

CATERPILLAR 320D

MZD / SEBP5691

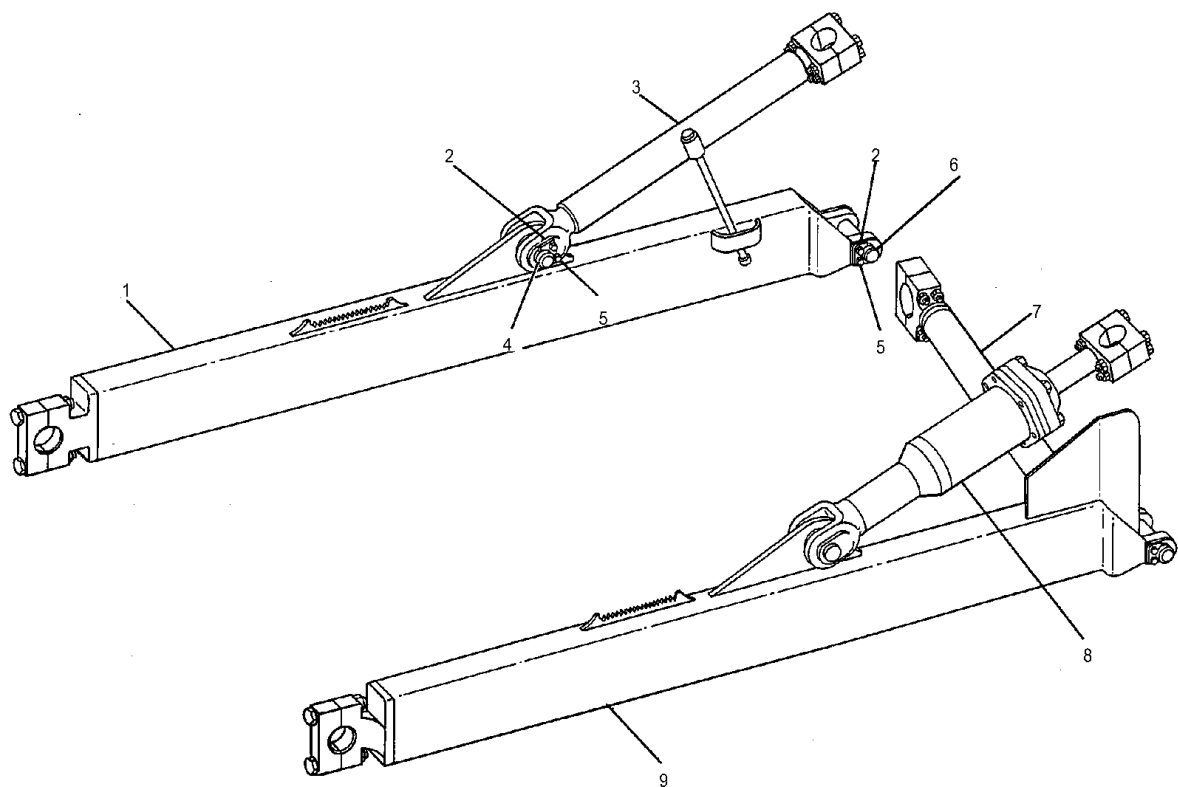
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317-2717 BASE GP-VALVE COVER & INJ HARN

