

CATERPILLAR 311C

PAD / SEBP4452

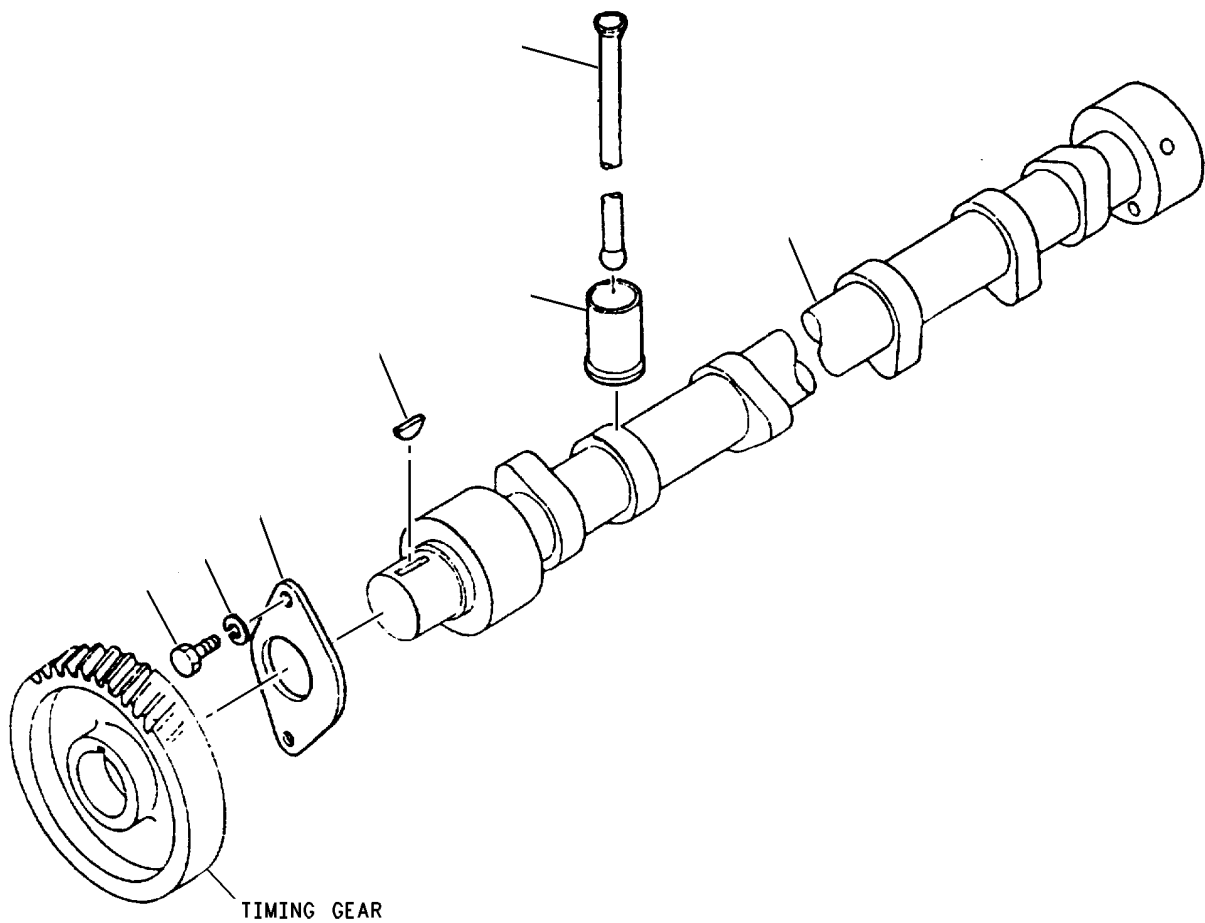
Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Power train	
Basic engine	
Undercarriage	
Hydraulic system	
Hydraulic system	
Labels, kits and diagnostics	
Hydraulic system	
Catalog items	

