

CATERPILLAR 120M 2

R9N / SEBP6017

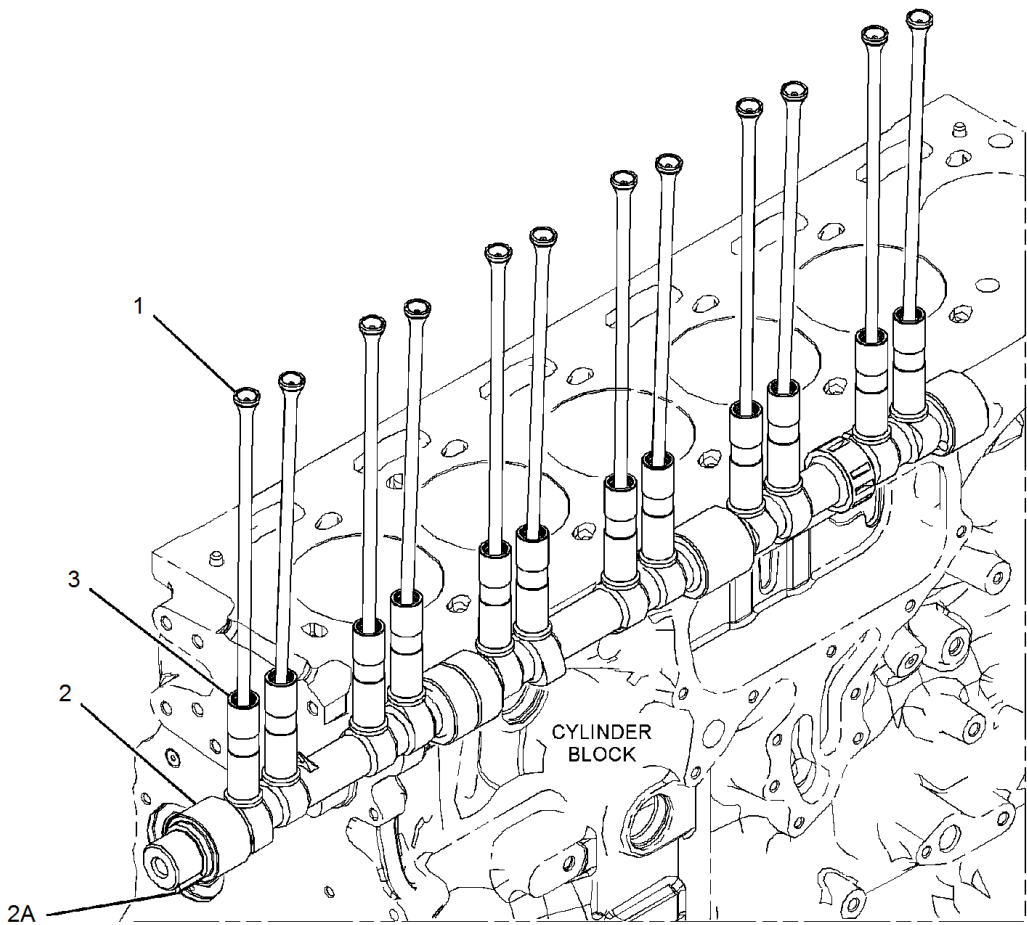
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340-0140 CAMSHAFT GP

