

CATERPILLAR 318D2 L

DPJ / SEBP7485

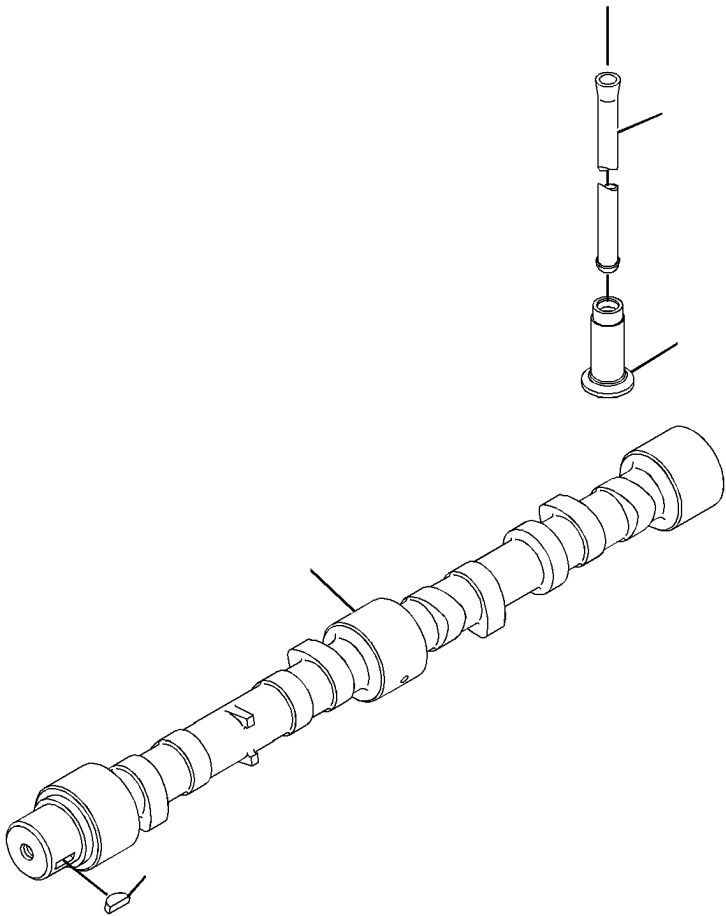
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316-8482 CAMSHAFT GP