317-2717 BASE GP-VALVE COVER & INJ HARN S/N C6E30000-UP PART OF 480-9361 COVER GP-VALVE MECHANISM

Drawing 1 of 1

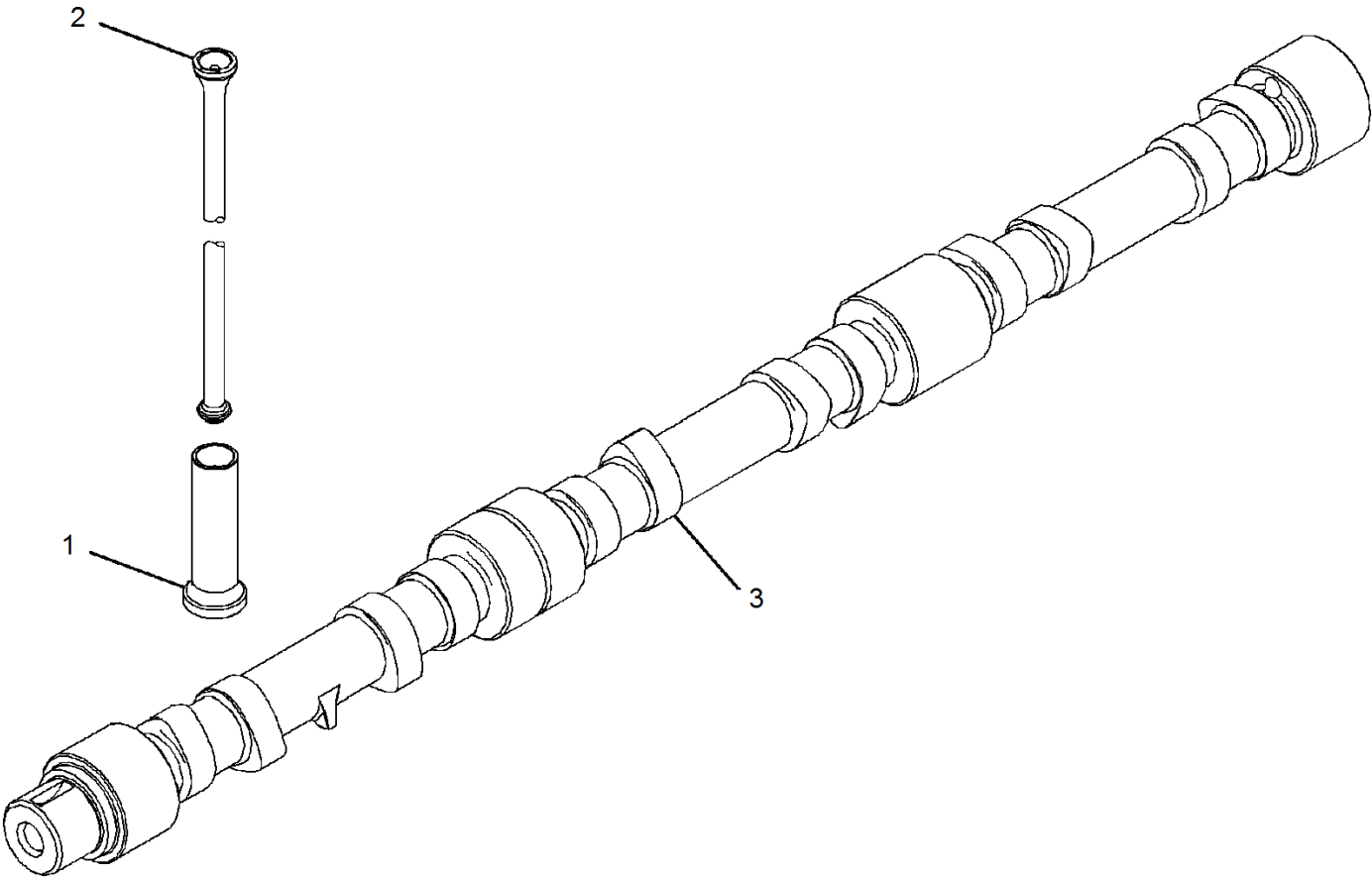


Ref.	Part number	Description	Qty	Code	Group page
1	277-5064	SEAL-O-RING	3		
2	277-5065	CLIP	3		
3	285-1975	HARNESS AS-WIRING (INJECTOR)	3		
(EACH INCLUDES)					
	113-4630	RECEPTACLE AS-CONNECTOR (4-PIN)	1		
	9X-3401	PIN-CONNECTOR (16-GA TO 18-GA)	4		
OR alternate consist option CAT source: -OR-					
	126-1767	PIN-CONNECTOR (14-GA TO 16-GA)	4		
	316-9351	MOUNTING-CABLE TIE	1		
4	309-6664	GASKET-COVER	1		

