

CATERPILLAR 322C

FED / XEBP8333

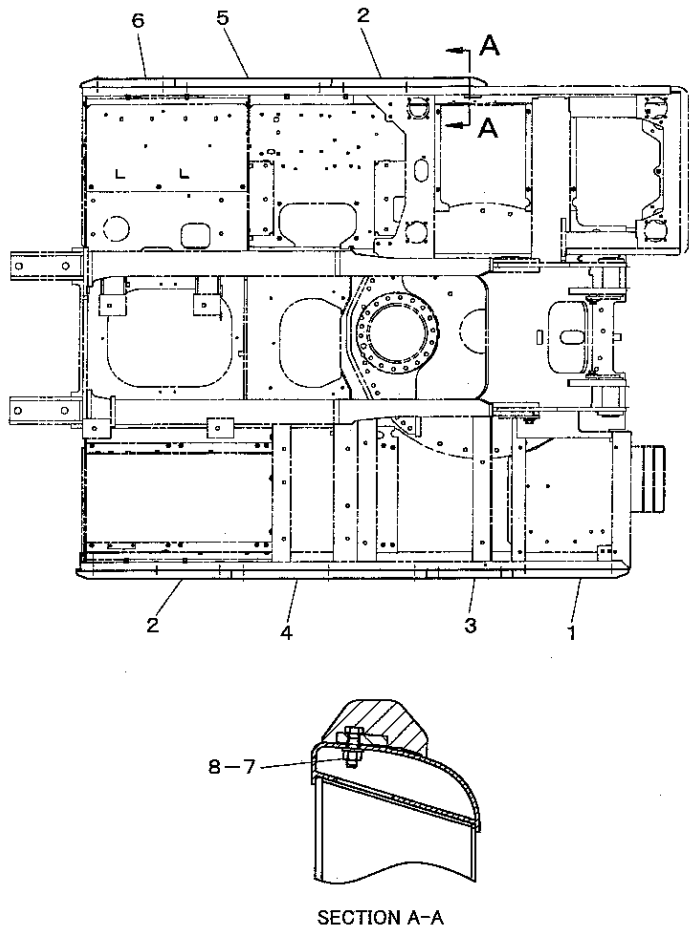
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Basic engine	

195-5405 BUMPER GP

1955405 BUMPER GP (SIDE) PART OF 2532777 SPECIAL AR

Drawing 1 of 1



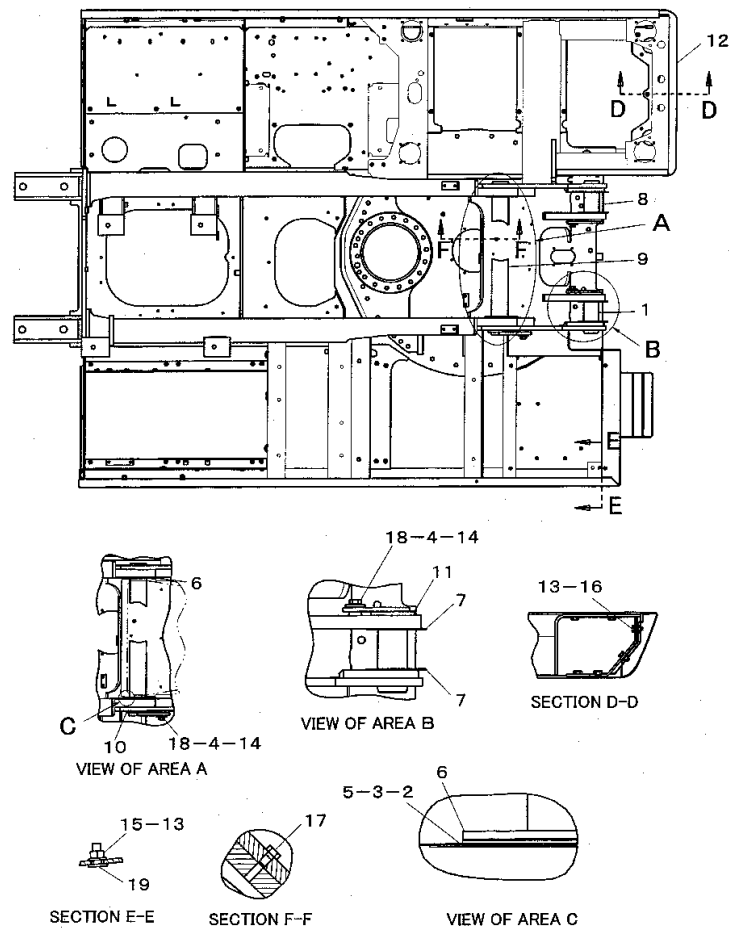
Ref.	Part number	Description	Qty	Code	Group page
1	180-7521	BUMPER AS	1		
2	180-7525	BUMPER AS	2		
3	180-7537	BUMPER AS	1		
4	186-5611	BUMPER AS	1		
5	180-7529	BUMPER AS	1		
6	186-5614	BUMPER AS	1		
7	8T-4223	WASHER (HARD) (13.5X25.5X3mm THK)	16		
8	8T-4244	NUT (M12X1.75 THD)	16	M	