316-8482 CAMSHAFT GP S/N G4D1-UP PART OF 391-6309 ENGINE AR-PRIMARY

Drawing 1 of 1

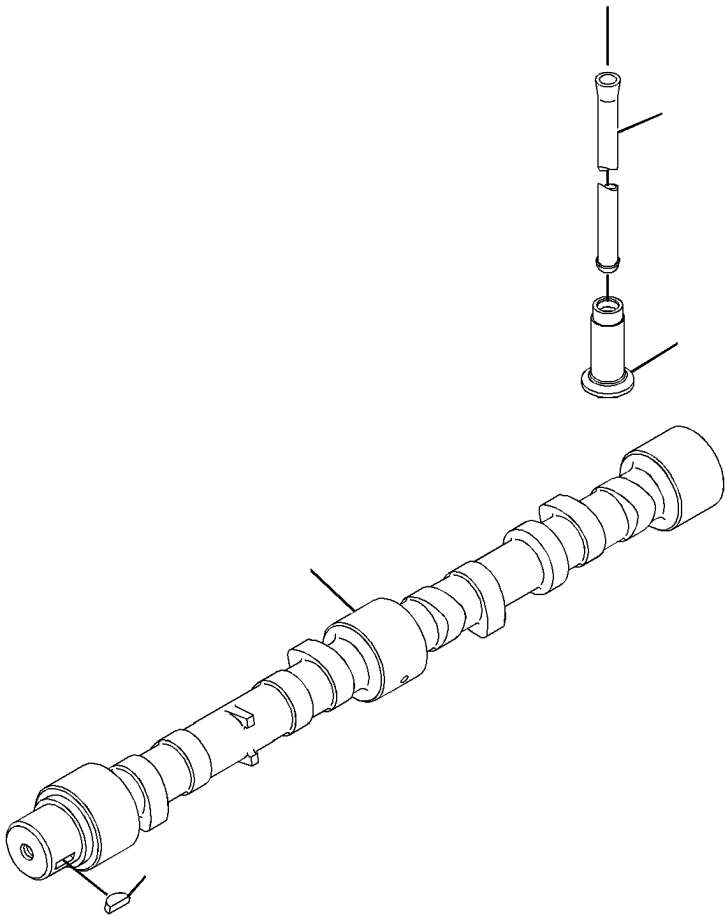


Ref.	Part number	Description	Qty	Code	Group page
1	067-6095	ROD	8		
2	138-2053	TAPPET	8		
3	350-2374	CAMSHAFT AS	1		
3A	1B-8736	KEY-WOODRUFF	1		

458-3306 CAMSHAFT GP

458-3306 CAMSHAFT GP S/N G4D1-UP PART OF 471-0855 ENGINE AR-PRIMARY

Drawing 1 of 1

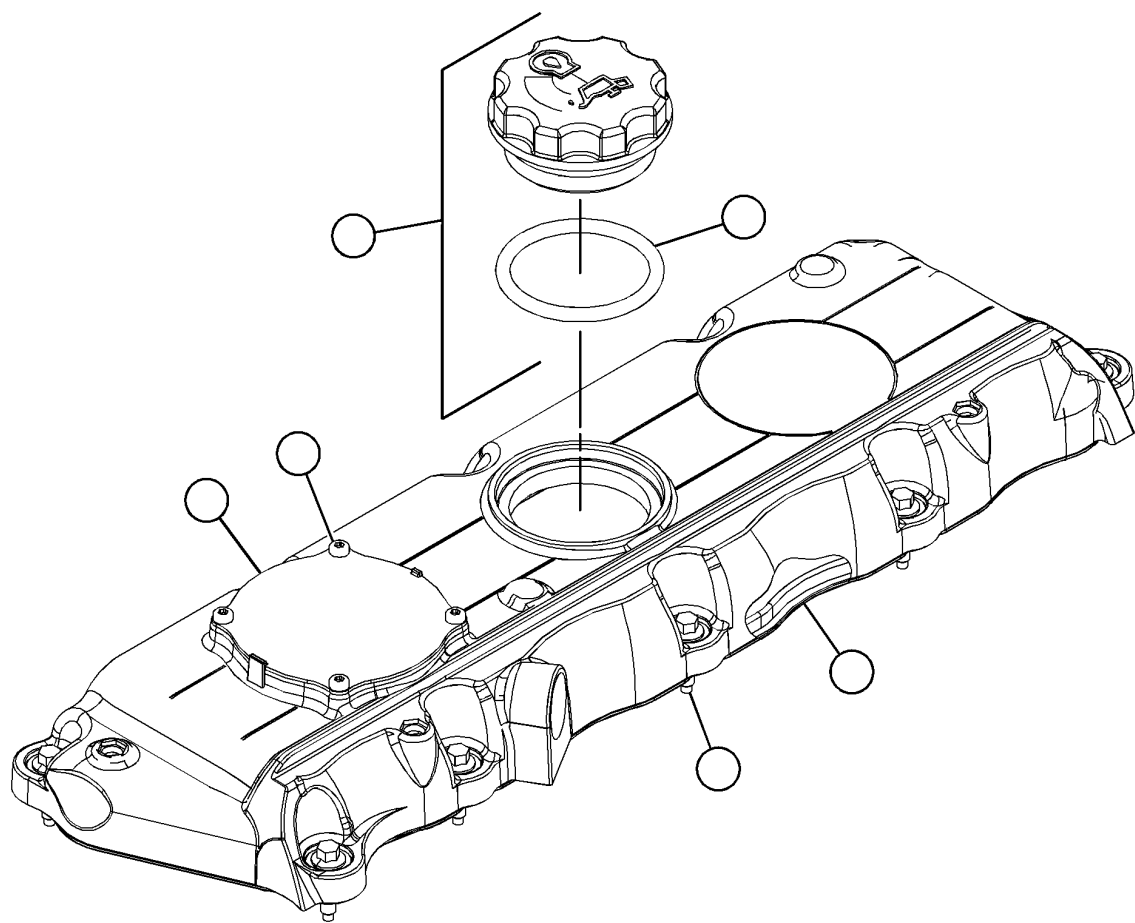


Ref.	Part number	Description	Qty	Code	Group page
1	067-6095	ROD	8		
2	138-2053	TAPPET	8		
3	350-2374	CAMSHAFT AS	1		
3A	1B-8736	KEY-WOODRUFF	1		

