

CATERPILLAR 2491

P5J / SEBP5108

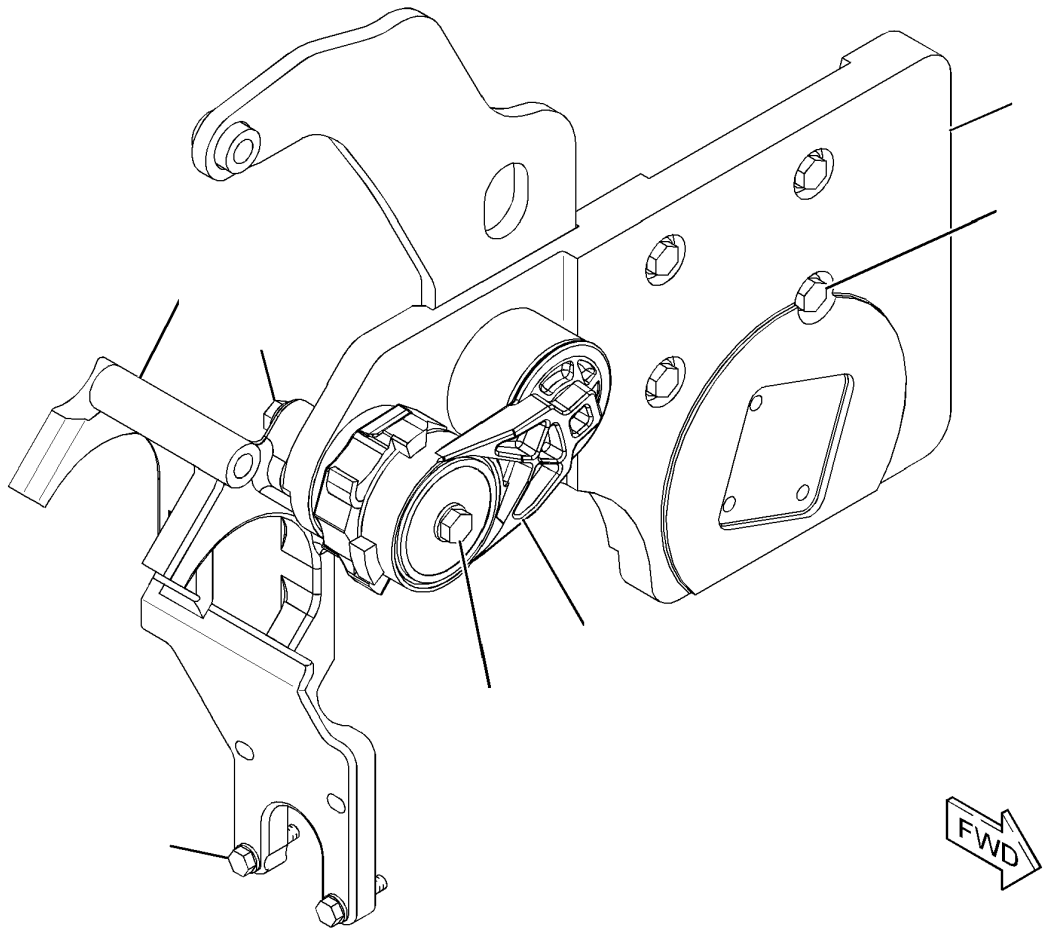
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Basic engine	

