

CATERPILLAR TL642D

ML8 / SEBP7604

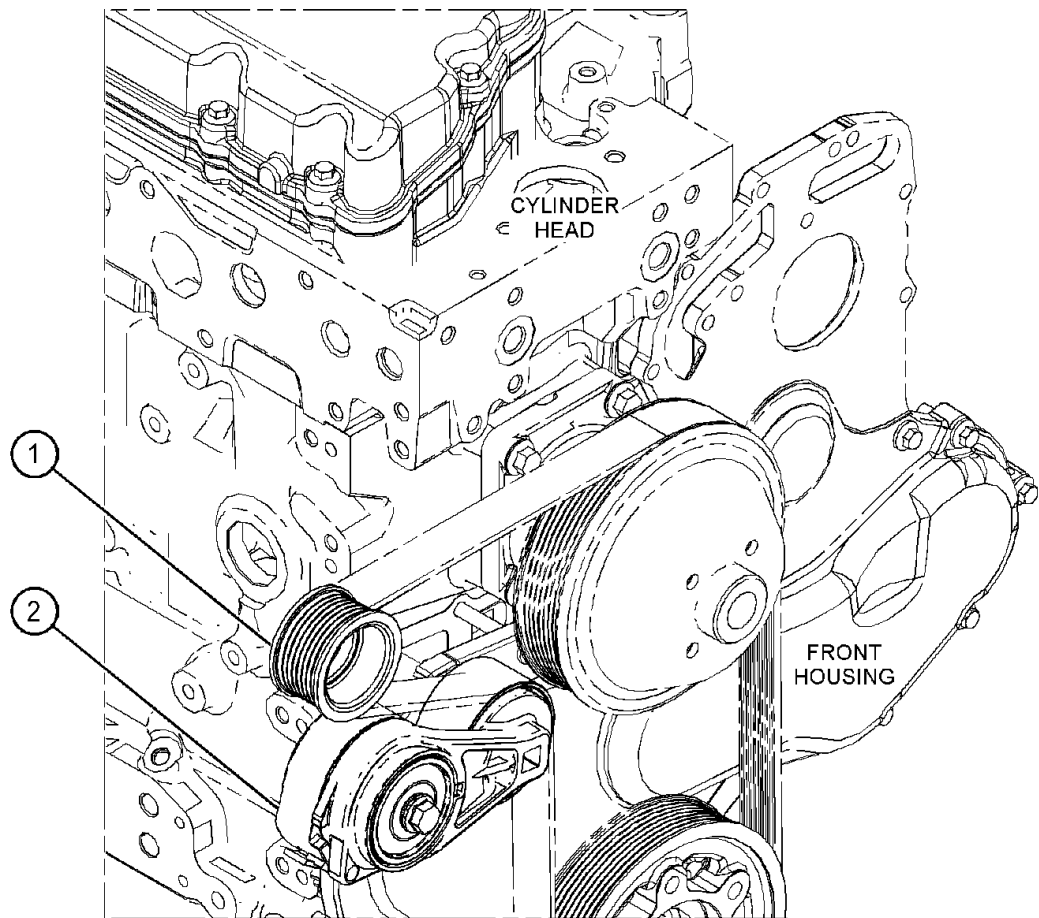
Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Power train	
Hydraulic system	
Power train	
Hydraulic system	
Hydraulic system	
Labels, kits and diagnostics	
Catalog items	
Air inlet and exhaust	
Catalog items	