446-9163 COVER GP-CYLINDER HEAD

446-9163 COVER GP-CYLINDER HEAD S/N G4D1-UP PART OF 230-9150, 460-0449 COVER GP-VALVE MECHANISM

Drawing 1 of 1

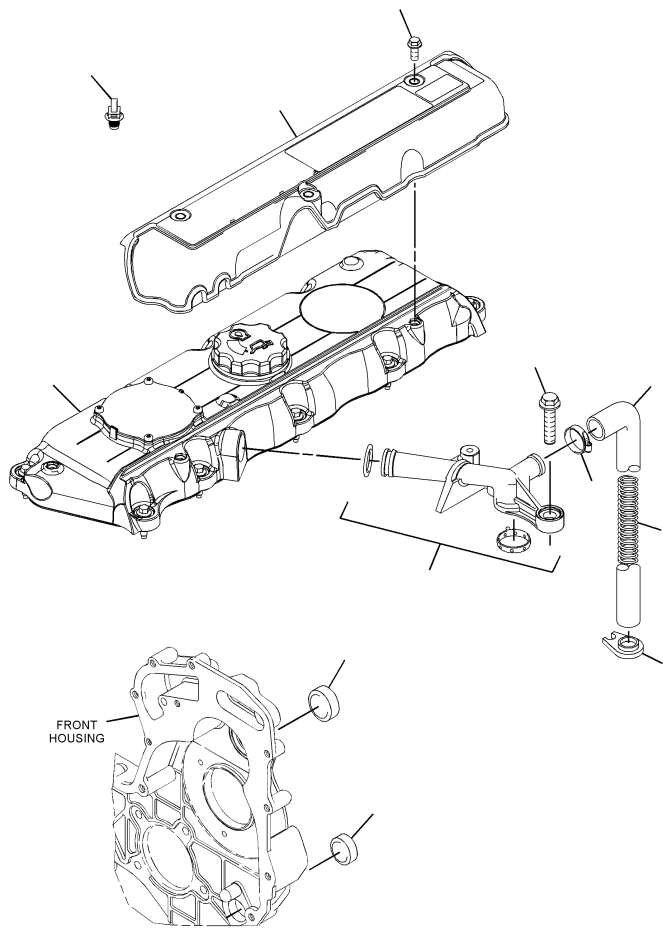


Ref.	Part number	Description	Qty	Code	Group page
1	225-6451	GASKET (VALVE COVER)	1		
2	225-6478	SCREW-MACHINE	4		
3	431-1704	PLATE	1		
4	136-3608	CAP AS (ENGINE OIL FILLER)	1		
4A	124-0506	SEAL	1		
5	349-2746	BOLT	10		

