

# CATERPILLAR 924K

PWR / SEBP5135

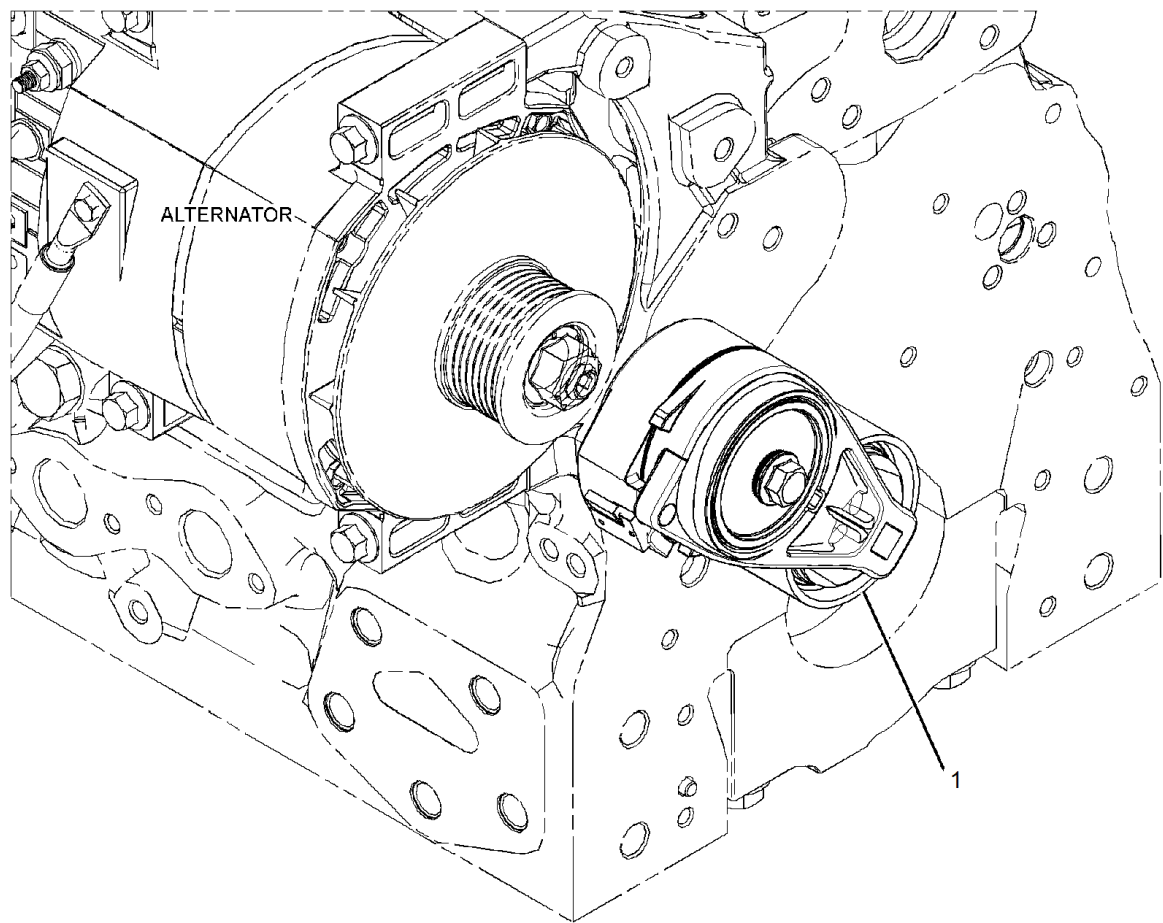
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350-5687 BELT TENSIONER GP

350-5687 BELT TENSIONER GP S/N C8N1-UP PART OF 465-2231 ENGINE AR-CORE, 347-4030, 456-7953 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

