

CATERPILLAR D7R XR

DJR / SEBP5818

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242-0674 CAMSHAFT GP

242-0674 CAMSHAFT GP S/N TXD1-UP; THX28268-UP PART OF 385-2783, 387-8619 ENGINE AR-CORE

Drawing 1 of 1



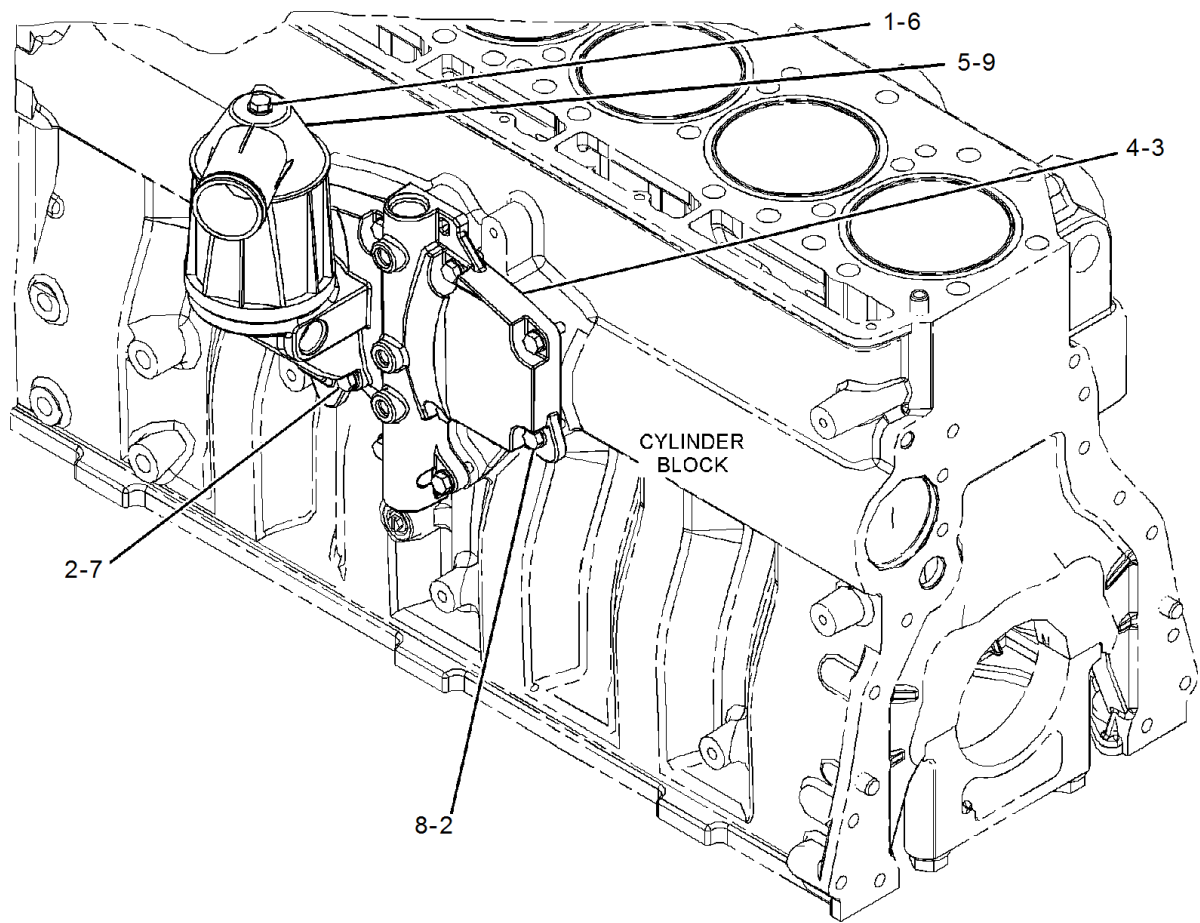
Ref.	Part number	Description	Qty	Code	Group page
1	107-7694	PLATE-THRUST	1		
2	242-0673	CAMSHAFT AS	1		
2A	1B-8705	KEY-WOODRUFF	1		
2B	224-3247	GEAR (100-TEETH)	1		
3	6V-3940	BOLT (M8X1.25X25-MM)	2	M	

CAT codes: M, R.