CAT codes: M.

235-7807 FRAME GP-UPPER

2357807 FRAME GP-UPPER PART OF 2532777 SPECIAL AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	4I-4621	PIN AS	2		
2	093-0090	SHIM (1.0mm THK)	2	B	
3	093-0122	SHIM (2.00mm THK)	1	B	
4	093-0349	WASHER (22X60X6mm THK)	3		
5	133-2427	SHIM (0.5mm THK)	1	B	
6	203-7464	SHIM (5.0mm THK)	2		
7	203-7465	SHIM (3.0mm THK)	4		
8	235-7808	FRAME AS (UPPER)	1		
9	250-2406	PIN AS	1		
10	093-0364	SPACER (103X140X12mm THK)	1		
11	093-0366	SPACER (93X130X12mm THK)	2		
12	164-0586	BUMPER AS	1		
13	8T-4121	WASHER (HARD) (11X21X2.5mm THK)	21		
14	8T-4123	WASHER (PLATED) (22X35X3.5mm THK)	3		
15	8T-4133	NUT (M10X1.5 THD)	17	M	

235-7807 FRAME GP-UPPER (continued)

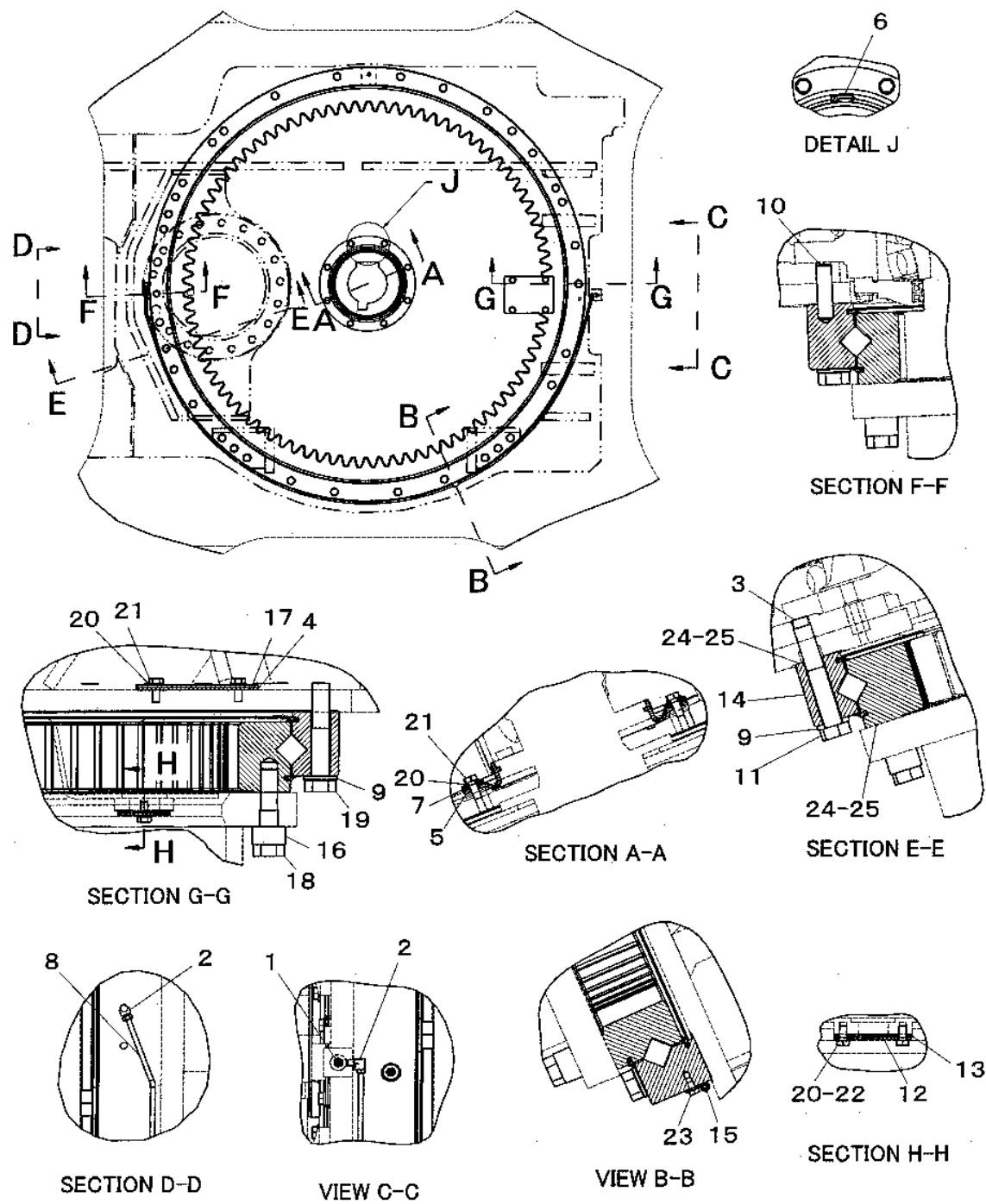
Ref.	Part number	Description	Qty	Code	Group page
16	8T-4136	BOLT (M10X1.5X25mm)	4	M	
17	8T-4191	BOLT (M10X1.5X16mm)	1	M	
18	8T-4780	BOLT (M20X2.5X30mm)	3	M	
19	8T-5413	STUD (WELD) (M10X1.5X25mm OAL)	17	M	

