

CATERPILLAR HF221

PAJ / SEBP4616

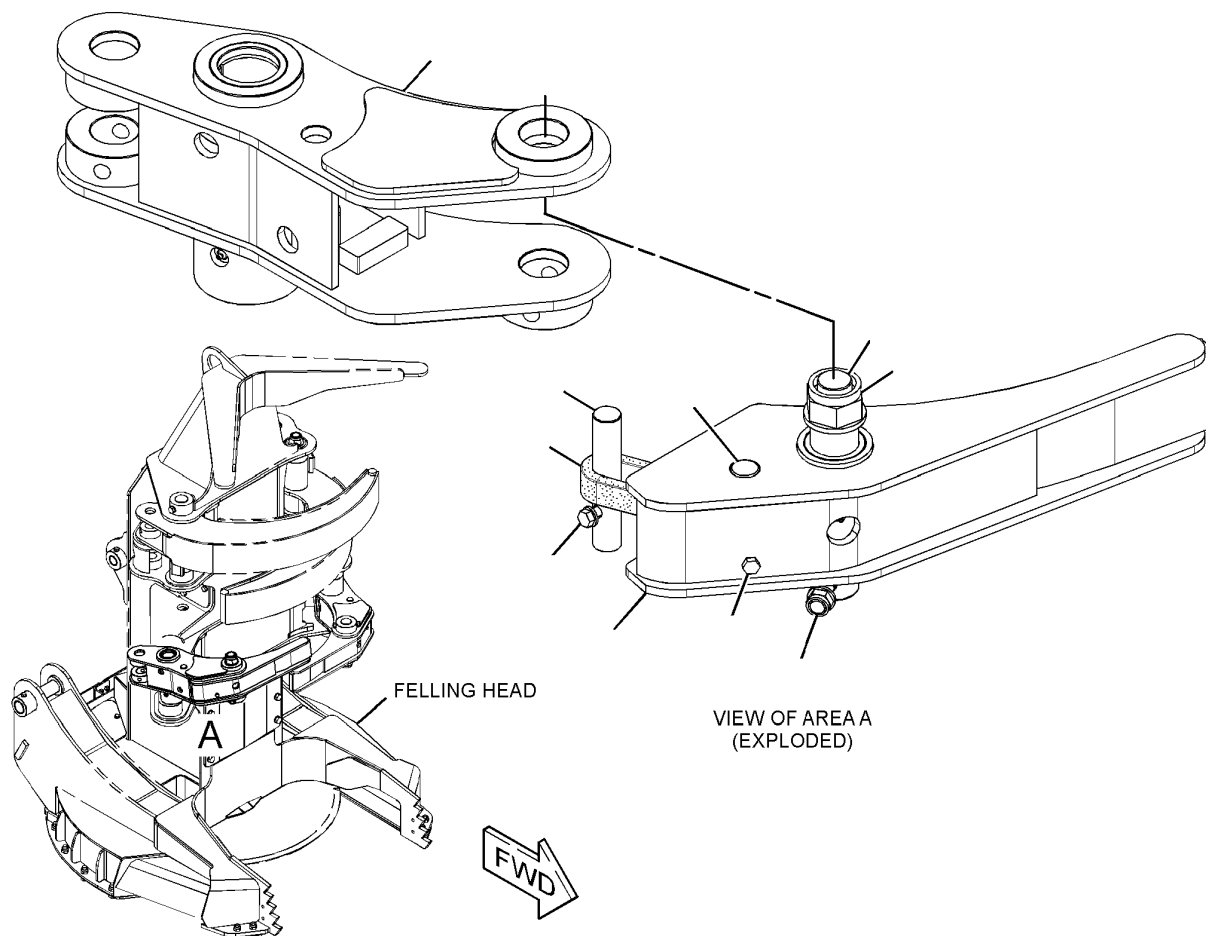
Contents

Section	Page
Lubrication system	2
Cooling system	
Hydraulic system	
Basic engine	

275-6220 ARM GP-ACCUMULATOR

275-6220 ARM GP-ACCUMULATOR PART OF 291-8469 FRAME GP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	179-3512	PIN	1		
2	179-3513	PIN	1		
3	179-3514	PIN	1		
4	215-7698	ARM & BEARING AS-LIFT (INNER)	1		
	3B-8489	FITTING-GREASE (1/8-27 PTF)	2		
	178-4712	BUSHING	2		
5	273-3141	BAND-RUBBER	1		
6	275-6120	ARM & BEARING AS-LIFT (OUTER)	1		
