

# CATERPILLAR C18

PA6 / SEBP6013

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## 570-5577 KIT-ENGINE GASKET

570-5577 KIT-ENGINE GASKET S/N PM91-UP CENTRAL AND LOWER STRUCTURE FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

| Ref.                                                                                                     | Part number | Description    | Qty | Code | Group page |
|----------------------------------------------------------------------------------------------------------|-------------|----------------|-----|------|------------|
|                                                                                                          | 8C-3445     | CAP-DUST       | 1   |      |            |
|                                                                                                          | 195-0452    | GASKET         | 1   |      |            |
|                                                                                                          | 213-2410    | GASKET         | 1   |      |            |
|                                                                                                          | 190-6114    | GASKET-OIL PAN | 1   |      |            |
|                                                                                                          | 3P-1156     | SEAL-O-RING    | 2   |      |            |
|                                                                                                          | 5P-6436     | SEAL-O-RING    | 1   |      |            |
|                                                                                                          | 5P-7530     | SEAL-O-RING    | 2   |      |            |
|                                                                                                          | 9F-4446     | SEAL-O-RING    | 1   |      |            |
|                                                                                                          | 033-6032    | SEAL-O-RING    | 1   |      |            |
|                                                                                                          | 214-7566    | SEAL-O-RING    | 2   |      |            |
|                                                                                                          | 214-7568    | SEAL-O-RING    | 2   |      |            |
|                                                                                                          | 238-5080    | SEAL-O-RING    | 3   |      |            |
|                                                                                                          | 238-5082    | SEAL-O-RING    | 1   |      |            |
|                                                                                                          | 330-8197    | SEAL-O-RING    | 1   |      |            |
|                                                                                                          | 5N-4185     | WASHER-SPECIAL | 1   |      |            |
| FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT |             |                |     |      |            |
| <a href="http://dealer.cat.com/related">HTTP://DEALER.CAT.COM/RELATED</a>                                |             |                |     |      |            |

570-5623 KIT-ENGINE GASKET

570-5623 KIT-ENGINE GASKET S/N PM91-UP REAR STRUCTURE FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

| Ref.                                                                                                                                                                                  | Part number | Description        | Qty | Code | Group page |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|--------------------|-----|------|------------|
|                                                                                                                                                                                       | 9Y-6089     | GASKET             | 2   |      |            |
|                                                                                                                                                                                       | 528-5684    | SEAL GP-CRANKSHAFT | 1   |      |            |
|                                                                                                                                                                                       | 061-9455    | SEAL-O-RING        | 1   |      |            |
|                                                                                                                                                                                       | 214-7567    | SEAL-O-RING        | 1   |      |            |
|                                                                                                                                                                                       | 238-5080    | SEAL-O-RING        | 2   |      |            |
| FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT<br><a href="http://dealer.cat.com/related">HTTP://DEALER.CAT.COM/RELATED</a> |             |                    |     |      |            |

570-5630 KIT-ENGINE GASKET

570-5630 KIT-ENGINE GASKET S/N PM91-UP OIL COOLER AND LINES FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

| Ref. | Part number | Description | Qty | Code | Group page |
|------|-------------|-------------|-----|------|------------|
|      | 195-0452    | GASKET      | 1   |      |            |
|      | 209-7290    | GASKET      | 1   |      |            |
|      | 209-7293    | GASKET      | 1   |      |            |
|      | 5P-7530     | SEAL-O-RING | 1   |      |            |
|      | 214-7566    | SEAL-O-RING | 2   |      |            |
|      | 214-7568    | SEAL-O-RING | 1   |      |            |
|      | 228-7088    | SEAL-O-RING | 1   |      |            |
|      | 228-7089    | SEAL-O-RING | 1   |      |            |
|      | 228-7092    | SEAL-O-RING | 1   |      |            |
|      | 238-5080    | SEAL-O-RING | 1   |      |            |
|      | 238-5081    | SEAL-O-RING | 3   |      |            |
|      | 238-5082    | SEAL-O-RING | 1   |      |            |
|      | 464-0509    | SEAL-O-RING | 1   |      |            |

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT  
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

