

CATERPILLAR 277D

MLT / SEBP6417

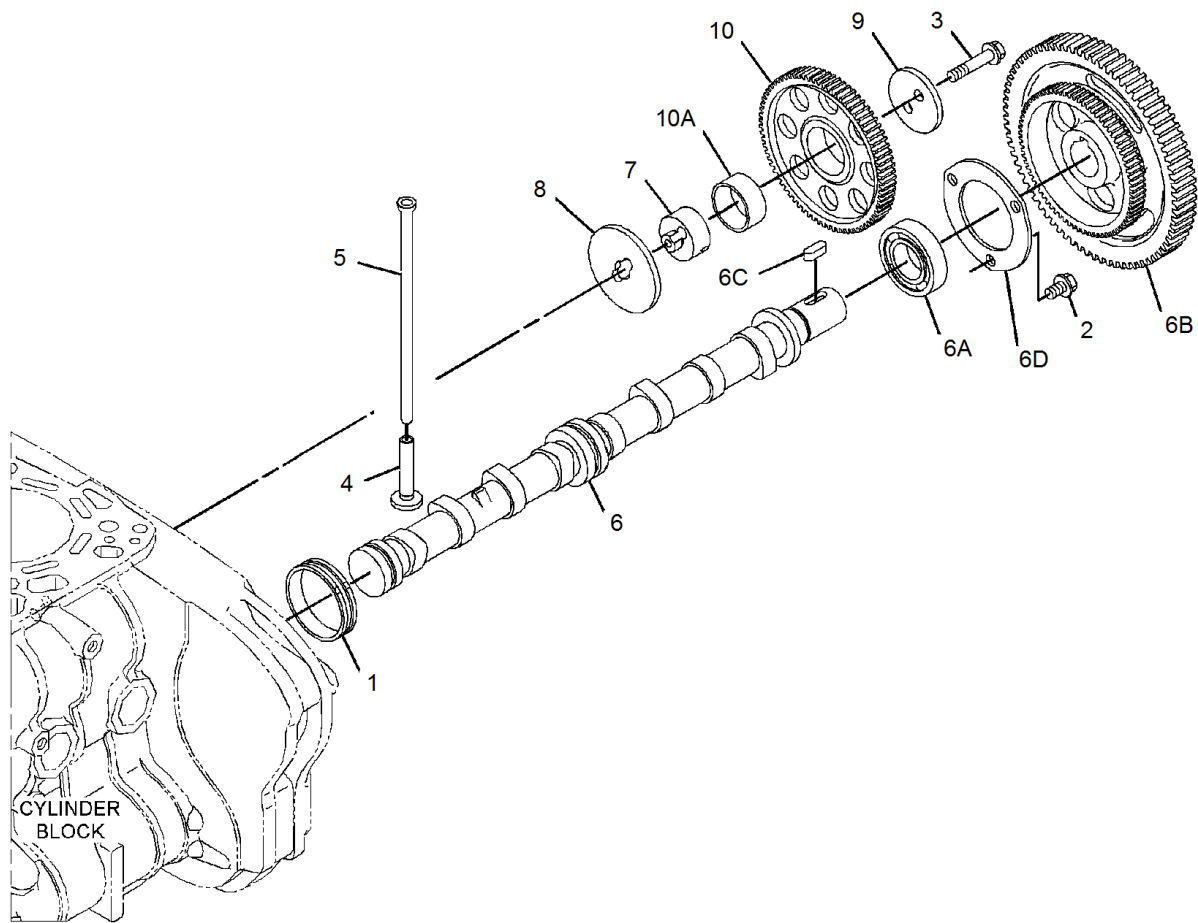
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387-9068 CAMSHAFT GP

387-9068 CAMSHAFT GP PART OF 380-1768, 380-1769 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	387-9780	CUP-SEAL	1		
2	387-9785	BOLT-FLANGE HEAD	3		
3	387-9798	BOLT-FLANGE HEAD	2		
4	387-9830	TAPPET	8		
5	387-9831	PUSHROD	8		
6	387-9832	CAMSHAFT AS	1		
	388-7493	CAMSHAFT	1		
6A	388-7494	BEARING	1		
6B	388-7495	GEAR	1		
6C	383-0227	KEY-FEATHER	1		
6D	388-7496	STOP	1		
7	387-9847	SHAFT-GEAR	1		
8	387-9848	COLLAR	1		