224-7846 BELT TENSIONER GP

224-7846 BELT TENSIONER GP S/N THX1-UP PART OF 264-0399, 367-4317 ENGINE AR-COMplete

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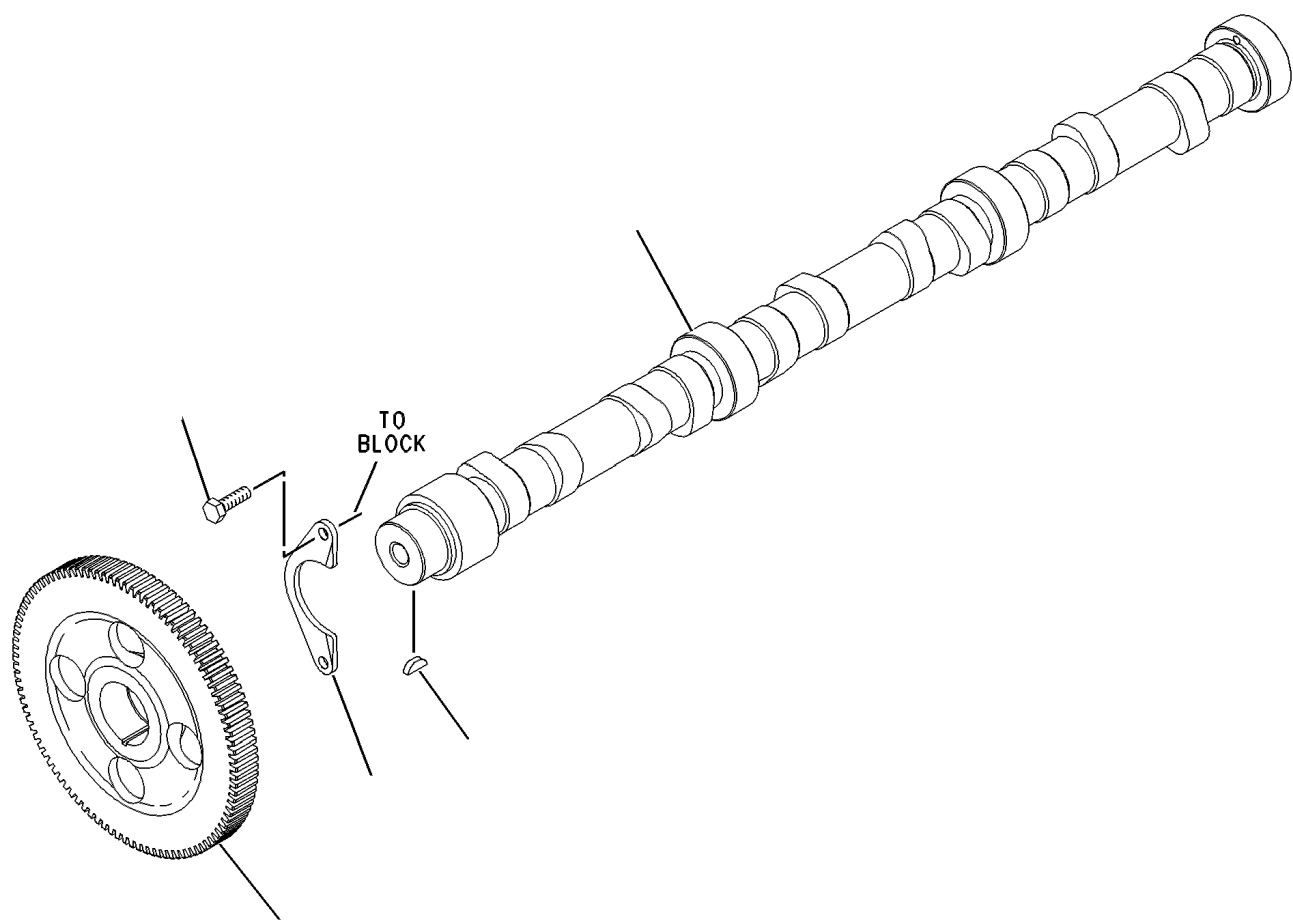
Ref.	Part number	Description	Qty	Code	Group page
1	190-0643	BELT TENSIONER GP	1		
2	189-2449	SUPPORT	1		
3	268-8897	SUPPORT AS	1		
	5V-9221	SPACER (13.8X25X25-MM THK)	1		
4	6V-5218	BOLT (M8X1.25X35-MM)	2	M	
5	6V-5839	WASHER (11X21X2.5-MM THK)	7		
6	6V-5842	BOLT (M10X1.5X40-MM)	6	M	
7	8T-0643	BOLT (M10X1.5X80-MM)	1	M	
8	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	2		
	2W-9533	BOLT (M8X1.25X10-MM)	4	FM	
	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	4	F	

CAT codes: F, M.