380-7960 CAMSHAFT GP

380-7960 CAMSHAFT GP S/N C6E30000-UP PART OF 378-1549 ENGINE AR-PRIMARY

Drawing 1 of 1

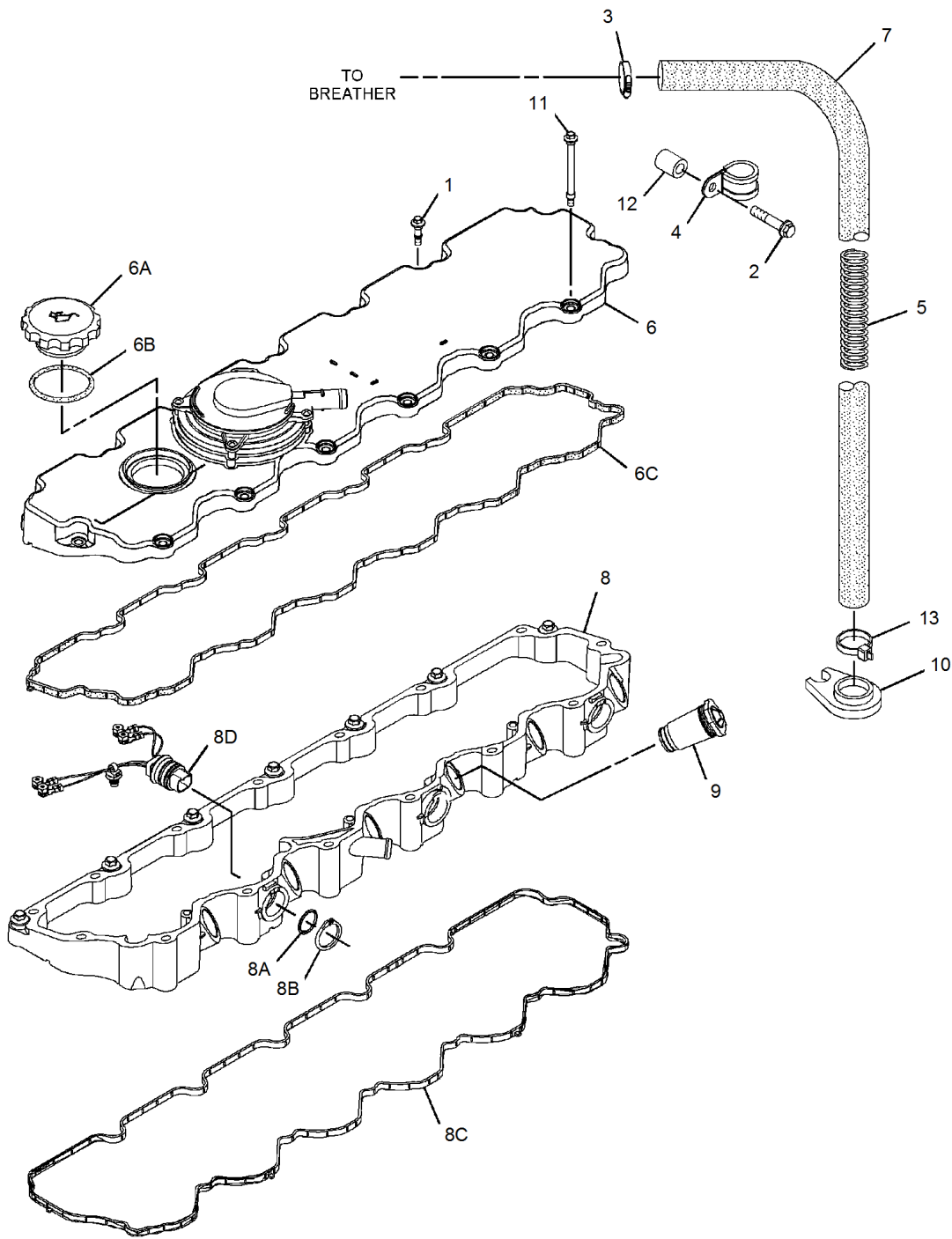


Ref.	Part number	Description	Qty	Code	Group page
1	278-5125	TAPPET	12		
2	278-5126	PUSHROD	12		
3	347-1134	CAMSHAFT	1		

282-2825 COVER GP-VALVE MECHANISM

282-2825 COVER GP-VALVE MECHANISM S/N C6E30000-UP PART OF 378-1549 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	277-5031	BOLT-SPECIAL	9		
2	6I-1090	BOLT (M8X1.25X40-MM)	1	M	
3	032-9020	CLIP	2		
4	127-8281	CLIP	1		
5	162-1565	SPRING (CRANKCASE BREATHER HOSE)	1		

282-2825 COVER GP-VALVE MECHANISM (continued)