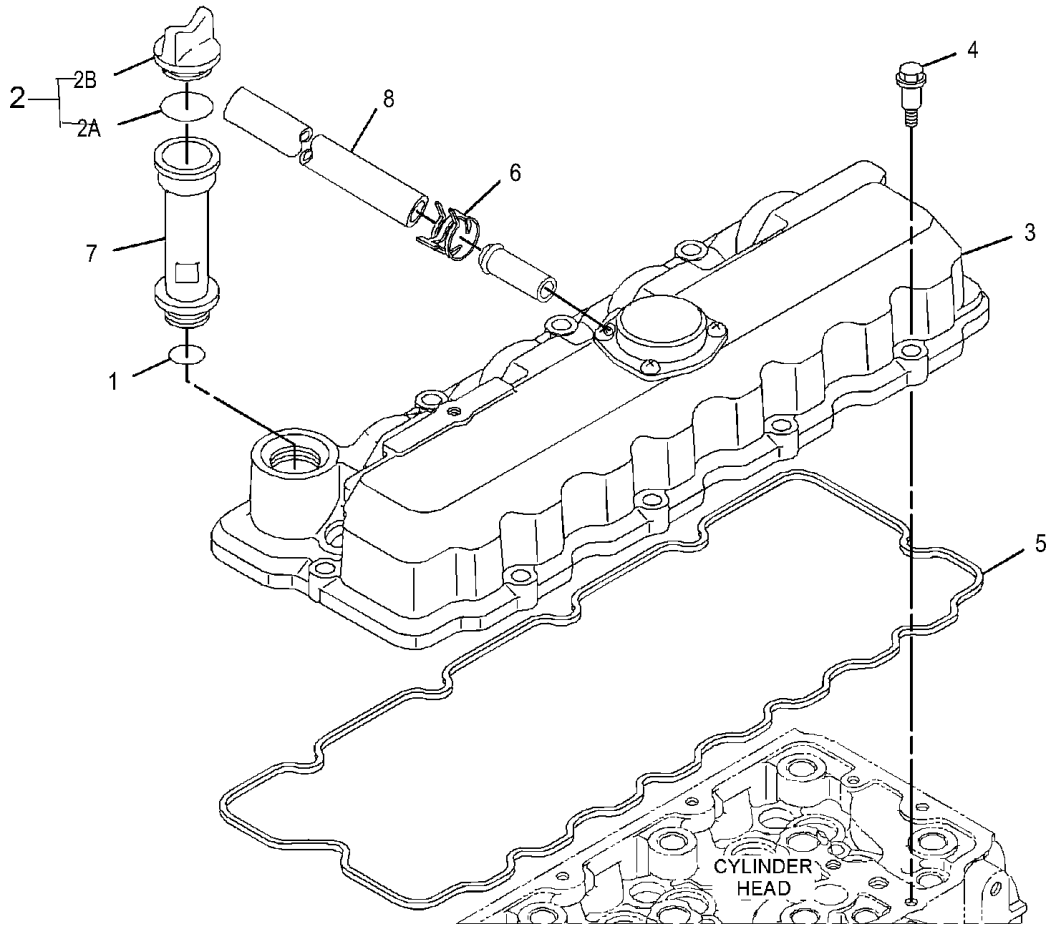
387-9068 CAMSHAFT GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
9	387-9849	COLLAR	1		
10	387-9850	GEAR AS-IDLER	1		
10A	388-7507	BUSHING	1		