CAT codes: B, M.

199-4740 GEAR & BEARING GP-SWING

1994740 GEAR & BEARING GP-SWING PART OF 2532777 SPECIAL AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	3B-8489	FITTING (GREASE) (1/8-27 THD)	1		
2	5K-9243	ELBOW	2		
3	6I-6441	CORK	10		
4	7Y-1647	GASKET	1		
5	7Y-1649	BOOT	1		

199-4740 GEAR & BEARING GP-SWING (continued)

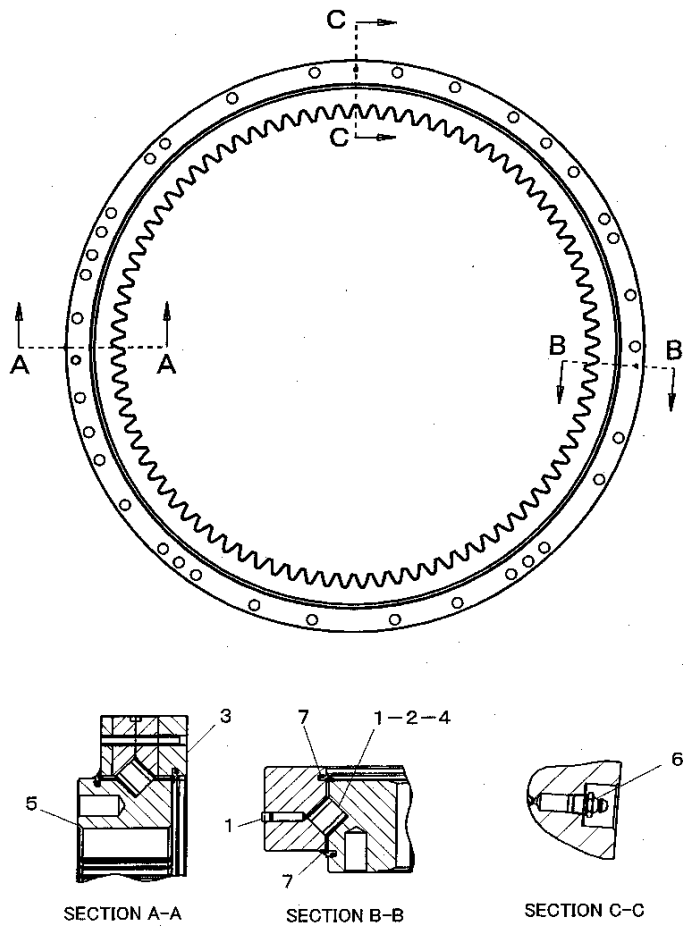
Ref.	Part number	Description	Qty	Code	Group page
6	7Y-1650	CLAMP (HOSE)	1		
7	093-0543	RETAINER	1		
8	199-4601	TUBE AS	1		
9	093-0020	SPACER (25X44X6mm THK)	34		
10	095-1302	DOWEL	1		
11	112-1532	BOLT (MJ24X3X140mm)	12	M	
12	148-4703	COVER	1		
13	148-4704	GASKET	1		
14	227-6085	GEAR GP (BEARING&)	1	Y	
15	4N-9170	CLIP	2		
16	7Y-0336	SPACER (24.5X44X24mm THK)	36		
17	7Y-1648	STRIP	1		
18	8T-0667	BOLT (M24X3.0X100mm)	36	M	
19	8T-0669	BOLT (M24X3X130mm)	22		
20	8T-4121	WASHER (HARD) (11X21X2.5mm THK)	14	M	
21	8T-4136	BOLT (M10X1.5X25mm)	12	M	
22	8T-4137	BOLT (M10X1.5X20mm)	2		
23	8T-4199	BOLT (M8X1.25X12mm)	2		
24	7Y-1528	SEALANT			
25	8C-8422	SEALANT			

