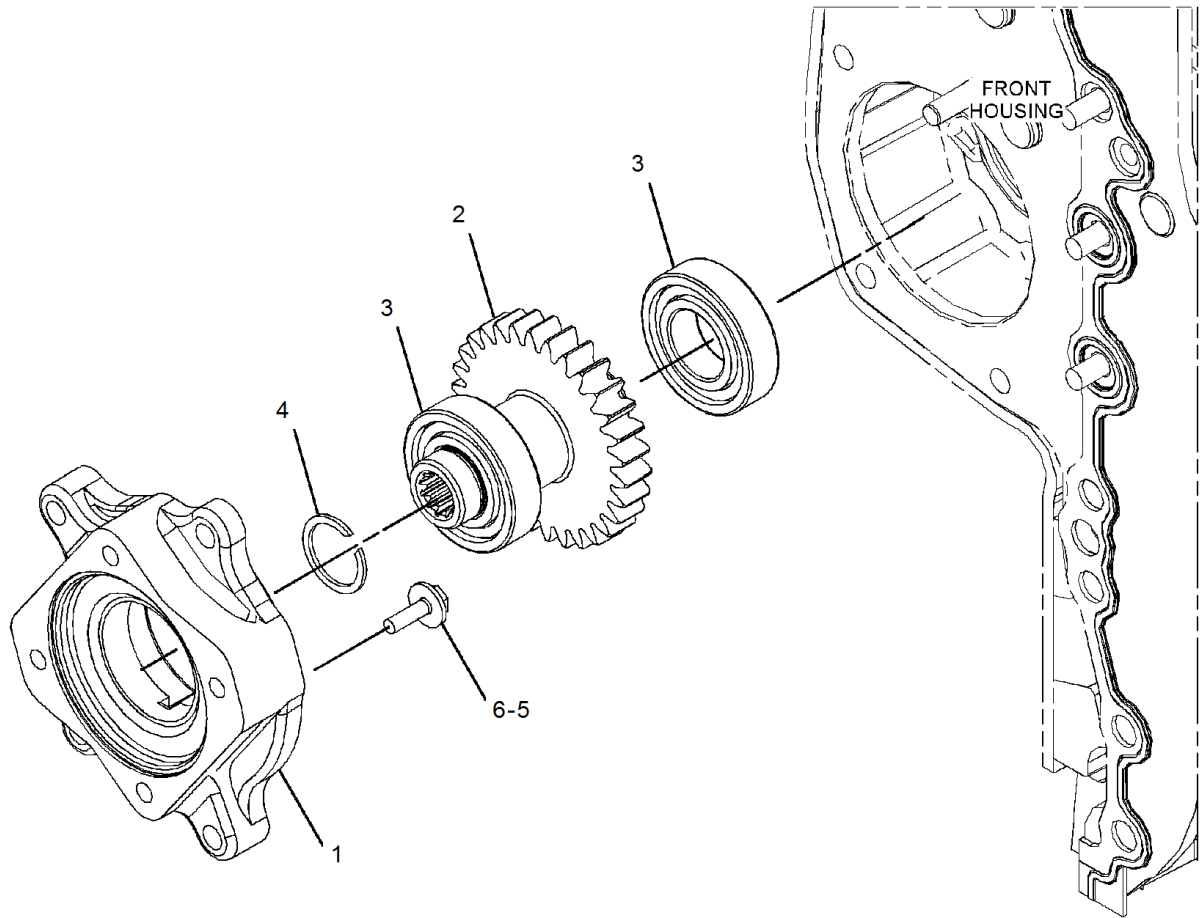
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361-8242 ADAPTER GP-AUXILIARY DRIVE

