

CATERPILLAR 522B

F7C / SEBP5123

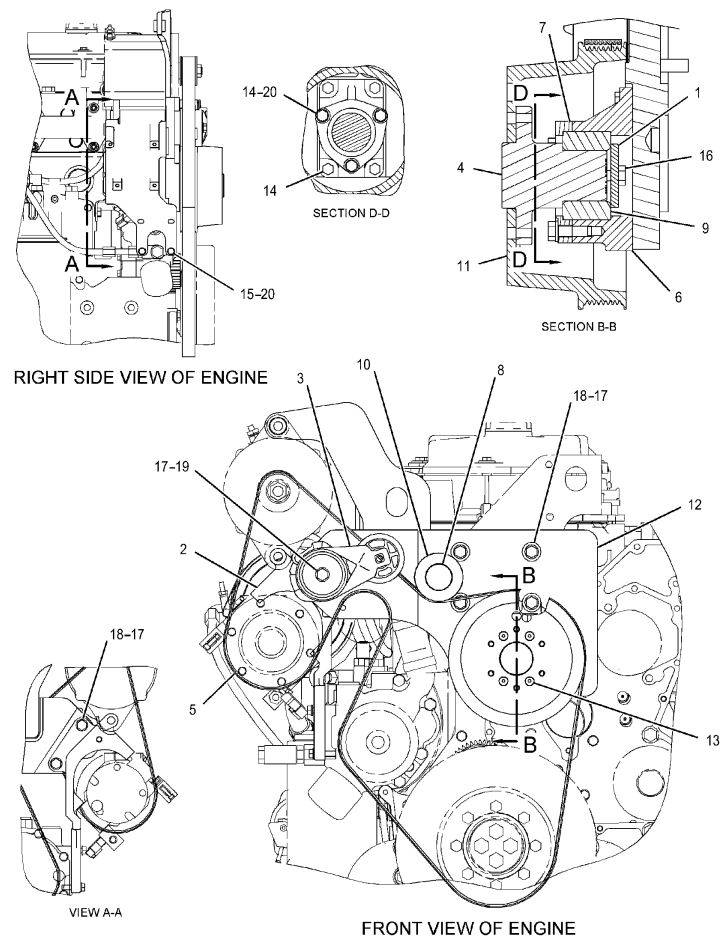
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363-0271 ACCESSORY & FAN DRIVE GP

363-0271 ACCESSORY & FAN DRIVE GP S/N TXD1-UP; THX38527-UP PART OF 367-4852, 417-0656, 417-0657
ENGINE AR-COMPLETE ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	111-7238	PLATE (THRUST)	1		
2	189-2449	SUPPORT	1		
3	190-0643	BELT TENSIONER GP	1		
4	190-3968	SHAFT-FAN	1		
5	190-4155	BELT-SERPENTINE	1		
6	226-7914	BRACKET (FAN BEARING)	1		
7	228-5827	RETAINER-BEARING	1		
8	243-2310	COVER	1		
9	307-9798	BEARING AS	1		
10	333-1207	IDLER AS	1		
11	363-0255	PULLEY-FAN	1		
12	363-0267	SUPPORT AS	1		
13	5C-7423	SCREW (M6X1X16-MM)	4	M	
14	6V-3940	BOLT (M8X1.25X25-MM)	7	M	

363-0271 ACCESSORY & FAN DRIVE GP (continued)