	3B-8489	FITTING-GREASE (1/8-27 PTF)	1		
	179-3511	BUSHING	1		
7	096-4883	LOCKNUT (M10X1.5-THD)	2	M	
8	096-4885	LOCKNUT (M16X2-THD)	1	M	
9	8T-3018	LOCKNUT (M36X4-THD)	1	M	
10	8T-4121	WASHER-HARD (11X21X2.5-MM THK)	3		
11	8T-4172	BOLT (M10X1.5X80-MM)	2	M	

275-6220 ARM GP-ACCUMULATOR (continued)

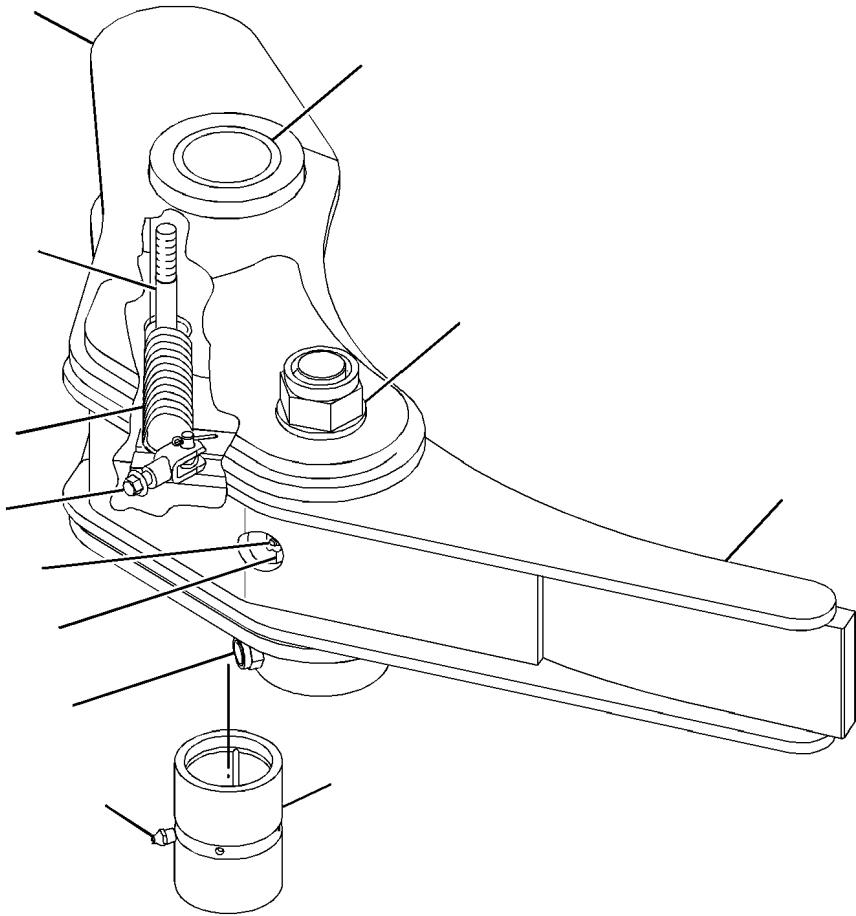
Ref.	Part number	Description	Qty	Code	Group page
12	8T-4174	BOLT (M16X2X120-MM)	1	M	
13	9X-8257	WASHER (17.5X30X3.5-MM THK)	1		
14	9X-8259	WASHER (39X66X6-MM THK)	1		

CAT codes: M.

