

CATERPILLAR 307E2

KC9 / SEBP7623

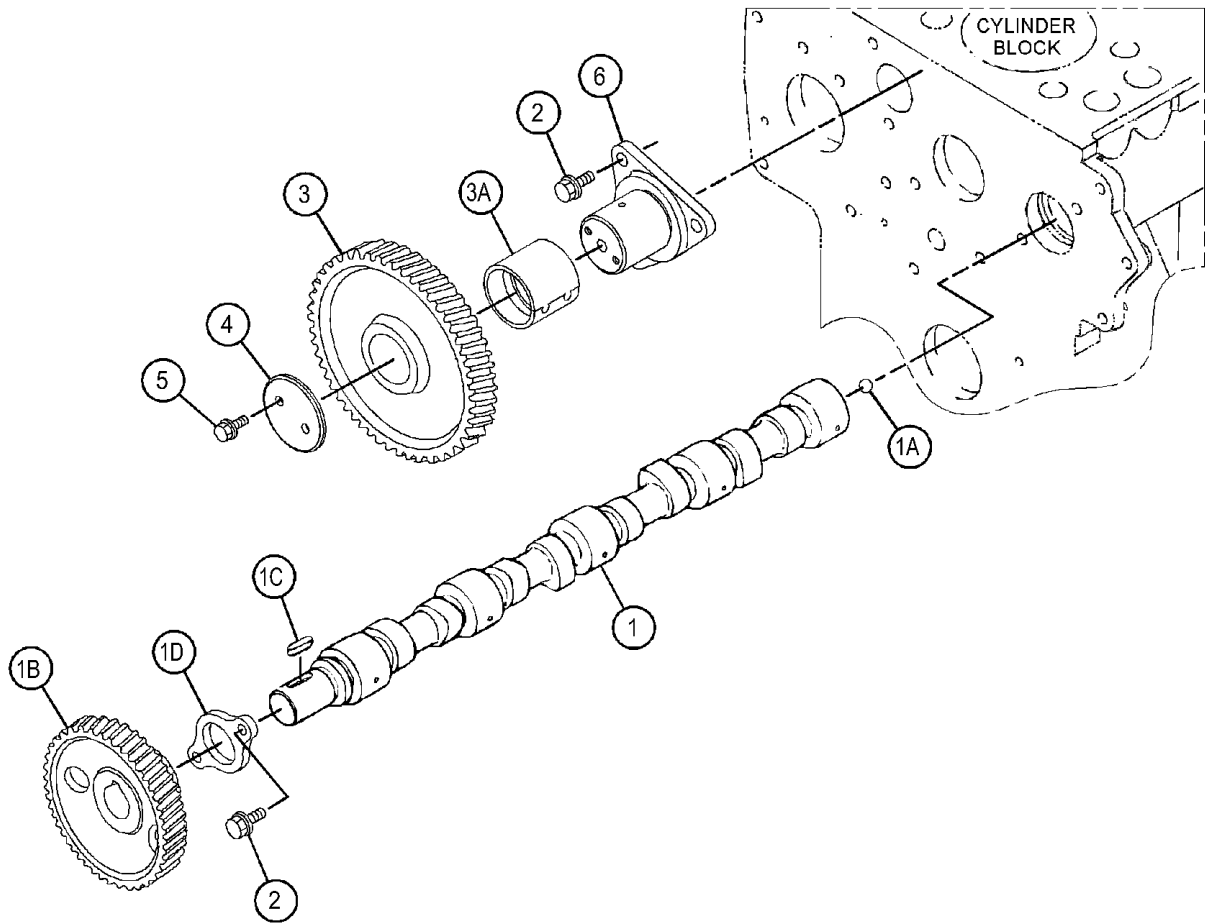
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477-7981 CAMSHAFT GP

477-7981 CAMSHAFT GP PART OF 457-1445, 470-1091 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1

