

CATERPILLAR HF181

ECB / SEBP4008

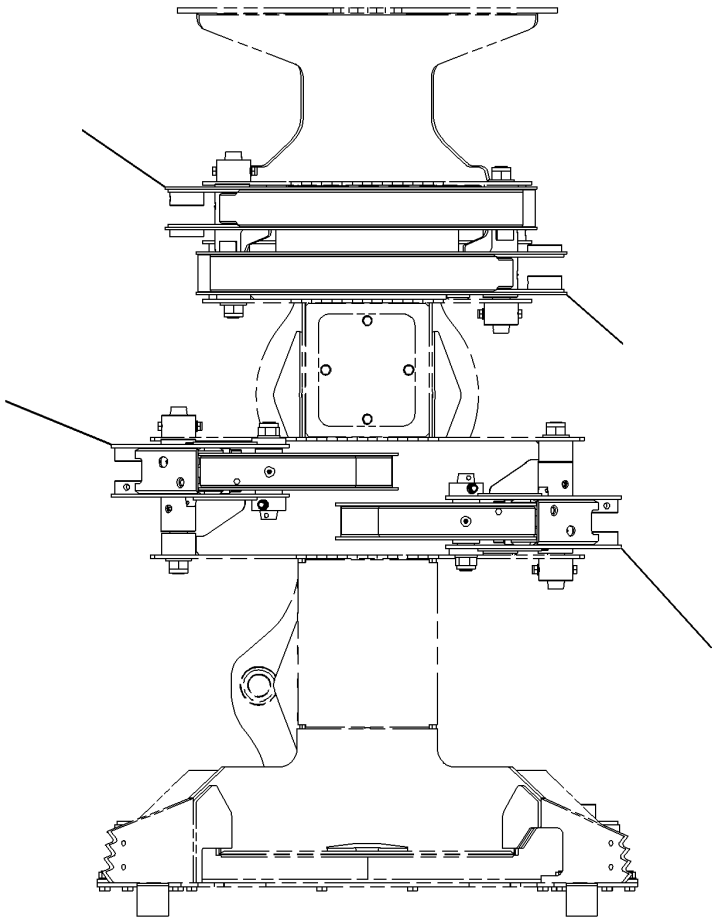
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204-1311 ARM AR-BUNCHING

204-1311 ARM AR-BUNCHING S/N ECB1-122 PART OF 240-4678 HEAD AR-FELLING Type 1

Drawing 1 of 1



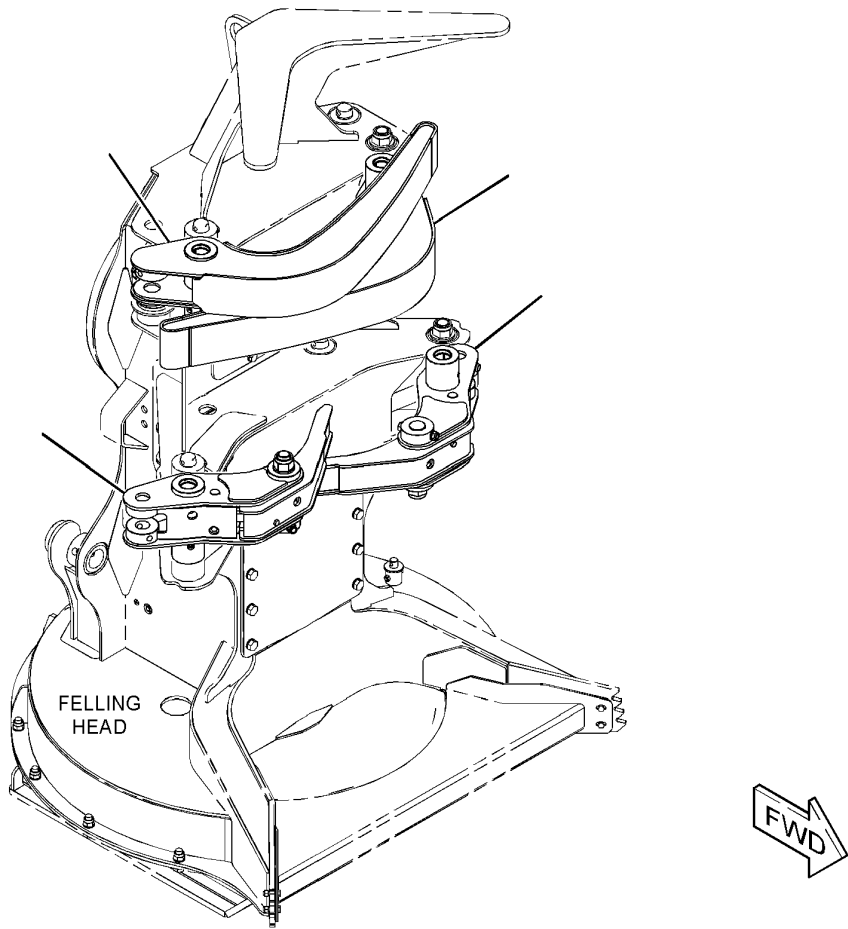
Ref.	Part number	Description	Qty	Code	Group page
1	230-0878	ARM GP-GRAPPLE	2	Y	
2	204-1313	ARM GP-ACCUMULATOR	2	Y	