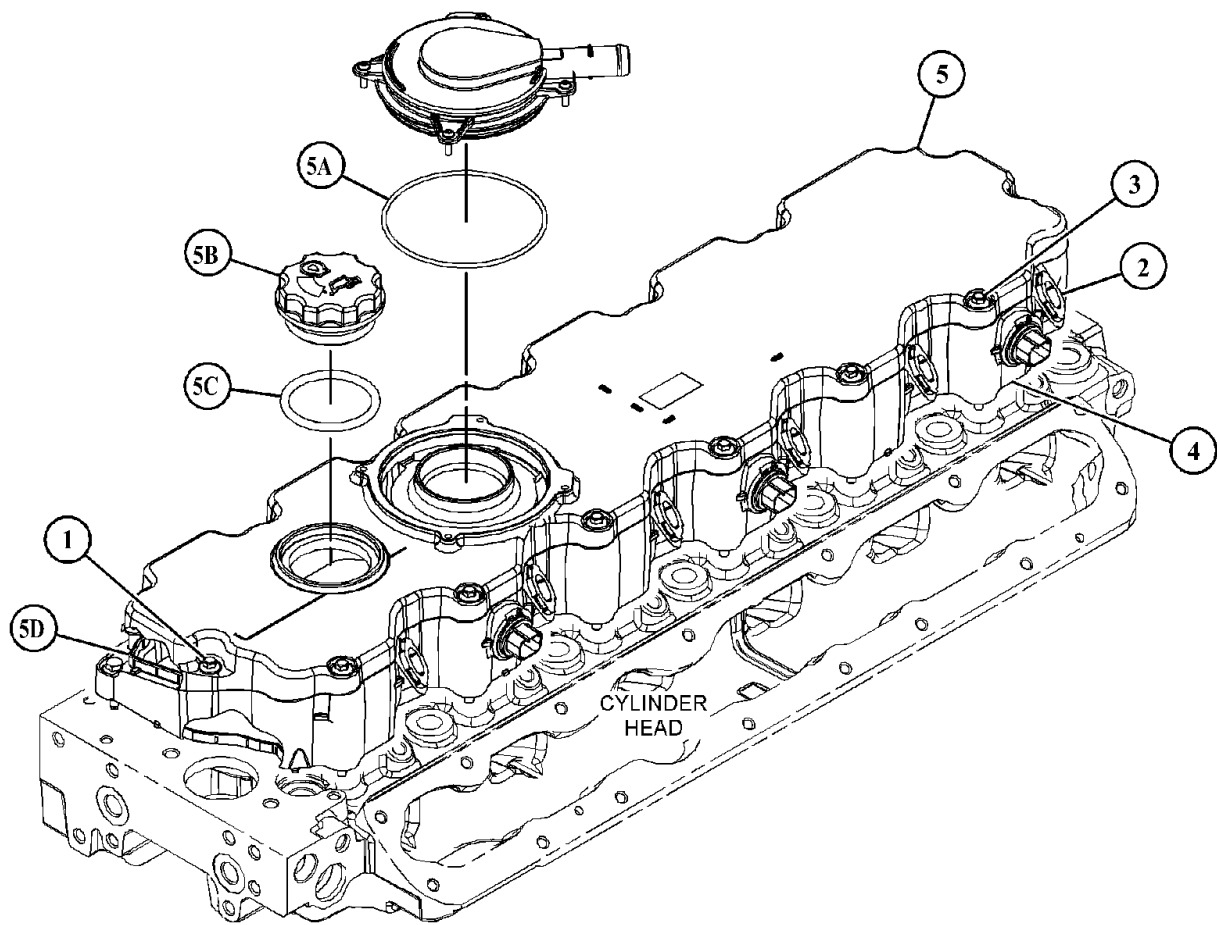
Ref.	Part number	Description	Qty	Code	Group page
6	318-8037	COVER GP-CYLINDER HEAD	1		
6A	136-3608	CAP AS (ENGINE OIL FILLER)	1		
6B	124-0506	SEAL	1		
6C	317-3064	GASKET-COVER	1		
7	198-8645	HOSE (CRANKCASE BREATHER)	1		
8	317-2717	BASE GP-VALVE COVER & INJ HARN	1		
8A	277-5064	SEAL-O-RING	3		
8B	277-5065	CLIP	3		
8C	309-6664	GASKET-COVER	1		
8D	285-1975	HARNESS AS-WIRING (INJECTOR)	3		
(EACH INCLUDES)					
	3E-3377	WEDGE-RECEPTACLE LOCK (4-PIN)	1		
	113-4630	RECEPTACLE AS-CONNECTOR (4-PIN)	1		
	9X-3401	PIN-CONNECTOR (16-GA TO 18-GA)	4		
OR alternate consist option CAT source: -OR-					
	126-1767	PIN-CONNECTOR (14-GA TO 16-GA)	4		
	316-9351	MOUNTING-CABLE TIE	1		
9	277-5067	SLEEVE	6		
10	7C-1281	BRACKET	1		
11	298-4550	BOLT-SPECIAL	6		
12	201-1029	SPACER	1		
13	217-9039	STRAP-CABLE	1		
	160-4826	CLAMP-HOSE	2	F	

CAT codes: F, M.