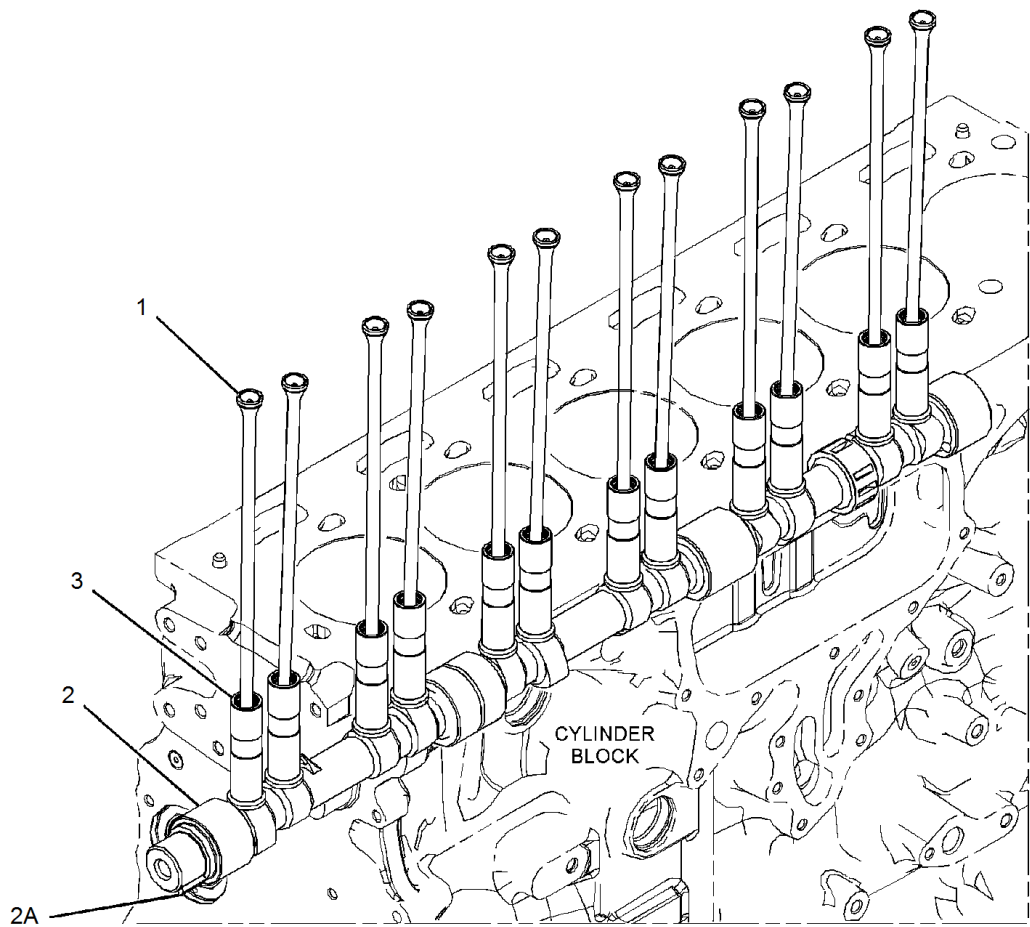


| Ref. | Part number | Description | Qty | Code | Group page |
|------|-------------|-------------|-----|------|------------|
| 1    | 369-1255    | TENSIONER   | 1   |      |            |

340-0140 CAMSHAFT GP

340-0140 CAMSHAFT GP S/N C8N1-UP PART OF 465-2231 ENGINE AR-CORE, 347-4030, 456-7953 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