327-2174 ARM GP-ACCUMULATOR

327-2174 ARM GP-ACCUMULATOR S/N A441-UP; PAJ328-355; BXX1-283 PART OF 335-2005 FRAME GP-FELLING HEAD

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	346-5160	ARM AS-INNER	1	C	
1A	178-4712	BUSHING	2		
2	346-5165	ARM AS (OUTER)	1	C	
2A	179-3511	BUSHING	1		
3	8T-4174	BOLT (M16X2X120-MM)	1	M	
4	344-7932	BOLT-FLANGE HEAD (M10X1.5X35-MM)	1	C	
5	175-0454	BOLT (M16X2X160-MM)	1	CM	
6	3S-0515	PIN-COTTER	1	C	
7	3B-8489	FITTING-GREASE (1/8-27 PTF)	3		
8	8T-3018	LOCKNUT (M36X4-THD)	1	M	
9	096-4885	LOCKNUT (M16X2-THD)	1	M	
10	179-3513	PIN	1		
11	1B-0676	PIN	1	C	
12	8T-4815	ROD END	1	C	

327-2174 ARM GP-ACCUMULATOR (continued)

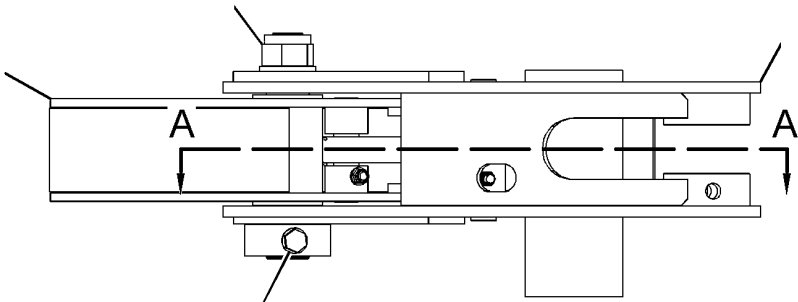
Ref.	Part number	Description	Qty	Code	Group page
13	119-0952	SPRING	1	C	
14	9X-8257	WASHER (17.5X30X3.5-MM THK)	1		
15	9X-8259	WASHER (39X66X6-MM THK)	1		

CAT codes: C, M.

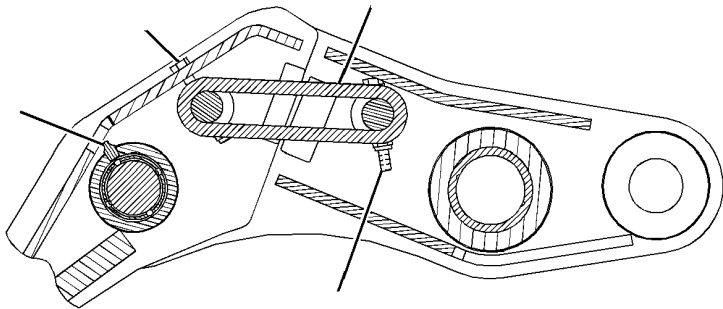
327-2174 ARM GP-ACCUMULATOR

327-2174 ARM GP-ACCUMULATOR S/N PAJ328-355 PART OF 335-2005 FRAME GP-FELLING HEAD

Drawing 1 of 1



REAR VIEW



SECTION A-A

Ref.	Part number	Description	Qty	Code	Group page
1	327-2171	ARM AS (INNER)	1		
2	327-2172	ARM AS (OUTER)	1		
3	273-3141	BAND-RUBBER	1		
4	8T-4172	BOLT (M10X1.5X80-MM)	2	M	
5	8T-4174	BOLT (M16X2X120-MM)	1	M	
6	3B-8489	FITTING-GREASE (1/8-27 PTF)	3		
7	8T-3018	LOCKNUT (M36X4-THD)	1	M	
8	096-4883	LOCKNUT (M10X1.5-THD)	2	M	
9	096-4885	LOCKNUT (M16X2-THD)	1	M	
10	179-3512	PIN	1		
11	179-3513	PIN	1		
12	179-3514	PIN	1		

327-2174 ARM GP-ACCUMULATOR (continued)