CAT codes: B, M, Y.

227-6085 GEAR & BEARING GP-SWING

2276085 GEAR & BEARING GP-SWING PART OF 1994740 GEAR GP-BEARING & (BASIC)

Drawing 1 of 1

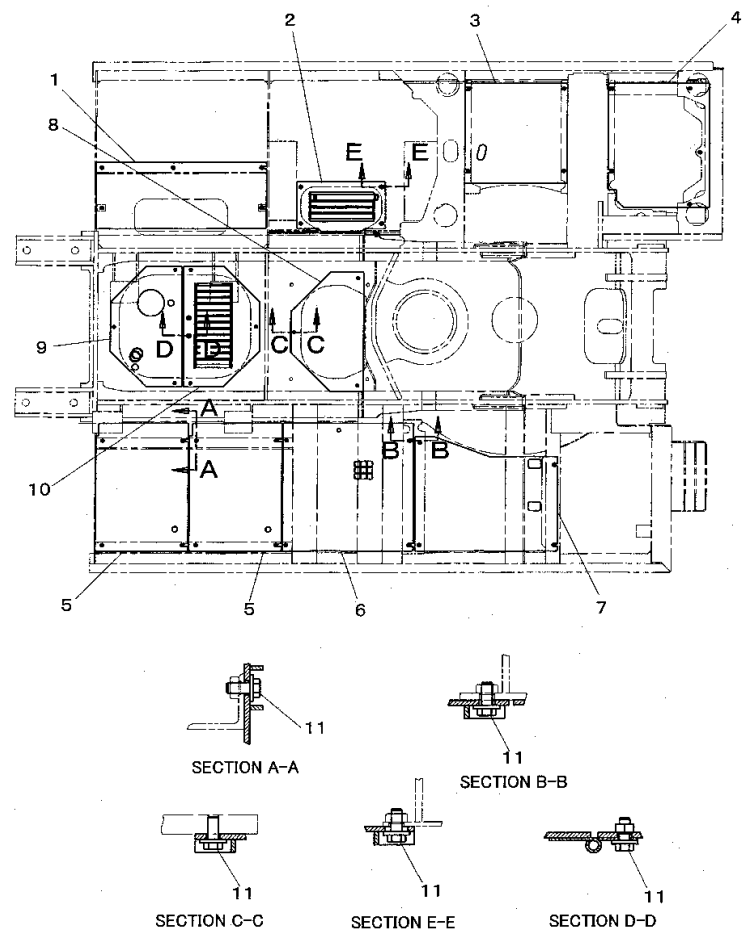


Ref.	Part number	Description	Qty	Code	Group page
1	114-1375	SEPARATOR	62		
2	114-1376	SEPARATOR	58		
3	199-4597	RACE AS (OUTER)	1		
4	114-1330	ROLLER	120		
5	199-4473	RACE (INNER)	1		
6	3B-8489	FITTING (GREASE) (1/8-27 THD)	1		
7	227-6072	SEAL (DUST)	2		