480-9361 COVER GP-VALVE MECHANISM

480-9361 COVER GP-VALVE MECHANISM S/N C6E30000-UP PART OF 378-1549 ENGINE AR-PRIMARY

Drawing 1 of 1



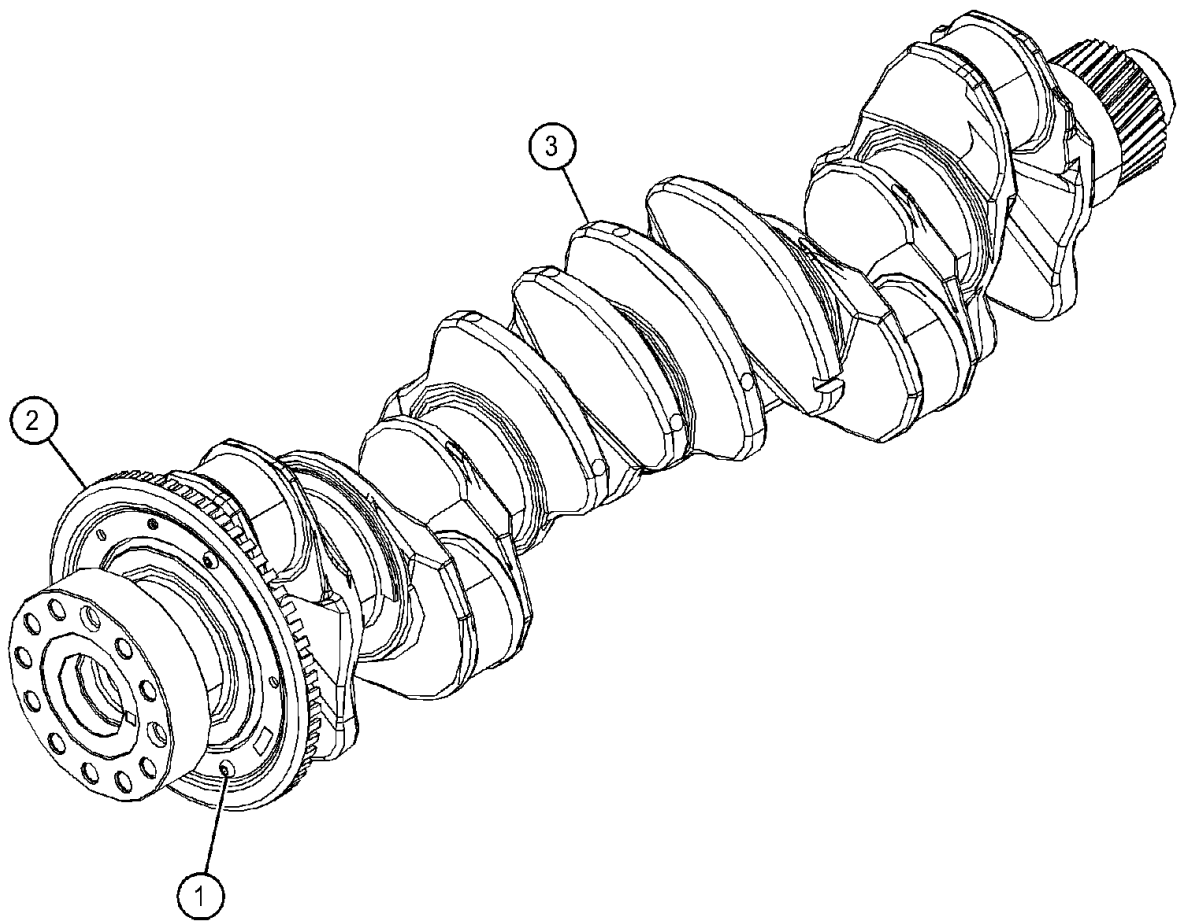
Ref.	Part number	Description	Qty	Code	Group page
1	277-5031	BOLT-SPECIAL	9		
2	517-8243	SLEEVE-INJECTOR	6		
3	298-4550	BOLT-SPECIAL	6		
4	317-2717	BASE GP-VALVE COVER & INJ HARN	1	Y	
5	318-8037	COVER GP-CYLINDER HEAD	1		
5A	326-7289	SEAL-O-RING	1		
5B	136-3608	CAP AS (ENGINE OIL FILLER)	1		
5C	124-0506	SEAL	1		
5D	317-3064	GASKET-COVER	1		

CAT codes: Y.

