

CATERPILLAR 308D

FYC / SEBP4621

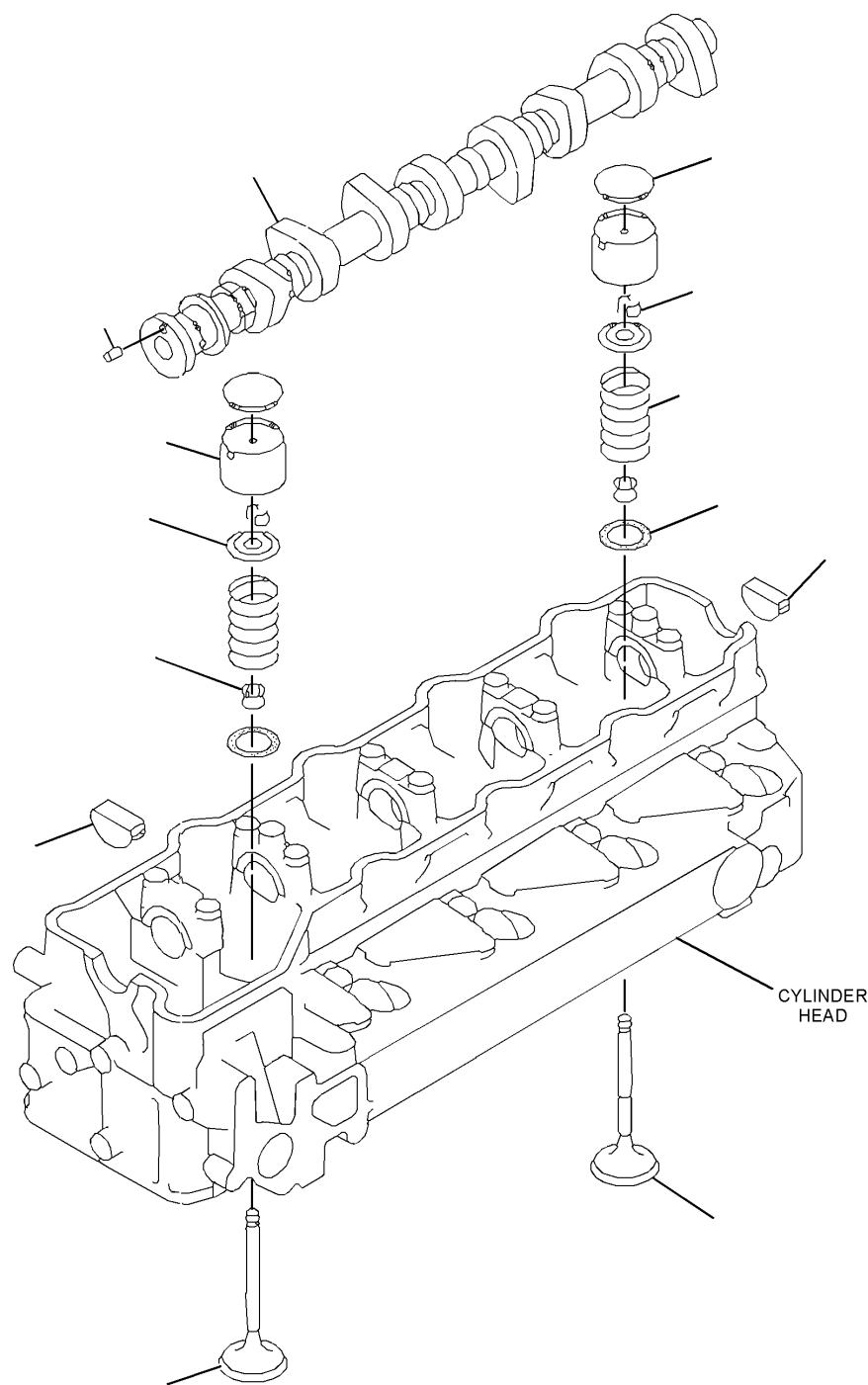
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321-4385 CAMSHAFT GP

321-4385 CAMSHAFT GP PART OF 296-1057, 296-1058 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	139-7815	LOCK	16		
2	139-7888	TAPPET	8		
3	139-7889	SPRING	8		
4	139-7890	SEAT	8		
5	139-7891	RETAINER	8		