242-0674 CAMSHAFT GP

242-0674 CAMSHAFT GP S/N THX1-UP PART OF 264-0403, 384-8427, 417-6290 ENGINE AR-CORE

Drawing 1 of 1



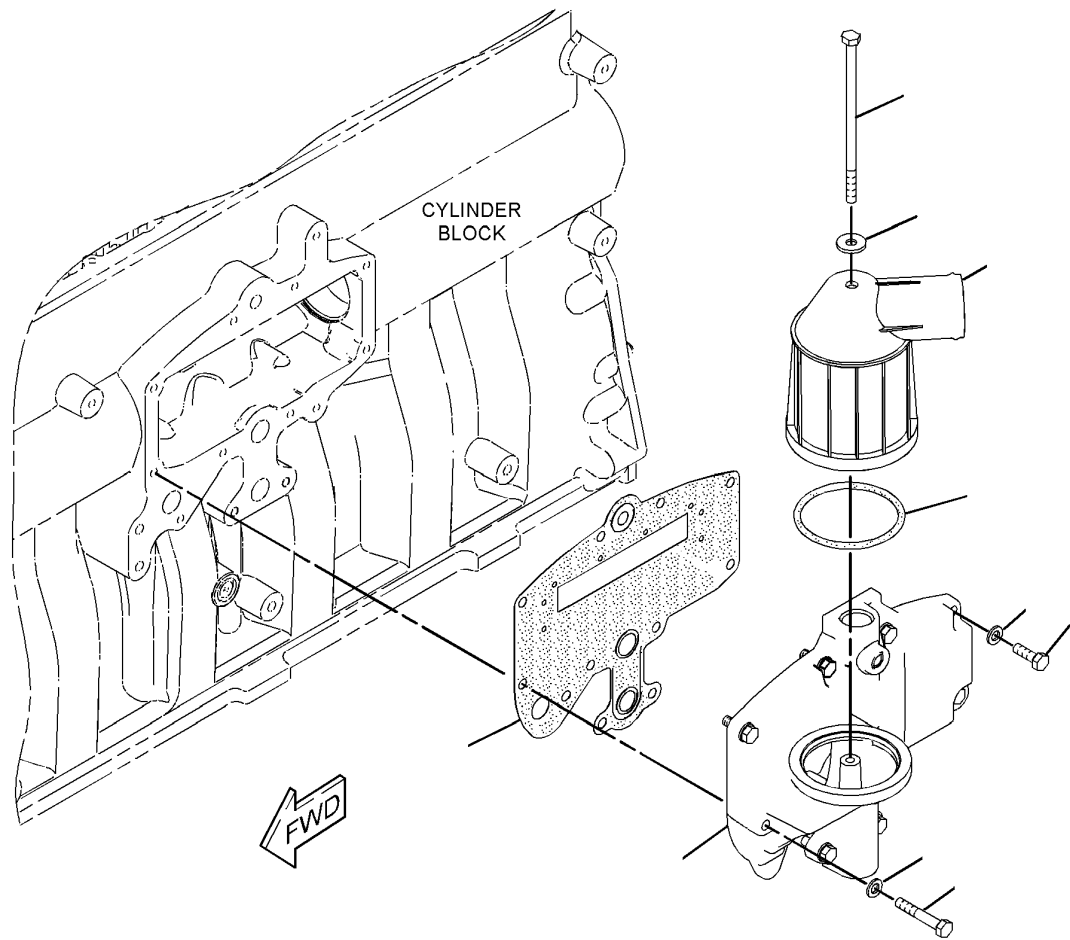
Ref.	Part number	Description	Qty	Code	Group page
1	107-7694	PLATE-THRUST	1		
2	242-0673	CAMSHAFT AS	1		
2A	1B-8705	KEY-WOODRUFF	1		
2B	224-3247	GEAR (100-TEETH)	1		
3	6V-3940	BOLT (M8X1.25X25-MM)	2	M	

CAT codes: M, R.