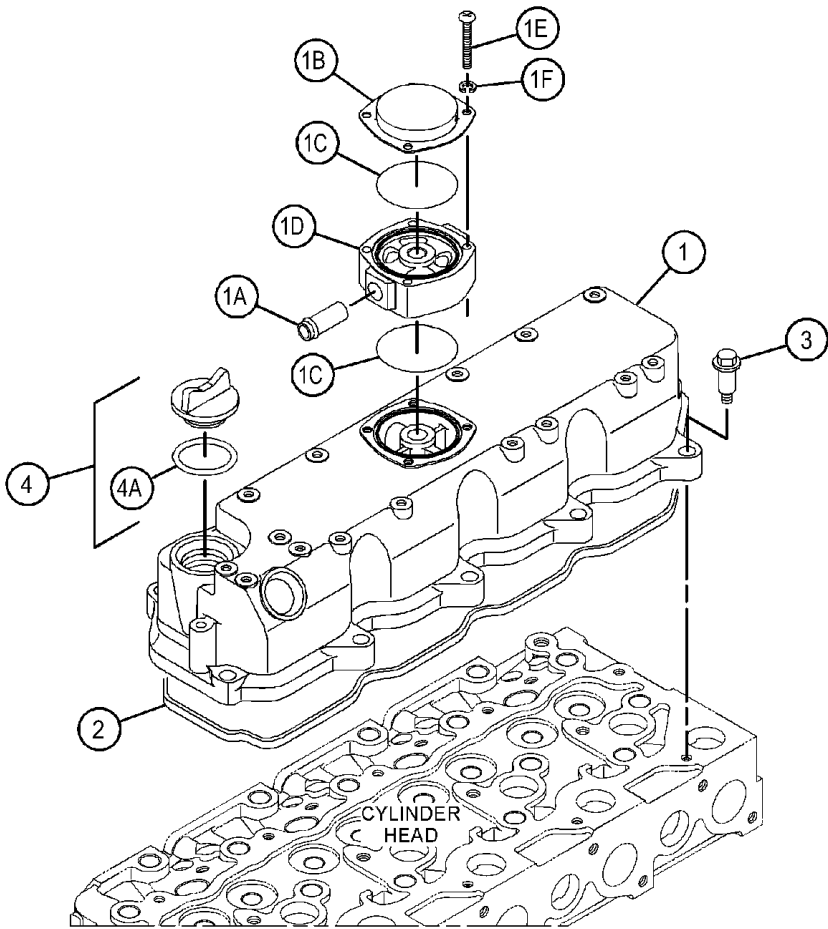


Ref.	Part number	Description	Qty	Code	Group page
1	477-7589	CAMSHAFT AS	1		
1A	383-0231	BALL	1		
1B	383-0465	GEAR-CAMSHAFT (68-TEETH)	1		
1C	383-0227	KEY-FEATHER	1		
1D	383-0270	STOPPER (CAMSHAFT)	1		
2	393-7573	BOLT-FLANGE HEAD	5		
3	466-2704	GEAR AS-IDLER	1		
3A	438-6413	BEARING	1		
4	383-0587	COLLAR-GEAR CONTROL	1		
5	383-0183	BOLT	2		
6	383-0400	SHAFT-GEAR	1		

486-5181 COVER GP-VALVE MECHANISM

486-5181 COVER GP-VALVE MECHANISM PART OF 457-1445, 470-1091 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1

