

CATERPILLAR 246D

MKT / SEBP6856

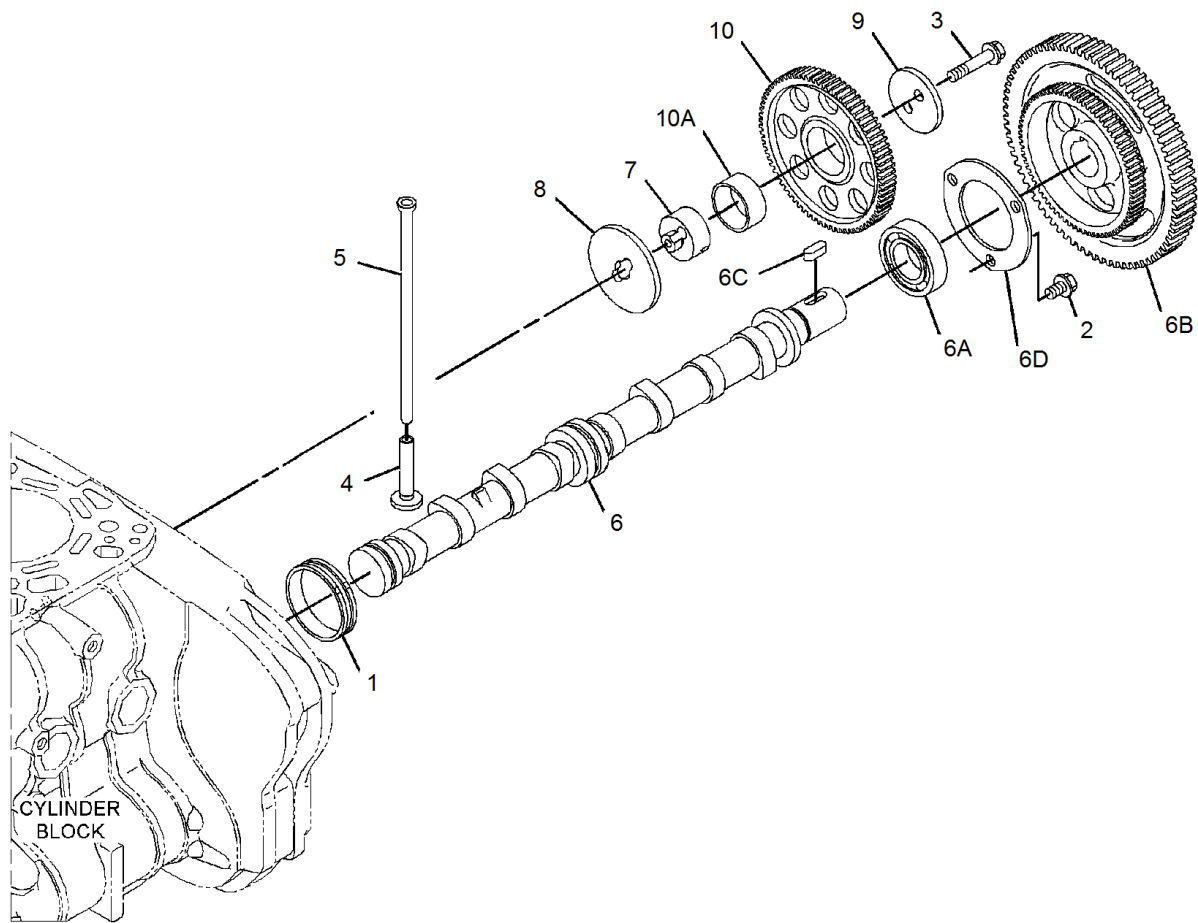
Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Basic engine	
Basic engine	
Undercarriage	
Hydraulic system	
Hydraulic system	
Labels, kits and diagnostics	
Air inlet and exhaust	
Catalog items	

387-9068 CAMSHAFT GP

387-9068 CAMSHAFT GP PART OF 380-1768, 380-1769 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	387-9780	CUP-SEAL	1		
2	387-9785	BOLT-FLANGE HEAD	3		
3	387-9798	BOLT-FLANGE HEAD	2		
4	387-9830	TAPPET	8		
5	387-9831	PUSHROD	8		
6	387-9832	CAMSHAFT AS	1		
	388-7493	CAMSHAFT	1		
6A	388-7494	BEARING	1		
6B	388-7495	GEAR	1		
6C	383-0227	KEY-FEATHER	1		
6D	388-7496	STOP	1		
7	387-9847	SHAFT-GEAR	1		
8	387-9848	COLLAR	1		