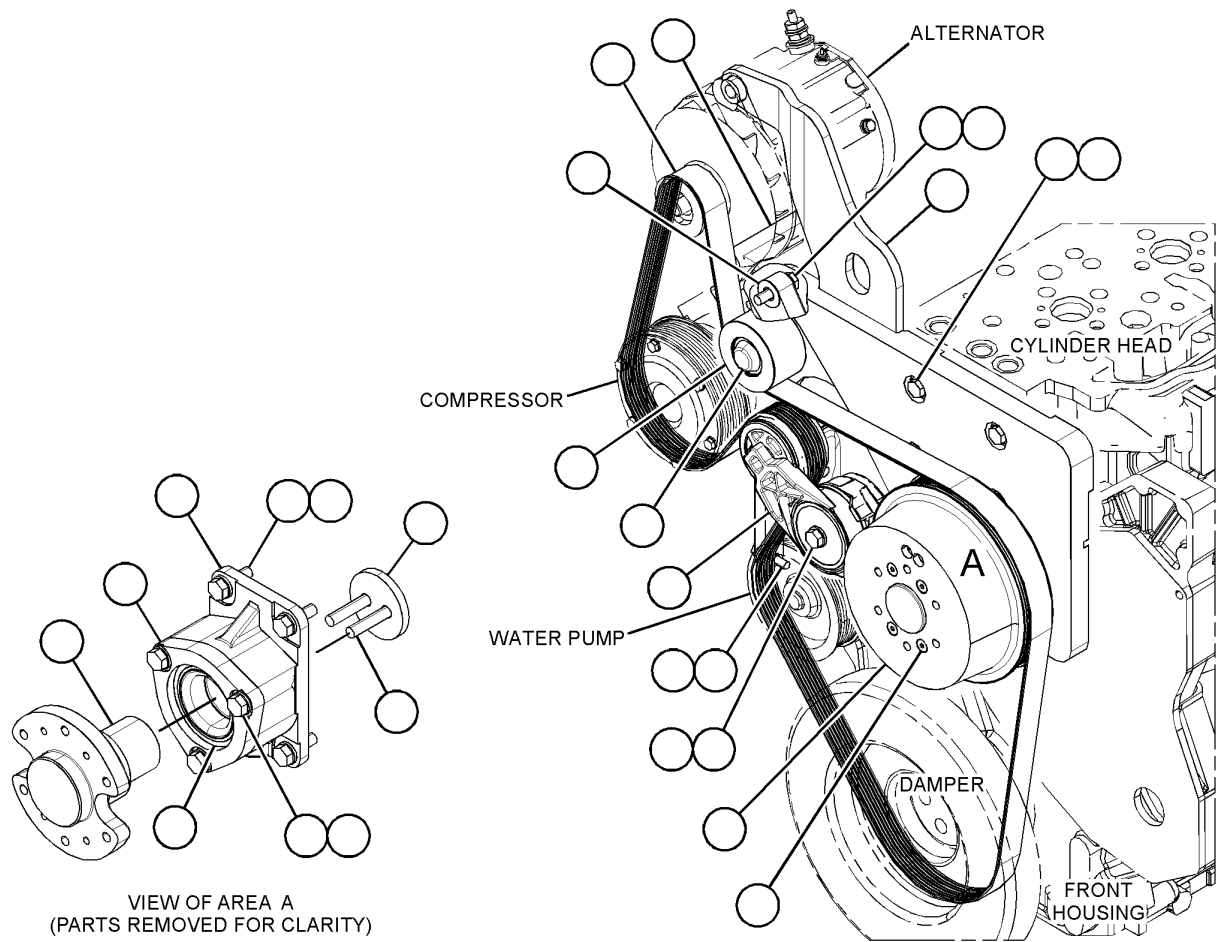
Ref.	Part number	Description	Qty	Code	Group page
15	6V-5218	BOLT (M8X1.25X35-MM)	2	M	
16	6V-5219	BOLT (M8X1.25X40-MM)	2	M	
17	6V-5839	WASHER (11X21X2.5-MM THK)	7		
18	6V-5842	BOLT (M10X1.5X40-MM)	6	M	
19	8T-0643	BOLT (M10X1.5X80-MM)	1	M	
20	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	5		

CAT codes: M.