202-3301 COVER GP-CYLINDER BLOCK -CRANKCASE

202-3301 COVER GP-CYLINDER BLOCK -CRANKCASE S/N THX1-UP PART OF 264-0399, 367-4317 ENGINE AR-COMPLETE

Drawing 1 of 1



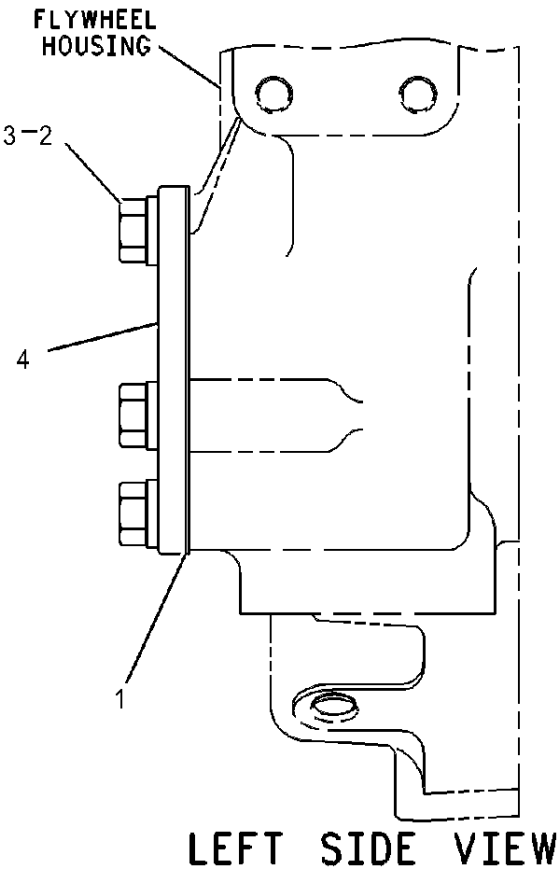
Ref.	Part number	Description	Qty	Code	Group page
1	213-2411	COVER	1		
2	213-2410	GASKET	1		
3	240-0041	BREATHER AS (CRANKCASE)	1		
4	3E-8005	BOLT (M8X1.25X160-MM)	1	M	
5	6V-3918	BOLT (M8X1.25X50-MM)	2	M	
6	6V-3940	BOLT (M8X1.25X25-MM)	9	M	
7	9F-4446	SEAL-O-RING (CRANKCASE BREATHER)	1		
8	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	11		
9	5N-4185	WASHER-SPECIAL	1		

CAT codes: M.

133-3089 COVER GP-FLYWHEEL HOUSING

133-3089 COVER GP-FLYWHEEL HOUSING S/N THX1-UP PART OF 264-0399, 367-4317 ENGINE AR-COMPLETE FOR USE WITH RH MOUNTED STARTER