361-8242 ADAPTER GP-AUXILIARY DRIVE S/N TXY1-UP PART OF 366-0234 DRIVE GP-PUMP

Drawing 1 of 1

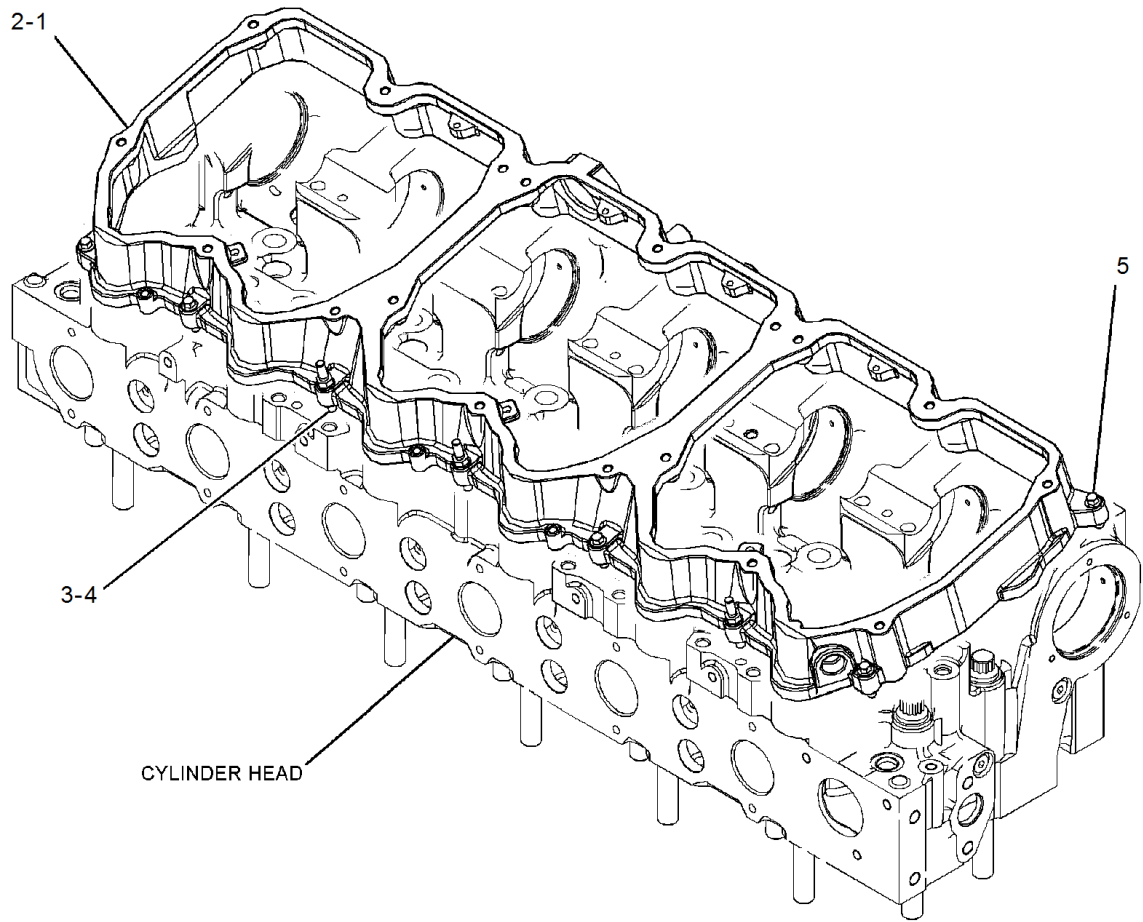


Ref.	Part number	Description	Qty	Code	Group page
1	133-9906	ADAPTER	1		
2	361-8241	GEAR (30-TEETH)	1		
3	1B-3867	BALL BEARING	2		
4	1H-8647	RING-SNAP	1		
5	4F-7957	BOLT (1/4-20X0.875-IN)	3		
6	9X-2038	WASHER (7X19X2-MM THK)	3		

421-5502 BASE GP-VALVE COVER

421-5502 BASE GP-VALVE COVER S/N TXY1-UP PROVIDES VALVE COVER GROUP WITH STUD BOLTS AT LOCATIONS REQUIRED FOR MOUNTING HEAT SHIELD SUPPORT BRACKETS PART OF 446-9390 ENGINE AR-CORE