474-2107 ACCESSORY & FAN DRIVE GP

474-2107 ACCESSORY & FAN DRIVE GP S/N TXD1-UP PART OF 417-0656, 417-0657 ENGINE AR-COMPLETE ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	111-7238	PLATE (THRUST)	1		
2	189-2449	SUPPORT	1		
3	190-3968	SHAFT-FAN	1		
4	190-4155	BELT-SERPENTINE	1		
5	222-2880	BELT TENSIONER	1		
6	226-7914	BRACKET (FAN BEARING)	1		
7	228-5827	RETAINER-BEARING	1		
8	243-2310	COVER	1		
9	307-9798	BEARING AS	1		
10	333-1207	IDLER AS	1		
11	363-0255	PULLEY-FAN	1		
12	472-2634	SUPPORT AS	1		
	5V-9221	SPACER (13.8X25X25-MM THK)	1		
13	5C-7423	SCREW (M6X1X16-MM)	4	M	

474-2107 ACCESSORY & FAN DRIVE GP (continued)

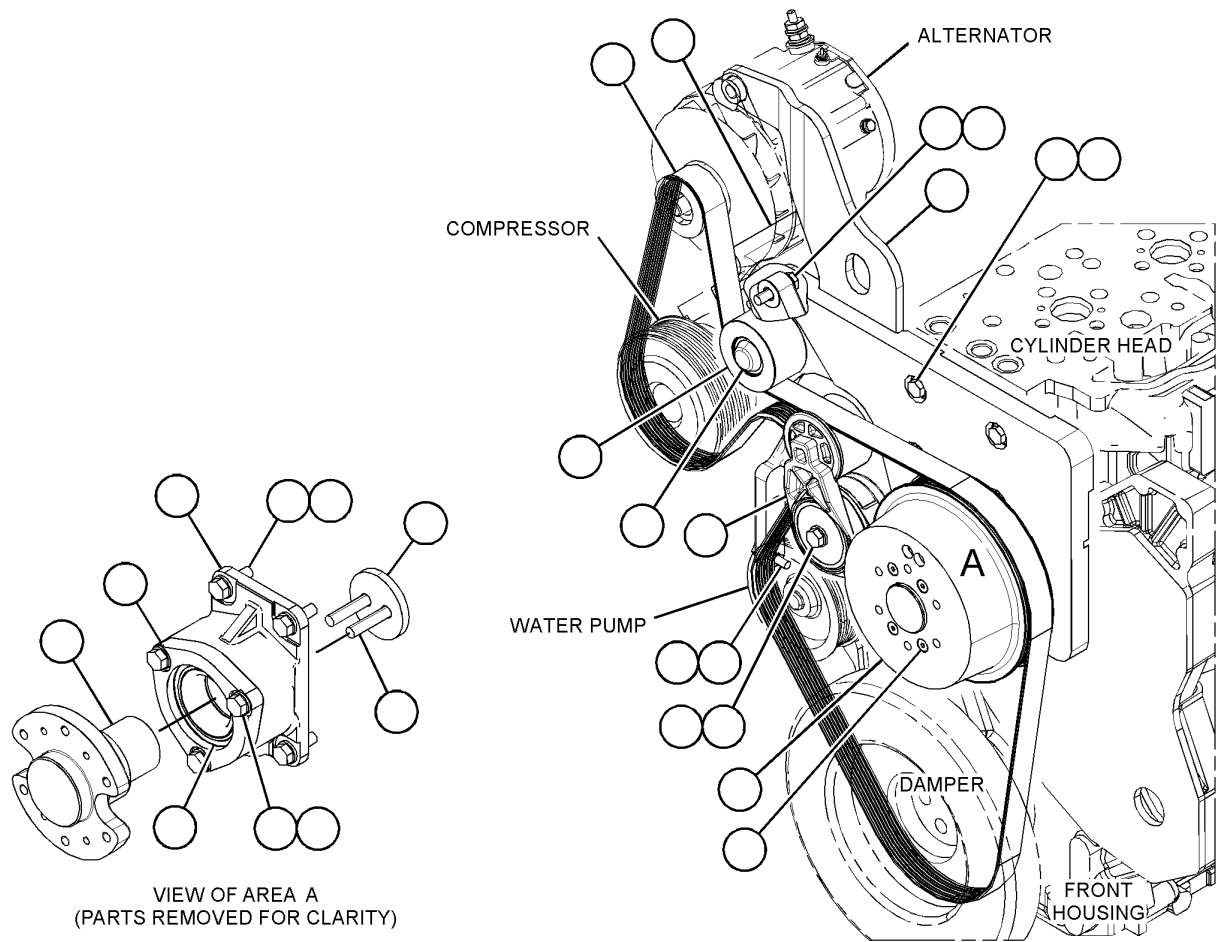
Ref.	Part number	Description	Qty	Code	Group page
14	6V-3940	BOLT (M8X1.25X25-MM)	7	M	
15	6V-5218	BOLT (M8X1.25X35-MM)	2	M	
16	6V-5219	BOLT (M8X1.25X40-MM)	2	M	
17	6V-5839	WASHER (11X21X2.5-MM THK)	7		
18	6V-5842	BOLT (M10X1.5X40-MM)	6	M	
19	8T-0643	BOLT (M10X1.5X80-MM)	1	M	
20	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	9		
21	255-8679	WASHER-VALVE SPRING	2		