321-4385 CAMSHAFT GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
6	139-7910	SEAL	1		
7	139-7911	SEAL	1		
8	190-5748	VALVE	4		
9	190-5749	VALVE	4		
10	190-5750	SEAL	8		
11	321-4918	CAMSHAFT AS	1		
11A	139-7943	PIN	1		
12	139-7985	SHIM (2.25-MM)	8	B	
	139-7986	SHIM (2.275-MM)	8	B	
	139-7987	SHIM (2.3-MM)	8	B	
	139-7988	SHIM (2.325-MM)	8	B	
	139-7989	SHIM (2.35-MM)	8	B	
	139-7990	SHIM (2.375-MM)	8	B	
	139-7991	SHIM (2.4-MM)	8	B	
	139-7992	SHIM (2.425-MM)	8	B	
	139-7993	SHIM (2.45-MM)	8	B	
	139-7994	SHIM (2.475-MM)	8	B	
	139-7995	SHIM (2.5-MM)	8	B	
	139-7996	SHIM (2.525-MM)	8	B	
	139-7997	SHIM (2.55-MM)	8	B	
	139-7998	SHIM (2.575-MM)	8	B	
	139-7999	SHIM (2.6-MM)	8	B	
	139-8000	SHIM (2.625-MM)	8	B	
	139-8001	SHIM (2.65-MM)	8	B	
	139-8002	SHIM (2.675-MM)	8	B	
	139-8003	SHIM (2.7-MM)	8	B	
	139-8004	SHIM (2.725-MM)	8	B	
	139-8005	SHIM (2.75-MM)	8	B	
	139-8006	SHIM (2.775-MM)	8	B	
	139-8007	SHIM (2.8-MM)	8	B	
	139-8008	SHIM (2.825-MM)	8	B	
	139-8009	SHIM (2.85-MM)	8	B	
	139-8010	SHIM (2.875-MM)	8	B	
	139-8011	SHIM (2.9-MM)	8	B	
	139-8012	SHIM (2.925-MM)	8	B	
	139-8013	SHIM (2.95-MM)	8	B	

321-4385 CAMSHAFT GP (continued)

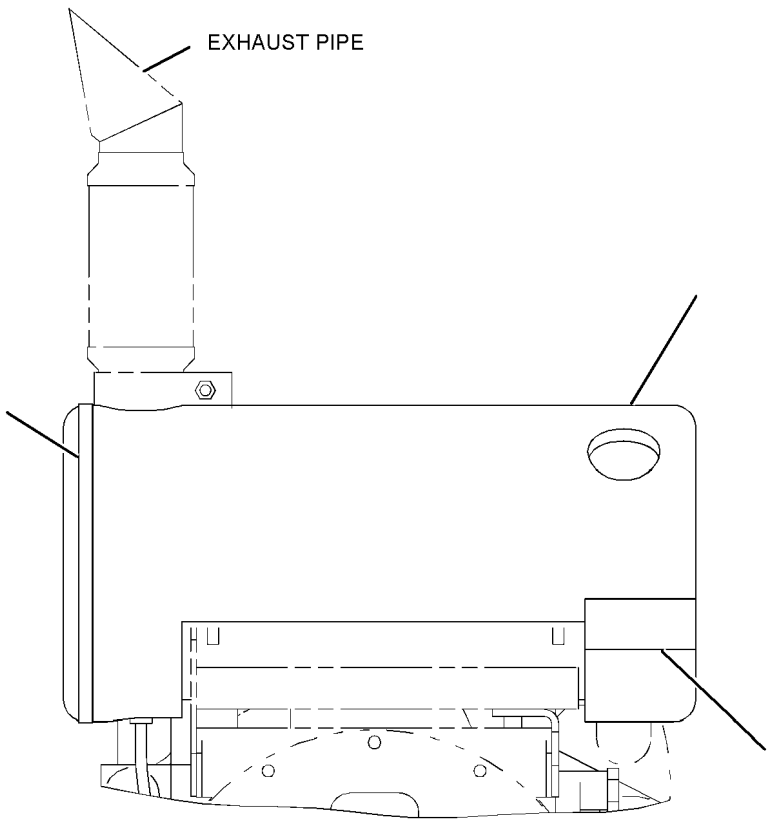
Ref.	Part number	Description	Qty	Code	Group page
	139-8014	SHIM (2.975-MM)	8	B	
	139-8015	SHIM (3-MM)	8	B	
	139-8016	SHIM (3.025-MM)	8	B	
	139-8017	SHIM (3.05-MM)	8	B	
	139-8018	SHIM (3.075-MM)	8	B	
	139-8019	SHIM (3.1-MM)	8	B	
	139-8020	SHIM (3.125-MM)	8	B	
	139-8148	SHIM (3.15-MM)	8	B	

CAT codes: B.