196-7979 CAMSHAFT GP

196-7979 CAMSHAFT GP S/N 6LK1-UP PART OF 266-6186 ENGINE AR

Drawing 1 of 1



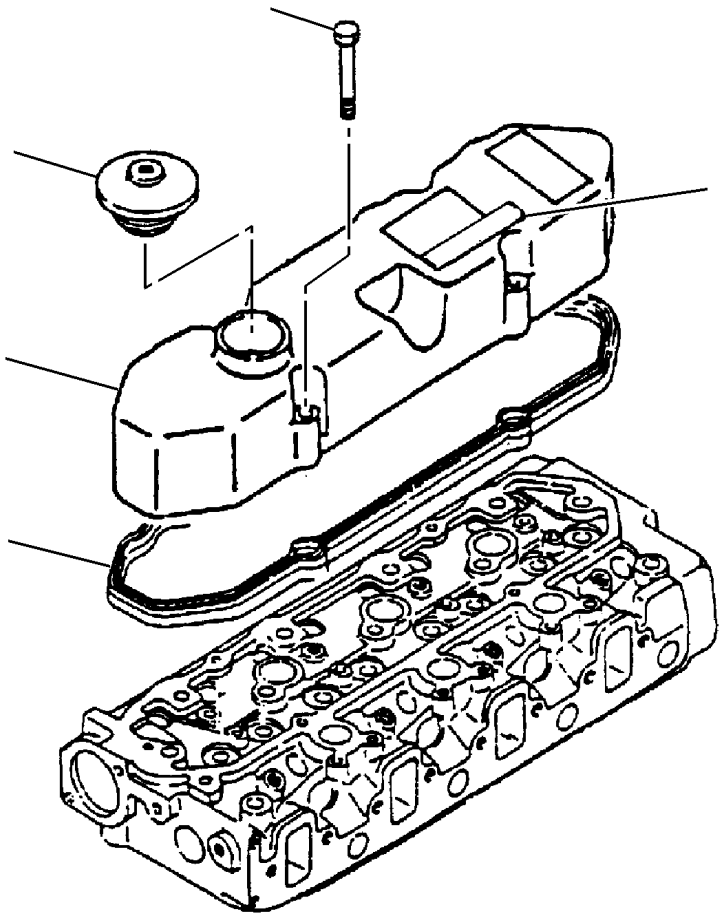
Ref.	Part number	Description	Qty	Code	Group page
1	5I-7723	PUSHROD	8		
2	324-4060	TAPPET	8		
3	8T-4200	BOLT (M8X1.25X16-MM)	2	M	
4	3B-4505	LOCKWASHER	2		
5	5I-7650	PLATE	1		
6	094-4628	KEY	1		
7	196-7999	CAMSHAFT	1		

CAT codes: M, R.