214-8367 GUARD GP-BOTTOM

2148367 GUARD GP-BOTTOM PART OF 2532777 SPECIAL AR

Drawing 1 of 1

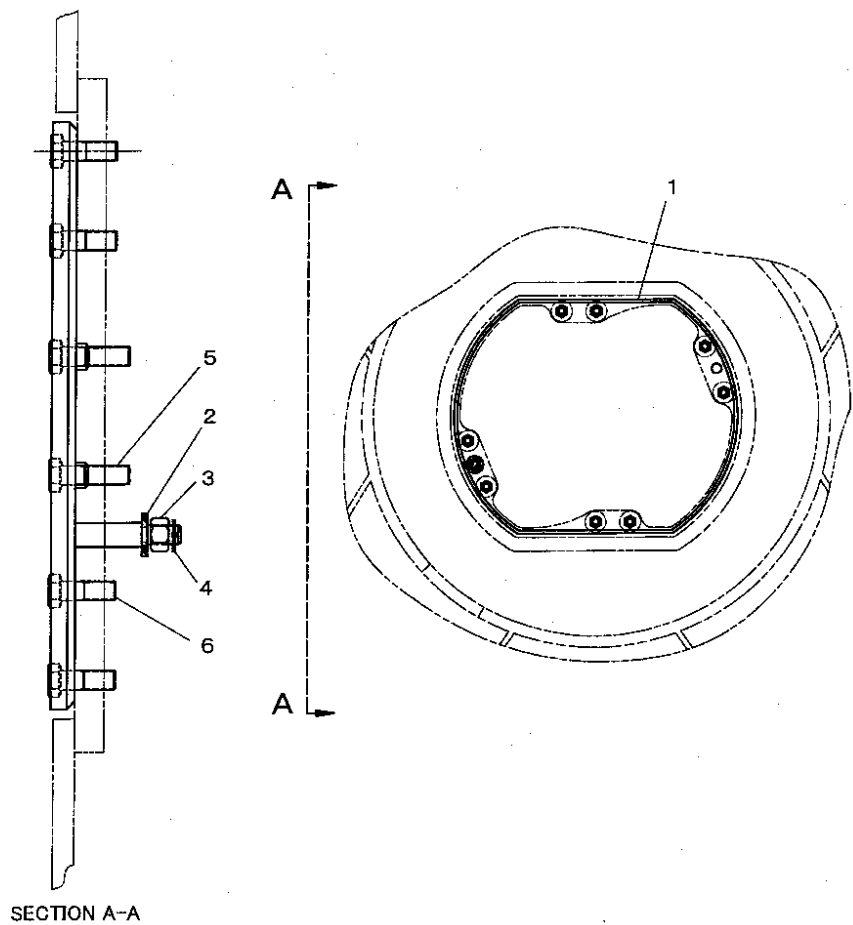


Ref.	Part number	Description	Qty	Code	Group page
1	184-8793	PLATE AS	1		
2	223-2736	PLATE AS	1		
3	184-8789	PLATE AS	1		
4	177-6002	PLATE AS	1		
5	240-2982	PLATE AS	2		
6	184-8803	PLATE AS	1		
7	240-2984	PLATE AS	1		
8	184-8795	PLATE AS	1		
9	203-5368	PLATE AS	1		
	099-7857	HINGE	1		
10	208-3955	PLATE AS	1		
11	135-8576	BOLT AS	45		