340-0140 CAMSHAFT GP S/N R9N1-UP; C7R1-UP PART OF 329-9940, 449-2921, 453-9057 ENGINE AR-PRIMARY

Drawing 1 of 1

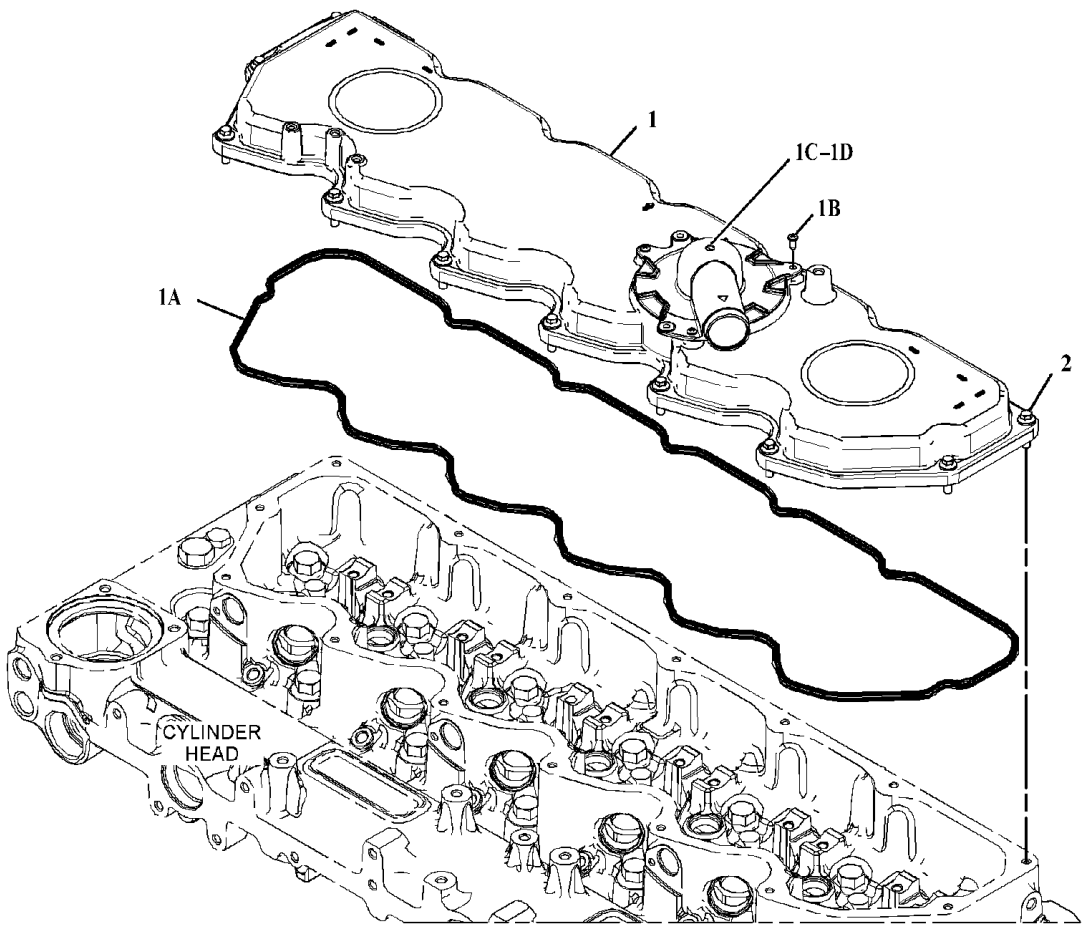


Ref.	Part number	Description	Qty	Code	Group page
1	319-8426	PUSHROD	12		
2	336-7516	CAMSHAFT GP	1		
2A	1B-8736	KEY-WOODRUFF	1		
3	385-4313	TAPPET	12		