196-8072 COVER GP-VALVE MECHANISM

196-8072 COVER GP-VALVE MECHANISM S/N 6LK1-UP PART OF 266-6186 ENGINE AR

Drawing 1 of 1



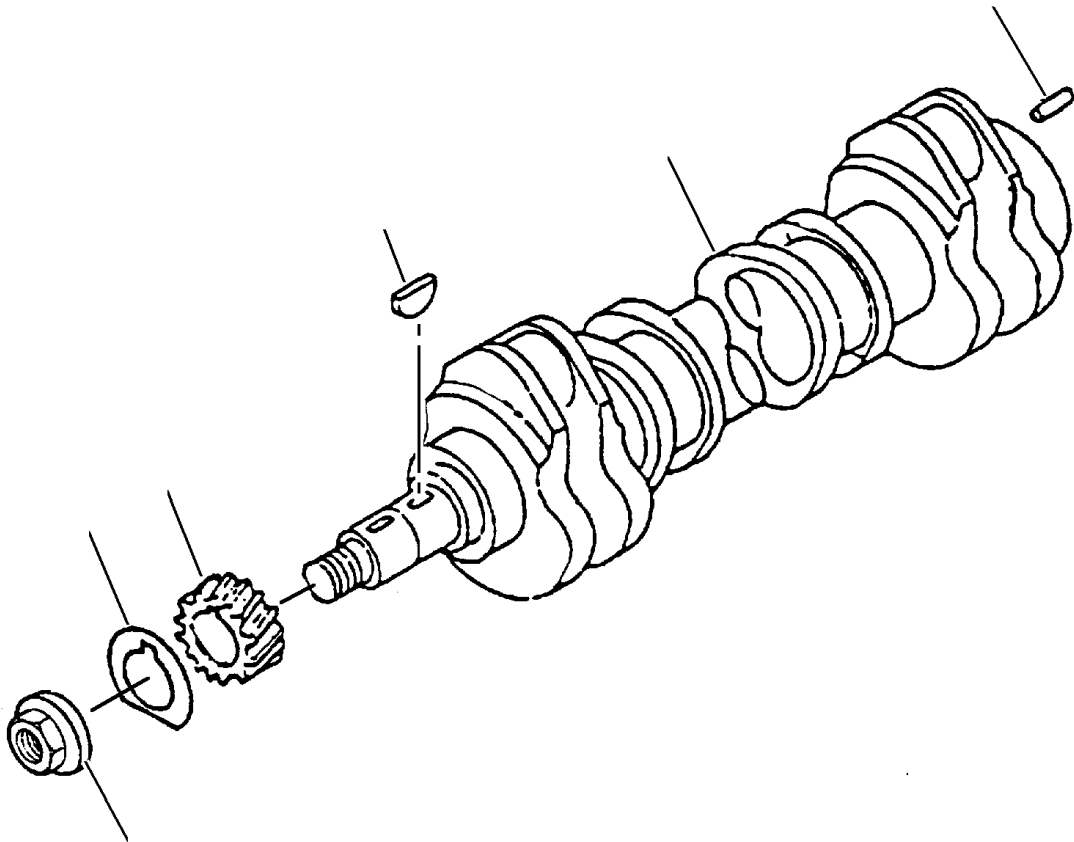
Ref.	Part number	Description	Qty	Code	Group page
1	8T-4186	BOLT (M10X1.5X40-MM)	4	M	
2	5I-7904	COVER	1		
3	5I-7905	GASKET (VALVE COVER)	1		
4	4P-6445	PLATE-CAT	1		
5	297-7662	CAP (OIL FILL)	1		

CAT codes: M.