Drawing 1 of 1

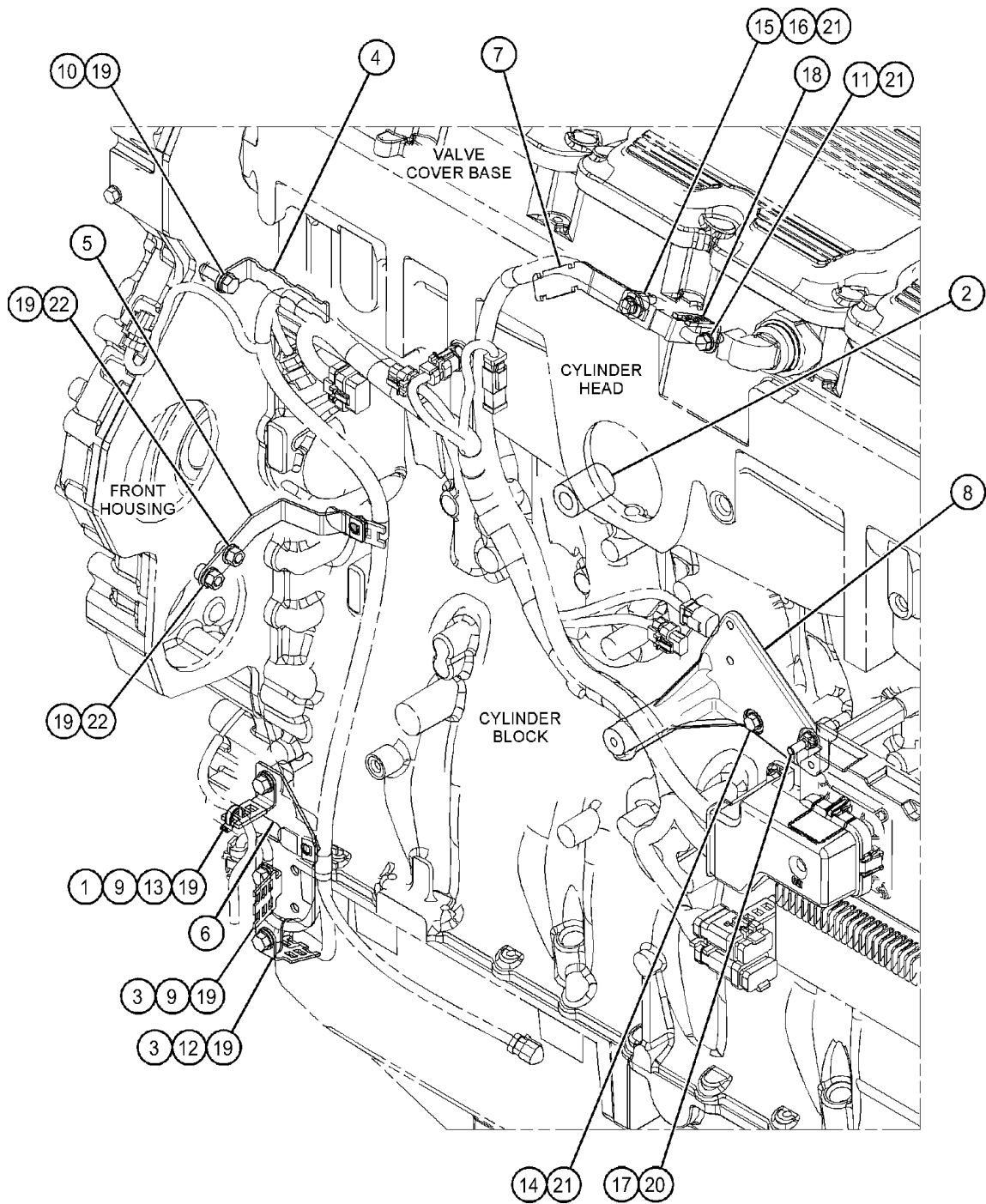


Ref.	Part number	Description	Qty	Code	Group page
1	272-0390	SEAL	1		
2	357-9803	BASE-VALVE COVER	1		
3	161-7419	STUD (5/16-18-THD)	3		
4	286-0693	SPACER (11X25X18-MM THK)	3		
5	9L-8925	BOLT (5/16-18X1.25-IN)	12		