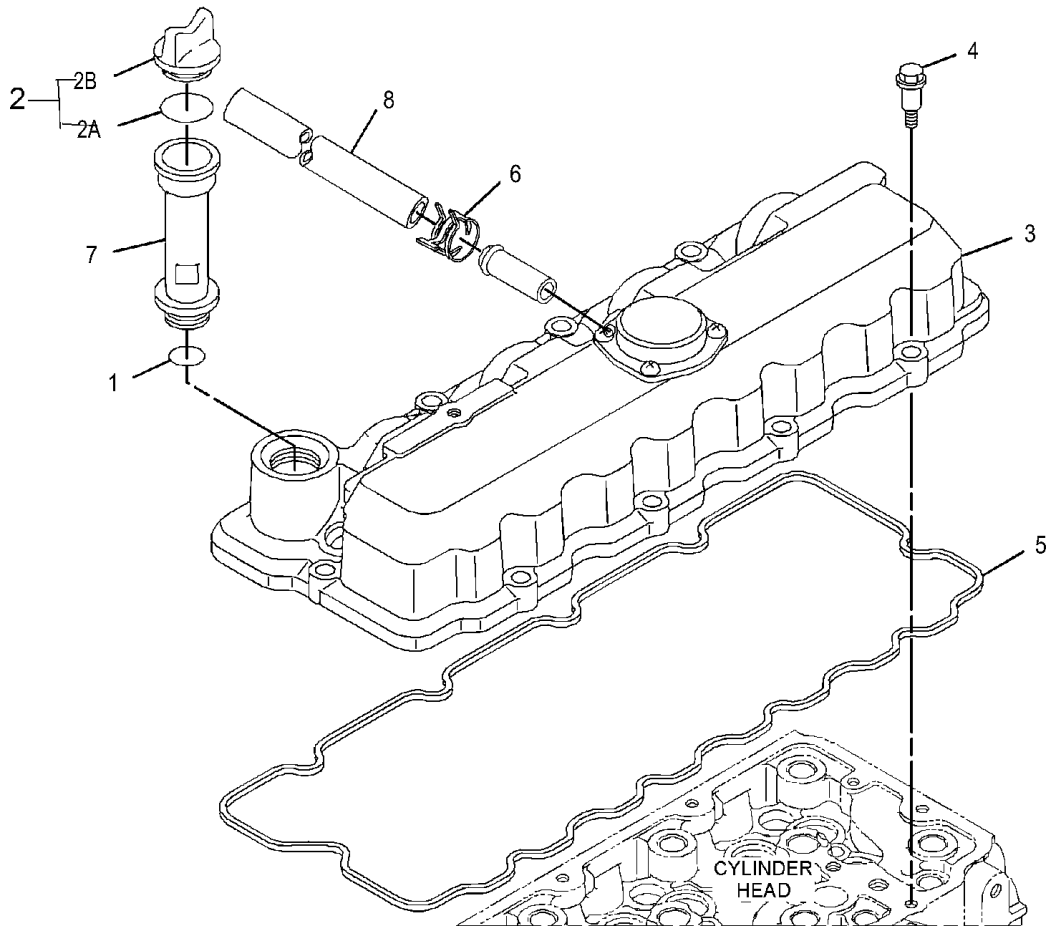
387-9068 CAMSHAFT GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
9	387-9849	COLLAR	1		
10	387-9850	GEAR AS-IDLER	1		
10A	388-7507	BUSHING	1		

420-8852 COVER GP-VALVE MECHANISM

420-8852 COVER GP-VALVE MECHANISM S/N HMR1-UP; MKT1-UP PART OF 380-1769 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