CAT codes: Y.

204-1311 ARM AR-BUNCHING

204-1311 ARM AR-BUNCHING S/N ECB1-122 PART OF 240-4678 HEAD AR-FELLING Type 2

Drawing 1 of 1



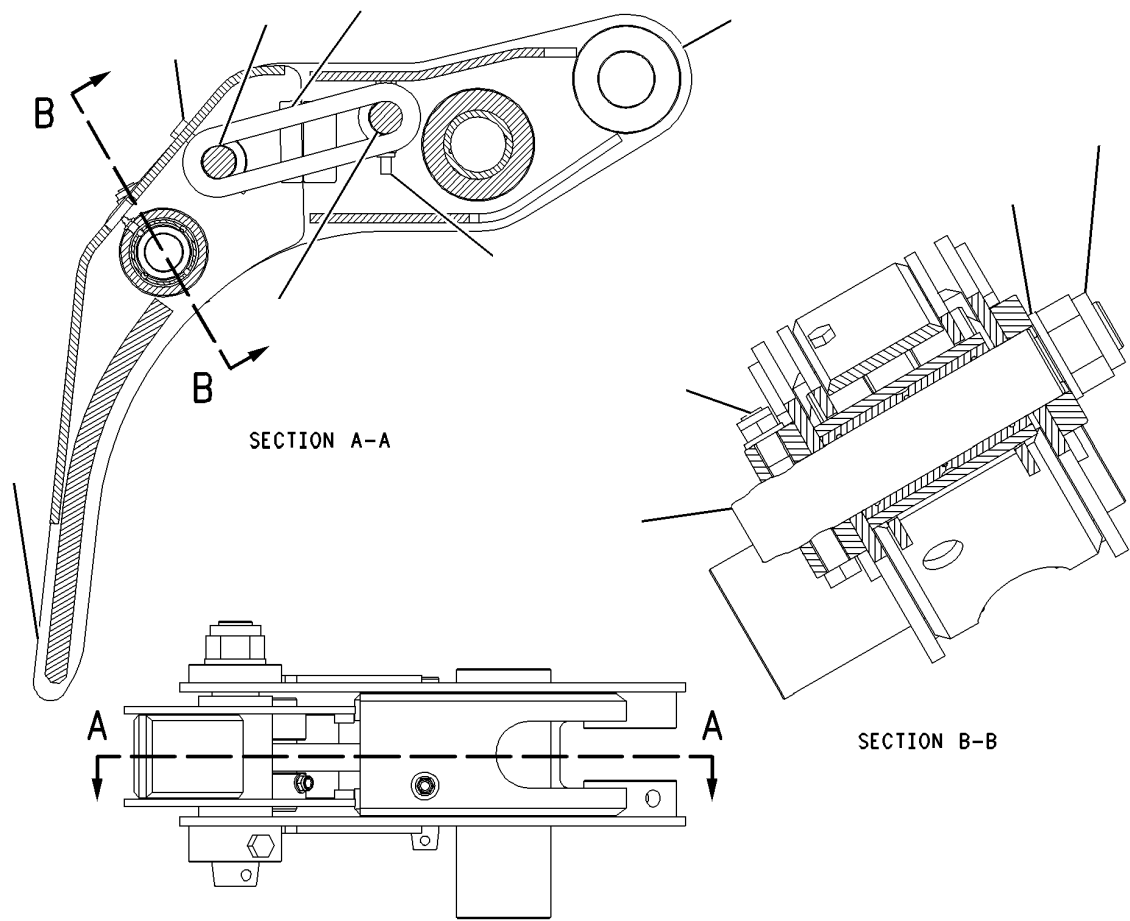
Ref.	Part number	Description	Qty	Code	Group page
1	252-6480	ARM GP-GRAPPLE	2	Y	
2	204-1313	ARM GP-ACCUMULATOR	2	Y	