418-7425 BELT TENSIONER GP

418-7425 BELT TENSIONER GP S/N W231-UP PART OF 463-9821 ENGINE AR-PRIMARY

Drawing 1 of 1

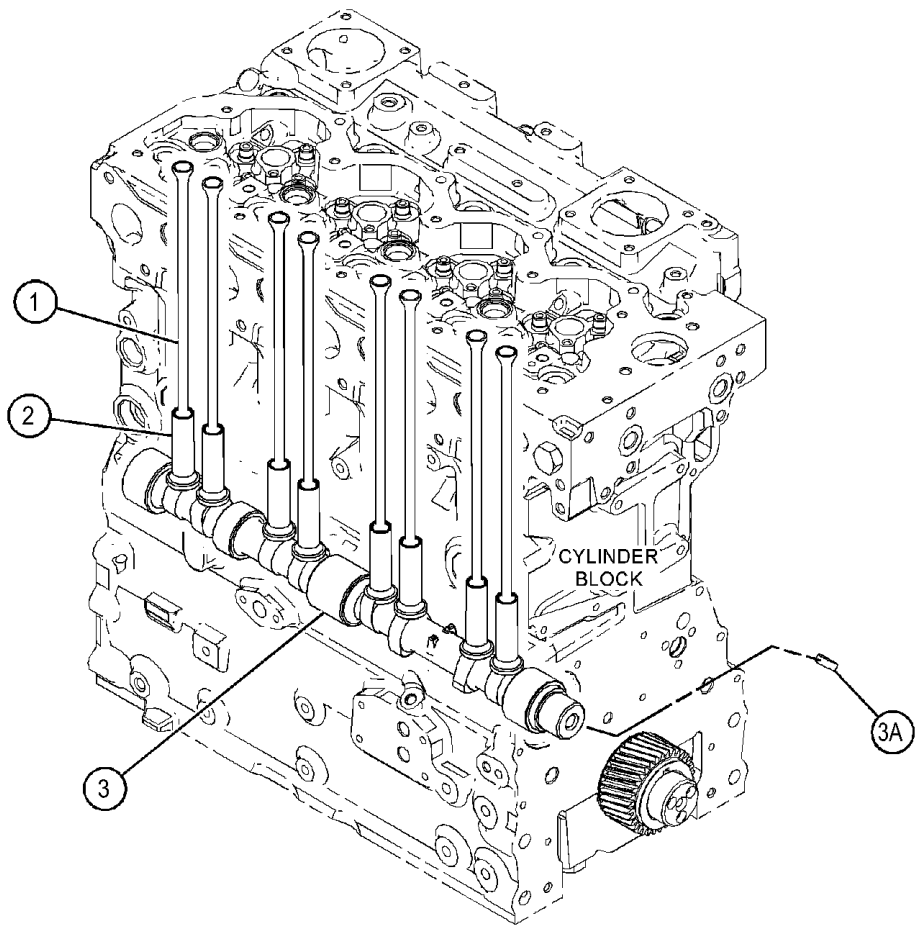


Ref.	Part number	Description	Qty	Code	Group page
1	321-6131	PULLEY (8-GROOVE)	1		
2	377-9082	BELT TENSIONER	1		