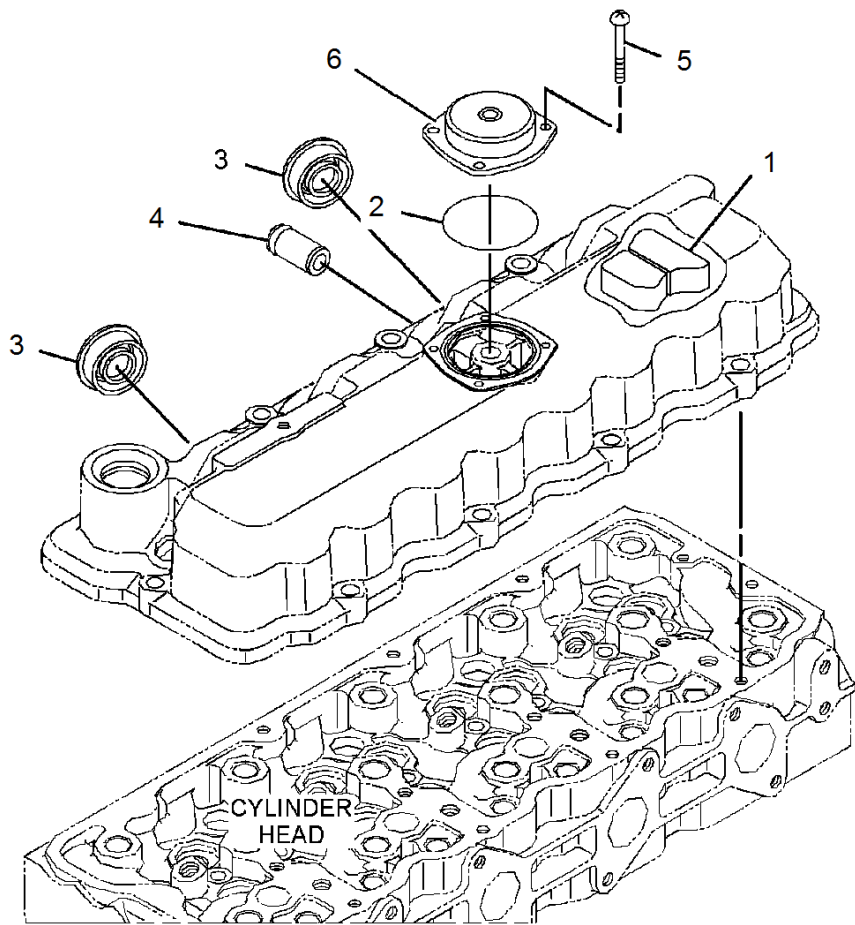
Ref.	Part number	Description	Qty	Code	Group page
1	383-0213	SEAL-O-RING	1		
2	436-0817	PLUG AS (ENGINE OIL FILLER)	1		
2A	383-0217	SEAL-O-RING	1		
2B	383-0245	PLUG-FILLER	1		
3	421-1877	COVER GP-VALVE MECHANISM	1	Y	
4	383-0574	BOLT	10		
5	387-9829	GASKET	1		
6	388-7474	CLAMP	1		
7	397-9988	FLANGE-OIL FILLER	1		
8	421-1876	HOSE-BREATHER	1		

CAT codes: Y.

421-1877 COVER GP-VALVE MECHANISM

421-1877 COVER GP-VALVE MECHANISM S/N HMR1-UP; MKT1-UP PART OF 420-8852 COVER GP-VALVE MECHANISM ALSO AN ATTACHMENT

Drawing 1 of 1

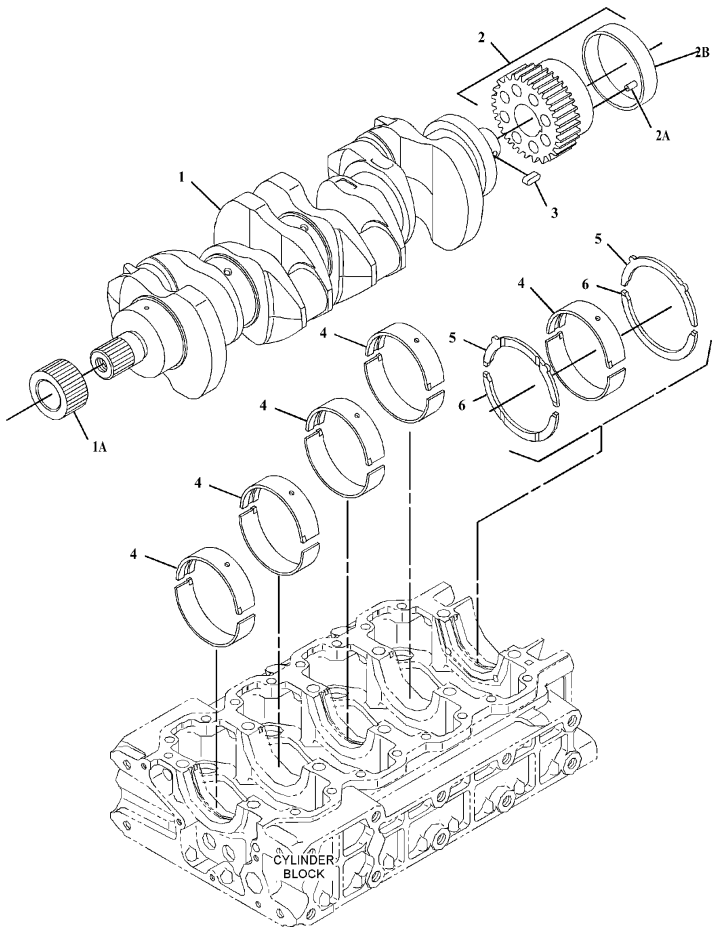


Ref.	Part number	Description	Qty	Code	Group page
1	388-7488	ELEMENT (BREATHER)	4		
2	388-7490	SEAL-O-RING	1		
3	388-7492	SEAL	4		
4	389-5153	ADAPTER	1		
5	389-5154	SCREW	4		
6	418-0969	COVER-BREATHER	1		