388-4887 COVER GP-CYLINDER BLOCK

388-4887 COVER GP-CYLINDER BLOCK S/N TXD1-UP; THX28268-UP PART OF 318-1906, 387-8583 ENGINE AR-COMPLETE

Drawing 1 of 1



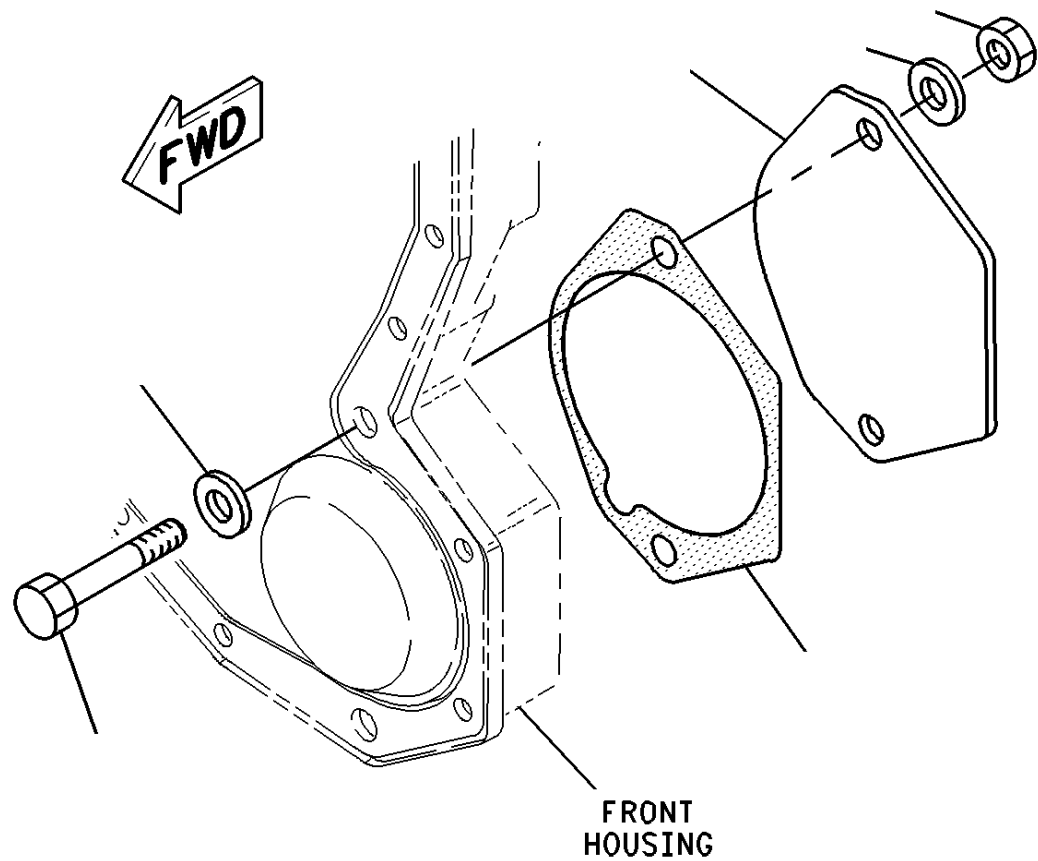
Ref.	Part number	Description	Qty	Code	Group page
1	5N-4185	WASHER-SPECIAL	1		
2	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	11		
3	205-5285	GASKET	1		
4	215-4441	COVER	1		
5	240-0041	BREATHER AS (CRANKCASE)	1		
6	3E-8005	BOLT (M8X1.25X160-MM)	1	M	
7	6V-3918	BOLT (M8X1.25X50-MM)	2	M	
8	6V-3940	BOLT (M8X1.25X25-MM)	9	M	
9	9F-4446	SEAL-O-RING	1		

CAT codes: M.