435-7778 CAMSHAFT GP

435-7778 CAMSHAFT GP S/N W231-UP PART OF 463-9821 ENGINE AR-PRIMARY

Drawing 1 of 1

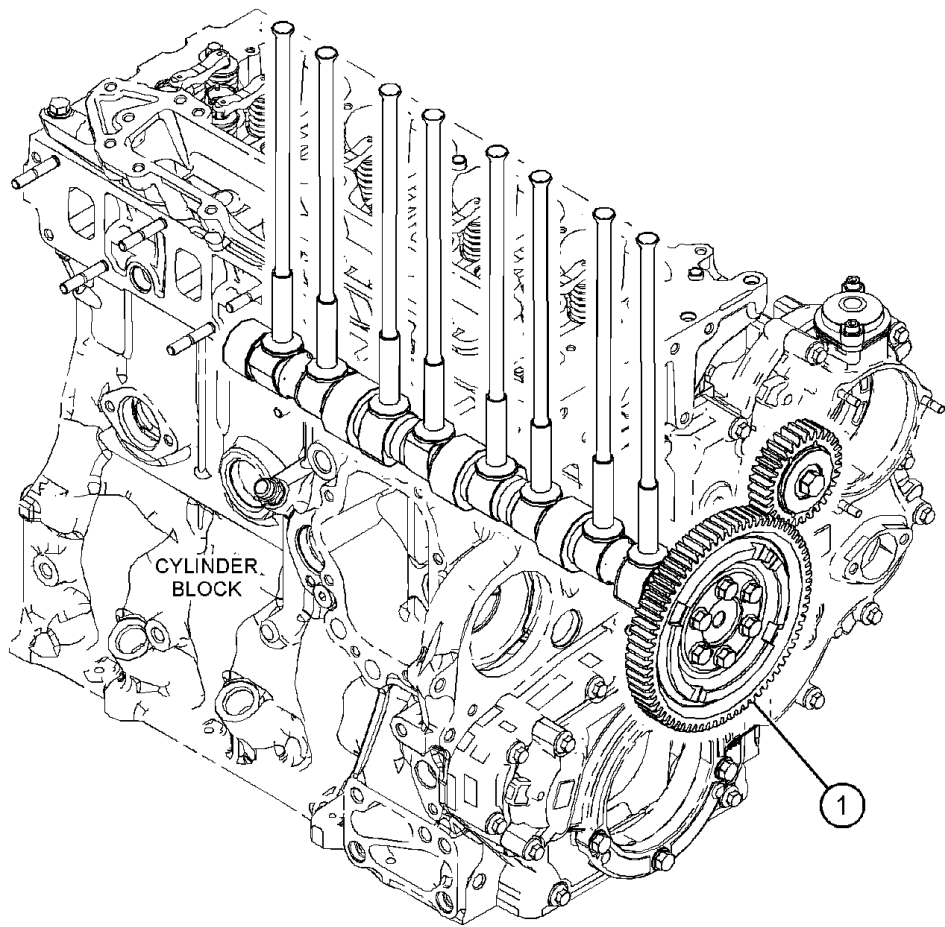


Ref.	Part number	Description	Qty	Code	Group page
1	278-5126	PUSHROD	8		
2	315-3384	TAPPET	8		
3	454-0683	CAMSHAFT GP	1		
3A	067-6135	KEY-WOODRUFF	1		

441-9678 CAMSHAFT GP

441-9678 CAMSHAFT GP S/N CN51-UP PART OF 465-3512 ENGINE AR-PRIMARY

Drawing 1 of 1



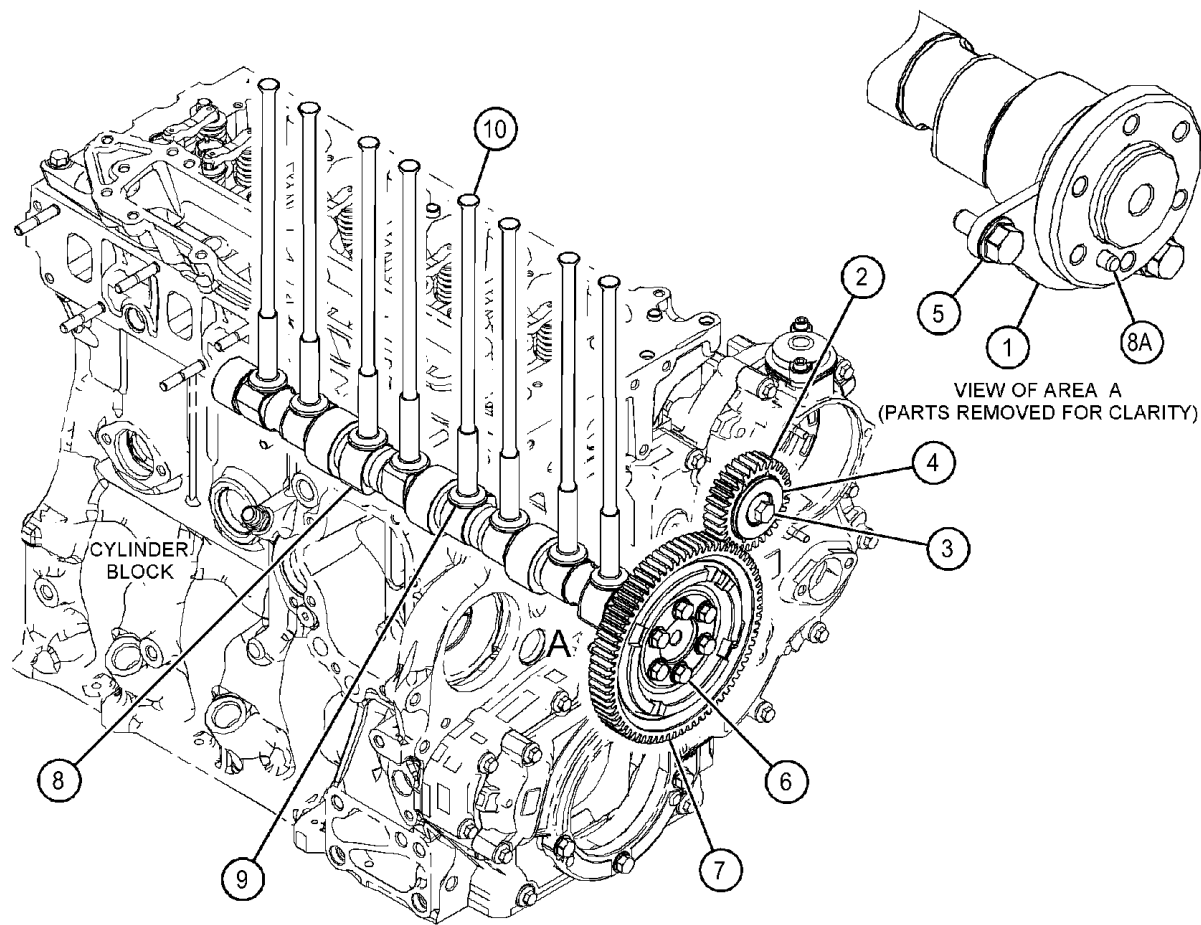
Ref.	Part number	Description	Qty	Code	Group page
1	446-1405	CAMSHAFT GP	1	Y	

CAT codes: Y.