380-7926 CRANKSHAFT GP

380-7926 CRANKSHAFT GP S/N C6E30000-UP PART OF 378-1549 ENGINE AR-PRIMARY

Drawing 1 of 1



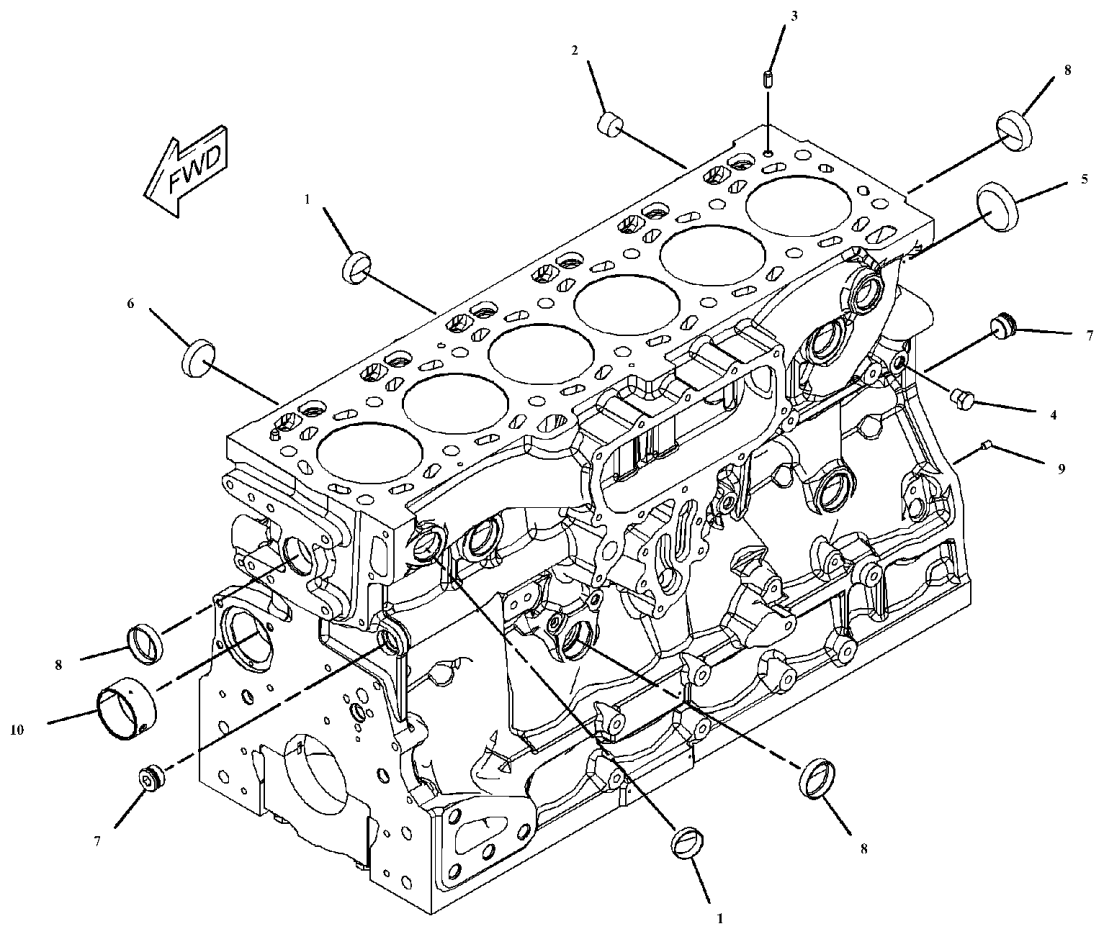
Ref.	Part number	Description	Qty	Code	Group page
1	276-7394	SCREW (M6X1XX12-MM)	3	M	
2	376-4078	DISC-TIMING	1		
3	376-4075	CRANKSHAFT	1	J	
AVAILABLE REPAIR KIT(S):					
	374-9163	KIT-CRANKSHAFT	1	JY	

CAT codes: J, M, Y.