Drawing 1 of 1

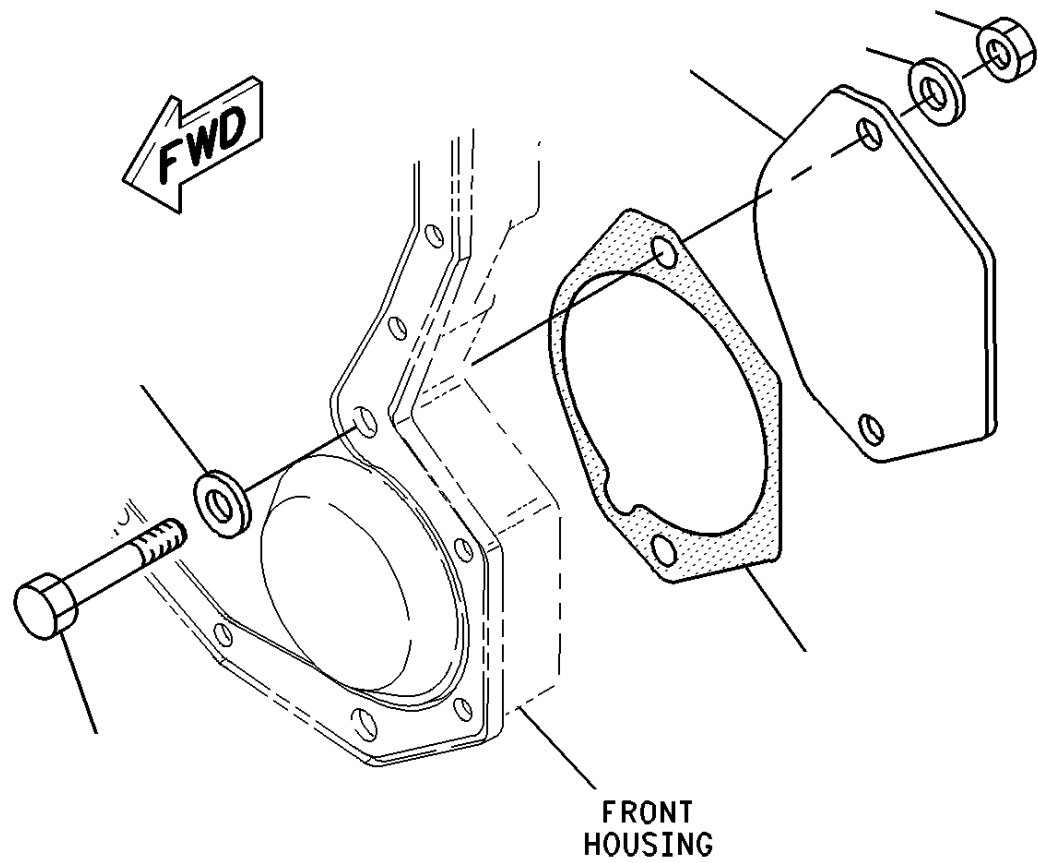


Ref.	Part number	Description	Qty	Code	Group page
1	9Y-6089	GASKET	1		
2	9X-6380	BOLT (5/8-11X1.5-IN)	3		
3	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	3		
4	4N-1114	COVER	1		

118-1727 COVER GP-FRONT HOUSING -ACCESSORY DRIVE

118-1727 COVER GP-FRONT HOUSING -ACCESSORY DRIVE S/N THX1-UP REQUIRED ON ENGINES WITHOUT FACTORY INSTALLED AIR COMPRESSOR PART OF 264-0399, 367-4317 ENGINE AR-COMPLETE

Drawing 1 of 1



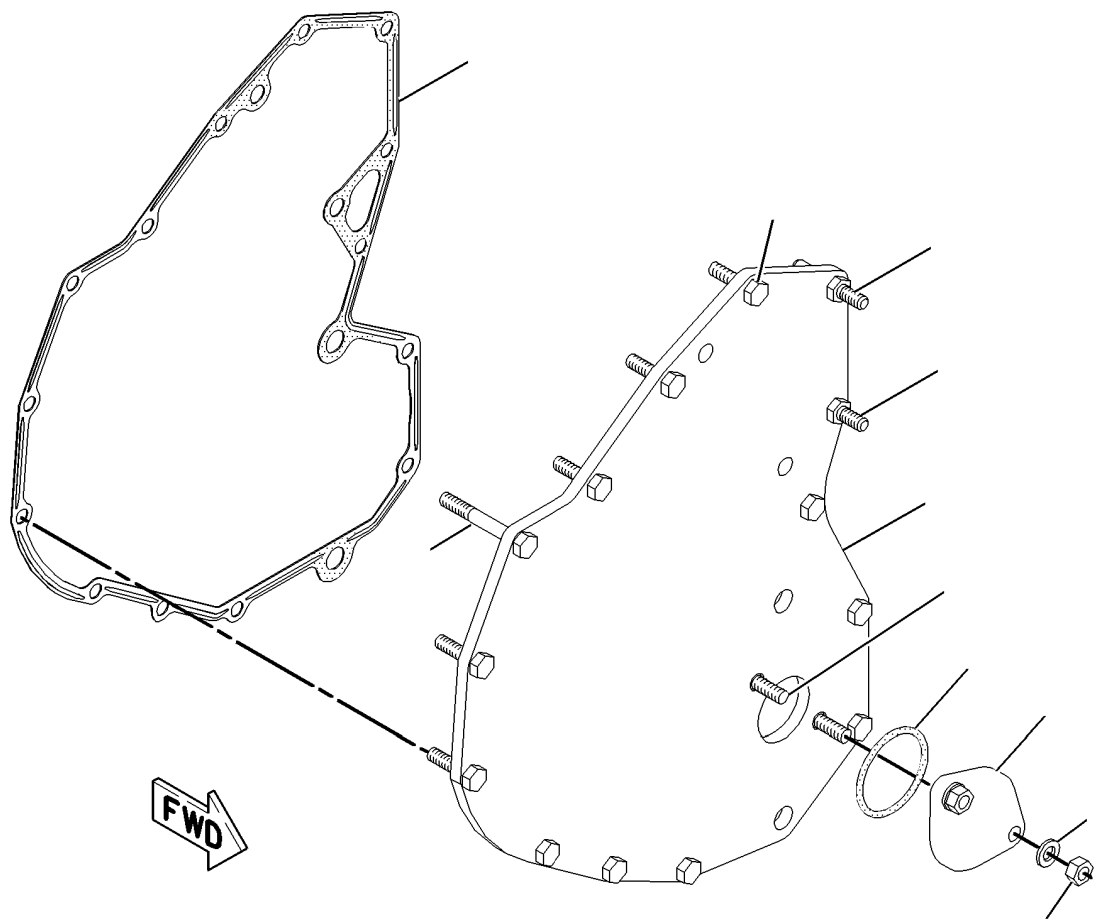
Ref.	Part number	Description	Qty	Code	Group page
1	5P-8245	WASHER-HARD (13.5X25.5X3-MM THK)	4		
2	6V-5696	BOLT (M12X1.75X80-MM)	2	M	
3	4W-2026	COVER	1		
4	135-9819	SEAL-INTEGRAL	1		
5	6V-8149	NUT (M12X1.75-THD)	2	M	