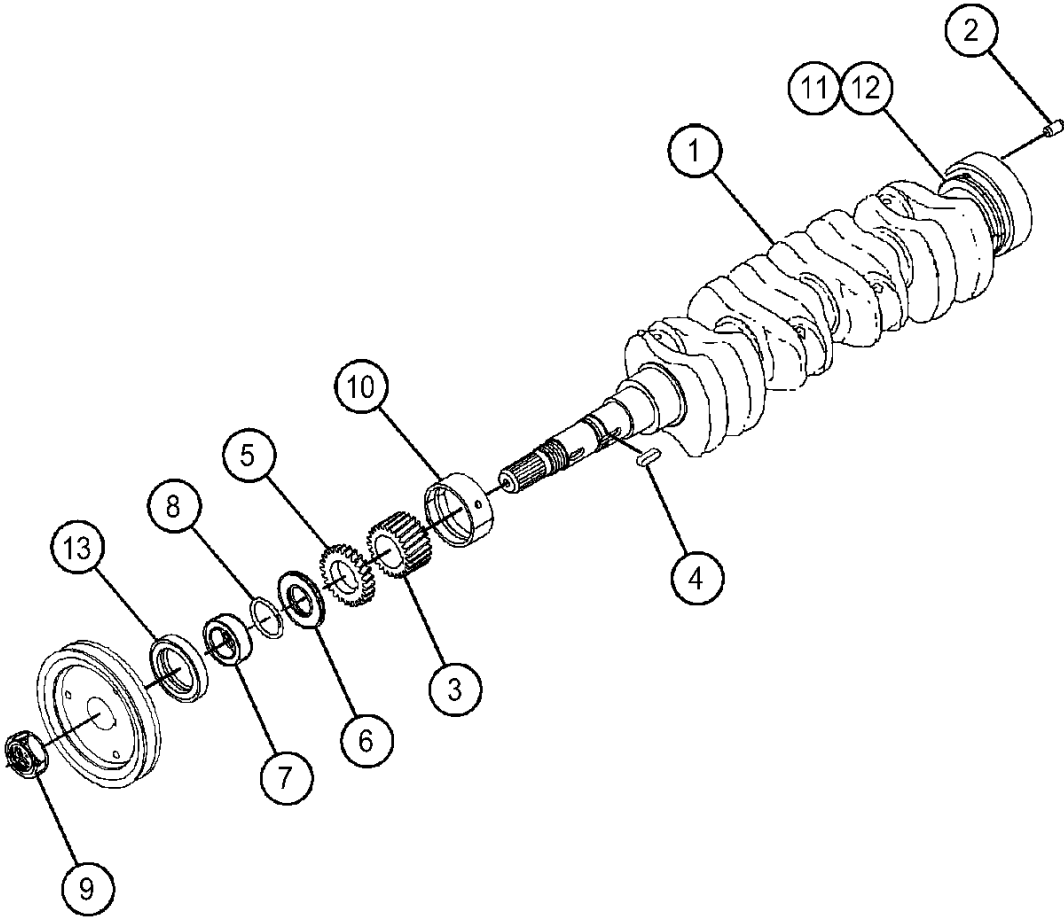


Ref.	Part number	Description	Qty	Code	Group page
1	477-7644	COVER AS-VALVE	1		
1A	383-0382	PIPE	1		
1B	418-0969	COVER-BREATHER	1		
1C	388-7490	SEAL-O-RING	2		
1D	477-7764	SPACER	1		
1E	477-7554	SCREW	4		
1F	466-2032	WASHER	4		
2	383-0565	GASKET	1		
3	383-0574	BOLT	10		
4	436-0817	PLUG AS (ENGINE OIL FILLER)	1		
4A	383-0217	SEAL-O-RING	1		

490-6055 CRANKSHAFT GP

490-6055 CRANKSHAFT GP PART OF 457-1445, 470-1091 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1