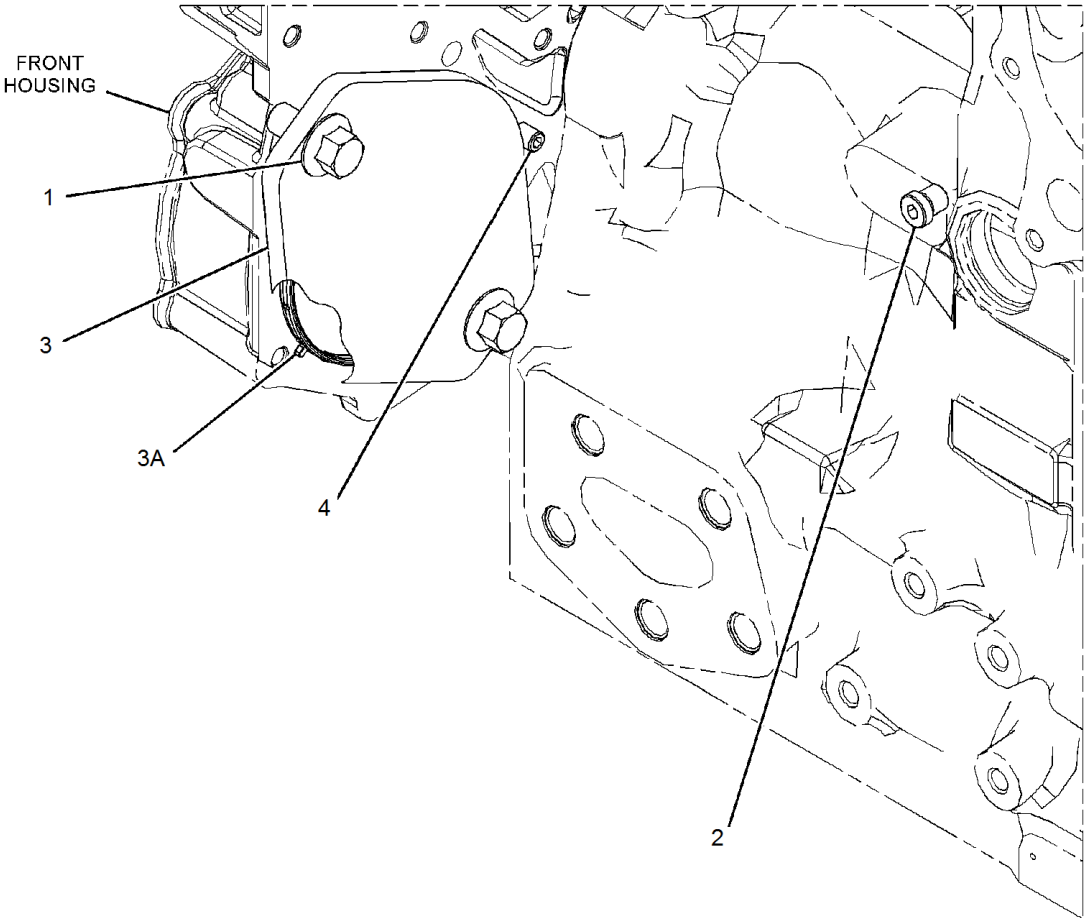


| Ref. | Part number | Description  | Qty | Code | Group page |
|------|-------------|--------------|-----|------|------------|
| 1    | 319-8426    | PUSHROD      | 12  |      |            |
| 2    | 336-7516    | CAMSHAFT GP  | 1   |      |            |
| 2A   | 1B-8736     | KEY-WOODRUFF | 1   |      |            |
| 3    | 385-4313    | TAPPET       | 12  |      |            |

321-8243 COVER GP-ACCESSORY DRIVE

321-8243 COVER GP-ACCESSORY DRIVE S/N C8N1-UP PART OF 465-2231 ENGINE AR-CORE, 347-4030, 456-7953  
ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