CAT codes: M.

211-3285 COVER GP-FRONT HOUSING

211-3285 COVER GP-FRONT HOUSING S/N THX1-UP PART OF 264-0399, 367-4317 ENGINE AR-COMPLETE

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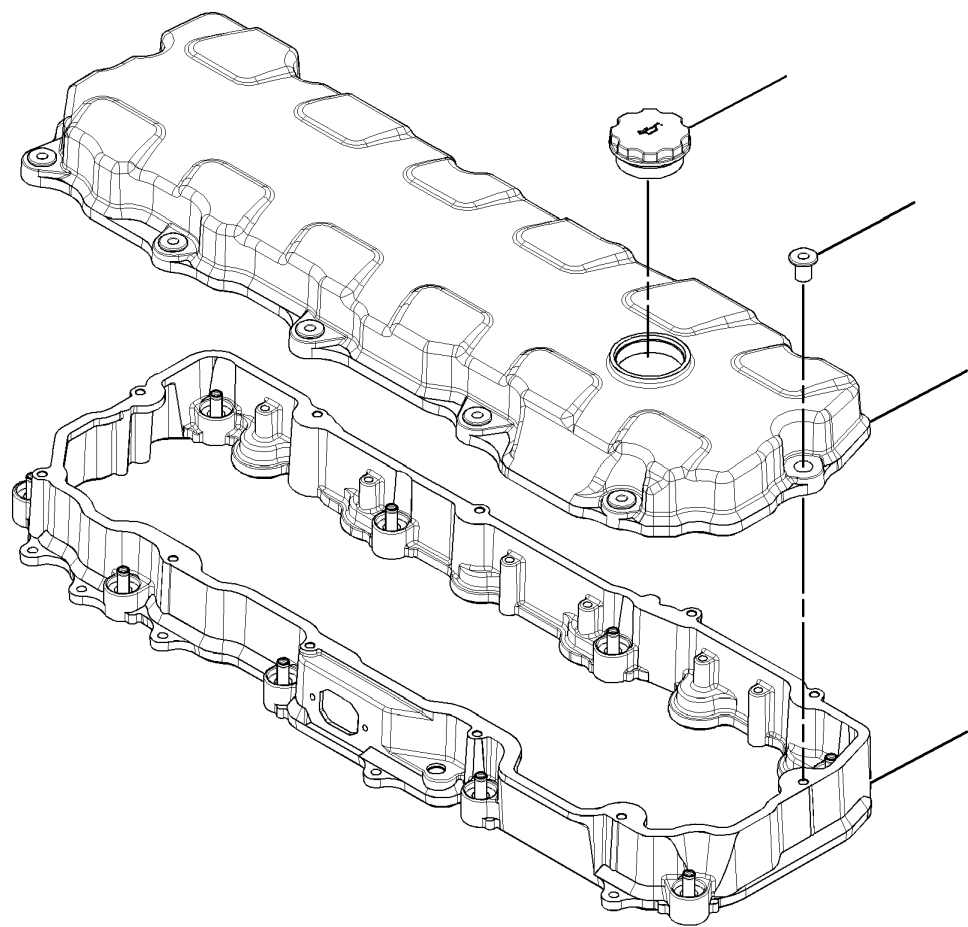
Ref.	Part number	Description	Qty	Code	Group page
1	9X-2099	STUD (M8X1.25X52.75-MM)	2	M	
2	7C-1445	COVER	1		
3	166-1776	COVER AS-FRONT	1		
3A	126-1757	WASHER (10.85X19.3X1.27-MM THK)	2		
3B	136-0822	STUD	2		
4	166-1781	GASKET	1		
5	061-9455	SEAL-O-RING	1		
6	5C-7261	NUT (M8X1.25-THD)	2	M	
7	6V-2317	BOLT (M8X1.25X30-MM)	10	M	
8	8T-0100	BOLT (M8X1.25X60-MM)	2	M	
9	8T-4224	WASHER-HARD (8.8X16X2-MM THK)	2		

CAT codes: M.