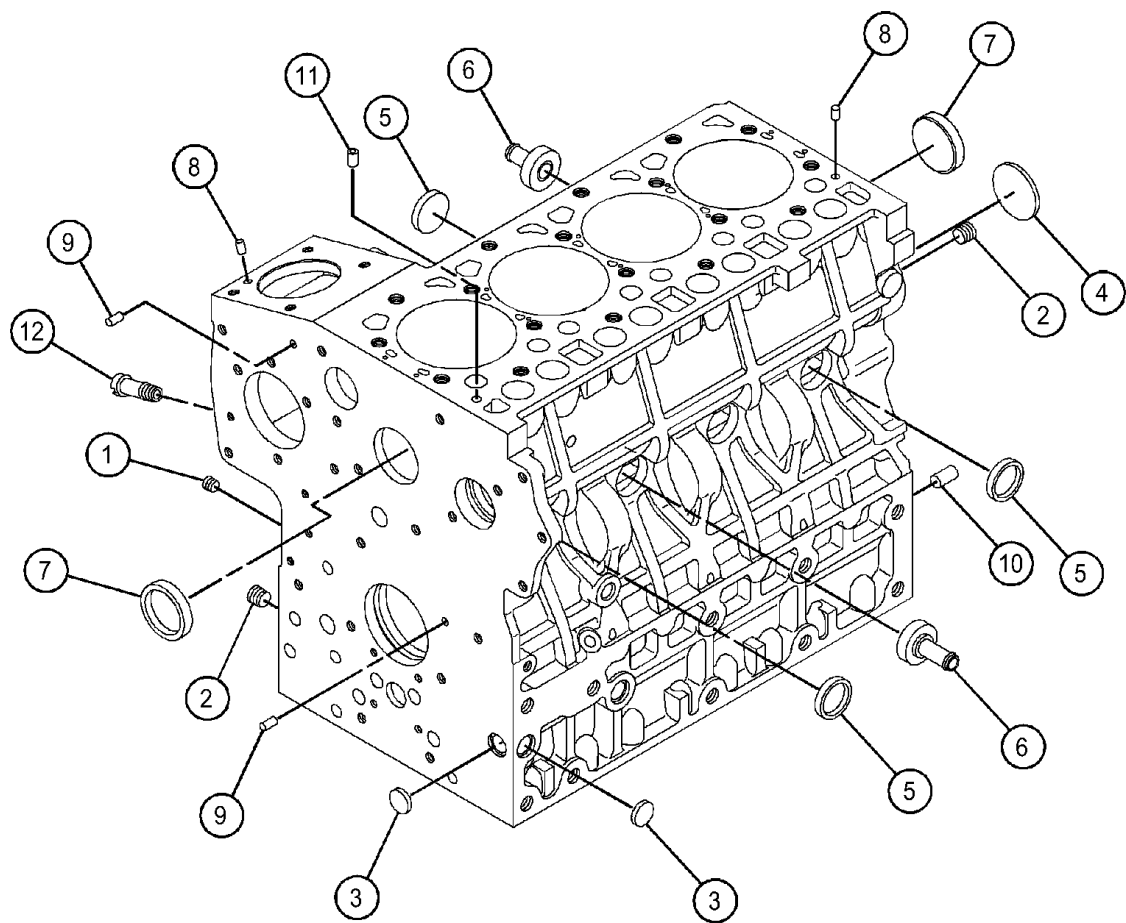


Ref.	Part number	Description	Qty	Code	Group page
1	383-0533	CRANKSHAFT AS	1		
	383-0231	BALL	4		
	383-0393	SLEEVE-WEAR	1		
2	383-0398	PIN-STRAIGHT	1		
3	490-5931	GEAR-CRANKSHAFT	1		
4	383-0228	KEY-FEATHER	1		
5	466-2074	GEAR	1		
6	383-0292	SLINGER-OIL	1		
7	383-0392	COLLAR-CAMSHAFT	1		
8	383-0210	SEAL-O-RING	1		
9	383-0271	NUT	1		
10	383-0467	BEARING-CRANKSHAFT	1		
11	383-0469	BUSHING	2		
12	383-0470	BUSHING	2		
13	477-7778	SEAL-OIL	1		