CAT codes: M.

474-2107 ACCESSORY & FAN DRIVE GP

474-2107 ACCESSORY & FAN DRIVE GP S/N TXD1-UP; THX1-UP PART OF 417-0656, 417-0657, 511-8734, 511-8735
ENGINE AR-COMplete ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	111-7238	PLATE (THRUST)	1		
2	189-2449	SUPPORT	1		
3	190-3968	SHAFT-FAN	1		
4	485-7138	BELT-SERPENTINE	1	C	
5	222-2880	BELT TENSIONER	1		
6	536-3602	BRACKET	1		
7	228-5827	RETAINER-BEARING	1		
8	243-2310	COVER	1		
9	307-9798	BEARING AS	1		
10	333-1207	IDLER AS	1		
11	363-0255	PULLEY-FAN	1		
12	486-3152	SUPPORT AS	1	C	
	5V-9221	SPACER (13.8X25X25-MM THK)	1		
13	5C-7423	SCREW (M6X1X16-MM)	4	M	

474-2107 ACCESSORY & FAN DRIVE GP (continued)

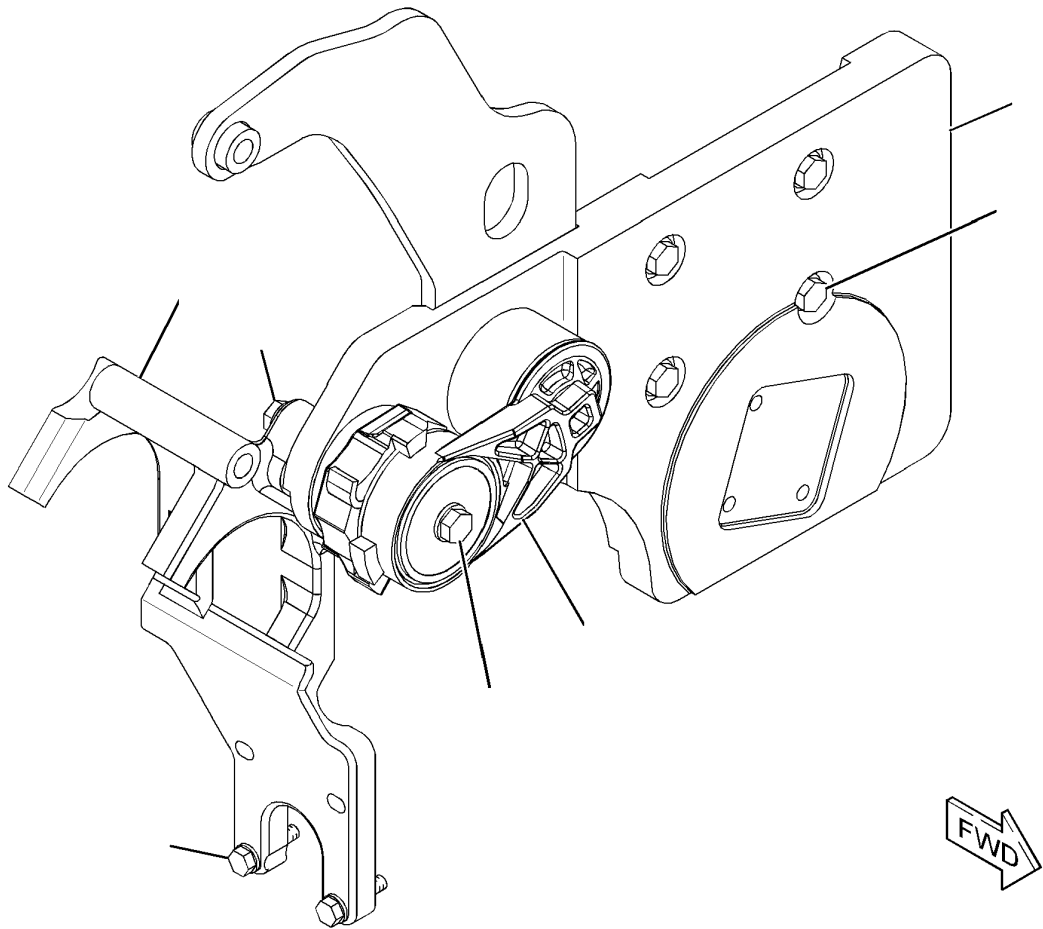
Ref.	Part number	Description	Qty	Code	Group page
14	6V-3940	BOLT (M8X1.25X25-MM)	7	M	
15	6V-5218	BOLT (M8X1.25X35-MM)	2	M	
16	6V-5219	BOLT (M8X1.25X40-MM)	2	M	
17	6V-5839	WASHER (11X21X2.5-MM THK)	7		
18	6V-5842	BOLT (M10X1.5X40-MM)	6	M	
19	8T-0643	BOLT (M10X1.5X80-MM)	1	M	
20	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	9		

CAT codes: C, M.