CAT codes: Y.

204-1313 ARM GP-ACCUMULATOR

204-1313 ARM GP-ACCUMULATOR S/N ECB1-122 PART OF 204-1311 ARM AR-BUNCHING

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	179-3512	PIN	1		
2	179-3513	PIN	1		
3	179-3514	PIN	1		
4	273-3141	BAND-RUBBER	1		
5	205-0374	ARM & BEARING AS-LIFT (INNER)	1		
	3B-8489	FITTING-GREASE (1/8-27 PTF)	2		
	179-3511	BUSHING	2		
6	205-0375	ARM & BEARING AS-LIFT (OUTER)	1		
	3B-8489	FITTING-GREASE (1/8-27 PTF)	1		
	179-3511	BUSHING	1		
7	096-4883	LOCKNUT (M10X1.5-THD)	2	M	
8	096-4885	LOCKNUT (M16X2-THD)	1	M	
9	8T-3018	LOCKNUT (M36X4-THD)	1	M	
10	8T-4121	WASHER-HARD (11X21X2.5-MM THK)	3		
11	8T-4172	BOLT (M10X1.5X80-MM)	2	M	

204-1313 ARM GP-ACCUMULATOR (continued)

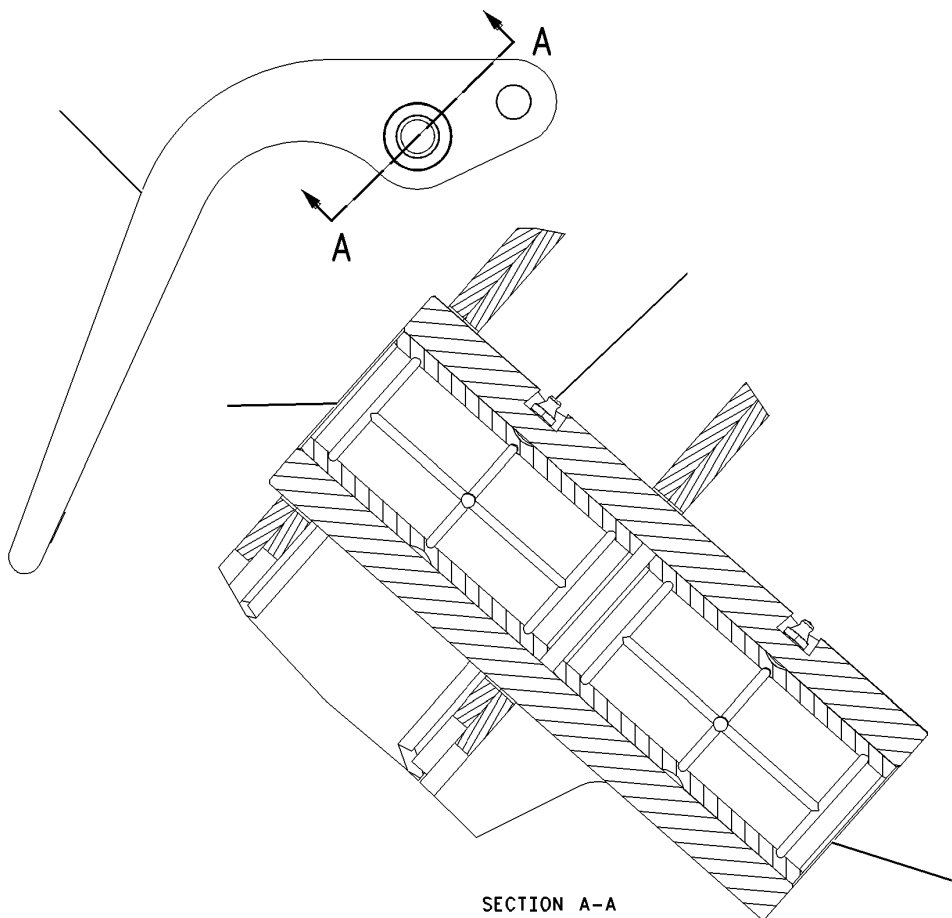
Ref.	Part number	Description	Qty	Code	Group page
12	8T-4174	BOLT (M16X2X120-MM)	1	M	
13	9X-8257	WASHER (17.5X30X3.5-MM THK)	1		
14	9X-8259	WASHER (39X66X6-MM THK)	1		

CAT codes: M.