490-5907 CYLINDER BLOCK AS

490-5907 CYLINDER BLOCK AS PART OF 490-6052 CYLINDER BLOCK GP ALSO AN ATTACHMENT

Drawing 1 of 1

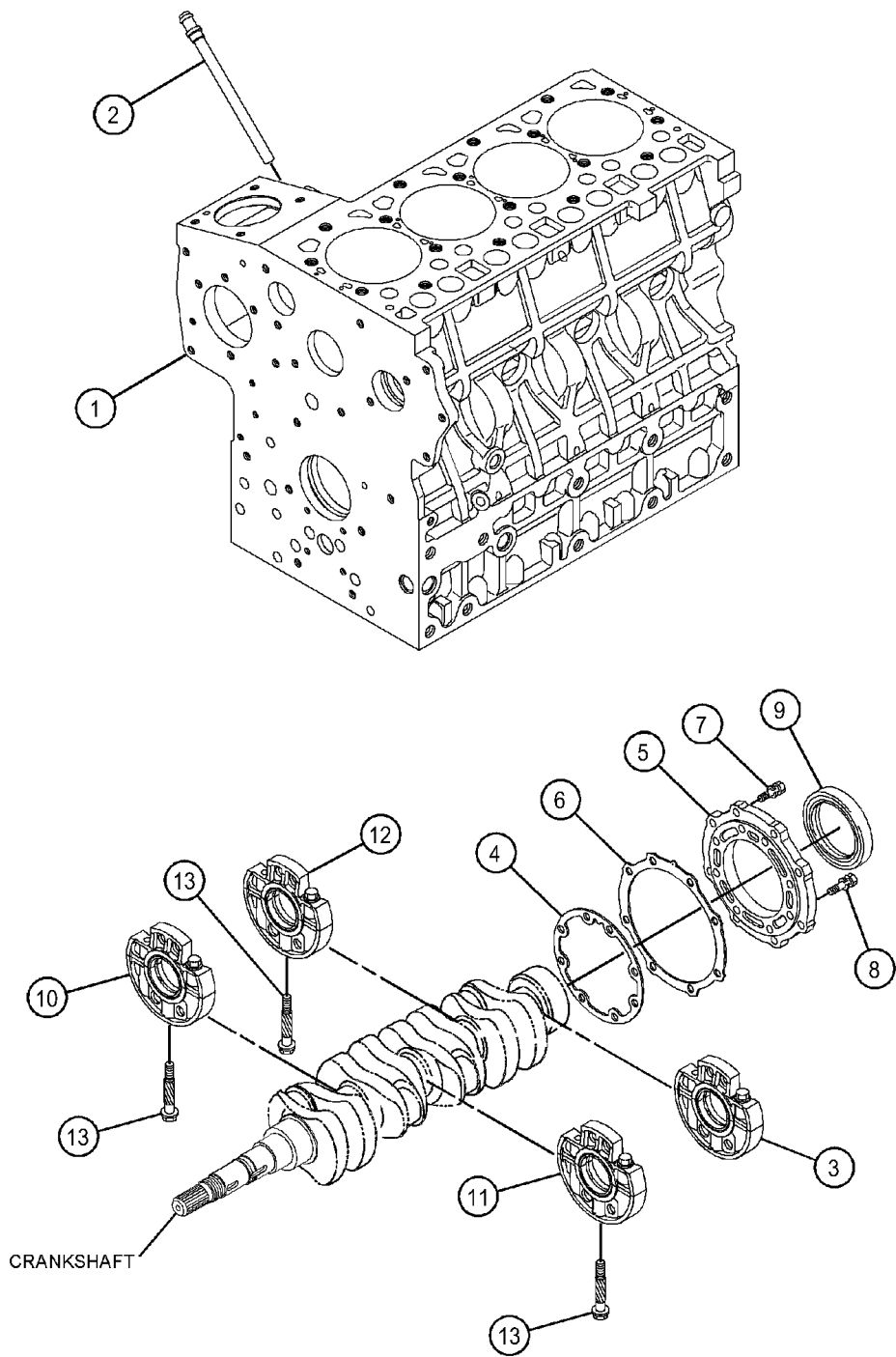


Ref.	Part number	Description	Qty	Code	Group page
1	383-0303	PLUG	5		
2	383-0304	PLUG	2		
3	383-0385	PLUG	3		
4	383-0337	PLUG	1		
5	383-0260	CAP	4		
6	477-7779	PIPE AS-WATER	2		
(EACH INCLUDES)					
	383-0382	PIPE	1		
	477-7780	PLUG	1		
7	383-0261	CAP	2		
8	383-0219	PIN	2		
9	383-0220	PIN	2		
10	383-0221	PIN	1		
11	383-0272	PIN	1		
12	379-0869	CONNECTOR	1		

490-6052 CYLINDER BLOCK GP

490-6052 CYLINDER BLOCK GP PART OF 457-1445, 470-1091 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	490-5907	CYLINDER BLOCK AS	1	Y	
2	477-7637	PIPE AS	1		
3	466-2714	CASE AS	1		
	383-0430	BEARING	1		
	383-0431	BEARING	1		