230-9150 COVER GP-VALVE MECHANISM

230-9150 COVER GP-VALVE MECHANISM S/N G4D1-UP PART OF 391-6309 ENGINE AR-PRIMARY

Drawing 1 of 1



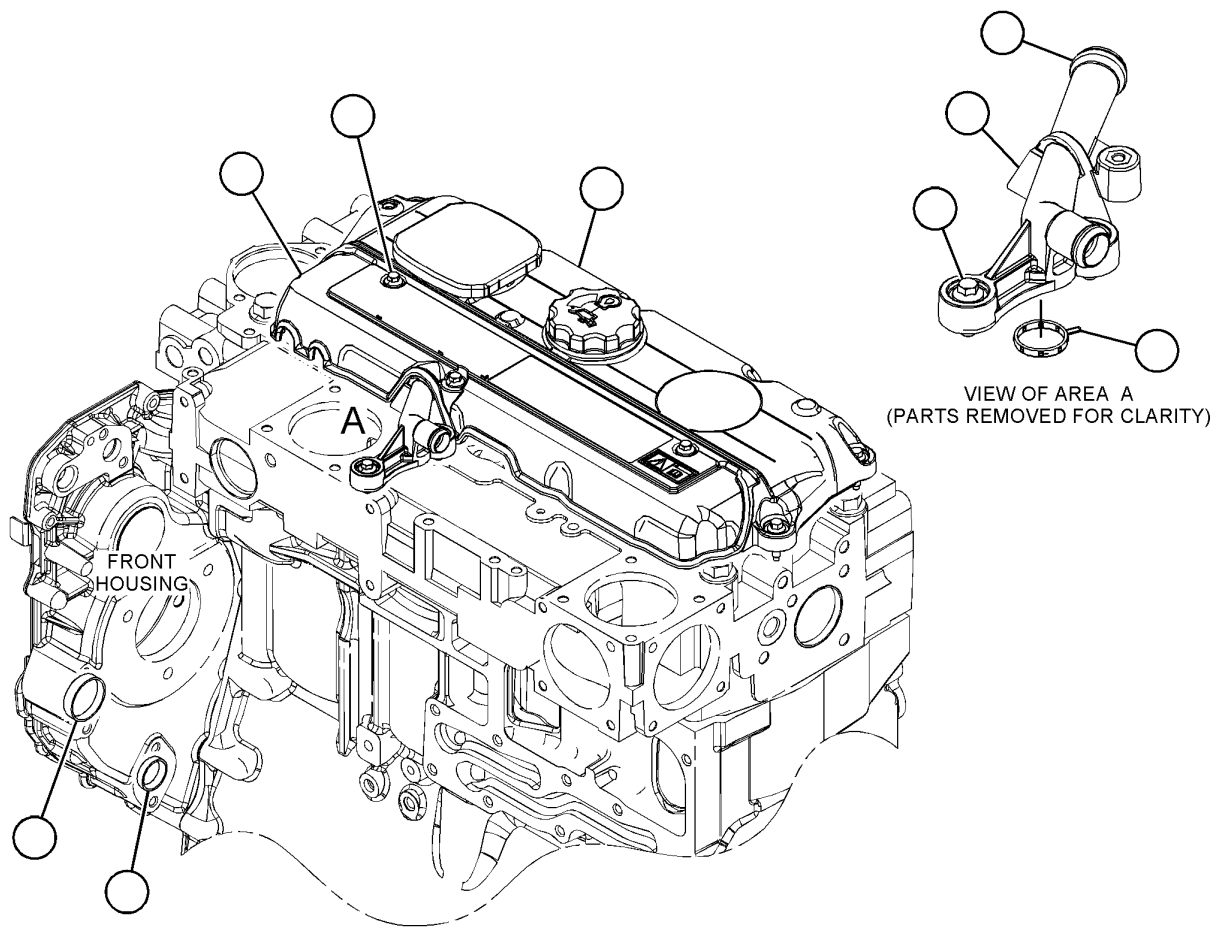
Ref.	Part number	Description	Qty	Code	Group page
1	5D-1026	CLAMP-BAND	1		
2	6I-0846	BOLT (M6X1X14-MM)	3		
3	7C-1281	BRACKET	1		
4	162-1565	SPRING (CRANKCASE BREATHER HOSE)	1		
5	198-9169	HOSE (CRANKCASE BREATHER)	1		
6	446-9163	COVER GP-CYLINDER HEAD	1	CY	
7	100-4838	BOLT (M6X1X20-MM)	2		
8	287-8573	PIPE AS	1		
9	230-9127	COVER	1		
10	225-6524	PLUG-CUP	1		
11	225-6522	PLUG-CUP	1		
12	217-9039	STRAP-CABLE	1		

CAT codes: C, Y.