570-5632 KIT-ENGINE GASKET

570-5632 KIT-ENGINE GASKET S/N PM91-UP SINGLE CYLINDER HEAD FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

| Ref.                                                                                                                                      | Part number | Description                    | Qty | Code | Group page |
|-------------------------------------------------------------------------------------------------------------------------------------------|-------------|--------------------------------|-----|------|------------|
|                                                                                                                                           | 1P-0451     | GASKET                         | 1   |      |            |
|                                                                                                                                           | 161-3411    | GASKET                         | 6   |      |            |
|                                                                                                                                           | 191-4457    | GASKET                         | 1   |      |            |
|                                                                                                                                           | 197-8419    | GASKET                         | 1   |      |            |
|                                                                                                                                           | 219-2340    | GASKET                         | 1   |      |            |
|                                                                                                                                           | 187-1315    | GASKET AS                      | 1   |      |            |
|                                                                                                                                           | 9X-6620     | LOCKNUT (M10X1.5-THD)          | 4   | M    |            |
|                                                                                                                                           | 3S-9643     | SEAL-LIP TYPE                  | 1   |      |            |
|                                                                                                                                           | 4G-4972     | SEAL-O-RING                    | 1   |      |            |
|                                                                                                                                           | 6V-6609     | SEAL-O-RING                    | 3   |      |            |
|                                                                                                                                           | 214-7566    | SEAL-O-RING                    | 2   |      |            |
|                                                                                                                                           | 214-7567    | SEAL-O-RING                    | 2   |      |            |
|                                                                                                                                           | 214-7568    | SEAL-O-RING                    | 12  |      |            |
|                                                                                                                                           | 228-7089    | SEAL-O-RING                    | 2   |      |            |
|                                                                                                                                           | 228-7096    | SEAL-O-RING                    | 2   |      |            |
|                                                                                                                                           | 238-5080    | SEAL-O-RING                    | 3   |      |            |
|                                                                                                                                           | 268-3490    | SEAL-VALVE COVER               | 1   |      |            |
|                                                                                                                                           | 285-4106    | SEAL-VALVE COVER               | 1   |      |            |
|                                                                                                                                           | 418-6781    | STUD-TAPERLOCK (M10X1.5X40-MM) | 4   | M    |            |
| FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT<br>HTTP://DEALER.CAT.COM/RELATED |             |                                |     |      |            |

CAT codes: M.

0A-0000 CHART-COMMONALITY

0A-0000 CHART-COMMONALITY S/N BP21-UP; CN21-UP; RM41-UP; G351-UP; TS51-UP; JE61-UP; PA61-UP; PM61-UP; T261-UP; TA61-UP; JE71-UP; T271-UP; FH21-UP; TA71-UP; JE81-UP; T281-UP; T681-UP; TA81-UP; B391-UP; JE91-UP; P891-UP; PM91-UP; T291-UP; PM21-UP; TA91-UP; DXB1-UP; GMB1-UP; LMB1-UP; MMB1-UP; P8B1-UP; MSC1-UP; JND1-UP; PHD1-UP; DXE1-UP; SS21-UP; MSE1-UP; PWF1-UP; WLF1-UP; DXG1-UP; TGG1-UP; TRG1-UP; JWH1-UP; MSH1-UP; PAH1-UP; B6J1-UP; TS21-UP; H4J1-UP; M4K1-UP; RGK1-UP; WTK1-UP; B6M1-UP; J2M1-UP; WEM1-UP; B6P1-UP; DCP1-UP; NMP1-UP; L231-UP; CYR1-UP; E4R1-UP; GRR1-UP; GRS1-UP; M2S1-UP; HLT1-UP; MCT1-UP; FAW1-UP; JHW1-UP; M7W1-UP; LM31-UP; WSW1-UP; DTX1-UP; HTX1-UP; JHX1-UP; LKX1-UP; L5Y1-UP; M3Z1-UP; SS31-UP; BH41-UP

No separate drawing is provided in the current catalog card.

| Ref.                                                                                                                                                                                                                                                                                                     | Part number | Description | Qty | Code | Group page |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-------------|-----|------|------------|
| <A href="/sisweb/servlet/cat.dcs.sis.controller.integration.CSSISIntegrationServlet?accessmethod=media&interfaceind=A&lang=E&3framestate=Y&mediano0=REHS3699&smediano=REHS3699&infotypeid=15&ionno=1&iesysctlno=i03898633&levelseqno=i0" TARGET="appContent">REFER TO REHS3699 FOR COMMONALITY CHART</A> |             |             |     |      |            |

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