118-1727 COVER GP-FRONT HOUSING -ACCESSORY DRIVE

118-1727 COVER GP-FRONT HOUSING -ACCESSORY DRIVE S/N TXD1-UP; THX28268-UP REQUIRED ON ENGINES WITHOUT FACTORY INSTALLED AIR COMPRESSOR PART OF 318-1906, 387-8583 ENGINE AR-COMPLETE

Drawing 1 of 1



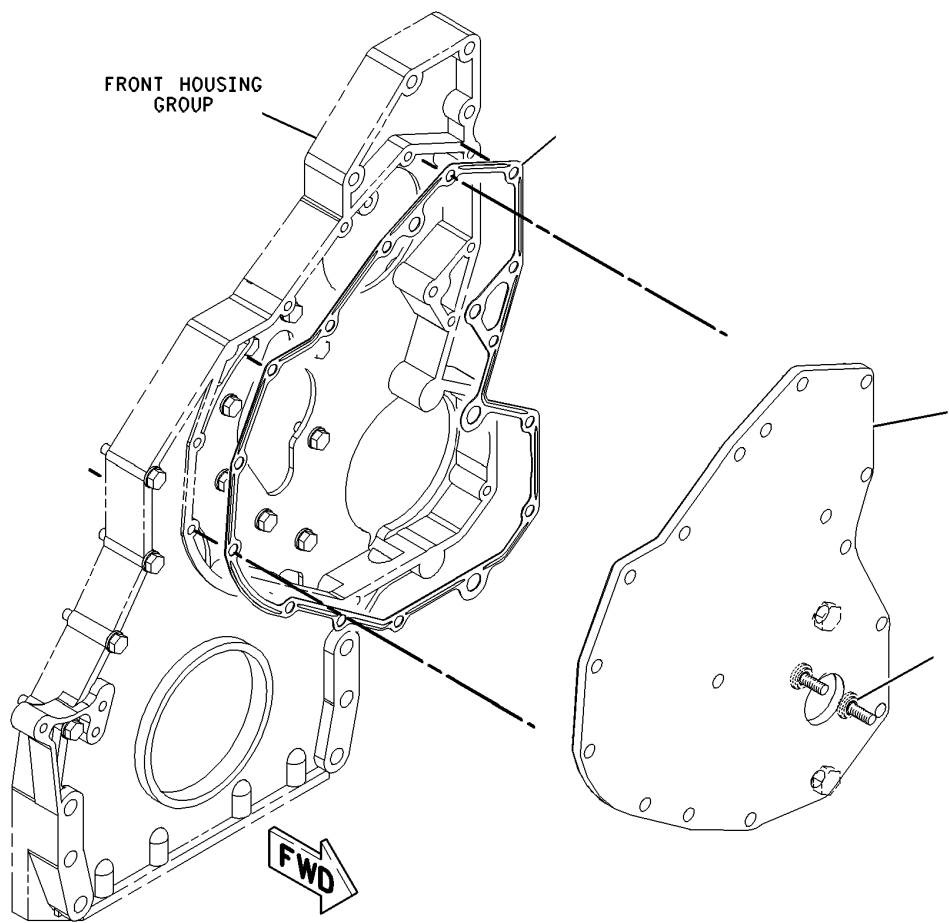
Ref.	Part number	Description	Qty	Code	Group page
1	5P-8245	WASHER-HARD (13.5X25.5X3-MM THK)	4		
2	6V-5696	BOLT (M12X1.75X80-MM)	2	M	
3	4W-2026	COVER	1		
4	135-9819	SEAL-INTEGRAL	1		
5	6V-8149	NUT (M12X1.75-THD)	2	M	

CAT codes: M.