460-0449 COVER GP-VALVE MECHANISM

460-0449 COVER GP-VALVE MECHANISM S/N G4D1-UP PART OF 471-0855 ENGINE AR-PRIMARY

Drawing 1 of 1



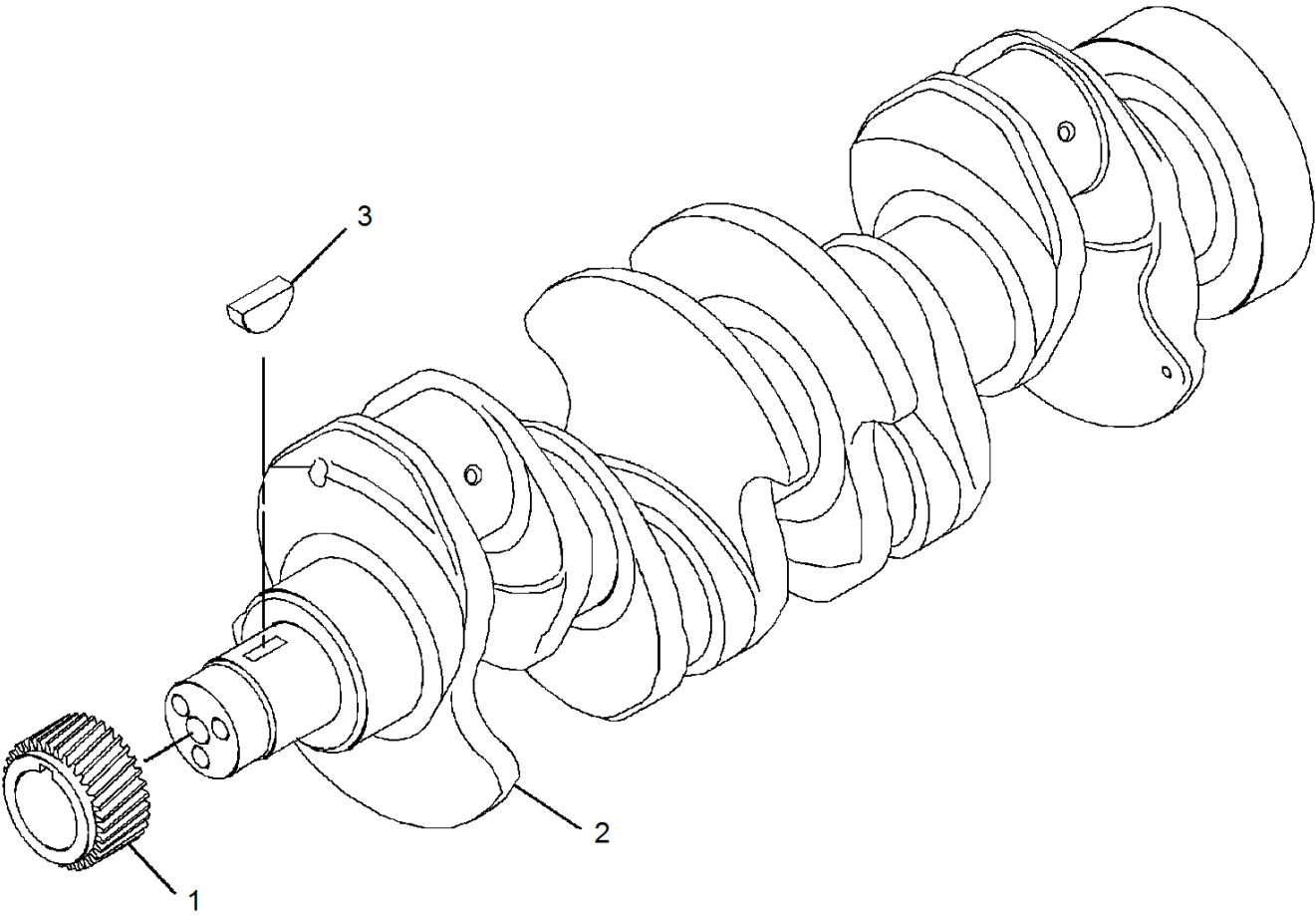
Ref.	Part number	Description	Qty	Code	Group page
1	6I-0846	BOLT (M6X1X14-MM)	3		
2	100-4838	BOLT (M6X1X20-MM)	2		
3	225-6522	PLUG-CUP	1		
4	225-6524	PLUG-CUP	1		
5	230-9127	COVER	1		
6	287-8573	PIPE AS	1		
6A	150-7732	SEAL-O-RING	1		
6B	286-3030	RING-SEAL	1		
7	446-9163	COVER GP-CYLINDER HEAD	1	Y	

CAT codes: Y.