490-6052 CYLINDER BLOCK GP (continued)

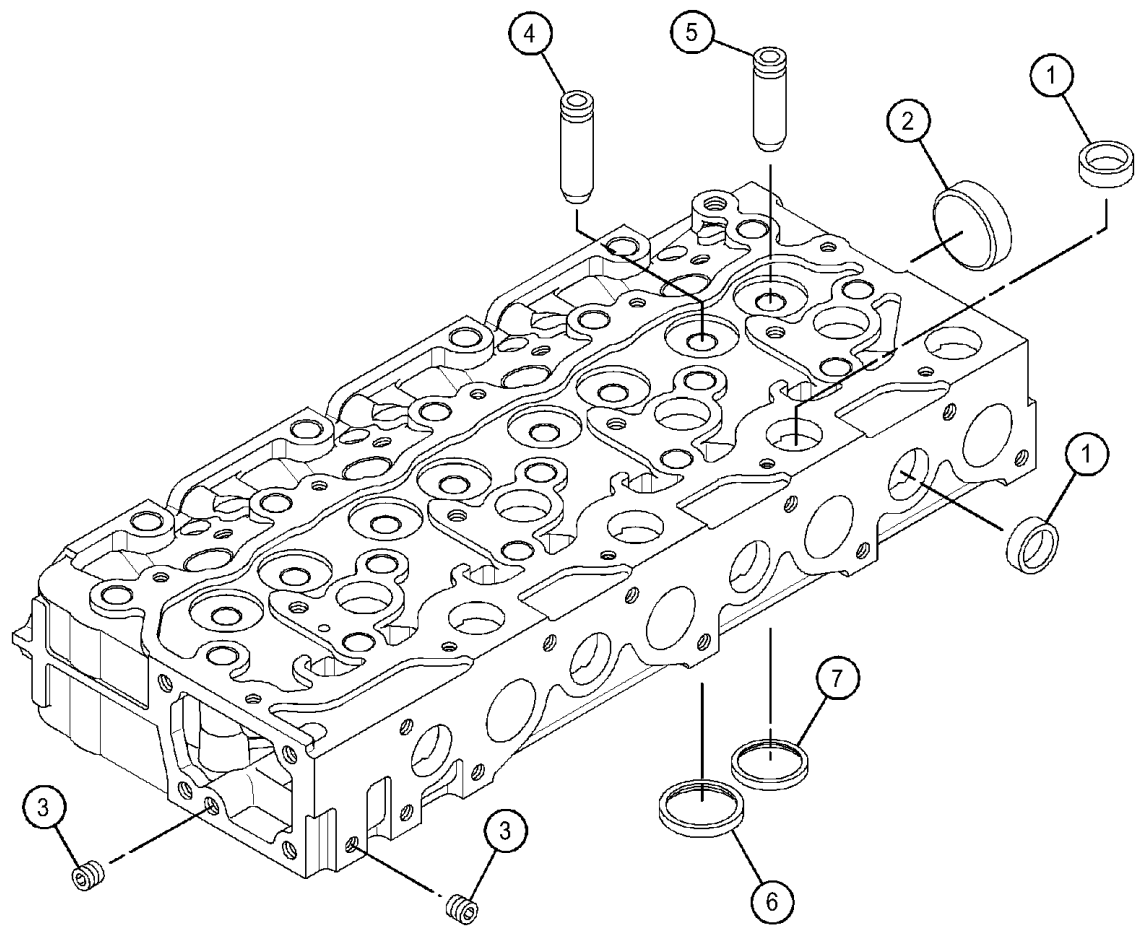
Ref.	Part number	Description	Qty	Code	Group page
	383-0447	BOLT	2		
	383-0468	BEARING	1		
4	383-0446	GASKET	1		
5	383-0532	COVER	1		
6	383-0451	GASKET	1		
7	383-0174	BOLT	8		
8	383-0175	BOLT	8		
9	383-0347	SEAL (REAR)	1		
10	466-2711	CASE AS	1		
	383-0430	BEARING	1		
	383-0431	BEARING	1		
	383-0447	BOLT	2		
	383-0468	BEARING	1		
11	466-2712	CASE AS	1		
	383-0430	BEARING	1		
	383-0431	BEARING	1		
	383-0447	BOLT	2		
	383-0468	BEARING	1		
12	466-2713	CASE AS	1		
	383-0430	BEARING	1		
	383-0431	BEARING	1		
	383-0447	BOLT	2		
	383-0468	BEARING	1		
13	383-0305	BOLT	3		

CAT codes: Y.