217-8669 COVER GP-FRONT HOUSING

217-8669 COVER GP-FRONT HOUSING S/N TXD1-UP; THX28268-UP PART OF 318-1906, 387-8583 ENGINE AR-COMPLETE

Drawing 1 of 1

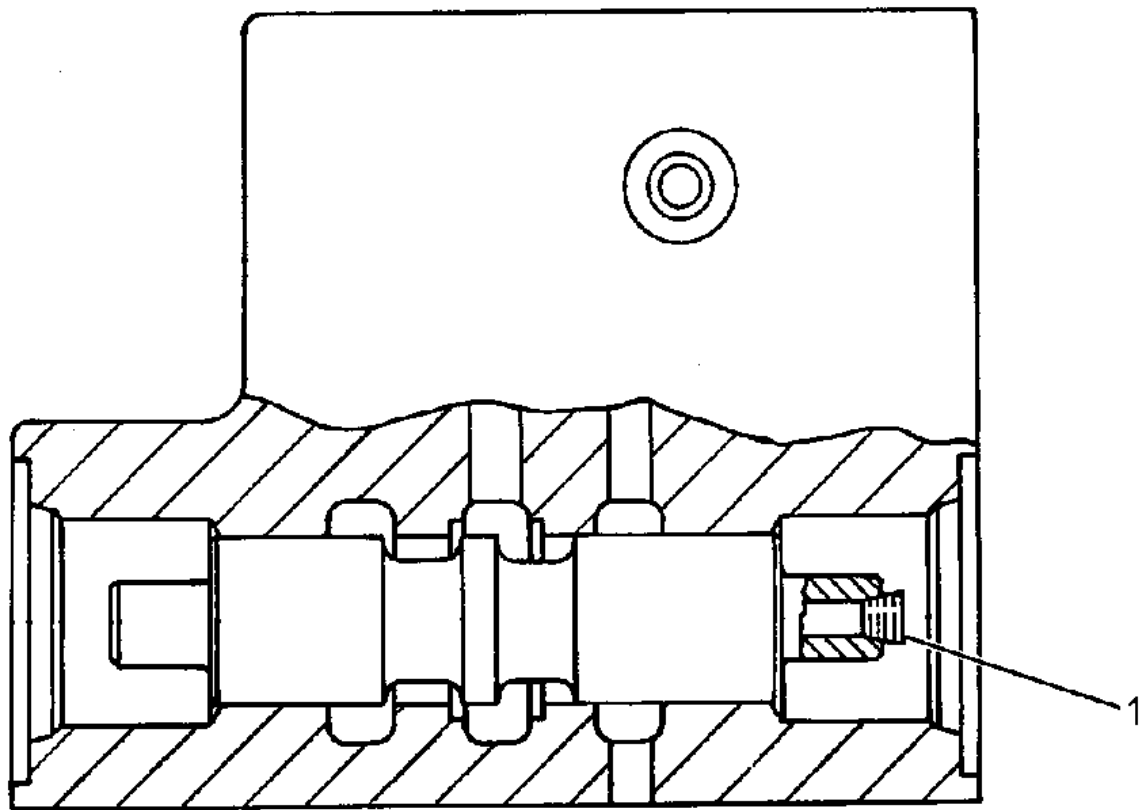


Ref.	Part number	Description	Qty	Code	Group page
1	209-0760	COVER AS-FRONT	1		
1A	126-1757	WASHER (10.85X19.3X1.27-MM THK)	2		
1B	136-0822	STUD	2		
2	209-0762	GASKET AS	1		