280-8003 COVER GP-VALVE MECHANISM

280-8003 COVER GP-VALVE MECHANISM S/N THX1-UP PART OF 264-0399, 367-4317 ENGINE AR-COMplete

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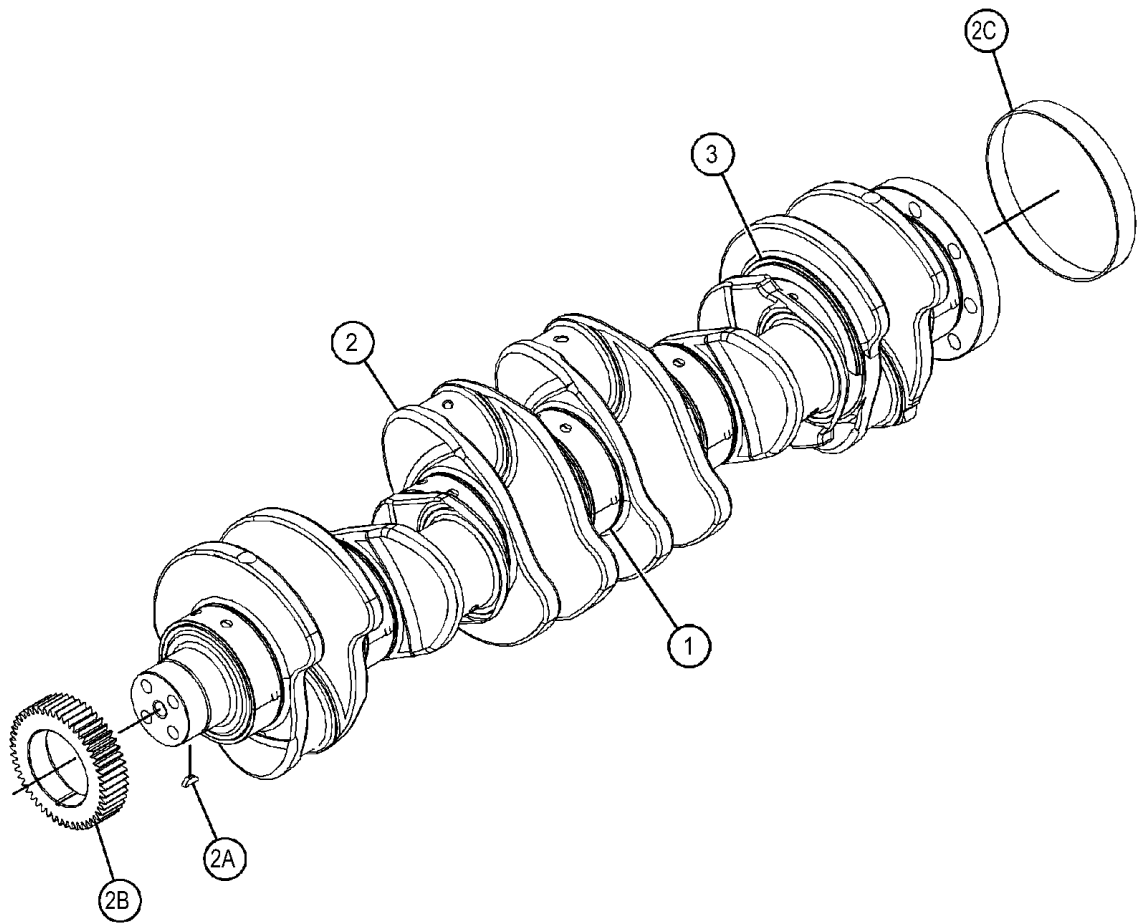
Ref.	Part number	Description	Qty	Code	Group page
1	271-2418	BASE GP-VALVE COVER	1		
	268-3490	SEAL-VALVE COVER	1		
2	263-7823	COVER GP-VALVE MECHANISM	1		
	217-5701	SEAL-BULK (24-DM)		J	
3	227-4531	CAP AS-ENGINE OIL FILLER	1		
	7F-8268	SEAL-O-RING	1		
4	246-5083	SLEEVE-SPACER	11		

CAT codes: J.