277-2438 COVER GP-SOUND SUPPRESSION

277-2438 COVER GP-SOUND SUPPRESSION PART OF 299-2551 ENGINE AR

Drawing 1 of 1



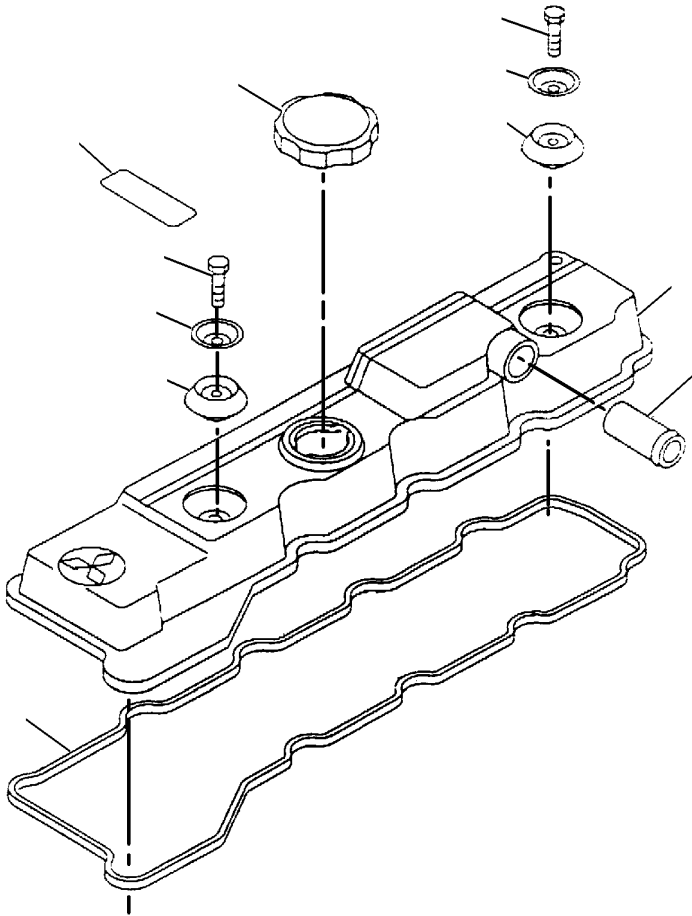
RIGHT SIDE VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	277-2439	COVER	1		
2	283-6283	CLAMP	1		
3	283-0274	TAPE	1		

201-3898 COVER GP-VALVE MECHANISM

201-3898 COVER GP-VALVE MECHANISM PART OF 296-1057, 296-1058 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1