205-6811 CRANKSHAFT GP

205-6811 CRANKSHAFT GP S/N 6LK1-UP PART OF 266-6186 ENGINE AR

Drawing 1 of 1



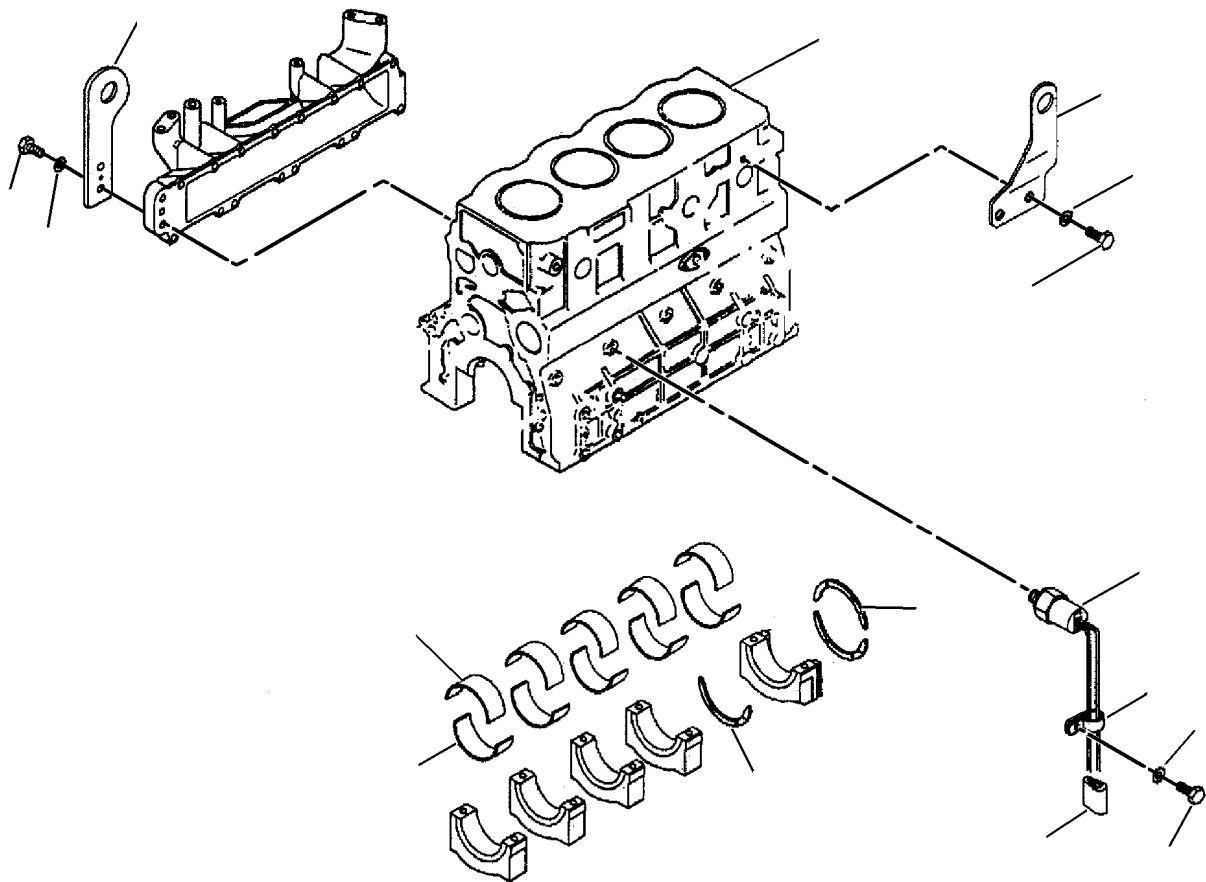
Ref.	Part number	Description	Qty	Code	Group page
1	135-2419	CRANKSHAFT AS	1		
2	130-7596	NUT	1		
3	085-9513	PIN	2		
4	094-4628	KEY	2		
5	5I-7674	GEAR	1		
6	233-1277	PLATE	1		

CAT codes: R.

205-6839 CYLINDER BLOCK GP

205-6839 CYLINDER BLOCK GP S/N 6LK1-UP PART OF 266-6186 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	212-8479	EYE	1		
2	212-8511	EYE	1		
3	8T-4179	BOLT (M12X1.75X20-MM)	4	M	
4	096-2501	LOCKWASHER	4		
5	5I-7588	SET-BEARING (STANDARD)	5		
	5I-7784	SET-BEARING (0.25-MM US)		AB	
	5I-7785	SET-BEARING (0.5-MM US)		AB	
	5I-7786	SET-BEARING (0.75-MM US)		AB	
6	5I-7654	PLATE (STANDARD)	3		
	5I-7787	PLATE (0.15-MM OS)		AB	
	5I-7788	PLATE (0.3-MM OS)		AB	
	5I-7789	PLATE (0.45-MM OS)		AB	
7	266-6210	SWITCH-PRESSURE (ENGINE OIL PRESSURE)	1		
8	4D-7794	CLIP	1		
9	5I-7978	SLEEVE	1		

205-6839 CYLINDER BLOCK GP (continued)