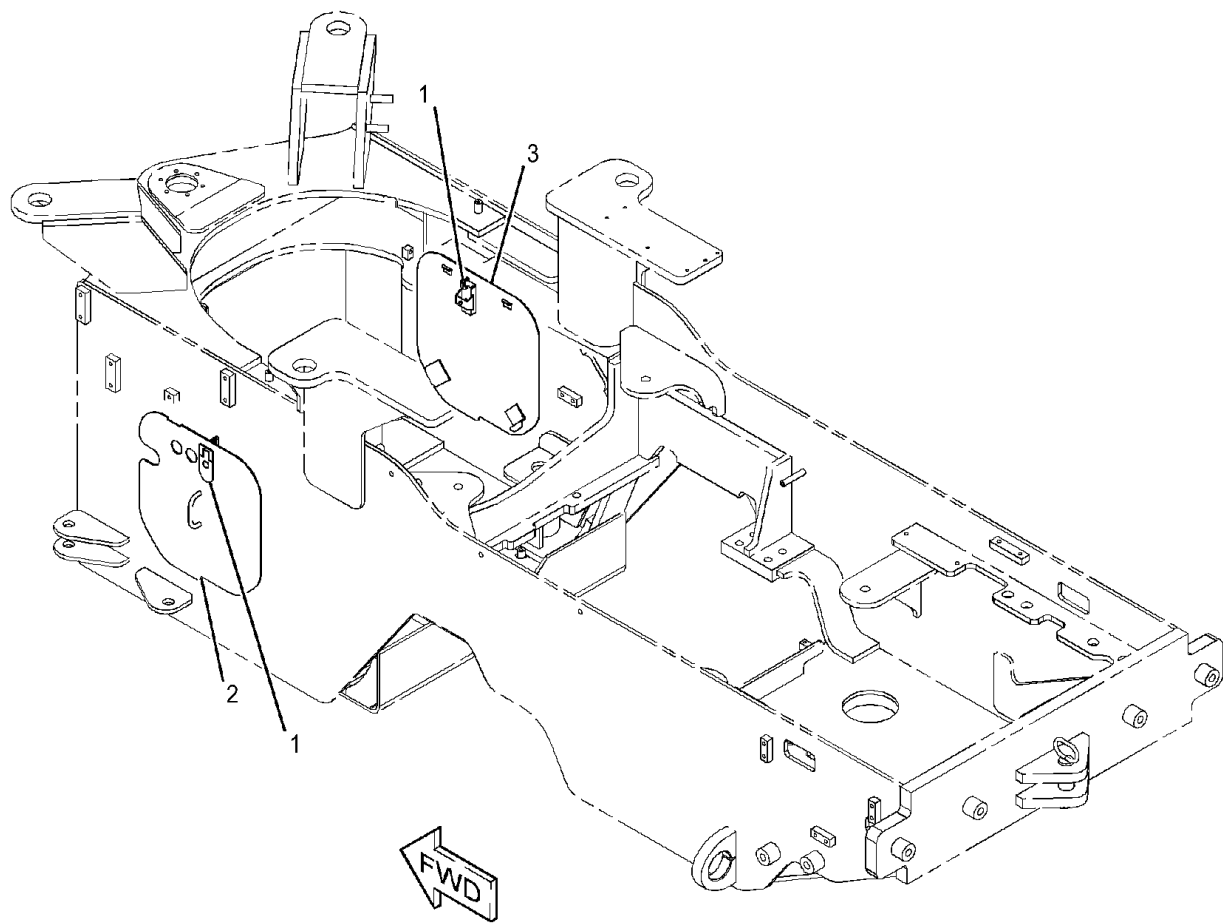
| Ref. | Part number | Description              | Qty | Code | Group page |
|------|-------------|--------------------------|-----|------|------------|
| 1    | 102-9941    | BOLT (M12X1.75X25-MM)    | 2   | M    |            |
| 2    | 277-4223    | PLUG                     | 1   |      |            |
| 3    | 369-6810    | COVER GP                 | 1   |      |            |
| 3A   | 357-2646    | PLATE-SEAL               | 1   |      |            |
| 4    | 420-3648    | SETSCREW (M8X1.25X10-MM) | 1   | M    |            |

CAT codes: M.

346-0402 COVER GP-SOUND SUPPRESSION

346-0402 COVER GP-SOUND SUPPRESSION S/N PWR1-UP PART OF 381-4480, 381-4481, 381-4482, 381-4489, 381-4490 DISTRIBUTION AR, 443-6789 SUPPRESSION AR-SOUND AN ATTACHMENT

