

CATERPILLAR S325

CFW / SEBP3228

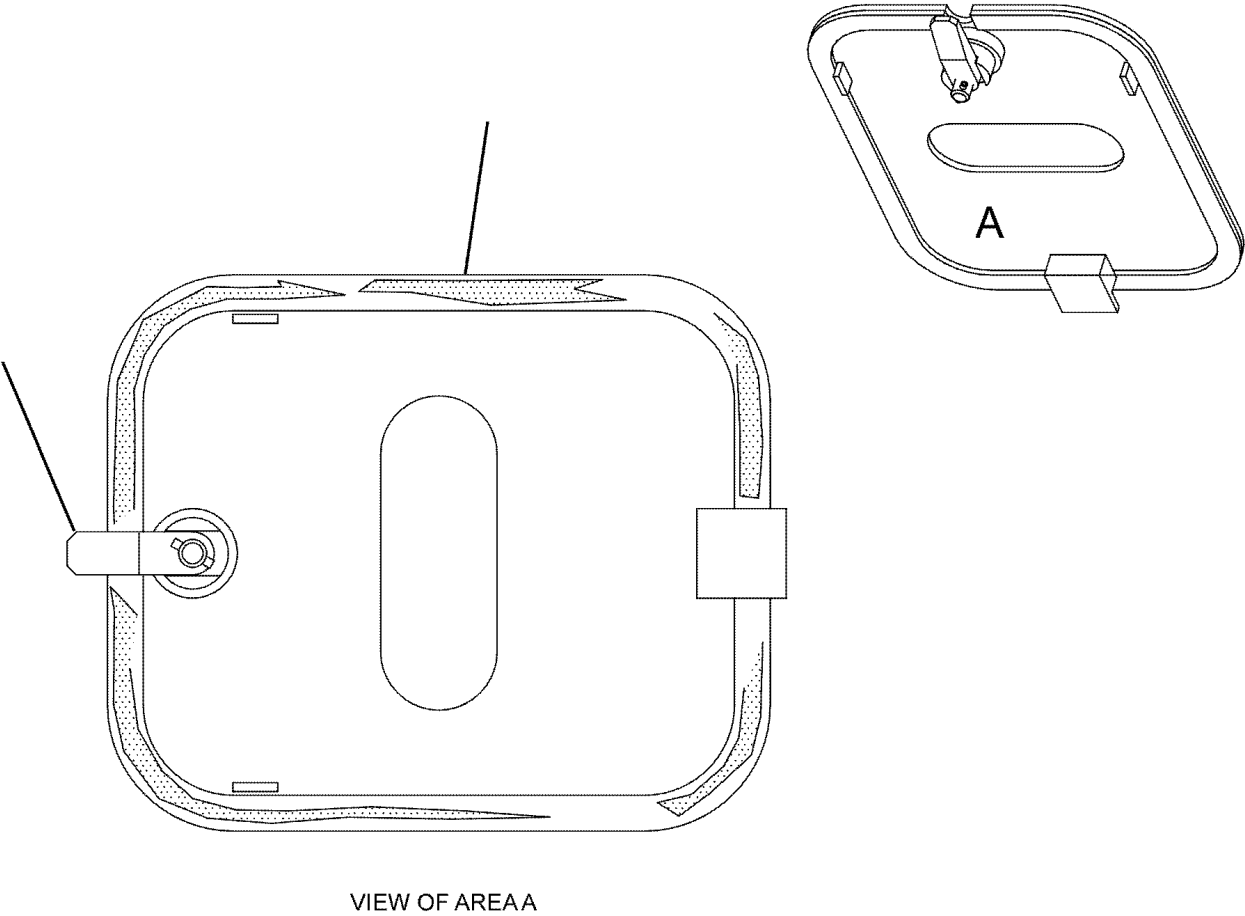
Contents

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Lubrication system	2
Hydraulic system	
Air inlet and exhaust	
Basic engine	
Basic engine	

242-2062 COVER GP-ACCESS

242-2062 COVER GP-ACCESS S/N CFW208-UP; CDX125-UP; CKY182-UP PART OF 217-1395, 217-1396, 217-1397, 245-8016, 318-9773, 318-9776, 318-9778 HOUSING GP-SHEAR