222-1783 COVER GP-VALVE MECHANISM

222-1783 COVER GP-VALVE MECHANISM S/N TXD1-UP; THX28268-UP PART OF 318-1906, 387-8583 ENGINE AR-COMPLETE

Drawing 1 of 1

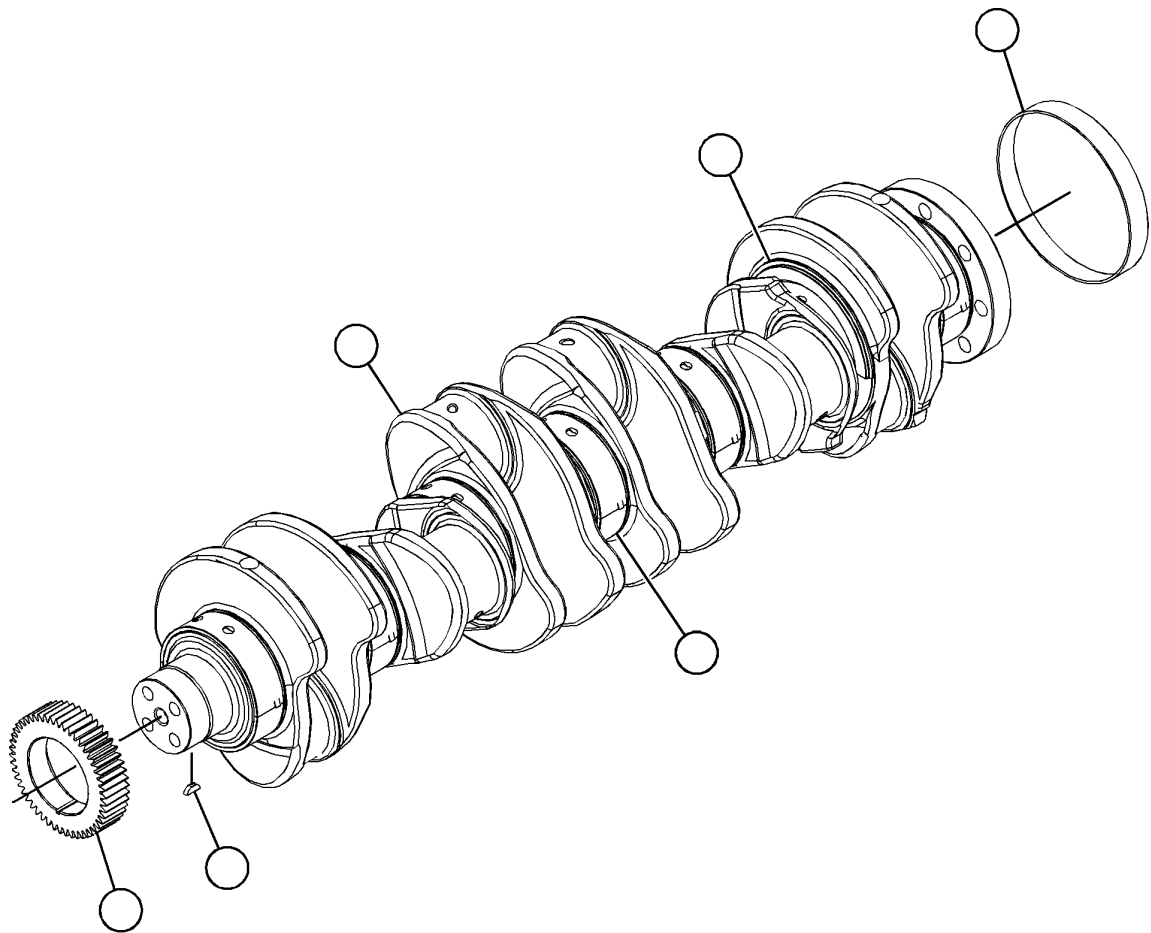


Ref.	Part number	Description	Qty	Code	Group page
1	358-7876	SLEEVE-SPACER	11		
2	358-7872	COVER GP-VALVE MECHANISM	1		
2A	285-4106	SEAL-VALVE COVER	1		
3	353-6988	BASE GP-VALVE COVER	1		
3A	268-3490	SEAL-VALVE COVER	1		
4	204-4444	BREATHER AS (CRANKCASE)	1		
	160-0526	SEAL-O-RING	1		
	185-3159	FILTER ELEMENT-BREATHER (CRANKCASE)	1		
	341-0979	SEAL-O-RING	1		