387-9070 CRANKSHAFT GP

387-9070 CRANKSHAFT GP PART OF 380-1768, 380-1769 ENGINE AR-PRIMARY Type 1 ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	387-9840	CRANKSHAFT AS	1		
1A	388-7502	GEAR	1		
2	387-9841	GEAR AS-CRANKSHAFT	1		
2A	383-0220	PIN	1		
2B	388-7504	SLEEVE	1		
3	387-9842	KEY (STRAIGHT)	1		
4	393-2914	KIT-CRANKSHAFT BEARING (STANDARD)	5	J	
	393-2915	KIT-CRANKSHAFT BEARING (0.20-MM US)		ABL	
	393-2916	KIT-CRANKSHAFT BEARING (0.40-MM US)		ABN	
5	387-9846	BEARING (STANDARD)	2	J	
	393-2903	BEARING (0.20-MM OS)		ABL	
	393-2904	BEARING (0.40-MM OS)		ABN	
6	387-9845	BEARING (STANDARD)	2	J	
	393-2901	BEARING (0.20-MM OS)		ABL	
	393-2902	BEARING (0.40-MM OS)		ABN	

387-9070 CRANKSHAFT GP (continued)

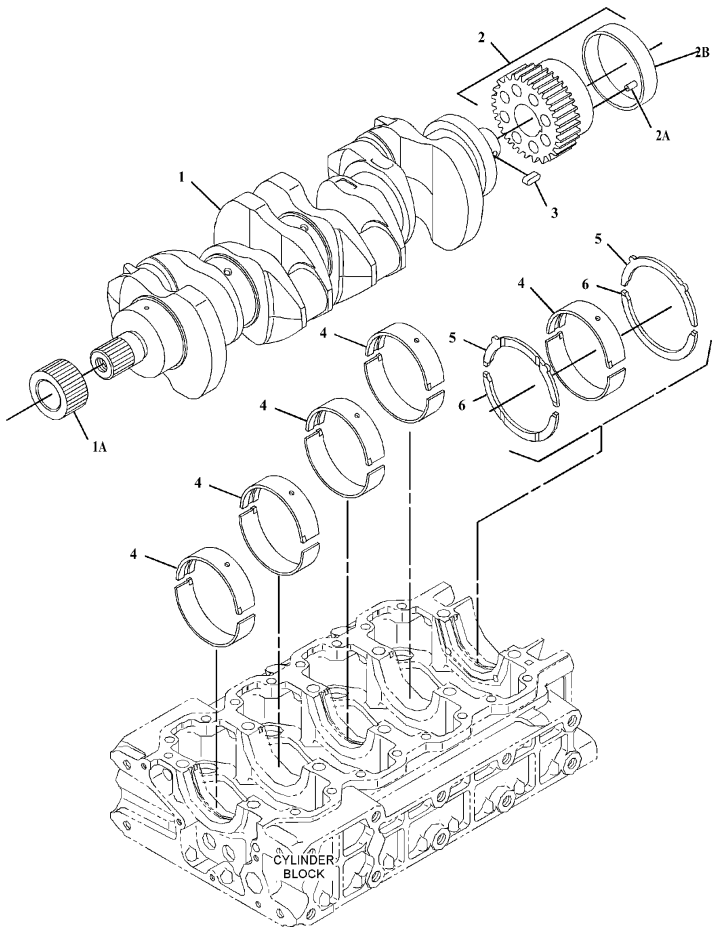
Ref.	Part number	Description	Qty.	Code	Group page
AVAILABLE REPAIR KIT(S):					
	393-2911	KIT-BEARING (STANDARD)	1	J	
(INCLUDES BEARINGS)					
	393-2912	KIT-BEARING	1	L	
(INCLUDES BEARINGS)					
	393-2913	KIT-BEARING	1	N	
(INCLUDES BEARINGS)					

CAT codes: A, B, J, L, N.