230-0878 ARM GP-GRAPPLE

230-0878 ARM GP-GRAPPLE S/N ECB1-122 PART OF 204-1311 ARM AR-BUNCHING

Drawing 1 of 1

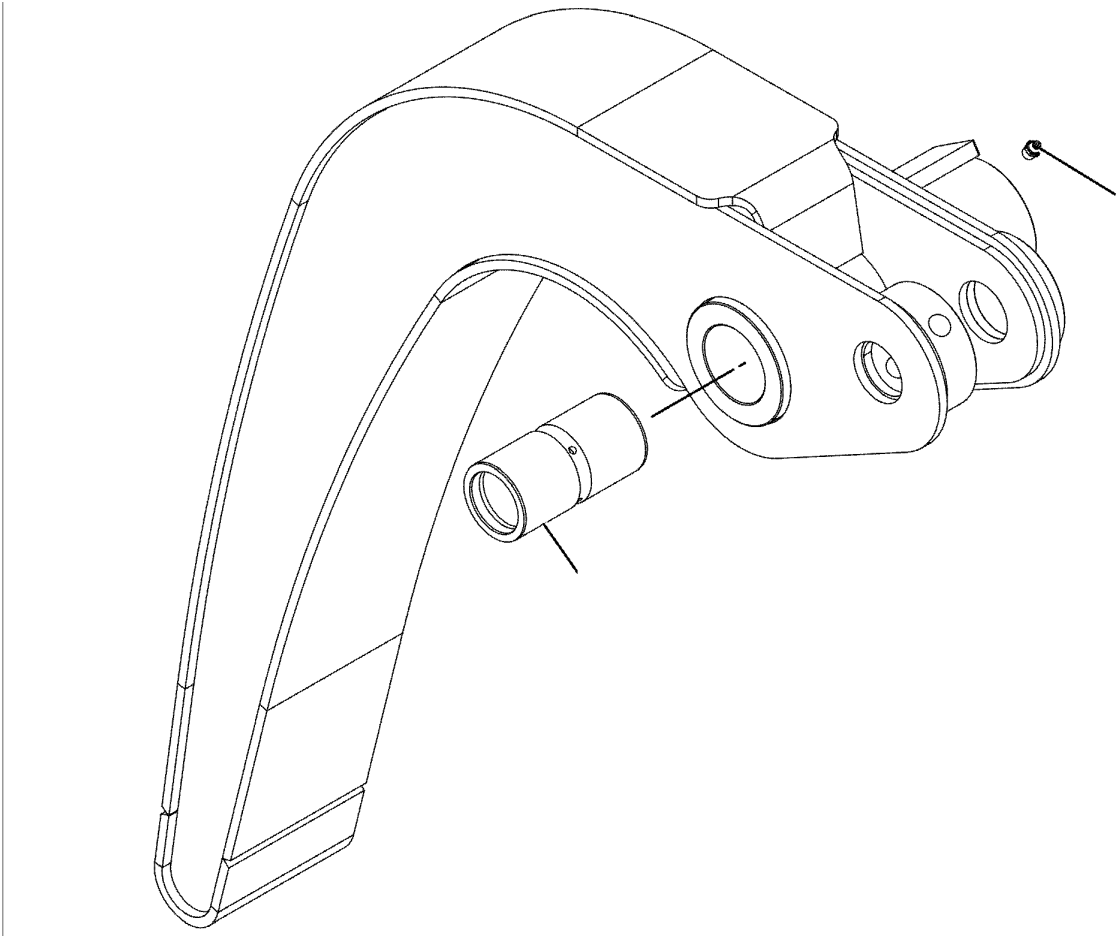


Ref.	Part number	Description	Qty	Code	Group page
1	3B-8489	FITTING-GREASE (1/8-27 PTF)	2		
2	179-3511	BUSHING	2		
3	230-0085	ARM AS-GRAPPLE	1		