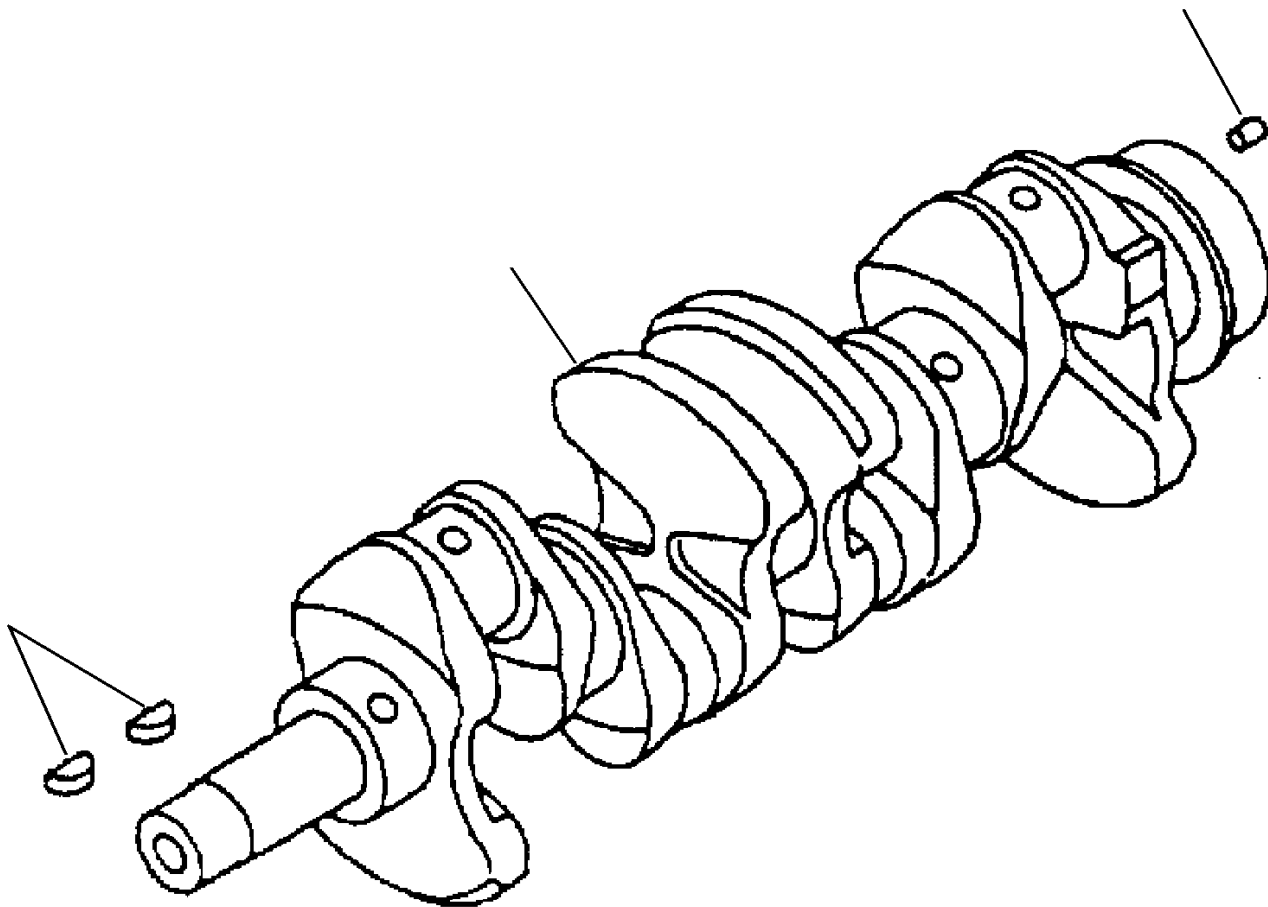


Ref.	Part number	Description	Qty	Code	Group page
1	190-5746	BOLT	2		
2	099-3208	WASHER	2		
3	099-3209	SEAL	2		
4	201-3908	COVER AS	1		
5	096-9232	PLATE	1		
6	201-3909	JOINT	1		
7	139-7923	GASKET	1		
8	190-1977	CAP AS	1		

190-5723 CRANKSHAFT GP

190-5723 CRANKSHAFT GP PART OF 296-1057, 296-1058 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1

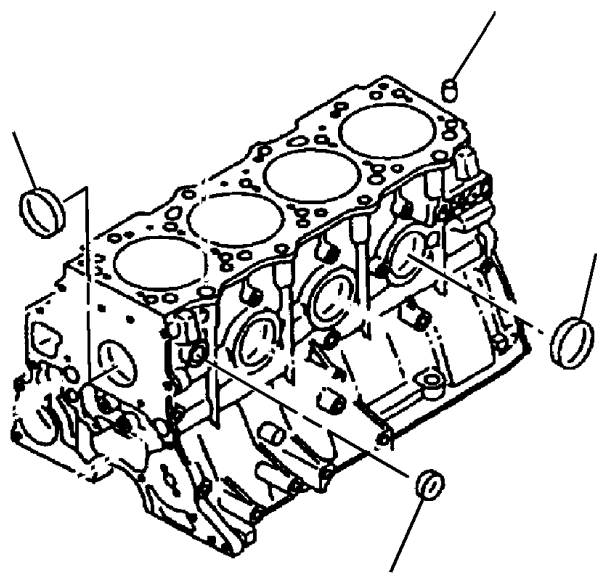


Ref.	Part number	Description	Qty	Code	Group page
1	139-8124	KEY	2		
2	190-5747	CRANKSHAFT	1		
3	139-7804	PIN	1		