359-1701 COVER GP-VALVE MECHANISM

359-1701 COVER GP-VALVE MECHANISM S/N R9N1-UP; C7R1-UP PART OF 329-9940, 449-2921, 453-9057 ENGINE AR-PRIMARY

Drawing 1 of 1



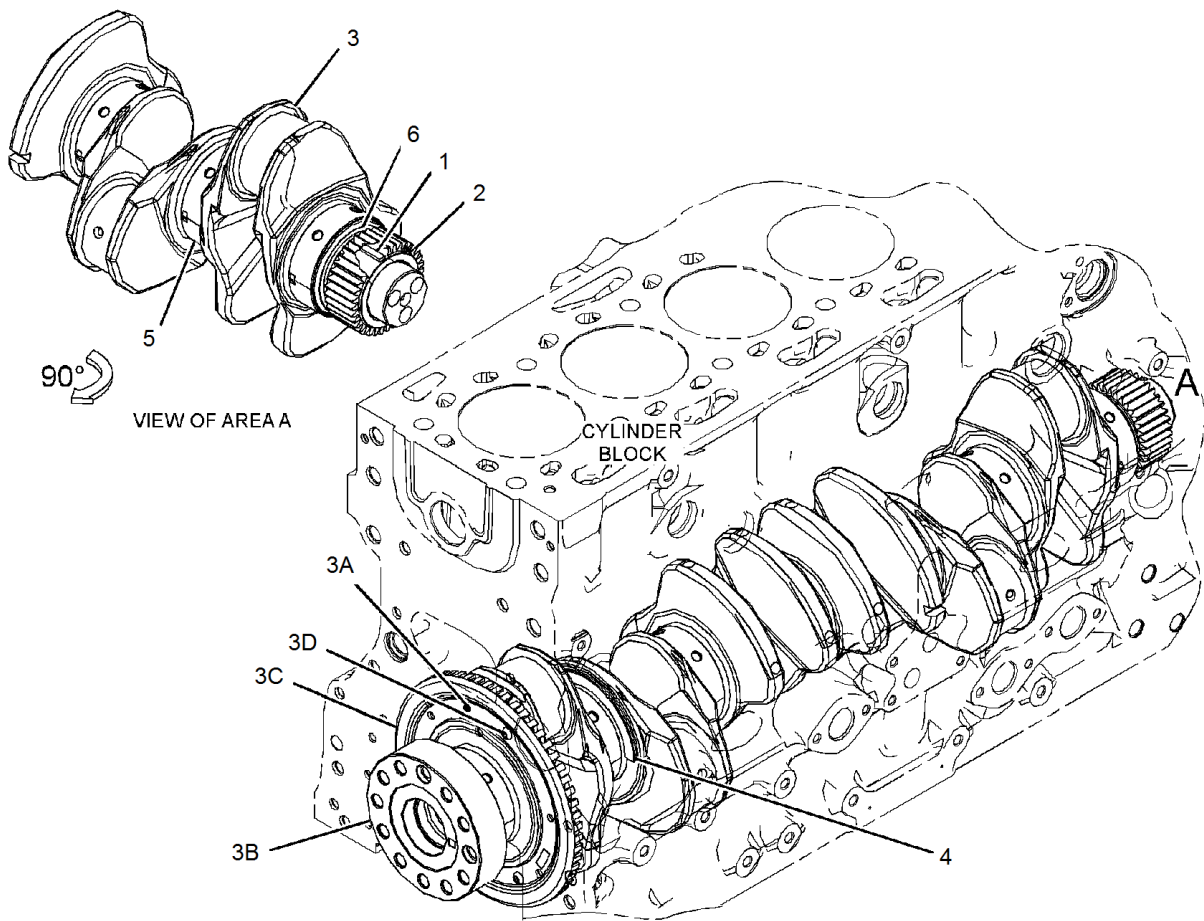
Ref.	Part number	Description	Qty	Code	Group page
1	358-9199	COVER GP-VALVE MECHANISM	1		
1A	256-7704	SEAL-VALVE COVER	1		
1B	195-9245	SCREW (M4X0.7X10-MM)	3	M	
1C	347-4119	CAP-BREATHER	1		
1D	326-7289	SEAL-O-RING	1		
2	6I-0917	BOLT (M6X1X25-MM)	15	M	

CAT codes: M.

346-4744 CRANKSHAFT GP

346-4744 CRANKSHAFT GP S/N C7R1-UP PART OF 373-7240 CYLINDER BLOCK GP-SHORT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1B-8736	KEY-WOODRUFF	1		
2	338-1402	GEAR-CRANKSHAFT (36-TEETH)	1		
3	355-8530	CRANKSHAFT GP	1		
3A	339-8780	DOWEL	1		
3B	376-4074	CRANKSHAFT	1		
3C	376-4078	DISC-TIMING	1		
3D	276-7394	SCREW (M6X1XX12-MM)	3	M	
4	363-0559	WASHER-THRUST	2	J	
5	276-7388	KIT-BEARING (MAIN)	1	P	
6	342-6508	SHIM (0.1-MM THK)	1		
AVAILABLE REPAIR KIT(S):					
	360-1978	KIT-BEARING (STANDARD)(CRANKSHAFT)	1	P	