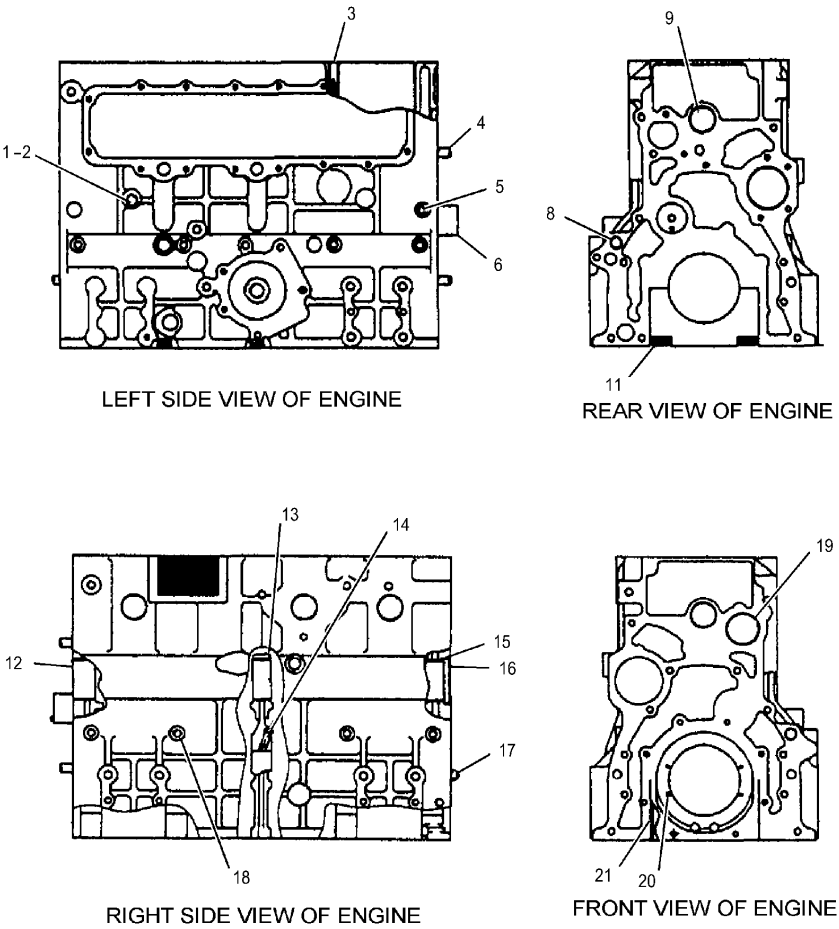
Ref.	Part number	Description	Qty	Code	Group page
10	7X-2536	BOLT (M8X1.25X14-MM)	1	M	
11	3B-4505	LOCKWASHER	1		
12	212-8478	CYLINDER BLOCK GP	1	Y	

CAT codes: A, B, M, Y.

212-8478 CYLINDER BLOCK GP

212-8478 CYLINDER BLOCK GP S/N 6LK1-UP PART OF 205-6839 CYLINDER BLOCK GP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	095-2039	WASHER-SPECIAL	1		
2	8T-4191	BOLT (M10X1.5X16-MM)	1	M	
3	551-1828	SLEEVE	4		
4	5I-7724	PIN	2		
5	095-2005	CAP	2		
6	222-8201	SHAFT	1		
8	096-3741	CAP	5		
9	3P-1896	PLUG-CUP (35.31-MM OD)	5		
11	094-7741	BOLT-BEARING CAP (M14X2X120-MM)	10	M	
12	5I-8009	BUSHING	1		
13	5I-7528	BUSHING	1		
14	5I-7526	VALVE (COOLING JET)	4		
15	5I-7529	BUSHING	1		
16	5I-7525	PLUG	1		
17	099-4420	PIN	2		

212-8478 CYLINDER BLOCK GP (continued)