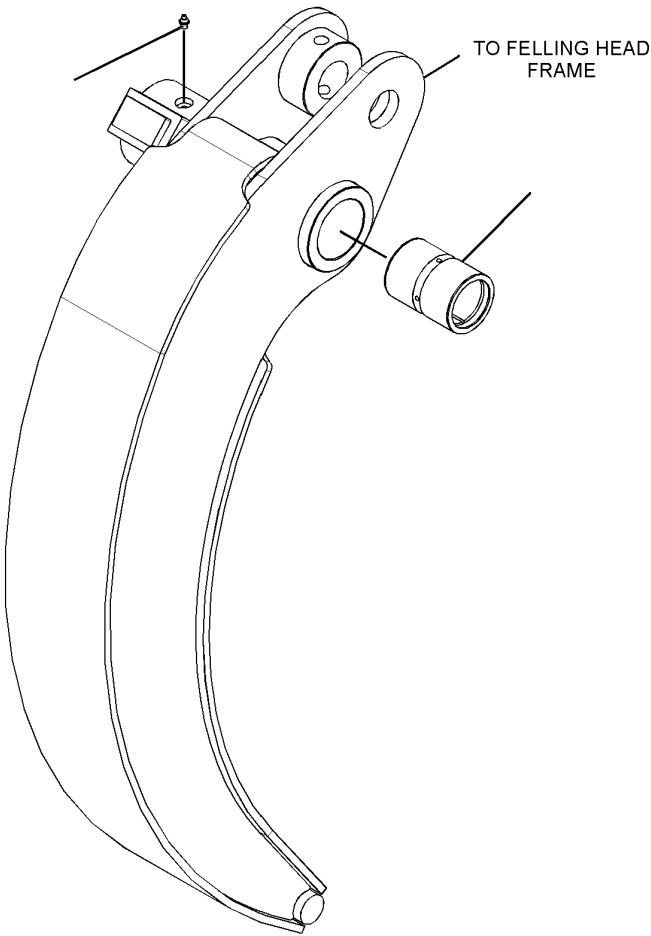
Ref.	Part number	Description	Qty	Code	Group page
13	9X-8257	WASHER (17.5X30X3.5-MM THK)	1		
14	9X-8259	WASHER (39X66X6-MM THK)	1		
15	8T-4121	WASHER-HARD (11X21X2.5-MM THK)	2		

CAT codes: M.

275-6208 ARM GP-GRAPPLE

275-6208 ARM GP-GRAPPLE PART OF 291-8469 FRAME GP

Drawing 1 of 1

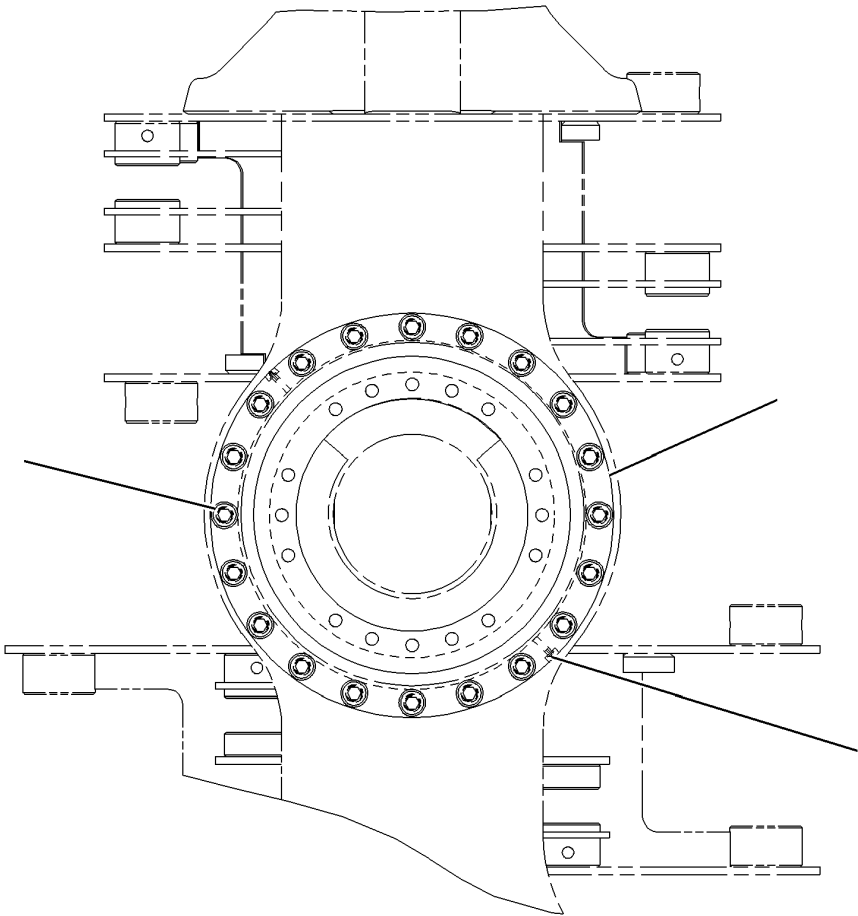


Ref.	Part number	Description	Qty	Code	Group page
1	3B-8489	FITTING-GREASE (1/8-27 PTF)	2		
2	178-4712	BUSHING	2		