420-5231 CYLINDER BLOCK AS

420-5231 CYLINDER BLOCK AS S/N C6E30000-UP PART OF 306-6845 CYLINDER BLOCK GP

Drawing 1 of 1

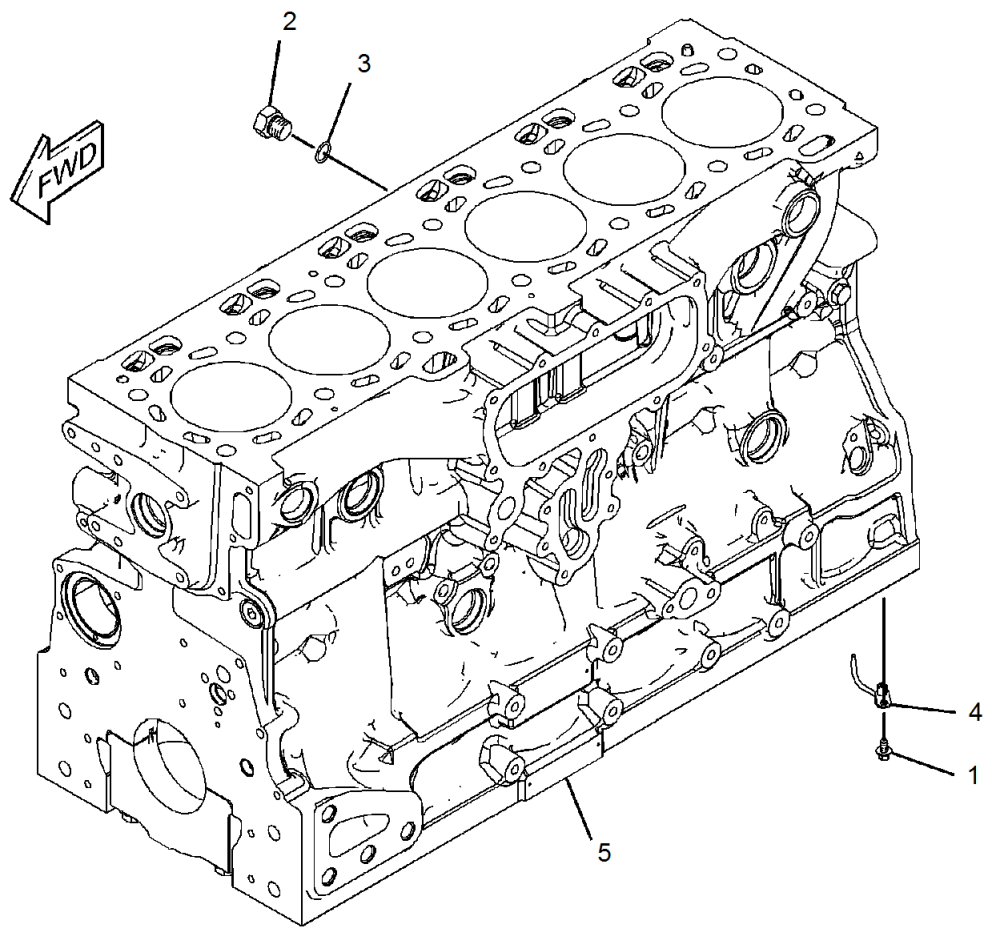


Ref.	Part number	Description	Qty	Code	Group page
1	067-6043	PLUG-SIDE	3		
2	067-6823	PLUG	1		
3	185-0884	DOWEL	2		
4	225-8858	PLUG	1		
5	232-7596	PLUG	1		
6	232-7597	PLUG	2		
7	232-7599	PLUG	2		
8	276-5602	PLUG-CORE	6		
9	276-5604	DOWEL	1		
10	370-6545	BUSHING-CAMSHAFT	1		