346-4744 CRANKSHAFT GP (continued)

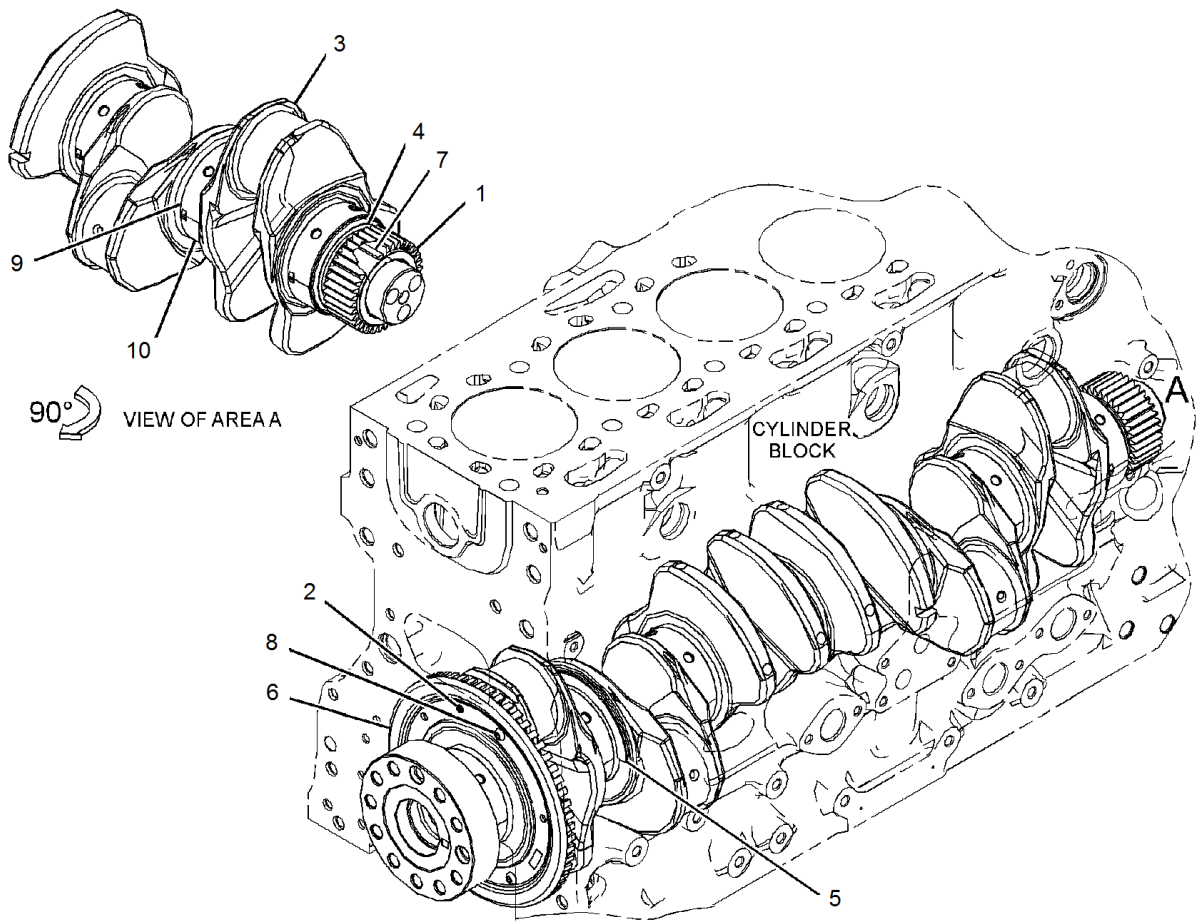
Ref.	Part number	Description	Qty.	Code	Group page
(INCLUDES BEARINGS)					
	364-5145	KIT-WASHER (STANDARD)(CRANKSHAFT)	1	J	
(INCLUDES WASHERS)					

CAT codes: J, M, P.