Drawing 1 of 1



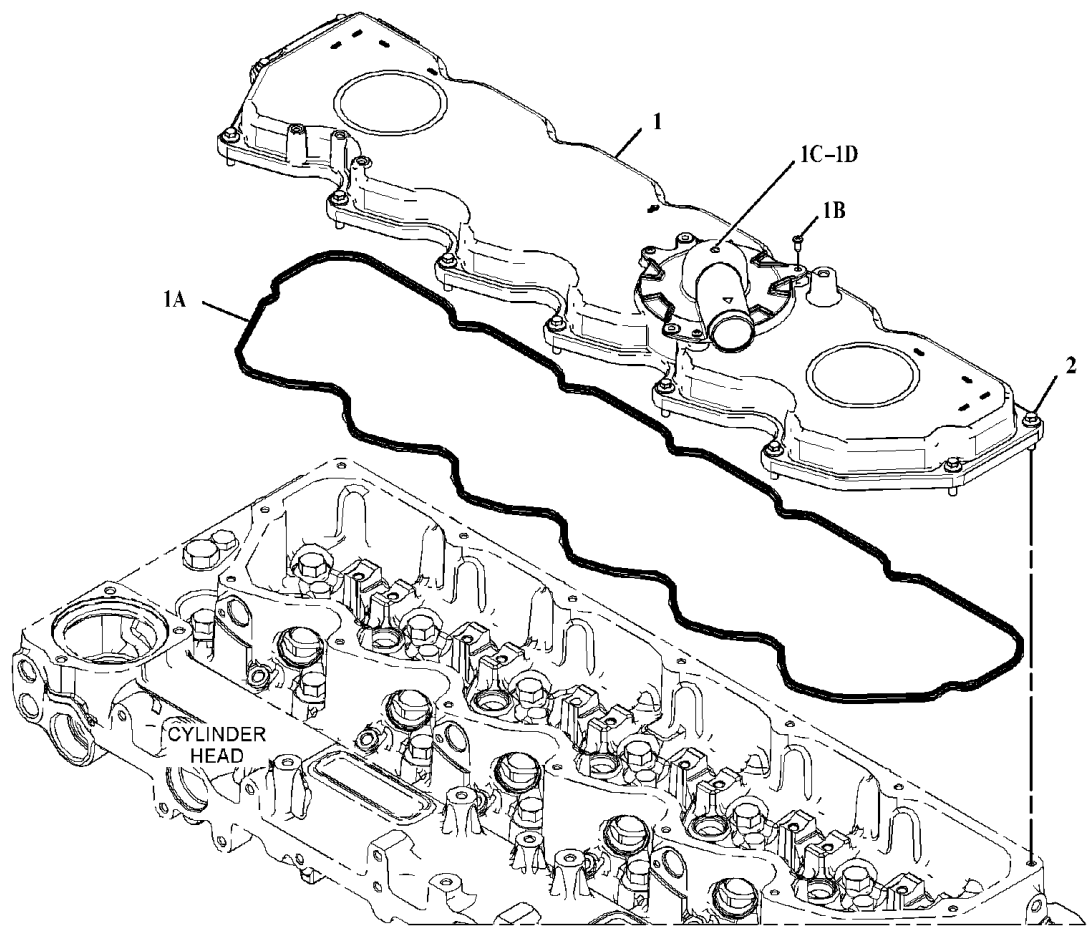
| Ref.            | Part number | Description       | Qty | Code | Group page |
|-----------------|-------------|-------------------|-----|------|------------|
| 1               | 150-6579    | LATCH AS          | 2   |      |            |
| (EACH INCLUDES) |             |                   |     |      |            |
|                 | 5C-2890     | NUT (M6X1-THD)    | 1   | M    |            |
|                 | 6V-7357     | BOLT (M6X1X25-MM) | 1   | M    |            |
|                 | 8T-4138     | BOLT (M6X1X20-MM) | 1   | M    |            |
| 2               | 377-1538    | PLATE AS          | 1   |      |            |
| 3               | 346-0403    | PLATE AS          | 1   |      |            |

CAT codes: M.

359-1701 COVER GP-VALVE MECHANISM

359-1701 COVER GP-VALVE MECHANISM S/N C8N1-UP PART OF 465-2231 ENGINE AR-CORE, 347-4030, 456-7953  
ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