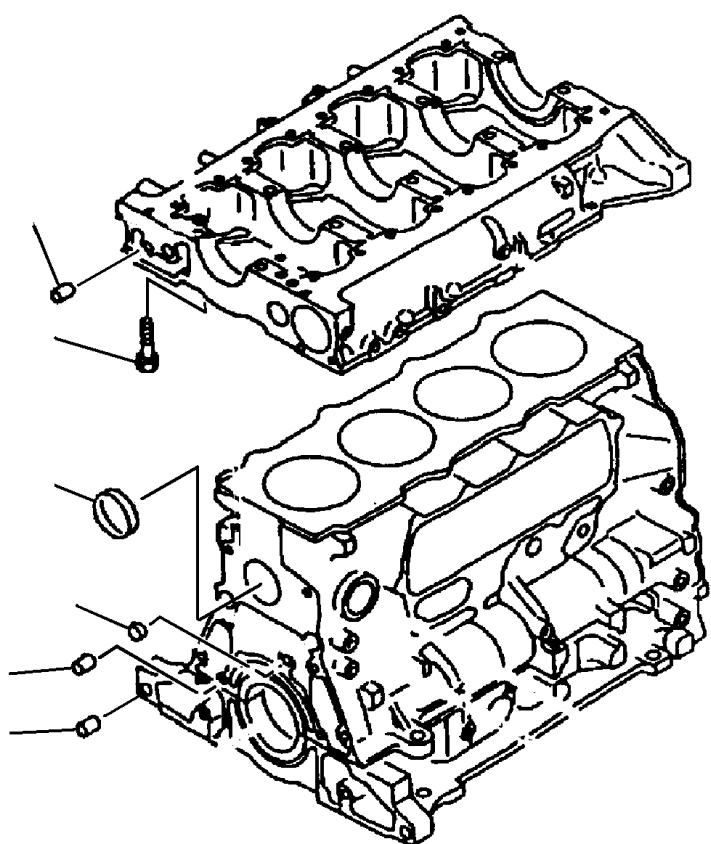
321-4904 CYLINDER BLOCK AS

321-4904 CYLINDER BLOCK AS PART OF 321-4381 CYLINDER BLOCK GP ALSO AN ATTACHMENT

Drawing 1 of 1



FRONT VIEW



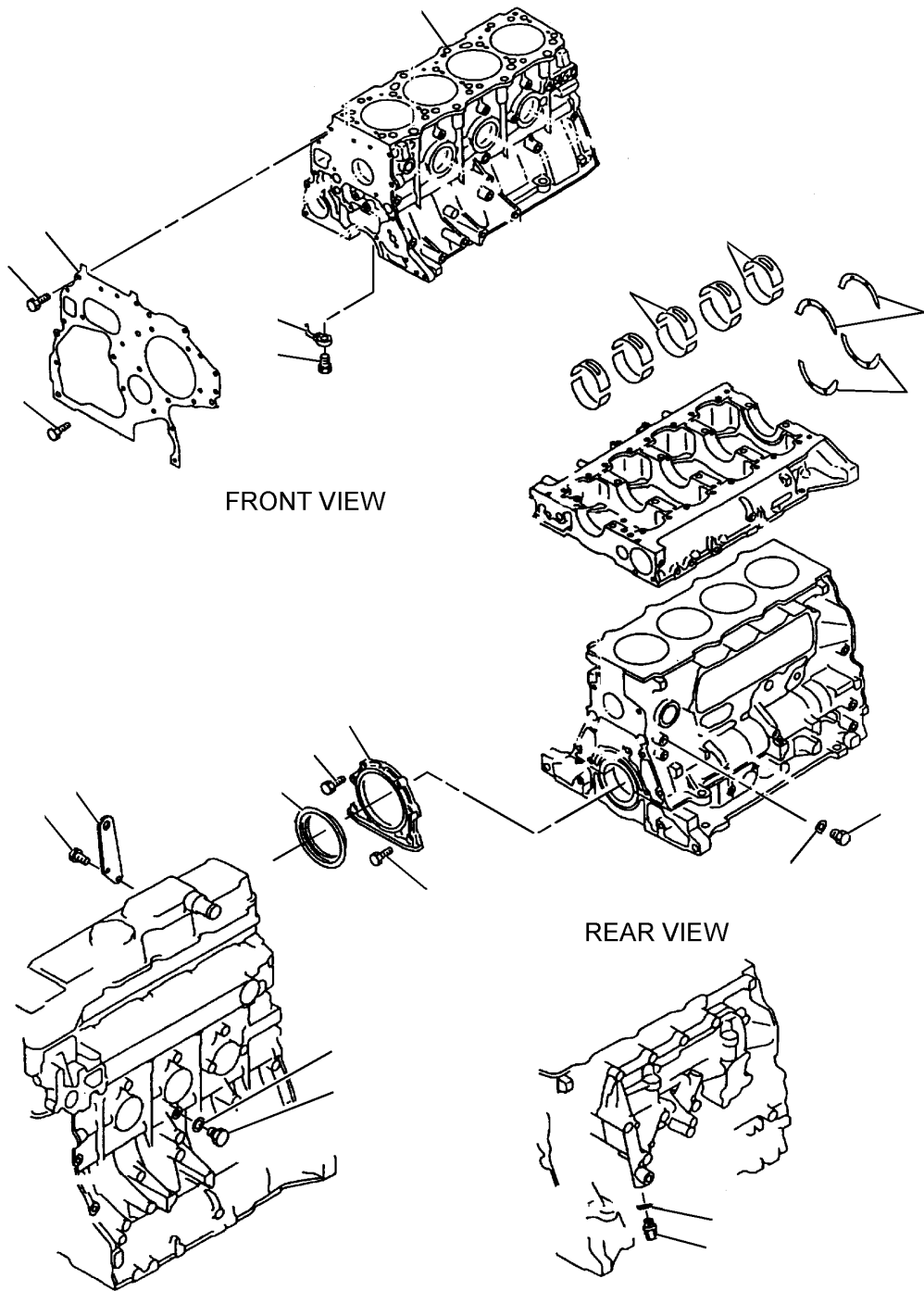
REAR VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	094-9811	BUSHING	3		
2	094-9865	CAP	1		
3	139-7807	BUSHING	2		
4	139-8027	BOLT (89-MM LG)	10		
5	139-8137	CAP	5		
6	139-8141	BUSHING	2		
7	139-8142	BUSHING	2		
8	139-8145	CAP	1		