316-8479 CRANKSHAFT GP

316-8479 CRANKSHAFT GP S/N G4D1-UP PART OF 391-6309 ENGINE AR-PRIMARY

Drawing 1 of 1



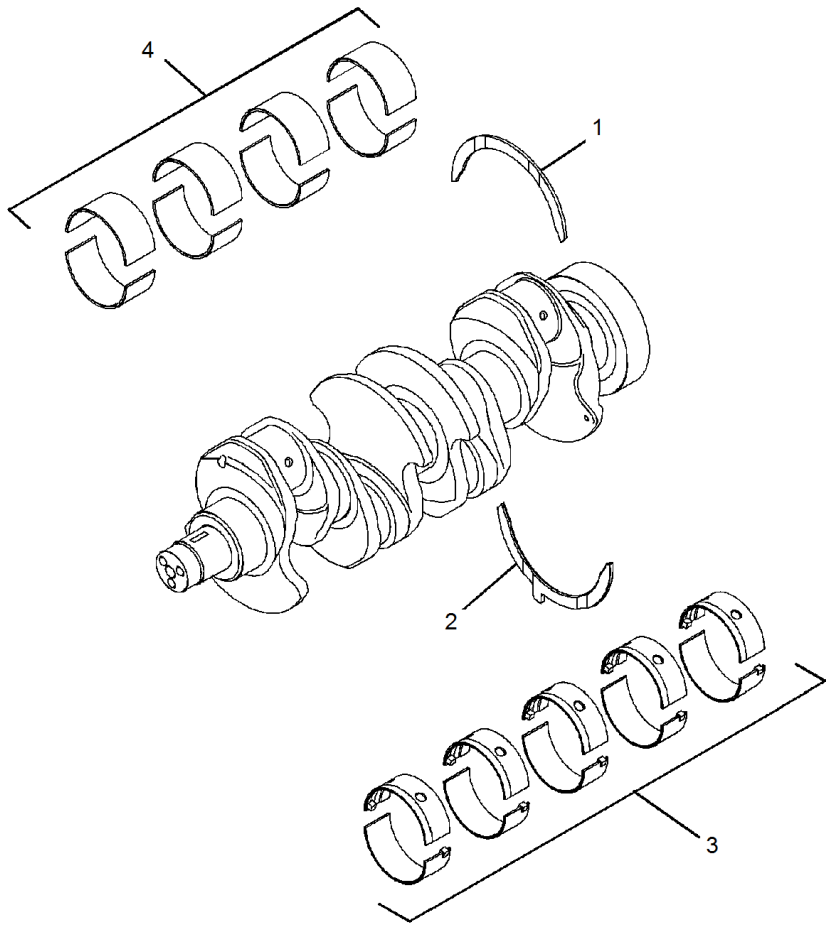
Ref.	Part number	Description	Qty	Code	Group page
1	216-8314	GEAR-CRANKSHAFT (34-TEETH)	1		
2	359-0715	CRANKSHAFT GP (W/O SPLINE)(CONNECTING ROD, 68-MM DIA)	1	JY	
3	067-6135	KEY-WOODRUFF	1		

CAT codes: J, Y.