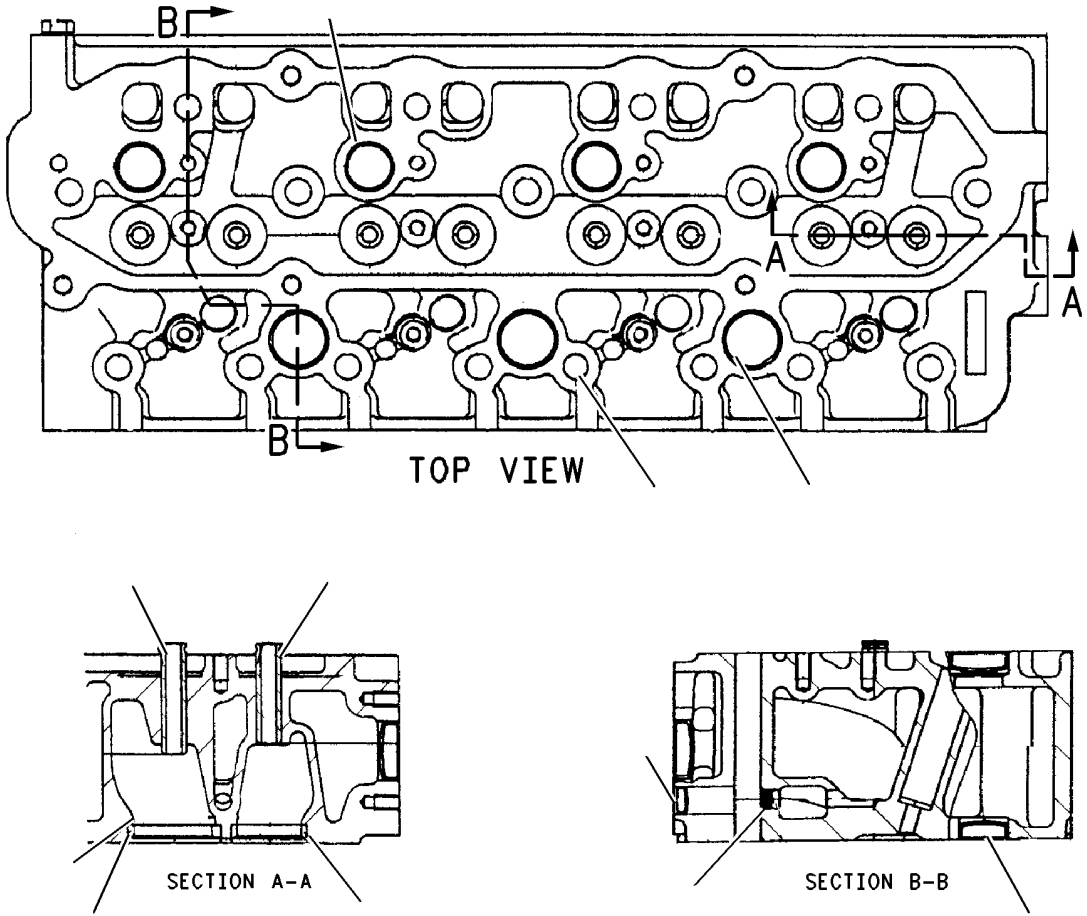
Ref.	Part number	Description	Qty	Code	Group page
18	5I-7505	PLUG	10		
19	095-2011	CAP	1		
20	6V-8236	PIN-SPRING	6		
21	5I-7524	SEAL	2		

CAT codes: M.