252-6480 ARM GP-GRAPPLE

252-6480 ARM GP-GRAPPLE S/N ECB1-122 PART OF 204-1311 ARM AR-BUNCHING

Drawing 1 of 1

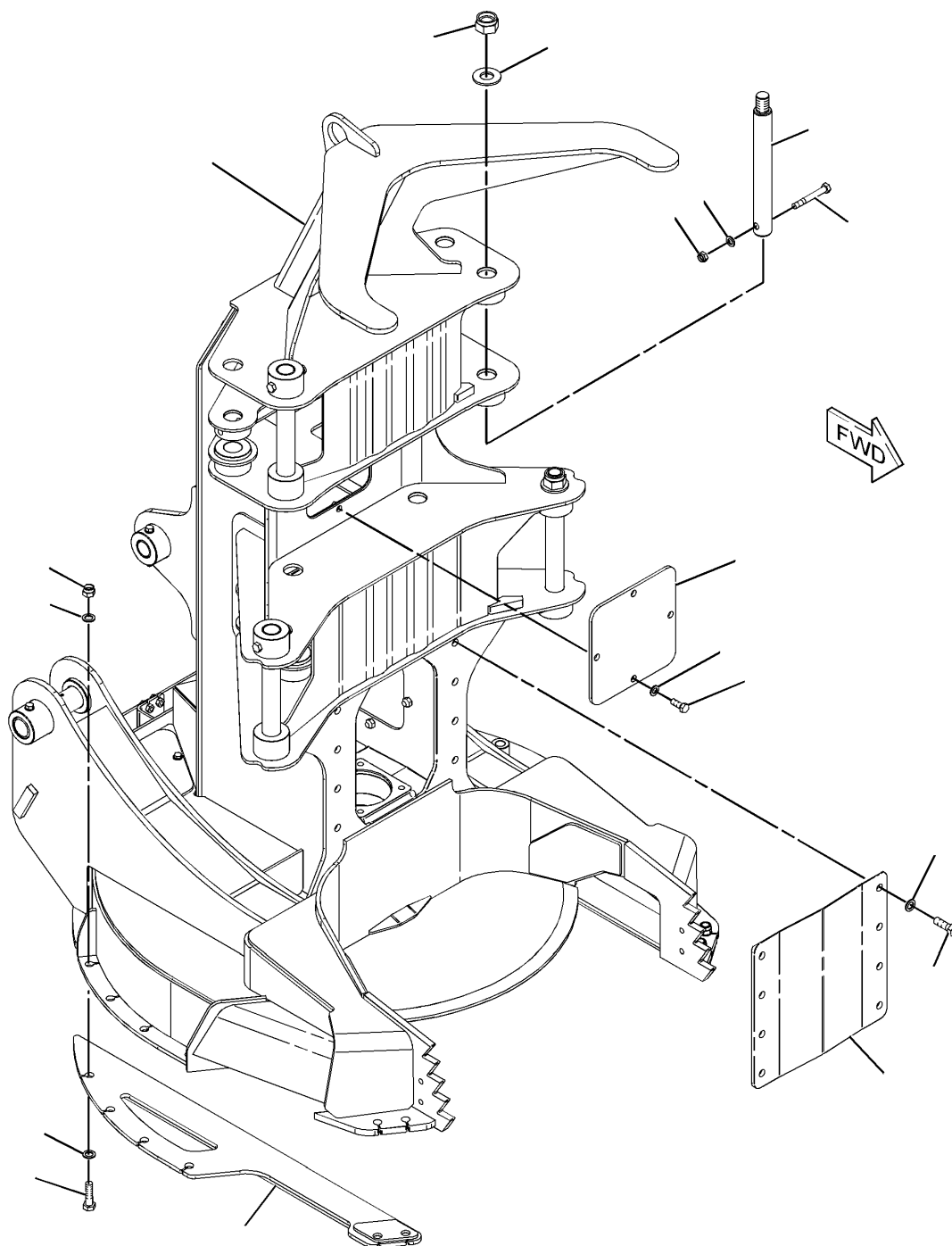


Ref.	Part number	Description	Qty	Code	Group page