321-4381 CYLINDER BLOCK GP

321-4381 CYLINDER BLOCK GP PART OF 296-1057, 296-1058 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1R-7662	BOLT (18-MM LG)	4		
2	094-9430	GASKET	2		
3	094-9431	GASKET	1		
4	094-9445	PLUG	2		
5	096-8569	BOLT (140-MM LG)	3		

321-4381 CYLINDER BLOCK GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
6	096-8983	BOLT (25-MM LG)	4		
7	139-7814	VALVE	4		
8	139-7892	PLATE	1		
9	139-7916	CASE	1		
10	139-7917	PLATE (STANDARD)	2		
	139-7965	PLATE (0.15-MM OS)	2	AB	
	139-7966	PLATE (0.3-MM OS)	2	AB	
	139-7967	PLATE (0.45-MM OS)	2	AB	
11	139-7918	PLATE (STANDARD)	2		
	139-7968	PLATE (0.15-MM OS)	2	AB	
	139-7969	PLATE (0.3-MM OS)	2	AB	
	139-7970	PLATE (0.45-MM OS)	2	AB	
12	139-7984	PLUG	1		
13	139-8079	SET-BEARING (YELLOW)	4	AB	
	139-8080	SET-BEARING (BLACK)	4	AB	
	139-8081	SET-BEARING (BLUE)	4	AB	
	139-8082	SET-BEARING (0.25-MM US)	4	AB	
	139-8083	SET-BEARING (0.5-MM US)	4	AB	
	139-8084	SET-BEARING (0.75-MM US)	4	AB	
	139-8085	SET-BEARING (1-MM US)	4	AB	
14	139-8086	SET-BEARING (YELLOW)	1	AB	
	139-8087	SET-BEARING (BLACK)	1	AB	
	139-8088	SET-BEARING (BLUE)	1	AB	
	139-8089	SET-BEARING (0.25-MM US)	1	AB	
	139-8090	SET-BEARING (0.5-MM US)	1	AB	
	139-8091	SET-BEARING (0.75-MM US)	1	AB	
	139-8092	SET-BEARING (1-MM US)	1	AB	
15	139-8109	BOLT	1		
16	139-8112	BOLT (30-MM LG)	2		
17	190-5743	SEAL	1		
18	190-5744	PLATE	1		
19	321-4904	CYLINDER BLOCK AS (SERVICE REPAIR)	1	Y	
21	321-4906	JET	4		
	321-4905	PIPE	1	F	
	321-4923	PLATE	1	F	

CAT codes: A, B, F, Y.

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