346-4744 CRANKSHAFT GP

346-4744 CRANKSHAFT GP S/N C7R1-UP PART OF 373-7240 CYLINDER BLOCK GP-SHORT Type 1

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	338-1402	GEAR-CRANKSHAFT (36-TEETH)	1		
2	339-8780	DOWEL	1		
3	376-4074	CRANKSHAFT	1		
4	342-6508	SHIM (0.1-MM THK)	1		
5	363-0559	WASHER-THRUST	2	J	
6	376-4078	DISC-TIMING	1		
7	067-6135	KEY-WOODRUFF	1		
8	276-7394	SCREW (M6X1XX12-MM)	3	M	
9	470-8101	BEARING-CRANKSHAFT (STANDARD-UPPER)	7	CP	
10	470-8171	BEARING-CRANKSHAFT (STANDARD-LOWER)	7	C	
AVAILABLE REPAIR KIT(S):					
	448-4217	KIT-BEARING (STANDARD)(CRANKSHAFT)	1	P	
(INCLUDES BEARINGS)					
	448-4218	KIT-BEARING (0.254-MM US)		AB	
(INCLUDES BEARINGS)					

346-4744 CRANKSHAFT GP (continued)

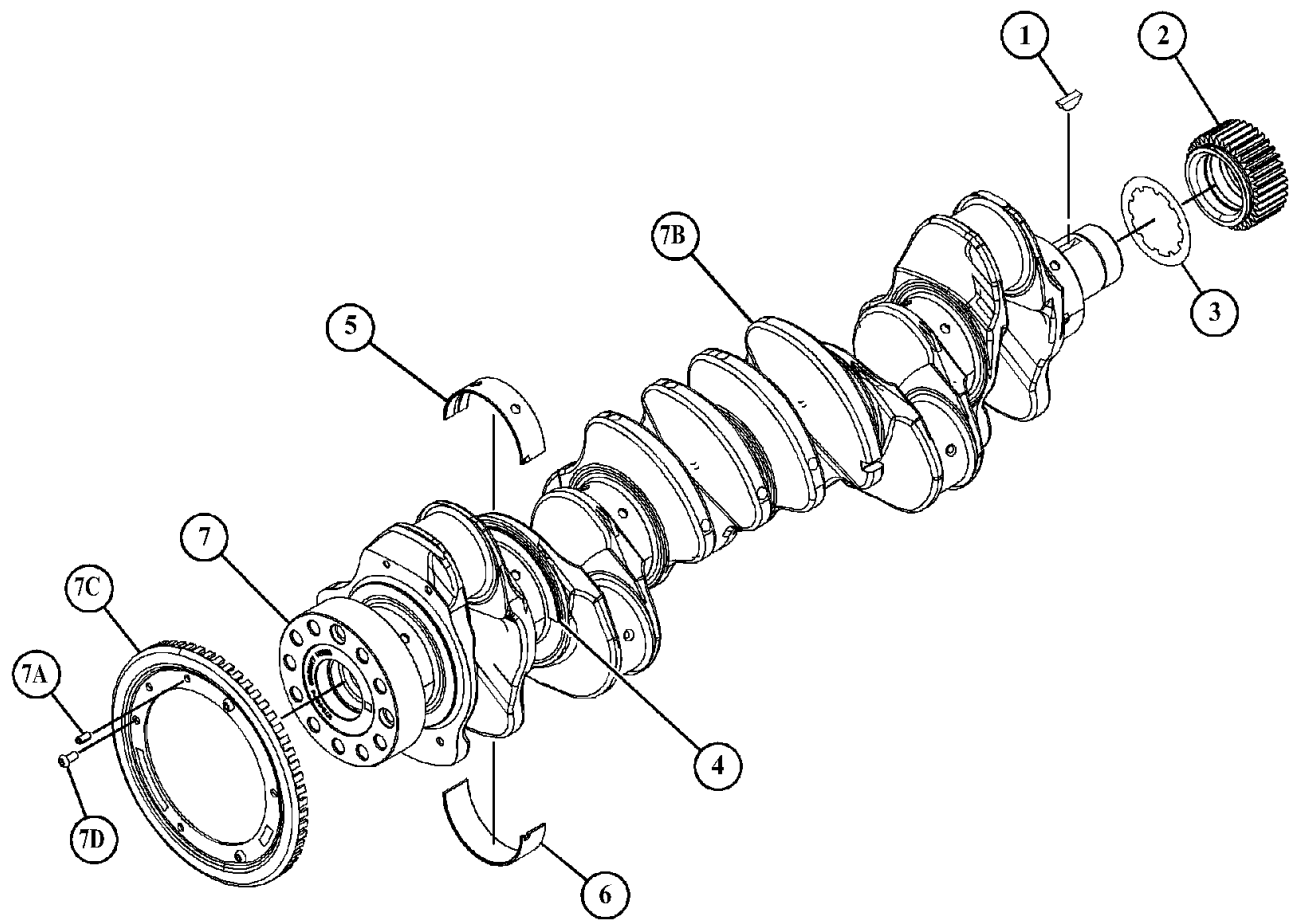
Ref.	Part number	Description	Qty	Code	Group page
	448-4220	KIT-BEARING (0.508-MM US)		AB	
	(INCLUDES BEARINGS)				
	448-4222	KIT-BEARING (0.762-MM US)		AB	
	(INCLUDES BEARINGS)				
	364-5145	KIT-WASHER (STANDARD)(CRANKSHAFT)	1	J	
	(INCLUDES THRUST WASHERS)				
	448-4227	KIT-WASHER (0.20-MM US)		AB	
	(INCLUDES THRUST WASHERS)				