419-1767 BRACKET GP-MOUNTING

419-1767 BRACKET GP-MOUNTING S/N TXY1-UP PART OF 394-1085, 394-1088 ENGINE AR-COMPLETE Type 1

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	3S-2093	STRAP-CABLE	1		
2	3V-9864	SPACER (16.8X32.0X47.0-MM THK)	1		
3	178-1781	CLIP	2		
4	183-4274	BRACKET	1		
5	335-2284	BRACKET AS	1		

419-1767 BRACKET GP-MOUNTING (continued)

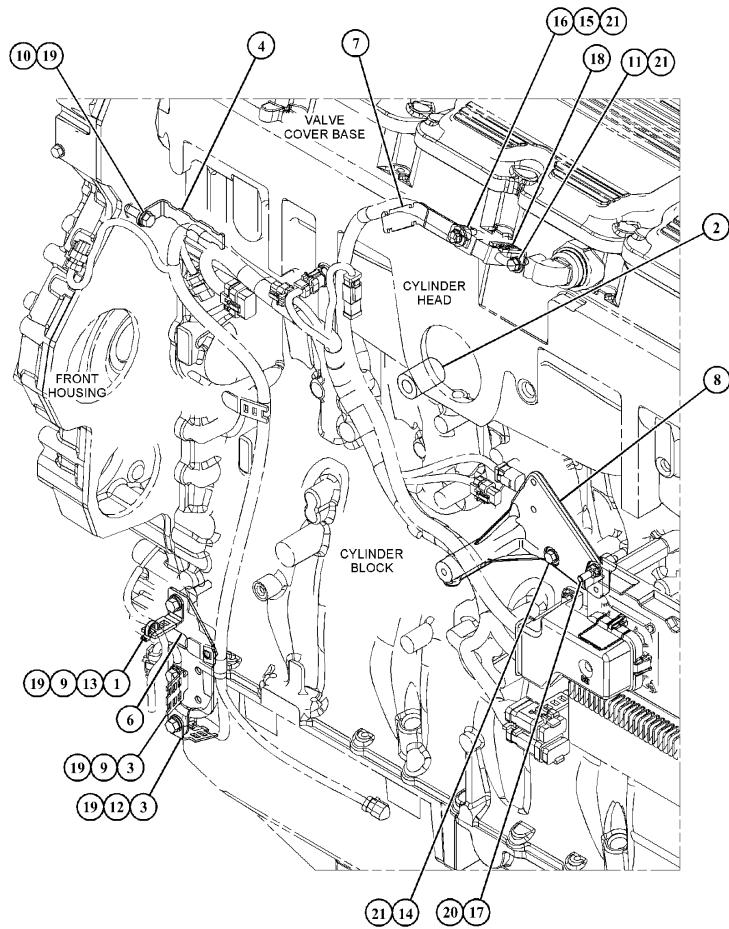
Ref.	Part number	Description	Qty	Code	Group page
	8T-3612	NUT-WELD (M8X1.25-THD)	1	M	
6	343-8280	BRACKET AS	1		
	1F-0750	NUT-WELD (3/8-16-THD)	1		
	8T-3612	NUT-WELD (M8X1.25-THD)	1	M	
7	349-9457	BRACKET	1		
8	351-0590	BRACKET	1		
9	0L-2070	BOLT (3/8-16X2.25-IN)	2		
10	0S-1588	BOLT (3/8-16X1.25-IN)	1		
11	0S-1617	BOLT (5/16-18X0.75-IN)	1		
12	0T-0102	BOLT (3/8-16X0.625-IN)	1		
13	132-5789	CLIP (LADDER)	1		
14	1A-9579	BOLT (5/16-18X1.5-IN)	1		
15	1B-7182	BOLT (5/16-18X1.25-IN)	1		
16	210-8375	SPACER (10.5X16X13-MM THK)	1		
17	237-3759	STUD (5/16-18X2.36-IN)	1		
18	352-3968	CLIP (LADDER)	1		
19	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	6		
20	8T-4224	WASHER-HARD (8.8X16X2-MM THK)	1		
21	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	3		
22	9S-8752	NUT-FULL (3/8-16-THD)	2		

CAT codes: M.