212-8472 CYLINDER HEAD AS

212-8472 CYLINDER HEAD AS S/N 6LK1-UP PART OF 205-6837 CYLINDER HEAD GP

Drawing 1 of 1

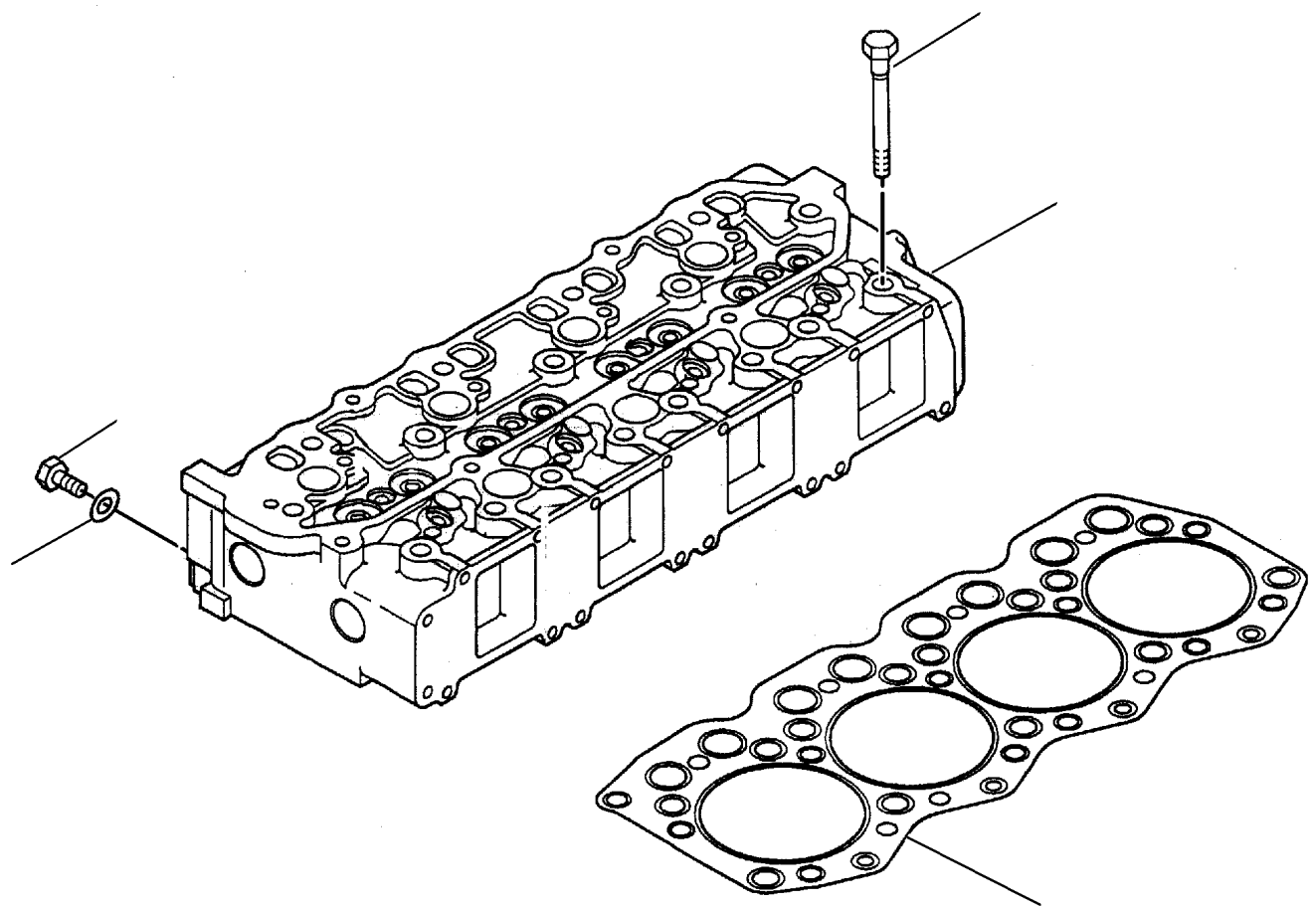


Ref.	Part number	Description	Qty	Code	Group page
1	212-8475	CAP	4		
2	5I-4915	CAP	10		
3	212-8474	INSERT	4		
4	212-8473	PLATE	4		
5	183-8172	GUIDE	4		
6	183-8173	GUIDE	4		
7	5I-8012	INSERT	4		
8	5I-7583	CAP	2		
9	212-8476	CAP	3		
10	5I-7505	PLUG	4		
11	099-4388	CAP	4		

205-6837 CYLINDER HEAD GP

205-6837 CYLINDER HEAD GP S/N 6LK1-UP PART OF 266-6186 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	212-8472	CYLINDER HEAD AS	1	Y	
2	222-8330	GASKET	1		
3	5I-7718	BOLT (M12X1.75X125-MM)	17		
4	095-2038	WASHER (7.8X13.5X2-MM THK)	1		
5	5I-5591	PLUG-DRAIN	1		

CAT codes: Y.

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PAD-SEBP4452

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