164-6148 CRANKSHAFT GP

164-6148 CRANKSHAFT GP S/N THX1-UP PART OF 264-0403, 384-8427, 417-6290 ENGINE AR-CORE

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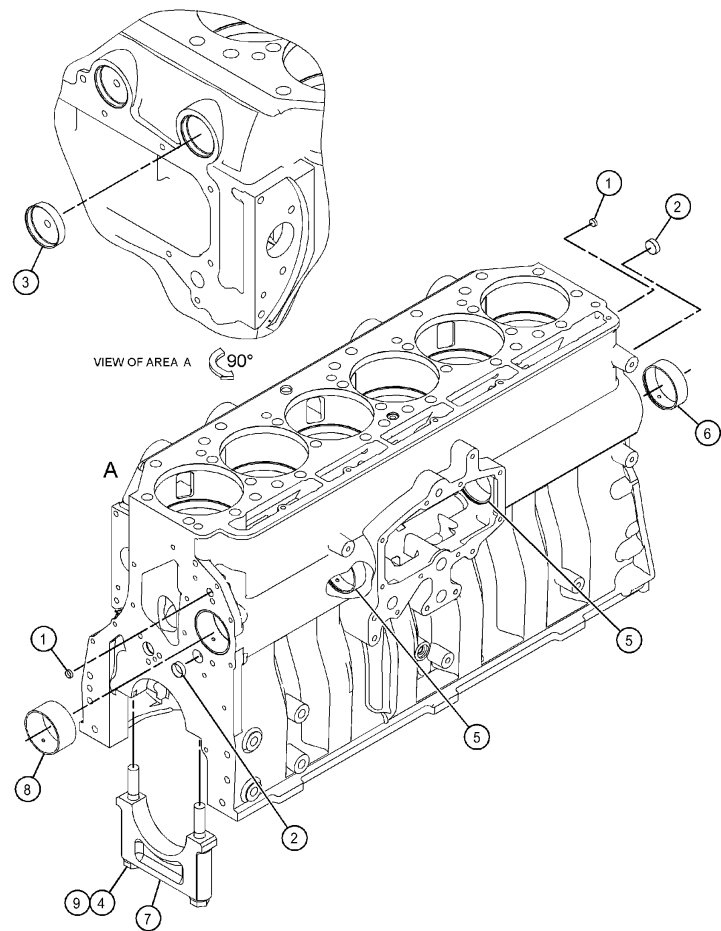
Ref.	Part number	Description	Qty	Code	Group page
1	151-2939	BEARING-MAIN (STANDARD)	7	J	
	282-1771	BEARING-MAIN (0.25-MM US)	7	AB	
	282-1772	BEARING-MAIN (0.51-MM US)	7	AB	
2	261-1544	CRANKSHAFT AS	1		
2A	1B-8705	KEY-WOODRUFF	1		
2B	2W-8147	GEAR (50-TEETH)	1		
2C	9Y-0810	SLEEVE-WEAR	1		
3	246-3150	PLATE-THRUST	2	J	
AVAILABLE REPAIR KIT(S):					
	243-6716	KIT-BEARING (STANDARD)		AJ	
(INCLUDES A COMPLETE SET OF MAIN BEARINGS & THRUST PLATES)					

CAT codes: A, B, J, R.

325-3915 CYLINDER BLOCK AS

325-3915 CYLINDER BLOCK AS S/N THX1-UP PART OF 517-1908 CYLINDER BLOCK AS, 220-1952 CYLINDER BLOCK GP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	0L-1026	PLUG-CUP	2		
2	3B-0623	PLUG-CUP (25.73-MM OD)	2		
3	4F-5695	PLUG-CUP	4		
4	175-0454	BOLT (M16X2X160-MM)	14	M	
5	203-5805	BUSHING	2		
6	203-6090	BUSHING	1		
7	212-7002	CAP-BEARING	7		
8	216-5586	BUSHING (CAMSHAFT)	1		
9	9X-8268	WASHER (17.5X30X3.5-MM THK)	14		

CAT codes: M.

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