419-1767 BRACKET GP-MOUNTING

419-1767 BRACKET GP-MOUNTING S/N TXY1-UP PART OF 394-1085, 543-4406 ENGINE AR-COMPLETE Type 2

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	3S-2093	STRAP-CABLE	1		
2	3V-9864	SPACER (16.8X32.0X47.0-MM THK)	1		
3	178-1781	CLIP	2		
4	183-4274	BRACKET	1		
6	343-8280	BRACKET AS	1		
	1F-0750	NUT-WELD (3/8-16-THD)	1		
	8T-3612	NUT-WELD (M8X1.25-THD)	1	M	
7	349-9457	BRACKET	1		
8	351-0590	BRACKET	1		
9	0L-2070	BOLT (3/8-16X2.25-IN)	2		
10	0S-1588	BOLT (3/8-16X1.25-IN)	1		
11	0S-1617	BOLT (5/16-18X0.75-IN)	1		
12	0T-0102	BOLT (3/8-16X0.625-IN)	1		
13	132-5789	CLIP (LADDER)	1		
14	1A-9579	BOLT (5/16-18X1.5-IN)	1		

419-1767 BRACKET GP-MOUNTING (continued)

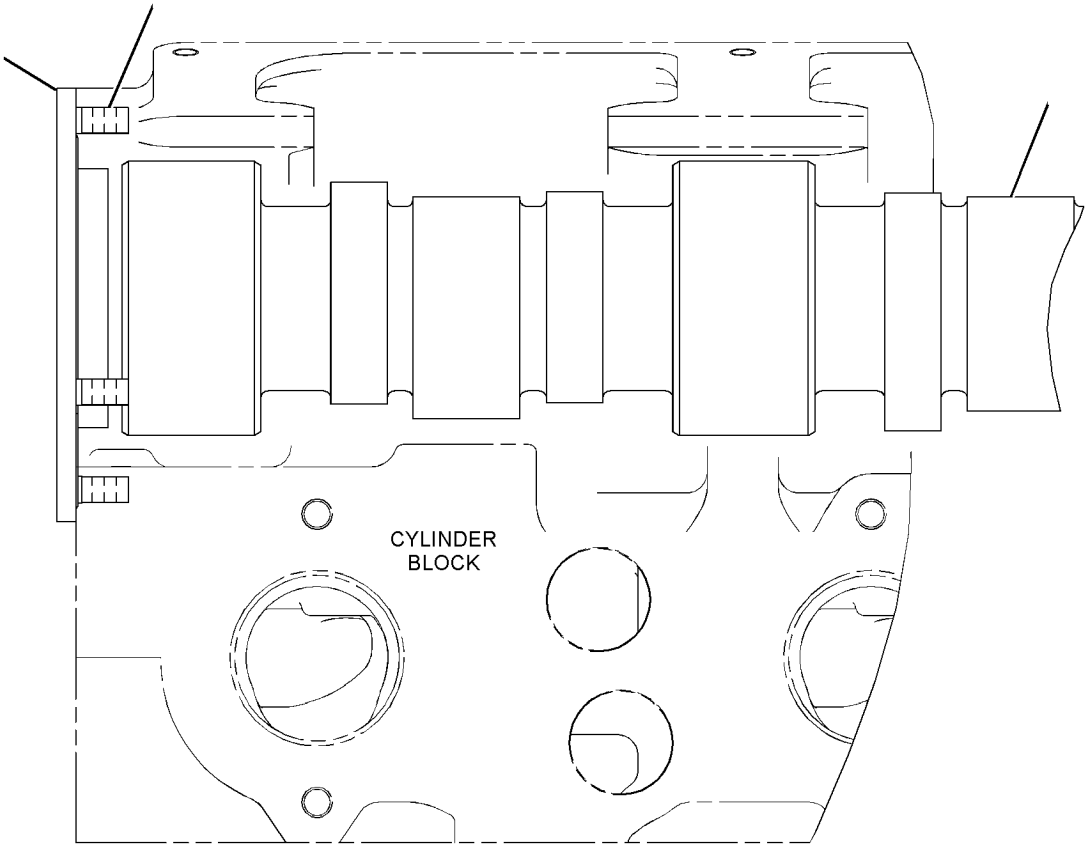
Ref.	Part number	Description	Qty	Code	Group page
15	1B-7182	BOLT (5/16-18X1.25-IN)	1		
16	210-8375	SPACER (10.5X16X13-MM THK)	1		
17	237-3759	STUD (5/16-18X2.36-IN)	1		
18	352-3968	CLIP (LADDER)	1		
19	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	4	C	
20	8T-4224	WASHER-HARD (8.8X16X2-MM THK)	1		
21	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	3		