100-3721 GUARD GP-SWIVEL

1003721 GUARD GP-SWIVEL PART OF 2532777 SPECIAL AR

Drawing 1 of 1



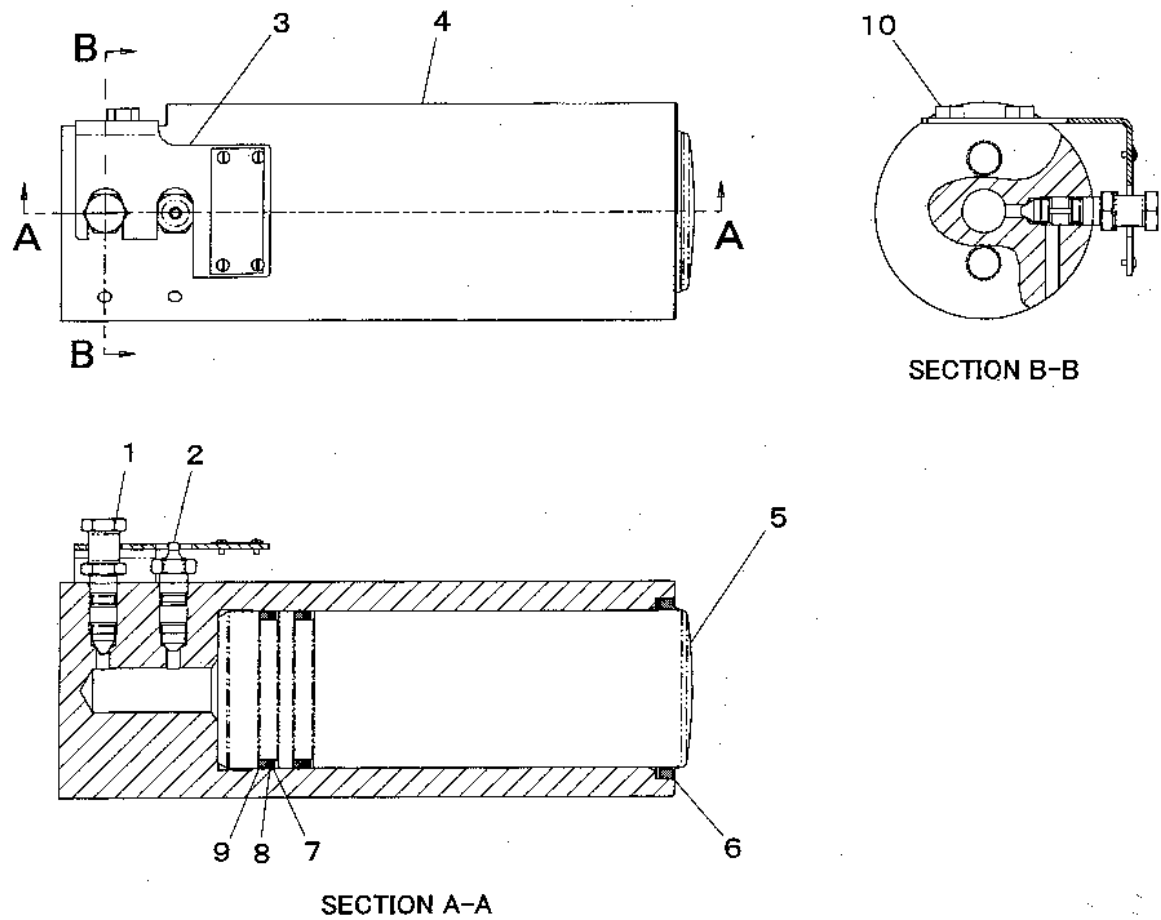
Ref.	Part number	Description	Qty	Code	Group page
1	100-9973	COVER AS	1		
2	8T-5439	WASHER (PLATED) (21.5X45X6mm THK)	1		
3	8T-4131	NUT (M20X2.5 THD)	1	M	
4	3B-4630	COTTER	1		
5	8T-4141	BOLT (M20X2.5X70mm)	2	M	
6	8T-6340	BOLT (M20X2.5X50mm)	6	M	

CAT codes: M.

179-3043 ADJUSTMENT GP-HYDRAULIC TRACK

1793043 ADJUSTMENT GP-HYDRAULIC TRACK PART OF 1764877 IDLER GP-FRONT (A)

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	2S-5926	VALVE GP (RELIEF)	1		
2	095-2927	VALVE (FILL)	1		
3	113-2824	PLATE AS	1		
4	179-3044	CYLINDER	1		
5	179-3045	PISTON	1		
6	179-3046	SEAL (LIP TYPE)	1		
7	179-3047	RING (BACK UP)	2		
8	179-3048	RING (BACK UP)	2		
9	095-1623	SEAL-O-RING	2		
10	8T-4191	BOLT (M10X1.5X16mm)	2	M	

CAT codes: M.

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