224-7846 BELT TENSIONER GP

224-7846 BELT TENSIONER GP S/N THX1-38527 PART OF 367-4852 ENGINE AR-COMplete AN ATTACHMENT

Drawing 1 of 1



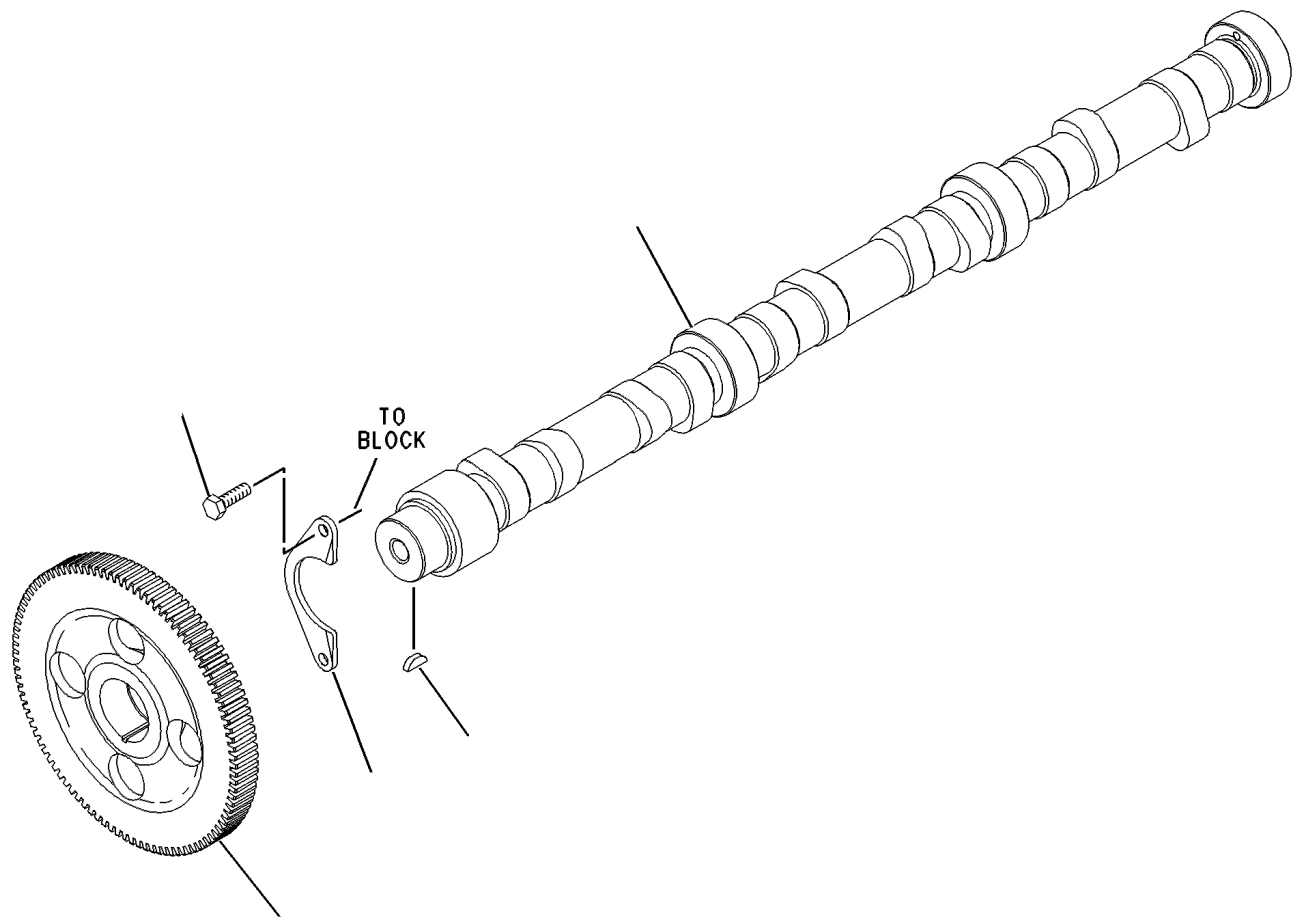
Ref.	Part number	Description	Qty	Code	Group page
1	190-0643	BELT TENSIONER GP	1		
2	189-2449	SUPPORT	1		
3	268-8897	SUPPORT AS	1		
	5V-9221	SPACER (13.8X25X25-MM THK)	1		
4	6V-5218	BOLT (M8X1.25X35-MM)	2	M	
5	6V-5839	WASHER (11X21X2.5-MM THK)	7		
6	6V-5842	BOLT (M10X1.5X40-MM)	6	M	
7	8T-0643	BOLT (M10X1.5X80-MM)	1	M	
8	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	2		
	2W-9533	BOLT (M8X1.25X10-MM)	4	FM	
	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	4	F	

CAT codes: F, M.