CAT codes: C, M.

314-9614 CAMSHAFT GP

314-9614 CAMSHAFT GP S/N TXY1-UP PART OF 446-9390 ENGINE AR-CORE

Drawing 1 of 1



RIGHT SIDE VIEW OF ENGINE

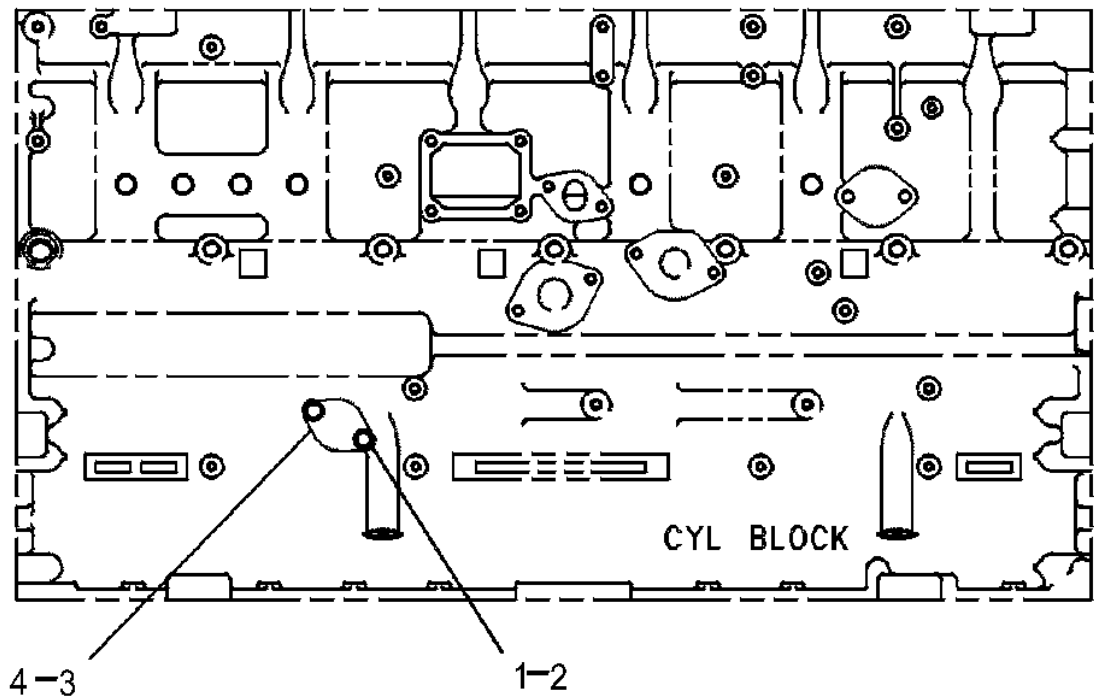
Ref.	Part number	Description	Qty	Code	Group page
1	6V-1197	SEAL-O-RING	1		
2	102-9089	COVER	1		
3	119-0036	SCREW-FLAT HEAD (5/16-18X0.875-IN)	3		
4	310-7612	CAMSHAFT	1		

CAT codes: R.