490-5895 CYLINDER HEAD AS

490-5895 CYLINDER HEAD AS PART OF 490-6061 CYLINDER HEAD GP ALSO AN ATTACHMENT

Drawing 1 of 1

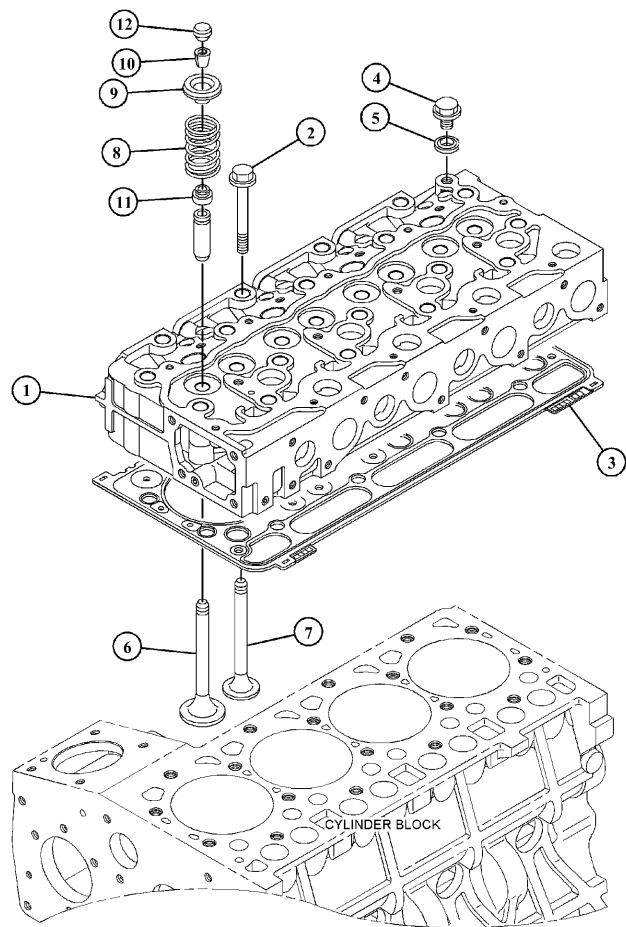


Ref.	Part number	Description	Qty	Code	Group page
1	383-0259	CAP	12		
2	383-0262	CAP	1		
3	383-0283	PLUG	2		
4	383-0555	GUIDE-VALVE	4		
5	383-0473	GUIDE-VALVE	4		
6	383-0361	SEAT-VALVE	4		
7	383-0360	SEAT-VALVE	4		

490-6061 CYLINDER HEAD GP

490-6061 CYLINDER HEAD GP PART OF 457-1445, 470-1091 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	490-5895	CYLINDER HEAD AS	1	Y	
2	383-0387	BOLT	18		
3	383-0494	GASKET (1.15-MM THK)	1		
	383-0493	GASKET (1.2-MM THK)	1	B	
	383-0495	GASKET (1.25-MM THK)	1	B	
	383-0496	GASKET (1.3-MM THK)	1	B	
	383-0497	GASKET (1.35-MM THK)	1	B	
4	439-6360	PLUG	1		
5	386-6926	WASHER	1		
6	383-0534	VALVE-INLET	4		
7	383-0535	VALVE-EXHAUST	4		
8	383-0554	SPRING-VALVE	8		
9	383-0265	RETAINER	8		

490-6061 CYLINDER HEAD GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
10	383-0266	COLLAR	8		
11	383-0263	SEAL	8		
12	383-0264	CAP	8		

CAT codes: B, Y.

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