446-1405 CAMSHAFT GP

446-1405 CAMSHAFT GP S/N CN51-UP PART OF 441-9678 CAMSHAFT GP

Drawing 1 of 1



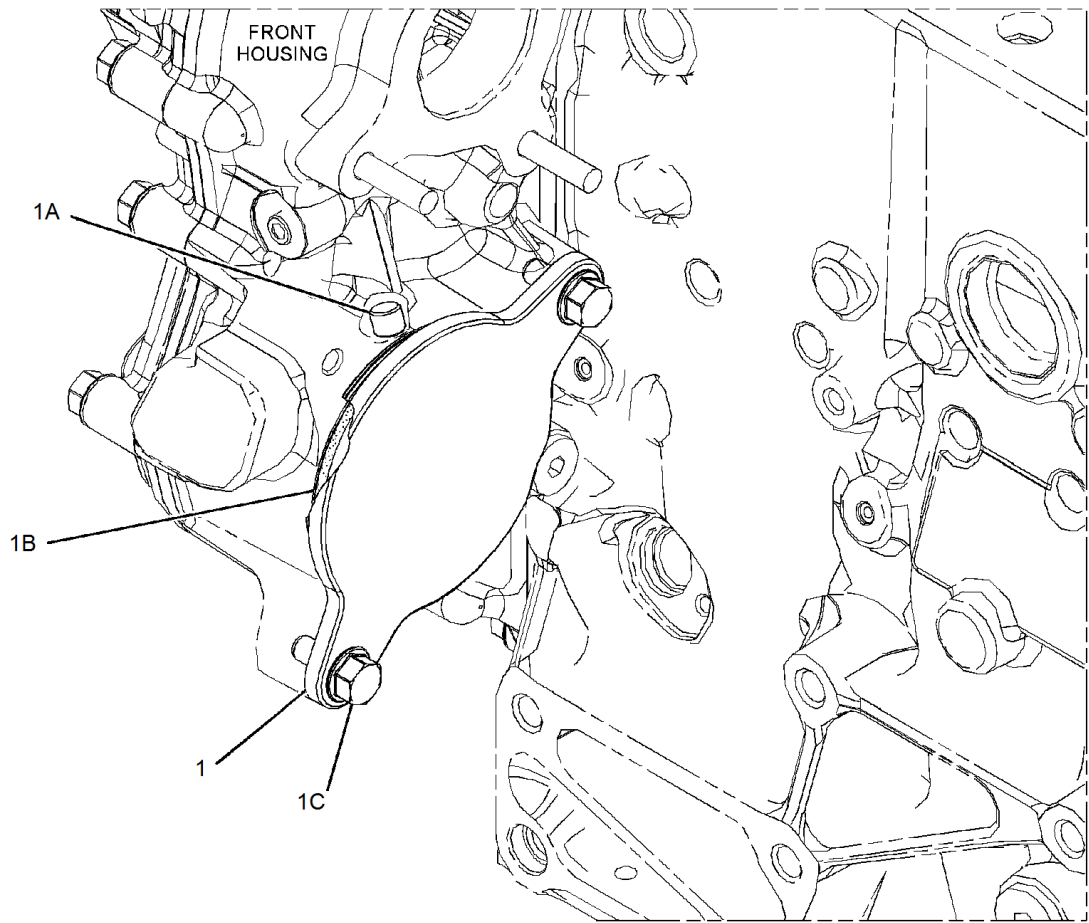
Ref.	Part number	Description	Qty	Code	Group page
1	383-1333	YOKE	1		
2	383-1335	GEAR	1		
3	385-1649	BOLT (M12X1.75X40-MM)	1	M	
4	385-9077	PIN	1		
5	389-1863	BOLT-SPECIAL	2		
6	389-1874	BOLT-SPECIAL	6		
7	423-0030	GEAR	1		
8	463-8773	CAMSHAFT AS	1		
8A	381-3515	DOWEL	1		
9	463-8775	TAPPET	8		
10	463-8776	PUSHROD	8		

CAT codes: M.