107-6736 COVER GP-CYLINDER BLOCK

107-6736 COVER GP-CYLINDER BLOCK S/N TXY1-UP PART OF 394-1085, 394-1088, 543-4406, 543-4407 ENGINE AR-COMPLETE FOR USE WITH MID MOUNTED TURBO AND/OR RH OIL FILL

Drawing 1 of 1



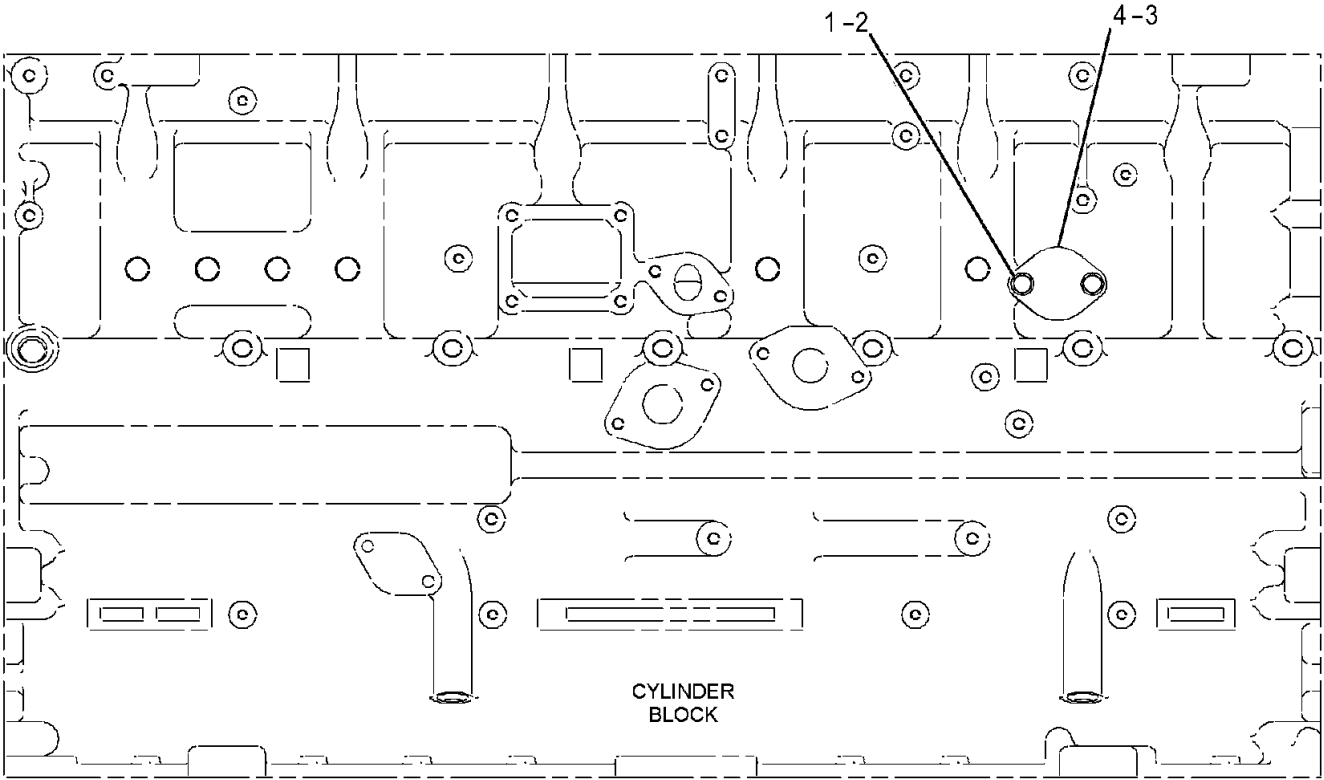
LEFT SIDE VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT (3/8-16X1-IN)	2		
2	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	2		
3	4W-9890	COVER	1		
4	4N-0699	GASKET	1		

107-6737 COVER GP-CYLINDER BLOCK

107-6737 COVER GP-CYLINDER BLOCK S/N TXY1-UP PART OF 394-1085, 394-1088, 543-4406, 543-4407 ENGINE AR-COMPLETE

Drawing 1 of 1



RIGHT SIDE VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT (3/8-16X1-IN)	2		
2	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	2		
3	4W-9890	COVER	1		
4	4N-0699	GASKET	1		

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