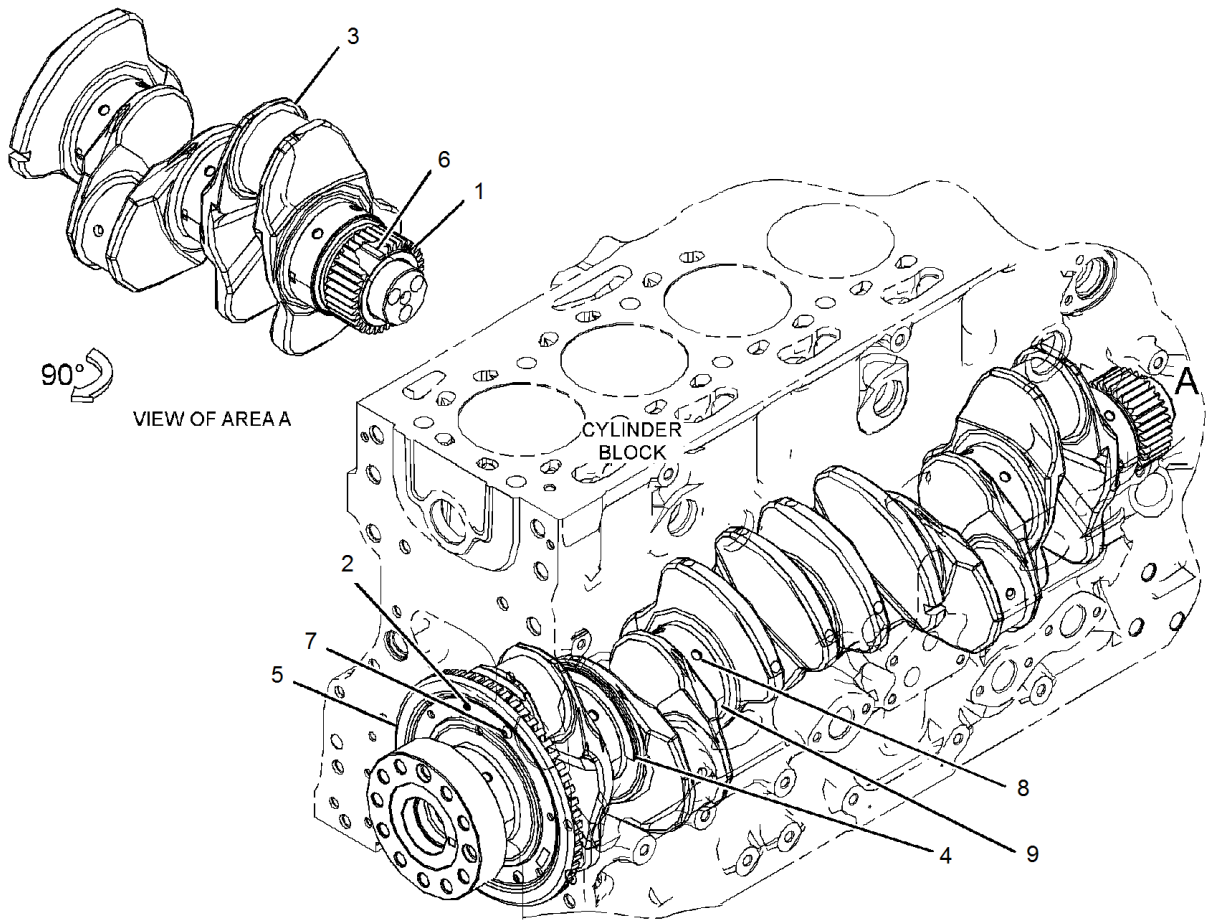
| Ref. | Part number | Description              | Qty | Code | Group page |
|------|-------------|--------------------------|-----|------|------------|
| 1    | 358-9199    | COVER GP-VALVE MECHANISM | 1   |      |            |
| 1A   | 256-7704    | SEAL-VALVE COVER         | 1   |      |            |
| 1B   | 195-9245    | SCREW (M4X0.7X10-MM)     | 3   | M    |            |
| 1C   | 347-4119    | CAP-BREATHER             | 1   |      |            |
| 1D   | 326-7289    | SEAL-O-RING              | 1   |      |            |
| 2    | 6I-0917     | BOLT (M6X1X25-MM)        | 15  | M    |            |

CAT codes: M.