355-4839 COVER GP-ACCESSORY DRIVE

355-4839 COVER GP-ACCESSORY DRIVE S/N CN51-UP PART OF 465-3512 ENGINE AR-PRIMARY

Drawing 1 of 1

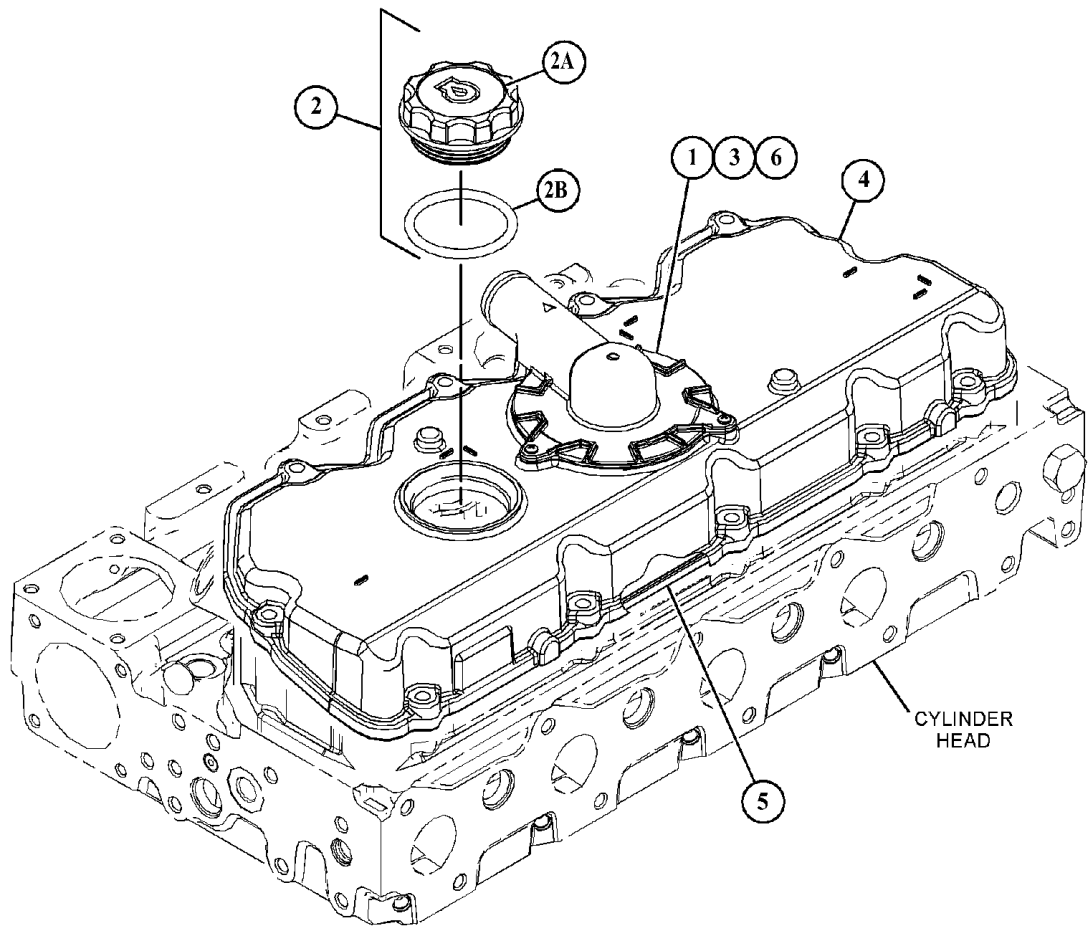


Ref.	Part number	Description	Qty	Code	Group page
1	361-7345	COVER AS	1		
	388-7614	PLUG	1		
1A	386-1921	PLUG	1		
1B	387-7713	SEAL	1		
1C	389-1874	BOLT-SPECIAL	2		