420-8852 COVER GP-VALVE MECHANISM

420-8852 COVER GP-VALVE MECHANISM S/N MLT1-99999 PART OF 380-1769 ENGINE AR-PRIMARY

Drawing 1 of 1



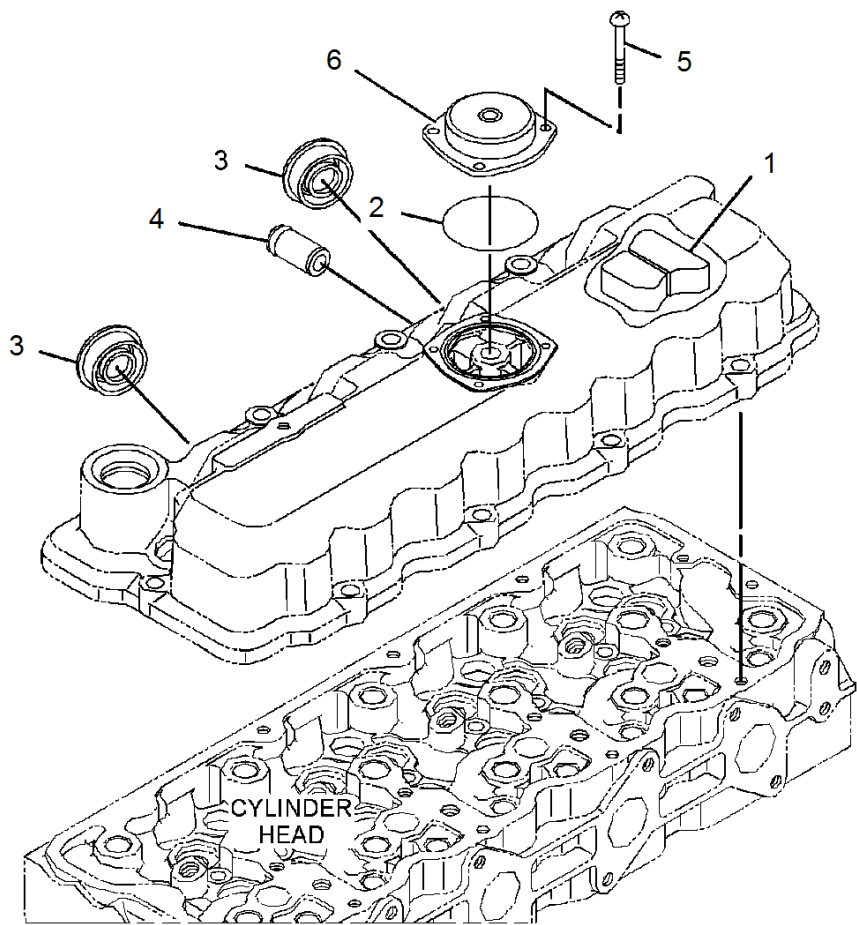
Ref.	Part number	Description	Qty	Code	Group page
1	383-0213	SEAL-O-RING	1		
2	436-0817	PLUG AS (ENGINE OIL FILLER)	1		
2A	383-0217	SEAL-O-RING	1		
2B	383-0245	PLUG-FILLER	1		
3	421-1877	COVER GP-VALVE MECHANISM	1	Y	
4	383-0574	BOLT	10		
5	387-9829	GASKET	1		
6	388-7474	CLAMP	1		
7	397-9988	FLANGE-OIL FILLER	1		
8	421-1876	HOSE-BREATHER	1		

CAT codes: Y.

421-1877 COVER GP-VALVE MECHANISM

421-1877 COVER GP-VALVE MECHANISM S/N MLT1-99999 PART OF 420-8852 COVER GP-VALVE MECHANISM

Drawing 1 of 1

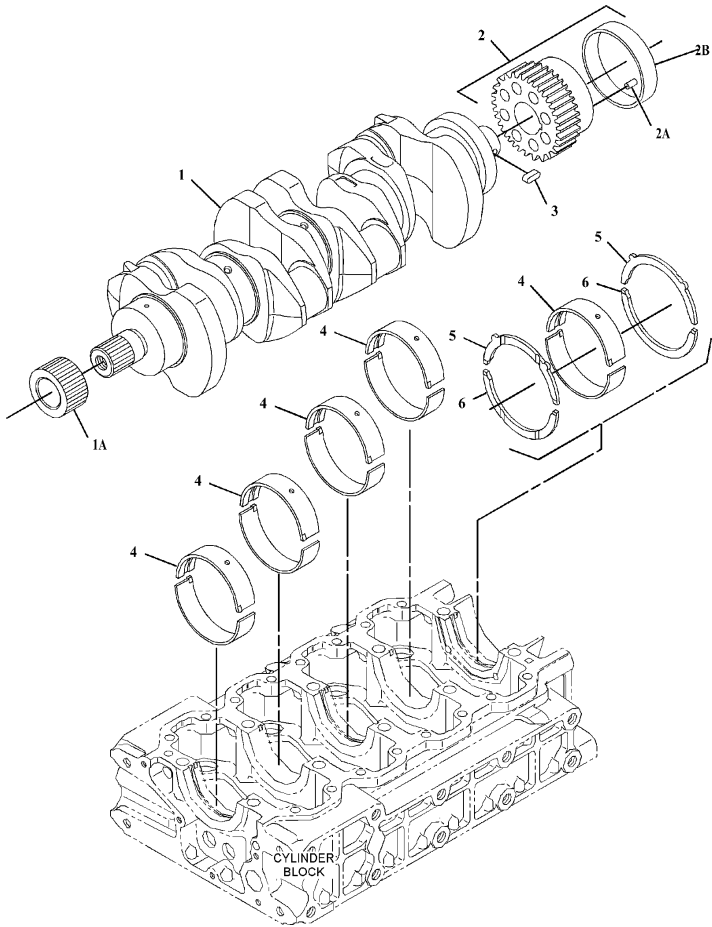


Ref.	Part number	Description	Qty	Code	Group page
1	388-7488	ELEMENT (BREATHER)	4		
2	388-7490	SEAL-O-RING	1		
3	388-7492	SEAL	4		
4	389-5153	ADAPTER	1		
5	389-5154	SCREW	4		
6	418-0969	COVER-BREATHER	1		