CAT codes: A, B, C, J, M, P.

346-4744 CRANKSHAFT GP

346-4744 CRANKSHAFT GP S/N C7R1-UP PART OF 373-7240 CYLINDER BLOCK GP-SHORT Type 2

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF	1		
2	338-1402	GEAR-CRANKSHAFT (36-TEETH)	1		
3	342-6508	SHIM (0.1-MM THK)	1		
4	363-0559	WASHER-THRUST	2	J	
5	470-8101	BEARING-CRANKSHAFT (STANDARD-UPPER)	7	P	
6	470-8171	BEARING-CRANKSHAFT (STANDARD-LOWER)	7		
7	544-3940	CRANKSHAFT AS	1	C	
7A	339-8780	DOWEL	1		
7B	376-4074	CRANKSHAFT	1		
7C	376-4078	DISC-TIMING	1		
7D	276-7394	SCREW (M6X1XX12-MM)	3	M	
AVAILABLE REPAIR KIT(S):					
	448-4217	KIT-BEARING (STANDARD)(CRANKSHAFT)	1	P	
(INCLUDES BEARINGS)					
	448-4218	KIT-BEARING (0.254-MM US)		AB	

346-4744 CRANKSHAFT GP (continued)

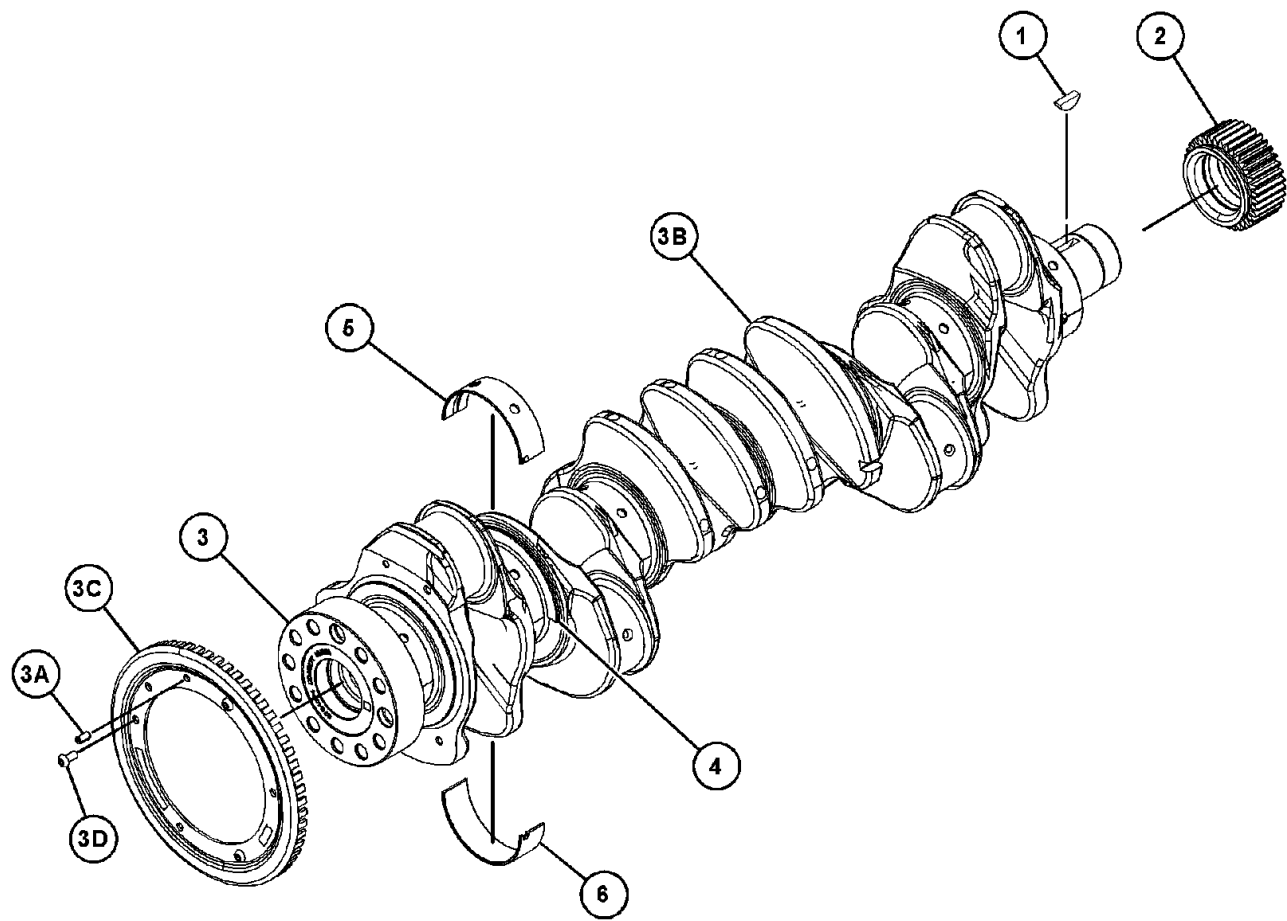
Ref.	Part number	Description	Qty.	Code	Group page
(INCLUDES BEARINGS)					
	448-4220	KIT-BEARING (0.508-MM US)		AB	
(INCLUDES BEARINGS)					
	448-4222	KIT-BEARING (0.762-MM US)		AB	