164-6148 CRANKSHAFT GP

164-6148 CRANKSHAFT GP S/N TXD1-UP; THX28268-UP PART OF 385-2783, 387-8619 ENGINE AR-CORE

Drawing 1 of 1



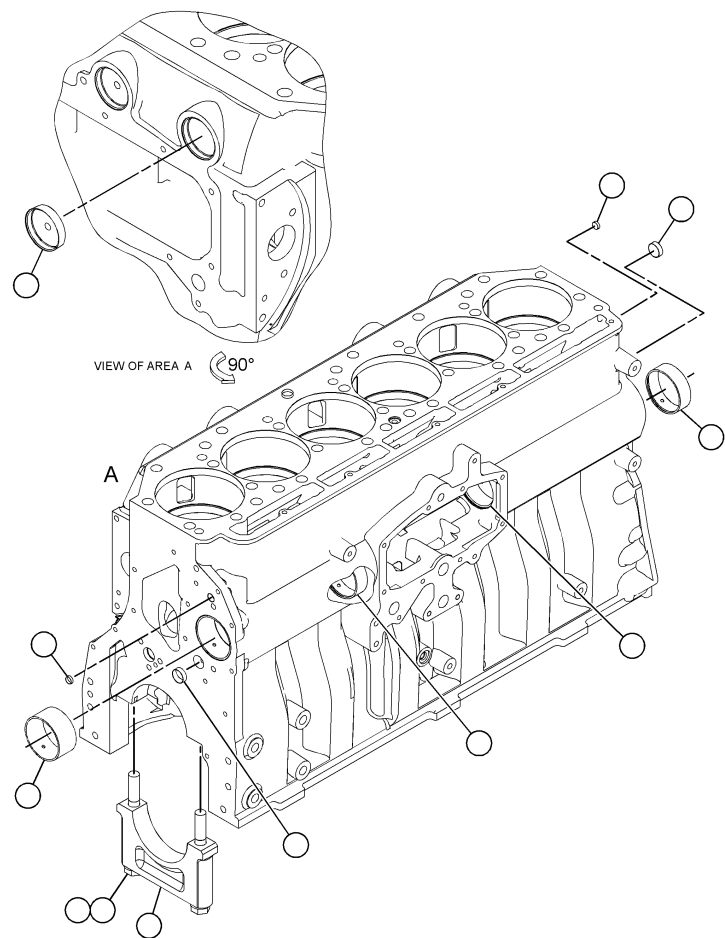
Ref.	Part number	Description	Qty	Code	Group page
1	151-2939	BEARING-MAIN (STANDARD)	7	J	
	282-1771	BEARING-MAIN (0.25-MM US)	7	AB	
	282-1772	BEARING-MAIN (0.51-MM US)	7	AB	
2	261-1544	CRANKSHAFT AS	1		
2A	1B-8705	KEY-WOODRUFF	1		
2B	2W-8147	GEAR (50-TEETH)	1		
2C	9Y-0810	SLEEVE-WEAR	1		
3	246-3150	PLATE-THRUST	2	J	
AVAILABLE REPAIR KIT(S):					
	243-6716	KIT-BEARING (STANDARD)		AJ	
(INCLUDES A COMPLETE SET OF MAIN BEARINGS & THRUST PLATES)					

CAT codes: A, B, J, R.

325-3915 CYLINDER BLOCK AS

325-3915 CYLINDER BLOCK AS S/N TXD1-UP; THX28268-UP PART OF 517-1908 CYLINDER BLOCK AS

Drawing 1 of 1



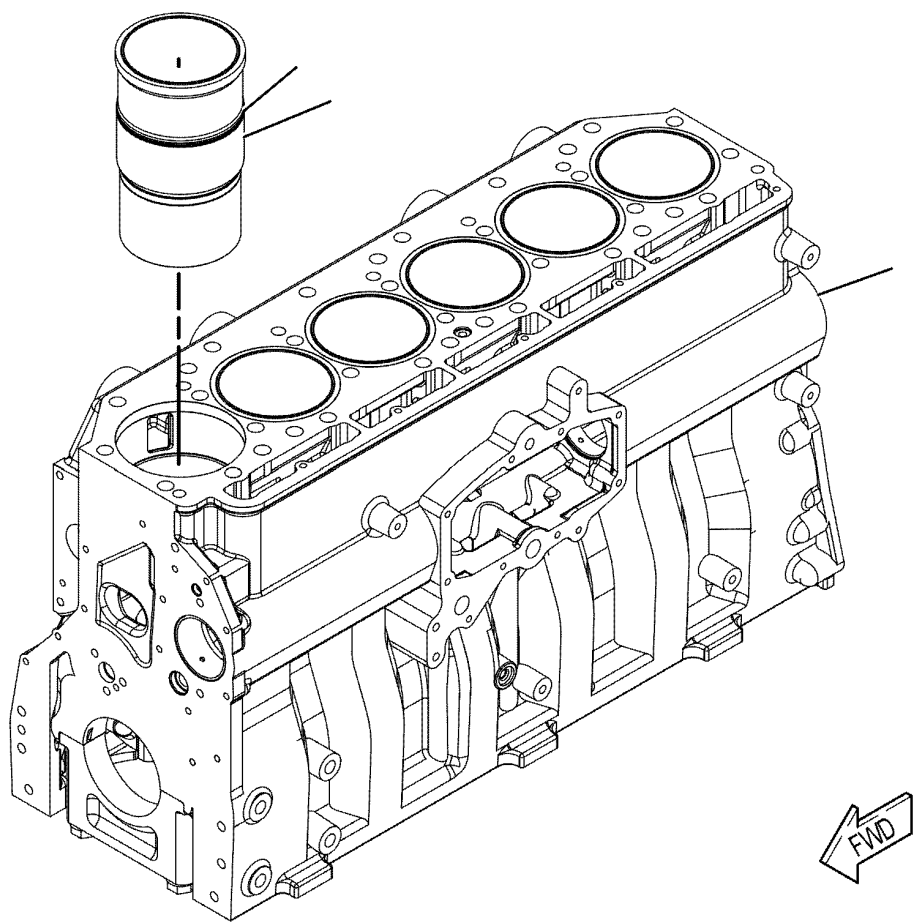
Ref.	Part number	Description	Qty	Code	Group page
1	0L-1026	PLUG-CUP	2		
2	3B-0623	PLUG-CUP	2		
3	4F-5695	PLUG-CUP	4		
4	175-0454	BOLT (M16X2X160-MM)	14	M	
5	203-5805	BUSHING	2		
6	203-6090	BUSHING	1		
7	212-7002	CAP-BEARING	7		
8	216-5586	BUSHING (CAMSHAFT)	1		
9	9X-8268	WASHER (17.5X30X3.5-MM THK)	14		