1	3B-8489	FITTING-GREASE (1/8-27 PTF)	2		
2	179-3511	BUSHING	2		

240-8984 FRAME GP-FELLING HEAD

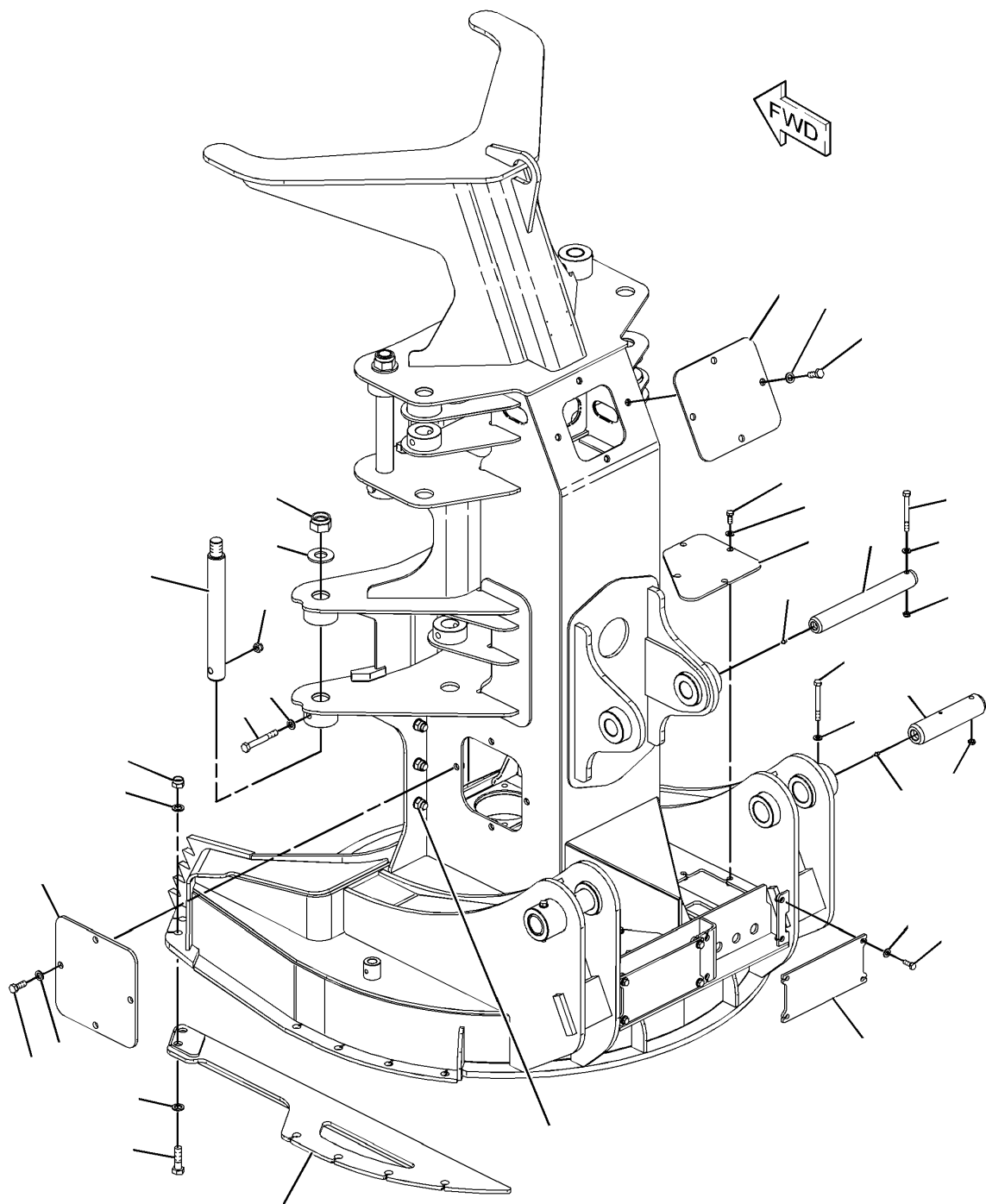
240-8984 FRAME GP-FELLING HEAD S/N ECB1-122 PART OF 240-4678 HEAD AR-FELLING