392-9460 COVER GP-VALVE MECHANISM

392-9460 COVER GP-VALVE MECHANISM S/N W231-UP PART OF 418-6381 COVER GP-VALVE MECHANISM

Drawing 1 of 1



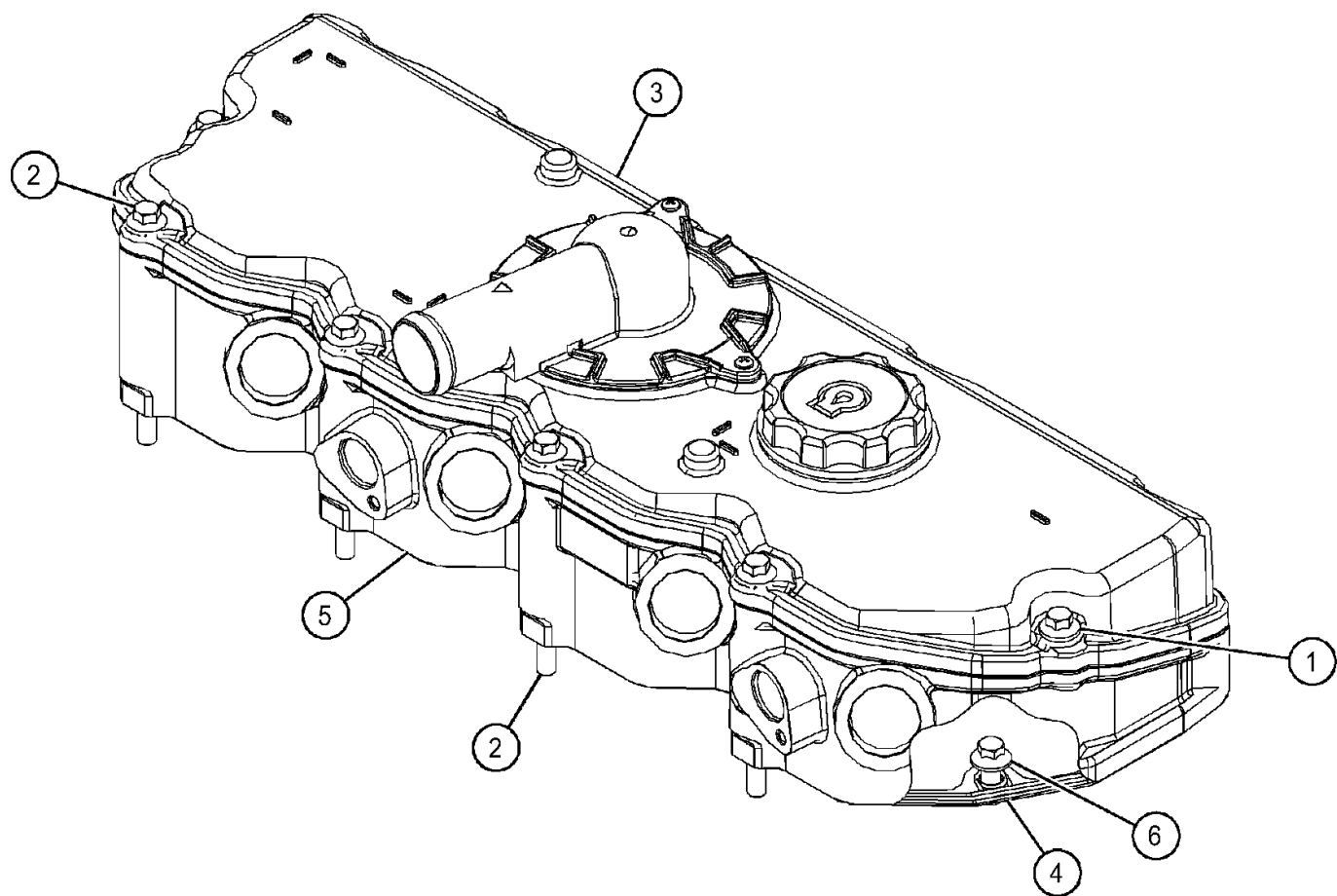
Ref.	Part number	Description	Qty	Code	Group page
1	195-9245	SCREW (M4X0.7X10-MM)	3	M	
2	369-3869	CAP AS-ENGINE OIL FILLER	1		
2A	357-0147	FILM-IDENTIFICATION (OIL FILL, READ OMM)	1		
2B	124-0506	SEAL	1		
3	380-9615	BREATHER	1		
4	392-9459	COVER-VALVE MECHANISM	1		
5	474-0599	SEAL	1		
6	326-7289	SEAL-O-RING	1		

CAT codes: M.