346-4747 CRANKSHAFT GP

346-4747 CRANKSHAFT GP S/N C8N1-UP PART OF 465-2231 ENGINE AR-CORE, 347-4030, 456-7953 ENGINE AR-PRIMARY Type 1 AN ATTACHMENT

Drawing 1 of 1



| Ref.                     | Part number | Description                                     | Qty | Code | Group page |
|--------------------------|-------------|-------------------------------------------------|-----|------|------------|
| 1                        | 338-1402    | GEAR-CRANKSHAFT (36-TEETH)                      | 1   |      |            |
| 2                        | 339-8780    | DOWEL                                           | 1   |      |            |
| 3                        | 376-4075    | CRANKSHAFT                                      | 1   |      |            |
| 4                        | 363-0559    | WASHER-THRUST                                   | 2   | J    |            |
| 5                        | 376-4078    | DISC-TIMING                                     | 1   |      |            |
| 6                        | 1B-8736     | KEY-WOODRUFF                                    | 1   |      |            |
| 7                        | 276-7394    | SCREW (M6X1XX12-MM)                             | 3   | M    |            |
| 8                        | 317-5485    | BEARING                                         | 7   | L    |            |
| 9                        | 317-5486    | BEARING                                         | 7   | L    |            |
| AVAILABLE REPAIR KIT(S): |             |                                                 |     |      |            |
|                          | 360-1978    | KIT-BEARING (STANDARD)(CRANKSHAFT MAIN BEARING) | 1   | L    |            |

346-4747 CRANKSHAFT GP (continued)

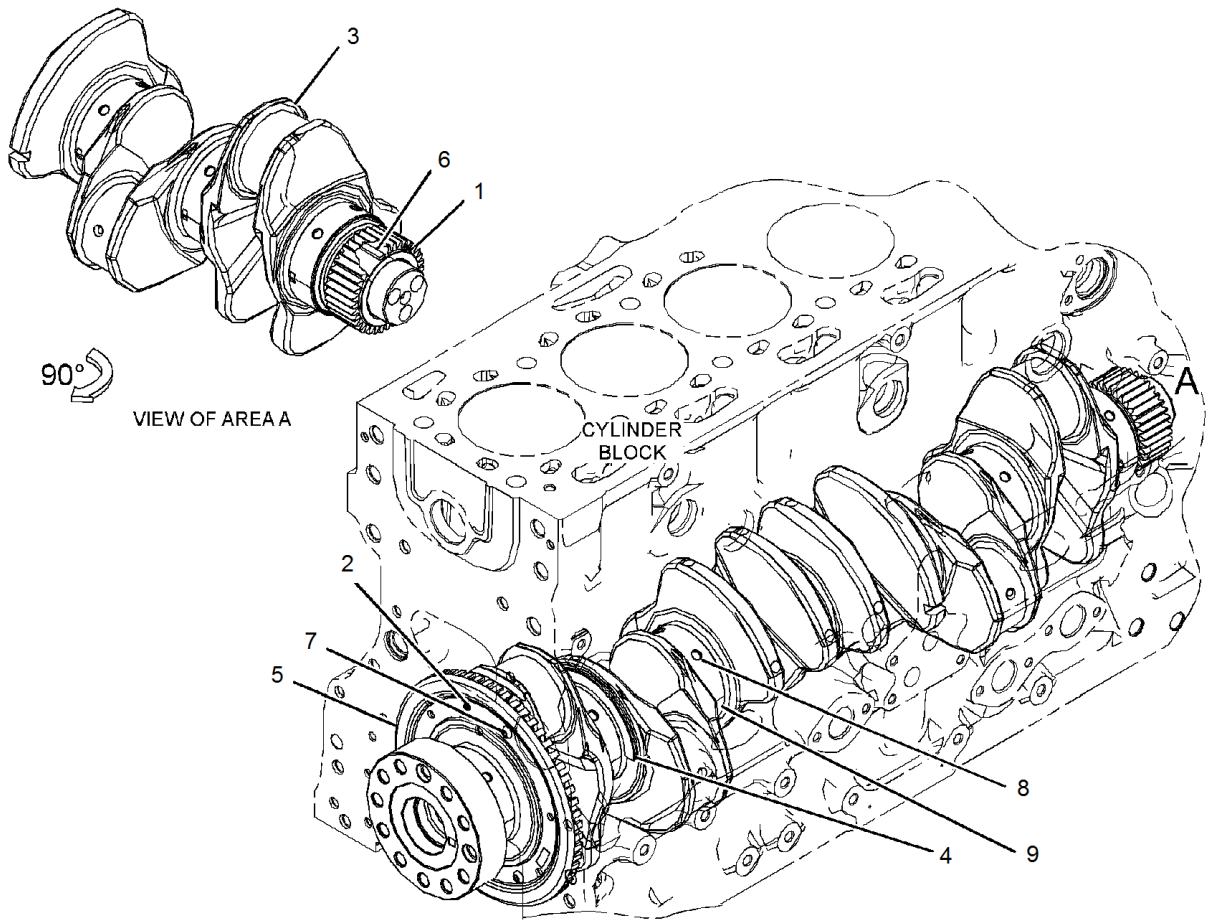
| Ref.                | Part number | Description                       | Qty. | Code | Group page |
|---------------------|-------------|-----------------------------------|------|------|------------|
| (INCLUDES BEARINGS) |             |                                   |      |      |            |
|                     | 364-5145    | KIT-WASHER (STANDARD)(CRANKSHAFT) | 1    | J    |            |
| (INCLUDES WASHERS)  |             |                                   |      |      |            |