242-0674 CAMSHAFT GP

242-0674 CAMSHAFT GP S/N TXD1-UP; THX1-UP PART OF 350-9162, 384-8426, 417-6290 ENGINE AR-CORE ALSO AN ATTACHMENT

Drawing 1 of 1



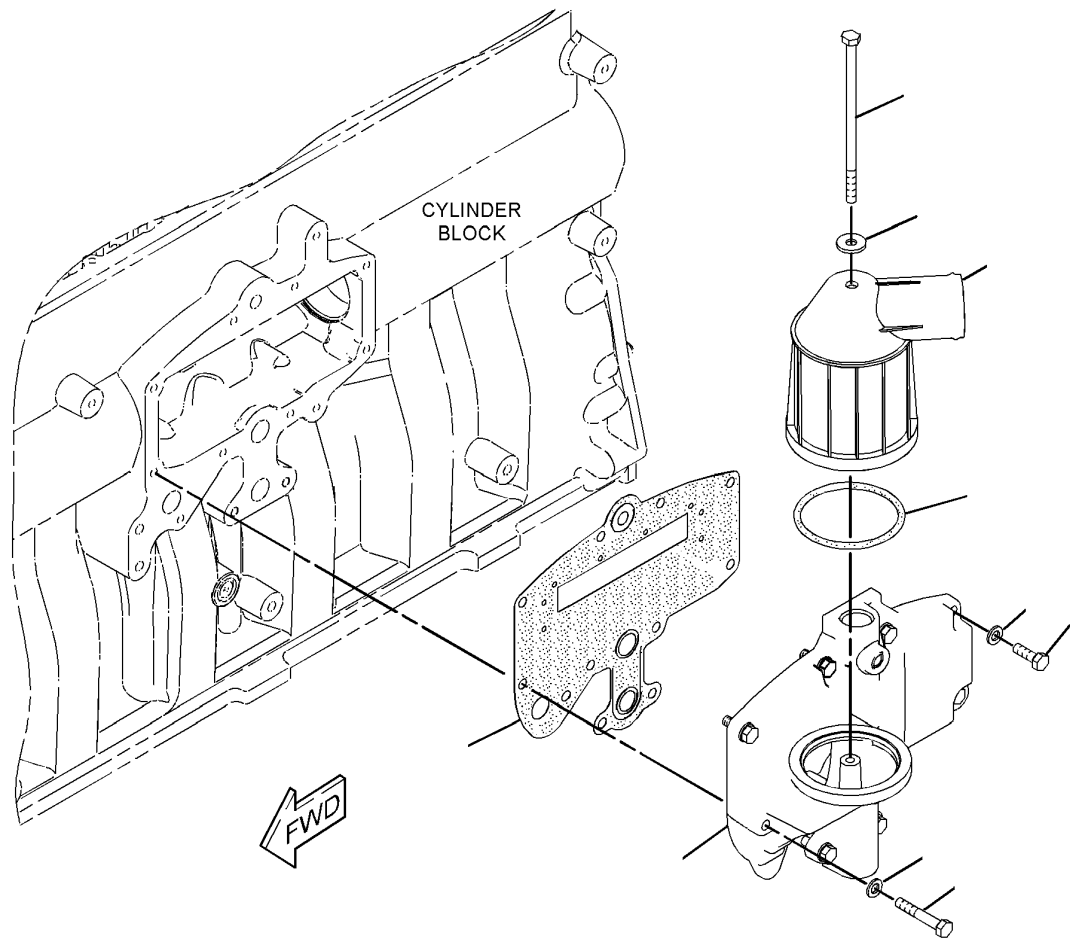
Ref.	Part number	Description	Qty	Code	Group page
1	107-7694	PLATE-THRUST	1		
2	242-0673	CAMSHAFT AS	1		
2A	1B-8705	KEY-WOODRUFF	1		
2B	224-3247	GEAR (100-TEETH)	1		
3	6V-3940	BOLT (M8X1.25X25-MM)	2	M	

CAT codes: M, R.

202-3301 COVER GP-CYLINDER BLOCK -CRANKCASE

202-3301 COVER GP-CYLINDER BLOCK -CRANKCASE S/N TXD1-UP; THX1-UP PART OF 367-4852, 417-0656, 417-0657, 511-8734, 511-8735 ENGINE AR-COMPLETE ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	213-2411	COVER	1		
2	213-2410	GASKET	1		
3	240-0041	BREATHER AS (CRANKCASE)	1		
4	3E-8005	BOLT (M8X1.25X160-MM)	1	M	
5	6V-3918	BOLT (M8X1.25X50-MM)	2	M	
6	6V-3940	BOLT (M8X1.25X25-MM)	9	M	
7	9F-4446	SEAL-O-RING (CRANKCASE BREATHER)	1		
8	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	11		
9	5N-4185	WASHER-SPECIAL	1		

CAT codes: M.

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