183-9205 BEARING GP-SIDE TILT -PARTIAL

183-9205 BEARING GP-SIDE TILT -PARTIAL PART OF 290-6128, 301-7383 TILT AR-FELLING HEAD

Drawing 1 of 1



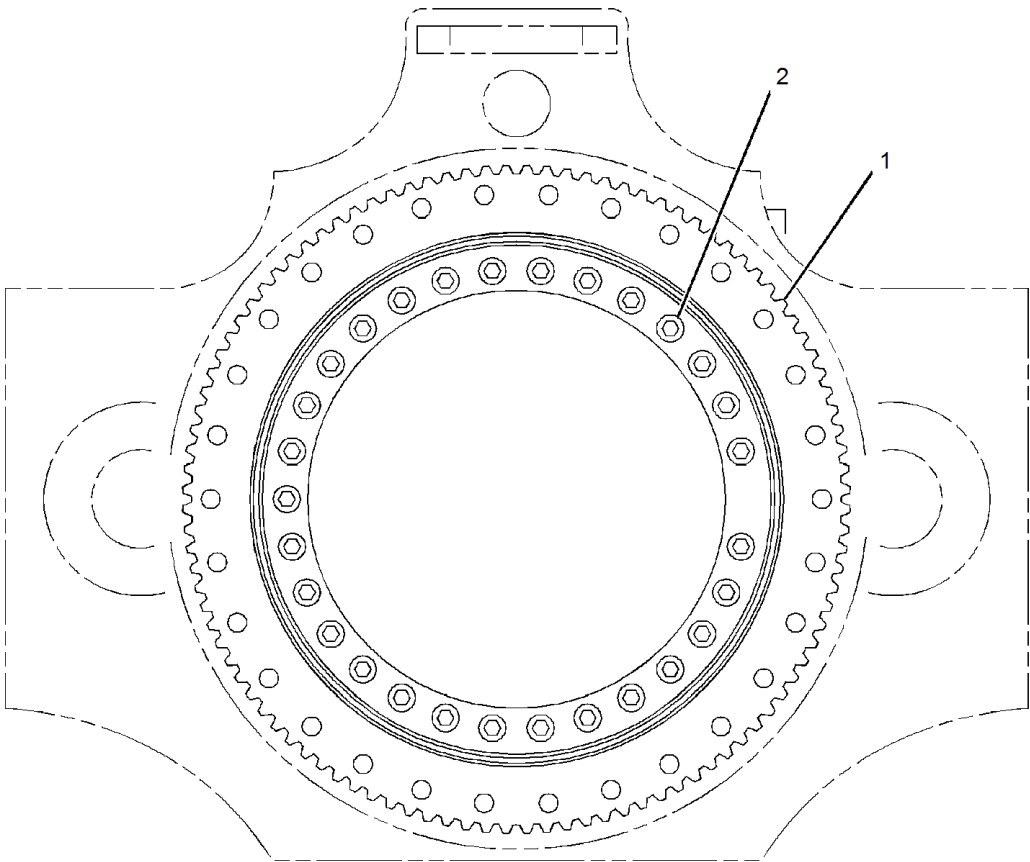
Ref.	Part number	Description	Qty	Code	Group page
1	3B-8489	FITTING-GREASE (1/8-27 PTF)	2		
2	179-4818	BEARING	1		
3	7Y-5215	BOLT-SOCKET HEAD (M24X3X90-MM)	20	M	

CAT codes: M.

305-5372 BEARING GP-SIDE TILT

305-5372 BEARING GP-SIDE TILT S/N A441-UP; PAJ328-355 PART OF 306-2065, 308-5678 TILT AR-FELLING HEAD

Drawing 1 of 1



FRONT VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	303-4354	BEARING	1		
2	174-6393	BOLT-SOCKET HEAD (M20X2.5X80-MM)	29	M	

CAT codes: M.

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