CAT codes: M.

517-1908 CYLINDER BLOCK AS

517-1908 CYLINDER BLOCK AS S/N TXD1-UP; THX28268-UP PART OF 161-3406 CYLINDER BLOCK GP

Drawing 1 of 1



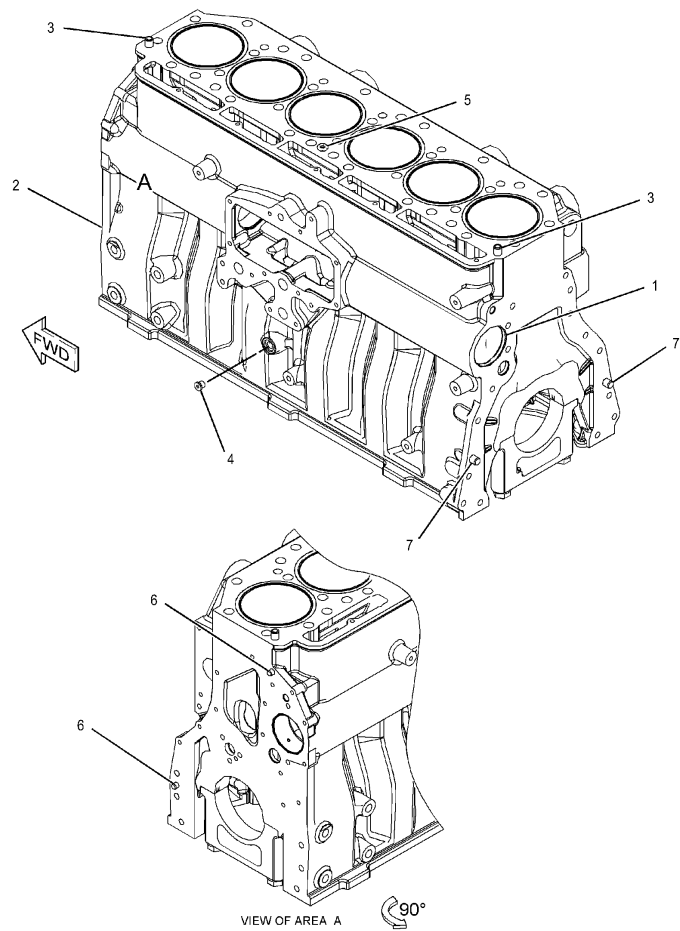
Ref.	Part number	Description	Qty	Code	Group page
1	167-0024	SEAL-LINER	6		
2	469-5312	LINER-CYLINDER	6		
3	325-3915	CYLINDER BLOCK AS	1	Y	

CAT codes: R, Y.

161-3406 CYLINDER BLOCK GP

161-3406 CYLINDER BLOCK GP S/N TXD1-UP; THX28268-UP PART OF 385-2783, 387-8619 ENGINE AR-CORE

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	0S-0519	PLUG-CUP	1		
2	517-1908	CYLINDER BLOCK AS	1	CY	
3	1W-8407	SLEEVE	2		
4	396-0393	PLUG AS	1		
	214-7566	SEAL-O-RING	1		
	360-3677	PLUG (7/16-20-THD)	1		
5	4G-4972	SEAL-O-RING	1		
6	6V-3538	DOWEL	2		
7	7N-5683	DOWEL	2		

CAT codes: C, Y.

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