306-6845 CYLINDER BLOCK GP

306-6845 CYLINDER BLOCK GP S/N C6E30000-UP PART OF 380-7925 CYLINDER BLOCK GP

Drawing 1 of 1



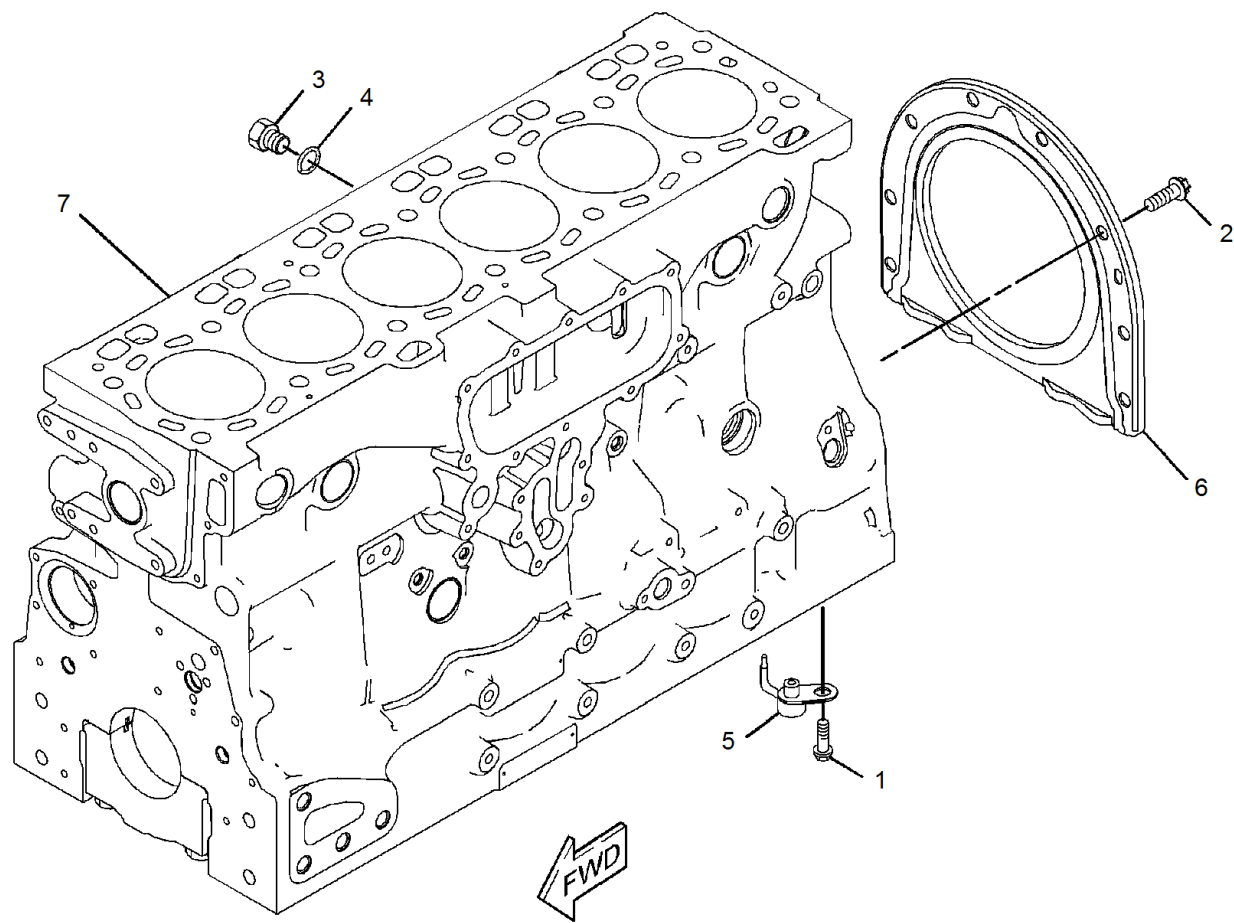
Ref.	Part number	Description	Qty	Code	Group page
1	100-4841	BOLT (M6X1X10-MM)	6	M	
2	232-1322	PLUG	1		
3	276-5603	SEAL-O-RING	1		
4	276-5605	JET AS-PISTON COOLING	6		
5	420-5231	CYLINDER BLOCK AS	1	Y	

CAT codes: M, Y.

380-7925 CYLINDER BLOCK GP

380-7925 CYLINDER BLOCK GP S/N C6E30000-UP PART OF 378-1549 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	100-4841	BOLT (M6X1X10-MM)	6	M	
2	209-9219	BOLT (M8X1.25X16-MM)	8	M	
3	232-1322	PLUG	1		
4	276-5603	SEAL-O-RING	1		
5	276-5605	JET AS-PISTON COOLING	6		
6	292-0886	HOUSING-REAR (INCLUDES SEAL)	1		
7	306-6845	CYLINDER BLOCK GP	1	Y	

CAT codes: M, Y.

MANUALS-KOMATSU.COM

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MZD-SEBP5691

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