(INCLUDES BEARINGS)					
	364-5145	KIT-WASHER (STANDARD)(CRANKSHAFT)	1	J	
(INCLUDES THRUST WASHERS)					
	448-4227	KIT-WASHER (0.20-MM US)		AB	
(INCLUDES THRUST WASHERS)					

CAT codes: A, B, C, J, M, P.

346-4744 CRANKSHAFT GP

346-4744 CRANKSHAFT GP S/N R9N1-UP; C7R1-UP PART OF 373-7240 CYLINDER BLOCK GP-SHORT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF	1		
2	338-1402	GEAR-CRANKSHAFT (36-TEETH)	1		
3	544-3940	CRANKSHAFT AS	1		
3A	339-8780	DOWEL	1		
3B	376-4074	CRANKSHAFT	1		
3C	376-4078	DISC-TIMING	1		
3D	276-7394	SCREW (M6X1XX12-MM)	3	M	
4	363-0559	WASHER-THRUST	2	J	
5	470-8101	BEARING-CRANKSHAFT (STANDARD-UPPER)	7	P	
6	470-8171	BEARING-CRANKSHAFT (STANDARD-LOWER)	7		
AVAILABLE REPAIR KIT(S):					
	448-4217	KIT-BEARING (STANDARD)(CRANKSHAFT)	1	P	
(INCLUDES BEARINGS)					
	448-4218	KIT-BEARING (0.254-MM US)		AB	
(INCLUDES BEARINGS)					

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