387-9070 CRANKSHAFT GP

387-9070 CRANKSHAFT GP PART OF 380-1768, 380-1769 ENGINE AR-PRIMARY Type 1

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	387-9840	CRANKSHAFT AS	1		
1A	388-7502	GEAR	1		
2	387-9841	GEAR AS-CRANKSHAFT	1		
2A	383-0220	PIN	1		
2B	388-7504	SLEEVE	1		
3	387-9842	KEY (STRAIGHT)	1		
4	393-2914	KIT-CRANKSHAFT BEARING (STANDARD)	5	J	
	393-2915	KIT-CRANKSHAFT BEARING (0.20-MM US)		ABL	
	393-2916	KIT-CRANKSHAFT BEARING (0.40-MM US)		ABN	
5	387-9846	BEARING (STANDARD)	2	J	
	393-2903	BEARING (0.20-MM OS)		ABL	
	393-2904	BEARING (0.40-MM OS)		ABN	
6	387-9845	BEARING (STANDARD)	2	J	
	393-2901	BEARING (0.20-MM OS)		ABL	
	393-2902	BEARING (0.40-MM OS)		ABN	

387-9070 CRANKSHAFT GP (continued)

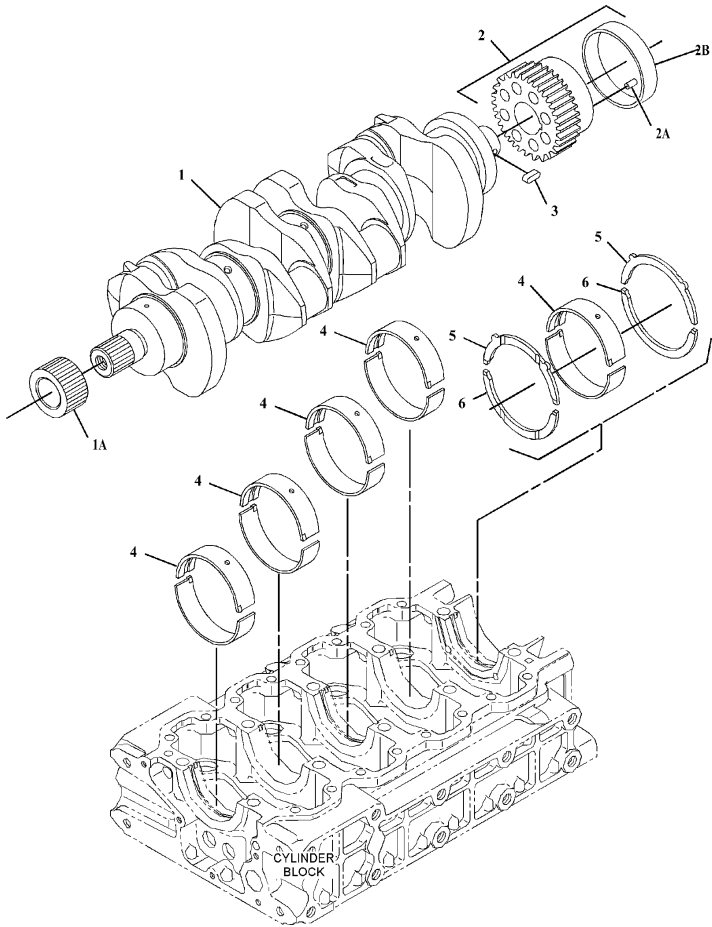
Ref.	Part number	Description	Qty.	Code	Group page
AVAILABLE REPAIR KIT(S):					
	393-2911	KIT-BEARING (STANDARD)	1	J	
(INCLUDES BEARINGS)					
	393-2912	KIT-BEARING	1	L	
(INCLUDES BEARINGS)					
	393-2913	KIT-BEARING	1	N	
(INCLUDES BEARINGS)					

CAT codes: A, B, J, L, N.