418-6381 COVER GP-VALVE MECHANISM

418-6381 COVER GP-VALVE MECHANISM S/N W231-UP PART OF 463-9821 ENGINE AR-PRIMARY Type 1

Drawing 1 of 1



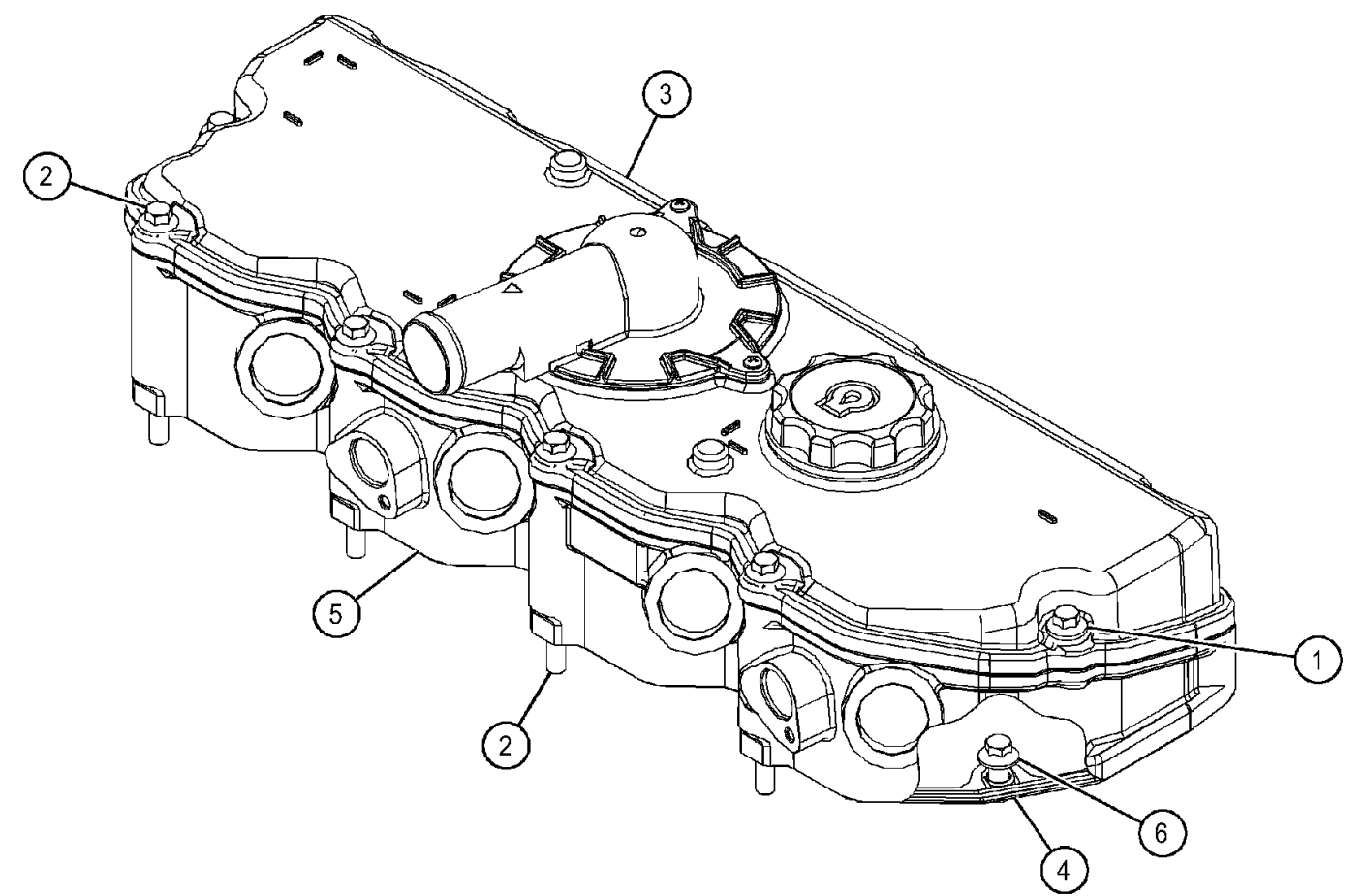
Ref.	Part number	Description	Qty	Code	Group page
1	101-3895	BOLT (M8X1.25X35-MM)	7	M	
2	103-5705	BOLT (M8X1.25X110-MM)	4	M	
3	392-9460	COVER GP-VALVE MECHANISM	1	Y	
4	392-9472	GASKET (VALVE COVER)	1		
5	455-6923	COVER-BASE	1		
6	6I-0217	BOLT (M8X1.25X20-MM)	10	M	

CAT codes: M, Y.