CAT codes: J, L, M.

346-4747 CRANKSHAFT GP

346-4747 CRANKSHAFT GP S/N C8N1-UP PART OF 384-4757 CYLINDER BLOCK GP-SHORT, 347-4030, 456-7953  
ENGINE AR-PRIMARY Type 2 AN ATTACHMENT

Drawing 1 of 1



| Ref.                     | Part number | Description                                     | Qty | Code | Group page |
|--------------------------|-------------|-------------------------------------------------|-----|------|------------|
| 1                        | 338-1402    | GEAR-CRANKSHAFT (36-TEETH)                      | 1   |      |            |
| 2                        | 339-8780    | DOWEL                                           | 1   |      |            |
| 3                        | 376-4075    | CRANKSHAFT                                      | 1   |      |            |
| 4                        | 363-0559    | WASHER-THRUST                                   | 2   | J    |            |
| 5                        | 376-4078    | DISC-TIMING                                     | 1   |      |            |
| 6                        | 067-6135    | KEY-WOODRUFF                                    | 1   |      |            |
| 7                        | 276-7394    | SCREW (M6X1XX12-MM)                             | 3   | M    |            |
| 8                        | 470-8101    | BEARING-CRANKSHAFT (STANDARD-UPPER)             | 7   | CL   |            |
| 9                        | 470-8171    | BEARING-CRANKSHAFT (STANDARD-LOWER)             | 7   | C    |            |
| AVAILABLE REPAIR KIT(S): |             |                                                 |     |      |            |
|                          | 448-4217    | KIT-BEARING (STANDARD)(CRANKSHAFT MAIN BEARING) | 1   | L    |            |
| (INCLUDES BEARINGS)      |             |                                                 |     |      |            |
|                          | 448-4218    | KIT-BEARING (0.254-MM US)                       |     | AB   |            |
| (INCLUDES BEARINGS)      |             |                                                 |     |      |            |

346-4747 CRANKSHAFT GP (continued)

| Ref. | Part number         | Description                       | Qty | Code | Group page |
|------|---------------------|-----------------------------------|-----|------|------------|
|      | 448-4220            | KIT-BEARING (0.508-MM US)         |     | AB   |            |
|      | (INCLUDES BEARINGS) |                                   |     |      |            |
|      | 448-4222            | KIT-BEARING (0.762-MM US)         |     | AB   |            |
|      | (INCLUDES BEARINGS) |                                   |     |      |            |
|      | 364-5145            | KIT-WASHER (STANDARD)(CRANKSHAFT) | 1   | J    |            |
|      | (INCLUDES WASHERS)  |                                   |     |      |            |
|      | 448-4227            | KIT-WASHER (0.20-MM US)           |     | AB   |            |

CAT codes: A, B, C, J, L, M.

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