387-9070 CRANKSHAFT GP

387-9070 CRANKSHAFT GP PART OF 380-1768, 380-1769 ENGINE AR-PRIMARY Type 2

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	387-9840	CRANKSHAFT AS	1		
1A	388-7502	GEAR	1		
2	387-9841	GEAR AS-CRANKSHAFT	1		
2A	383-0220	PIN	1		
2B	388-7504	SLEEVE	1		
3	387-9842	KEY (STRAIGHT)	1		
4	393-2914	KIT-CRANKSHAFT BEARING (STANDARD)	5		
	393-2915	KIT-CRANKSHAFT BEARING (0.20-MM US)		AB	
	393-2916	KIT-CRANKSHAFT BEARING (0.40-MM US)		AB	
5	524-6737	BEARING	2	CJ	
	524-6738	BEARING (0.20-MM OS)		ABCL	
	524-6739	BEARING (0.40-MM OS)		ABCN	
6	524-6734	BEARING	2	CJ	
	524-6735	BEARING (0.20-MM OS)		ABCL	
	524-6736	BEARING (0.40-MM OS)		ABCN	

387-9070 CRANKSHAFT GP (continued)

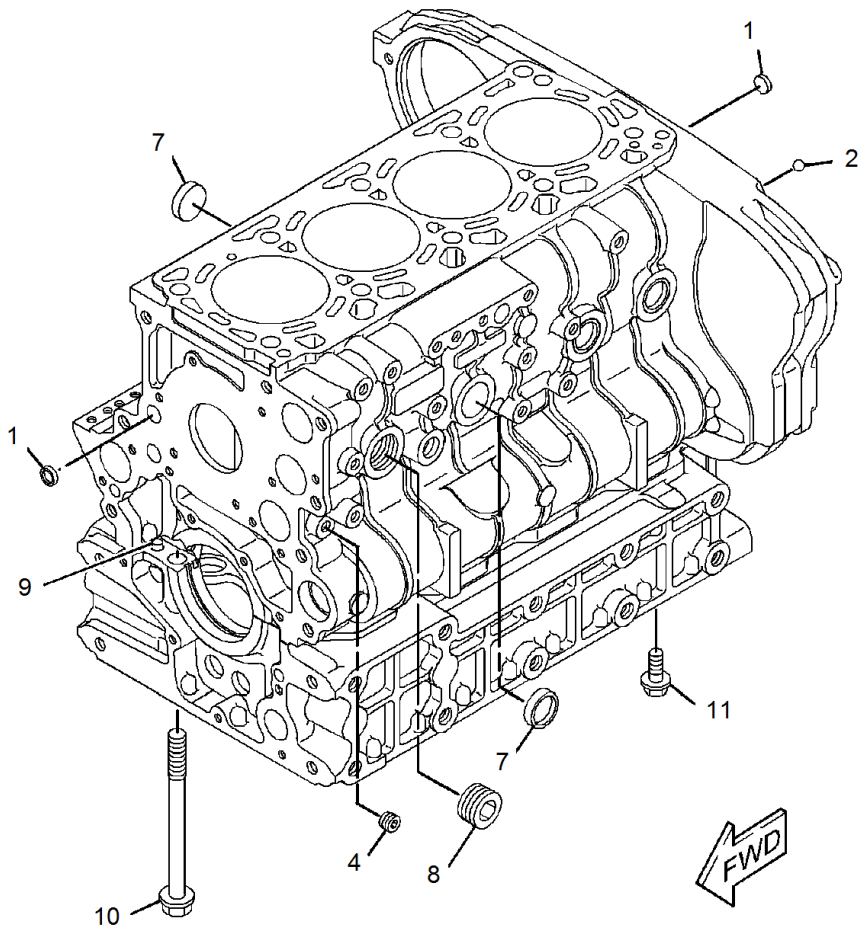
Ref.	Part number	Description	Qty.	Code	Group page
AVAILABLE REPAIR KIT(S):					
	393-2911	KIT-BEARING (STANDARD)	1	J	
(INCLUDES BEARINGS)					
	393-2912	KIT-BEARING	1	L	
(INCLUDES BEARINGS)					
	393-2913	KIT-BEARING	1	N	
(INCLUDES BEARINGS)					

CAT codes: A, B, C, J, L, N.

421-1883 CYLINDER BLOCK AS

421-1883 CYLINDER BLOCK AS PART OF 420-8851 CYLINDER BLOCK GP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	418-0931	CAP	3		
2	398-5520	BALL	1		
4	383-0303	PLUG	1		
7	388-7434	CAP	9		
8	388-7435	PLUG	1		
9	389-5106	PIN	2		
10	393-7577	BOLT	10		
11	393-7582	BOLT-FLANGE HEAD	16		

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