359-0715 CRANKSHAFT GP

359-0715 CRANKSHAFT GP S/N G4D1-UP W/O SPLINE PART OF 316-8479, 458-3301 CRANKSHAFT GP

Drawing 1 of 1



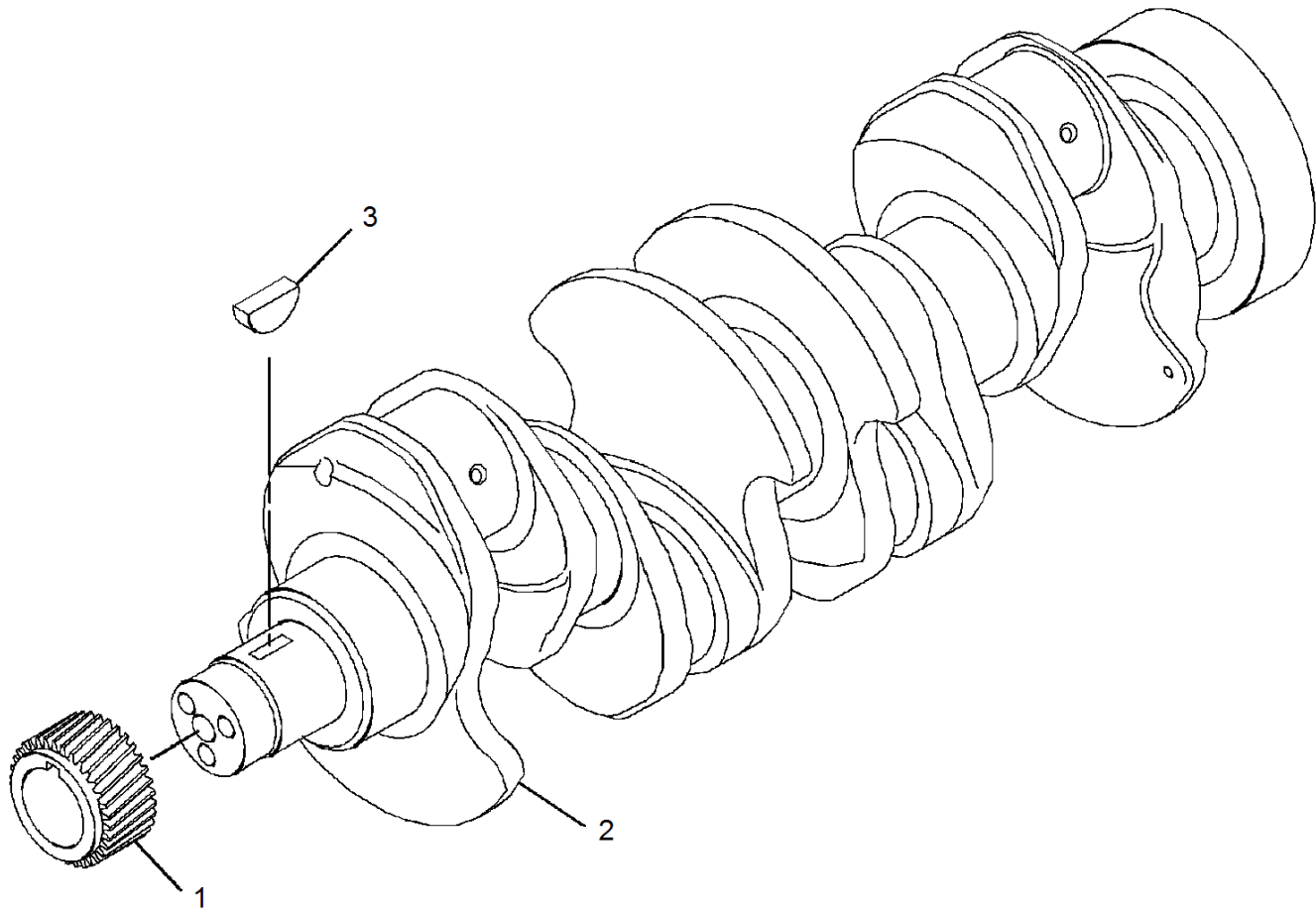
Ref.	Part number	Description	Qty	Code	Group page
1	032-9090	WASHER-THRUST (STANDARD-UPPER)	2		
	067-6873	WASHER-THRUST (0.18-MM OS)		AB	
2	032-9091	WASHER-THRUST (STANDARD-LOWER)	2		
	067-6874	WASHER-THRUST (0.18-MM OS)		AB	
3	353-7423	KIT-BEARING (MAIN)	1		
	233-3786	KIT-CRANKSHAFT BEARING (0.75-MM US)		AB	
	353-7424	KIT-BEARING (0.25-MM US)(0.25-MM US)		AB	
	353-7425	KIT-BEARING (0.50-MM US)		AB	
	353-7426	KIT-BEARING (0.75-MM US)		AB	
4	360-3986	KIT-BEARING (CONNECTING ROD)(STANDARD)	1		

CAT codes: A, B.