387-9070 CRANKSHAFT GP

387-9070 CRANKSHAFT GP PART OF 380-1768, 380-1769 ENGINE AR-PRIMARY Type 2 ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	387-9840	CRANKSHAFT AS	1		
1A	388-7502	GEAR	1		
2	387-9841	GEAR AS-CRANKSHAFT	1		
2A	383-0220	PIN	1		
2B	388-7504	SLEEVE	1		
3	387-9842	KEY (STRAIGHT)	1		
4	393-2914	KIT-CRANKSHAFT BEARING (STANDARD)	5		
	393-2915	KIT-CRANKSHAFT BEARING (0.20-MM US)		AB	
	393-2916	KIT-CRANKSHAFT BEARING (0.40-MM US)		AB	
5	524-6737	BEARING	2	CJ	
	524-6738	BEARING (0.20-MM OS)		ABCL	
	524-6739	BEARING (0.40-MM OS)		ABCN	
6	524-6734	BEARING	2	CJ	
	524-6735	BEARING (0.20-MM OS)		ABCL	
	524-6736	BEARING (0.40-MM OS)		ABCN	

387-9070 CRANKSHAFT GP (continued)

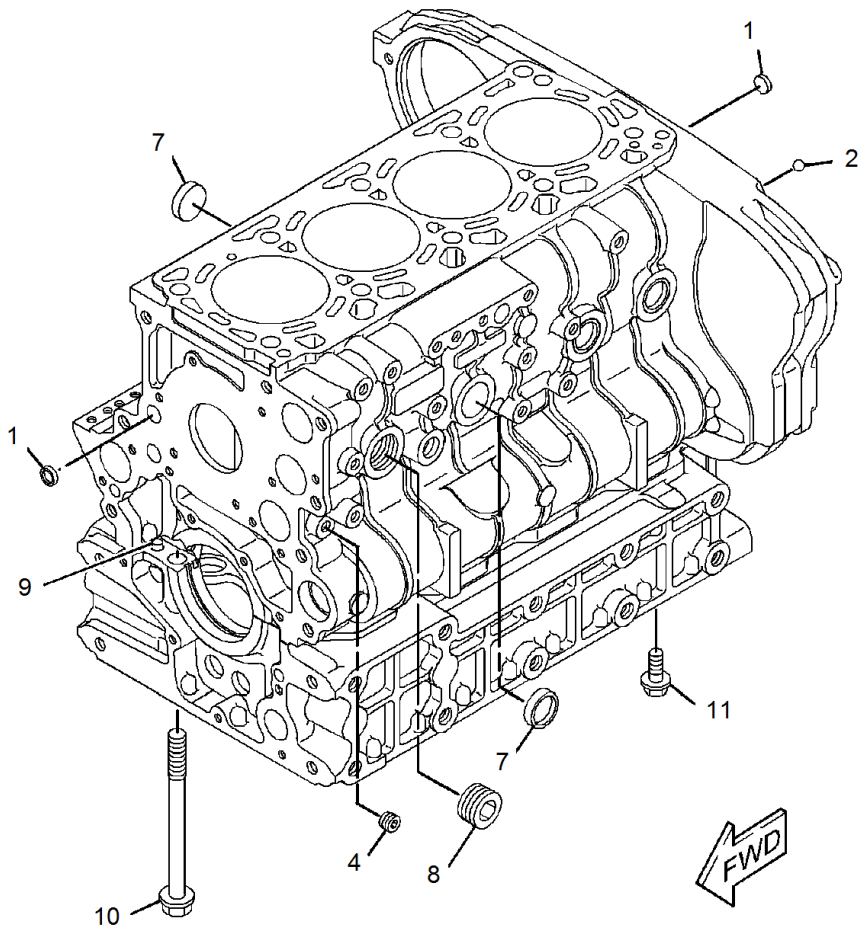
Ref.	Part number	Description	Qty.	Code	Group page
AVAILABLE REPAIR KIT(S):					
	393-2911	KIT-BEARING (STANDARD)	1	J	
(INCLUDES BEARINGS)					
	393-2912	KIT-BEARING	1	L	
(INCLUDES BEARINGS)					
	393-2913	KIT-BEARING	1	N	
(INCLUDES BEARINGS)					

CAT codes: A, B, C, J, L, N.

421-1883 CYLINDER BLOCK AS

421-1883 CYLINDER BLOCK AS PART OF 420-8851 CYLINDER BLOCK GP ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	418-0931	CAP	3		
2	398-5520	BALL	1		
4	383-0303	PLUG	1		
7	388-7434	CAP	9		
8	388-7435	PLUG	1		
9	389-5106	PIN	2		
10	393-7577	BOLT	10		
11	393-7582	BOLT-FLANGE HEAD	16		

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