Drawing 1 of 2



240-8984 FRAME GP-FELLING HEAD (continued)

Drawing 2 of 2



Ref.	Part number	Description	Qty	Code	Group page
1	3B-8489	FITTING-GREASE (1/8-27 PTF)	3		
2	179-4827	PLATE	2		
3	205-1197	PLATE	1		
4	222-3226	PLATE	1		
5	240-8985	FRAME AS	1		
	177-4966	PLATE	1		

240-8984 FRAME GP-FELLING HEAD (continued)

Ref.	Part number	Description	Qty	Code	Group page
6	240-8989	SKI AS	1		
7	240-8990	SKI AS	1		
8	263-9477	PIN	1		
9	243-4650	PLATE	2		
10	243-4651	COVER	2		
11	243-4685	PIN	2		
12	243-4686	PIN	4		
13	096-4885	LOCKNUT (M16X2-THD)	4	M	
14	0L-0557	BOLT (1/2-20X4.75-IN)	3		
15	106-1017	WASHER (36.7X77X6-MM THK)	4		
16	156-5970	NUT (1/2-20-THD)	3		
17	6V-7688	LOCKNUT (M20X2.5-THD)	20	M	
18	7X-2553	BOLT (M16X2X40-MM)	12	M	
19	7X-2563	BOLT (M20X2.5X60-MM)	16	M	
20	8T-3018	LOCKNUT (M36X4-THD)	4	M	
21	8T-4123	WASHER (3.62X5.75X0.375-MM THK)	40		
22	8T-4139	BOLT (M12X1.75X30-MM)	16	M	
23	8T-4141	BOLT (M20X2.5X70-MM)	4	M	
24	8T-4174	BOLT (M16X2X120-MM)	4	M	
25	8T-4223	WASHER-HARD (13.5X25.5X3-MM THK)	19		
26	9X-8257	WASHER (17.5X30X3.5-MM THK)	16		

CAT codes: M.

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ECB-SEBP4008

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