458-3301 CRANKSHAFT GP

458-3301 CRANKSHAFT GP S/N G4D1-UP PART OF 471-0855 ENGINE AR-PRIMARY

Drawing 1 of 1



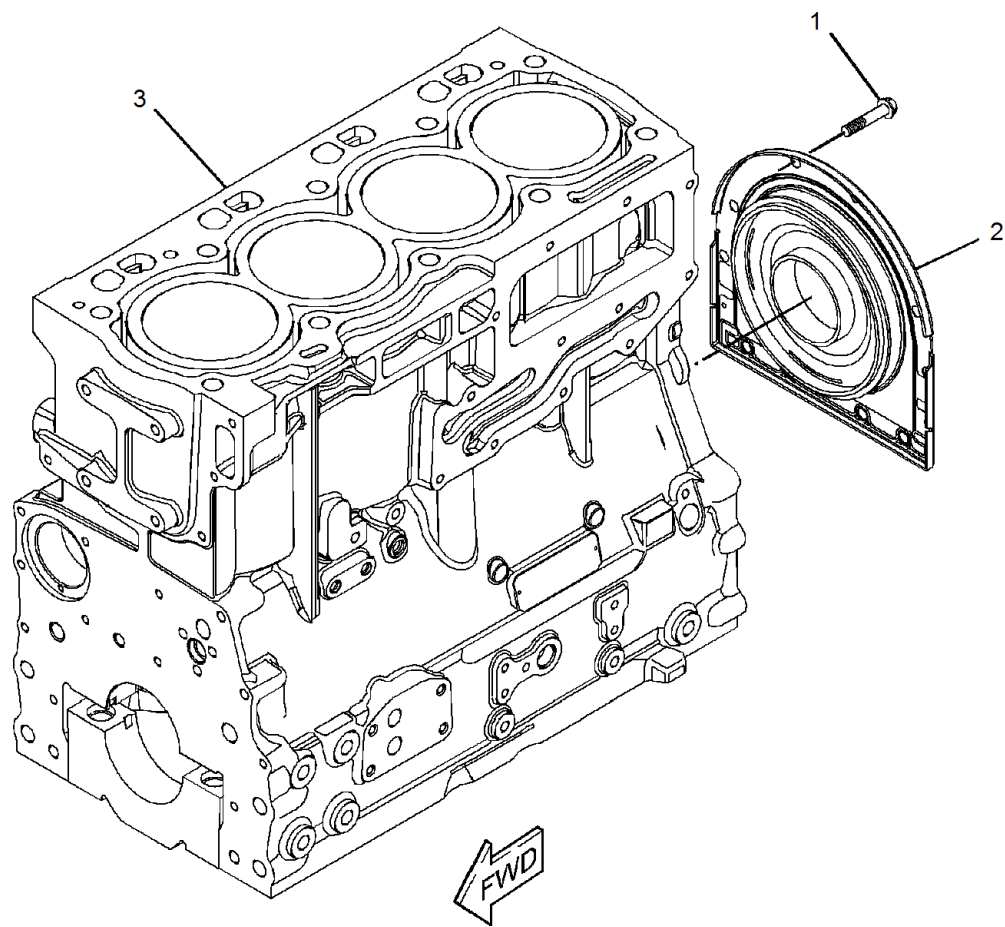
Ref.	Part number	Description	Qty	Code	Group page
1	216-8314	GEAR-CRANKSHAFT (34-TEETH)	1		
2	359-0715	CRANKSHAFT GP (W/O SPLINE)(CONNECTING ROD, 68-MM DIA)	1	JY	
3	067-6135	KEY-WOODRUFF	1		

CAT codes: J, Y.

316-8478 CYLINDER BLOCK GP

316-8478 CYLINDER BLOCK GP S/N G4D1-UP PART OF 391-6309 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	209-9219	BOLT (M8X1.25X16-MM)	10	M	
2	232-7449	HOUSING AS	1		
3	362-2190	CYLINDER BLOCK GP	1	Y	

CAT codes: M, Y.

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