418-6381 COVER GP-VALVE MECHANISM

418-6381 COVER GP-VALVE MECHANISM S/N W231-UP PART OF 463-9821 ENGINE AR-PRIMARY Type 2

Drawing 1 of 1



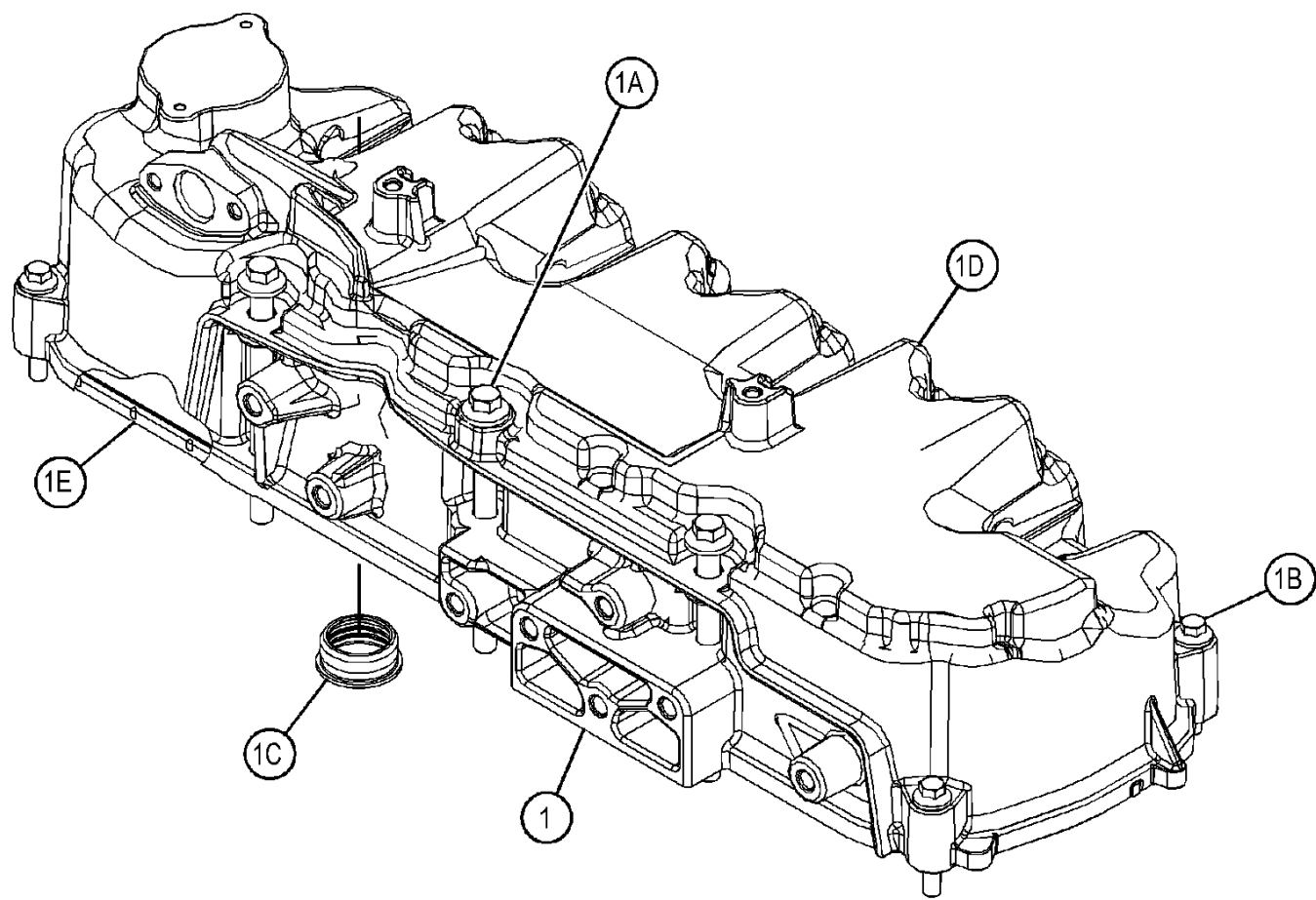
Ref.	Part number	Description	Qty	Code	Group page
1	101-3895	BOLT (M8X1.25X35-MM)	7	M	
2	103-5705	BOLT (M8X1.25X110-MM)	4	M	
3	571-1821	COVER GP-VALVE MECHANISM	1	CY	
4	392-9472	GASKET (VALVE COVER)	1		
5	455-6923	COVER-BASE	1		
6	6I-0217	BOLT (M8X1.25X20-MM)	10	M	

CAT codes: C, M, Y.

441-9739 COVER GP-VALVE MECHANISM

441-9739 COVER GP-VALVE MECHANISM S/N CN51-UP PART OF 465-3512 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	464-1147	COVER AS	1		
1A	6I-4709	BOLT (M8X1.25X100-MM)	3	M	
1B	243-3811	BOLT-FLANGE HEAD (M6X1X40-MM)	7	M	
1C	464-8101	BUSHING	4		
1D	464-8160	COVER AS	1		
1E	464-8216	GASKET (VALVE COVER)	1		

CAT codes: M.

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