Drawing 1 of 1



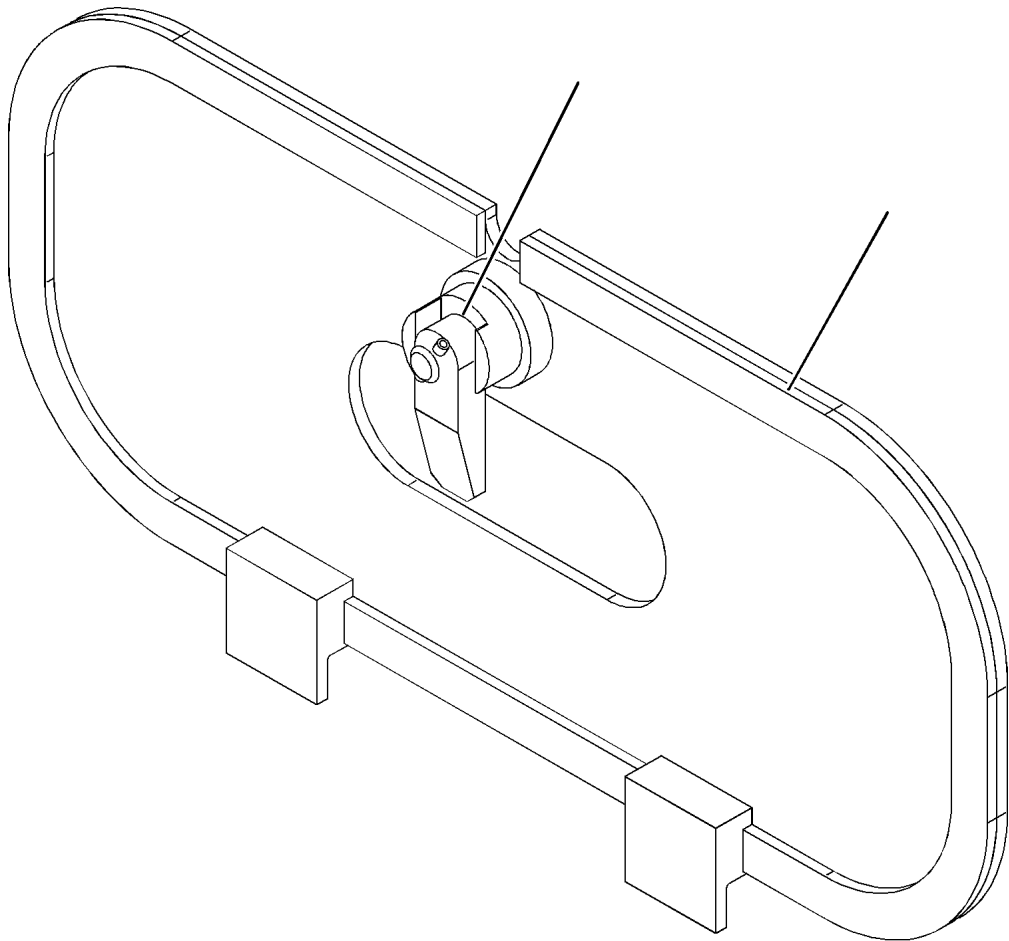
Ref.	Part number	Description	Qty	Code	Group page
1	242-2058	LATCH GP-ACCESS DOOR	1	Y	
2	117-4473	SEAL (115CM)		BE	

CAT codes: B, E, Y.

247-8415 COVER GP-ACCESS

247-8415 COVER GP-ACCESS S/N CFW208-UP PART OF 217-1396, 318-9776 HOUSING GP-SHEAR

Drawing 1 of 1



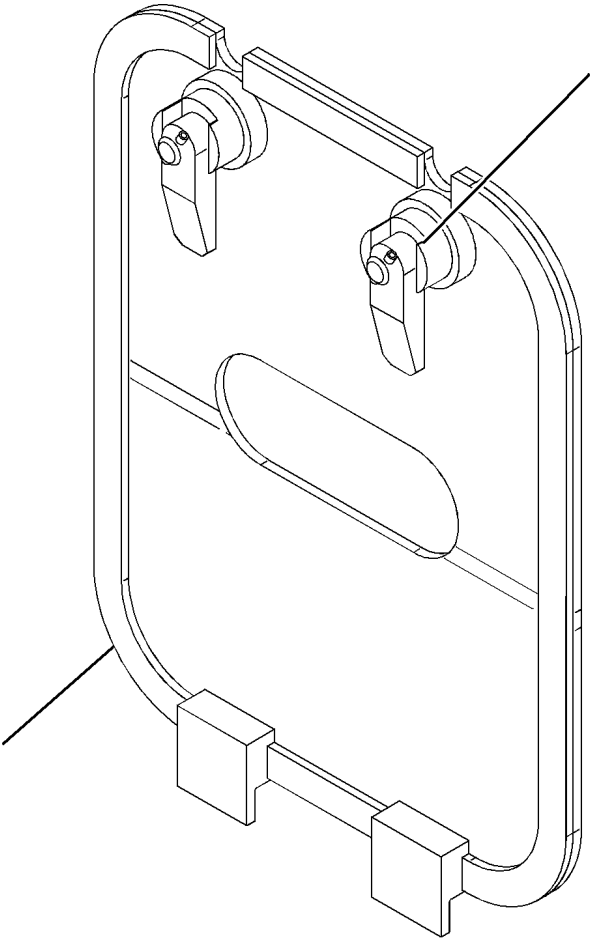
Ref.	Part number	Description	Qty	Code	Group page
1	117-4473	SEAL (127CM)		E	
2	242-2058	LATCH GP-ACCESS DOOR	1	Y	

CAT codes: E, Y.

247-8416 COVER GP-ACCESS

247-8416 COVER GP-ACCESS S/N CFW208-UP PART OF 217-1396, 318-9776 HOUSING GP-SHEAR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	117-4473	SEAL (128CM)		E	
2	242-2058	LATCH GP-ACCESS DOOR	2	Y	

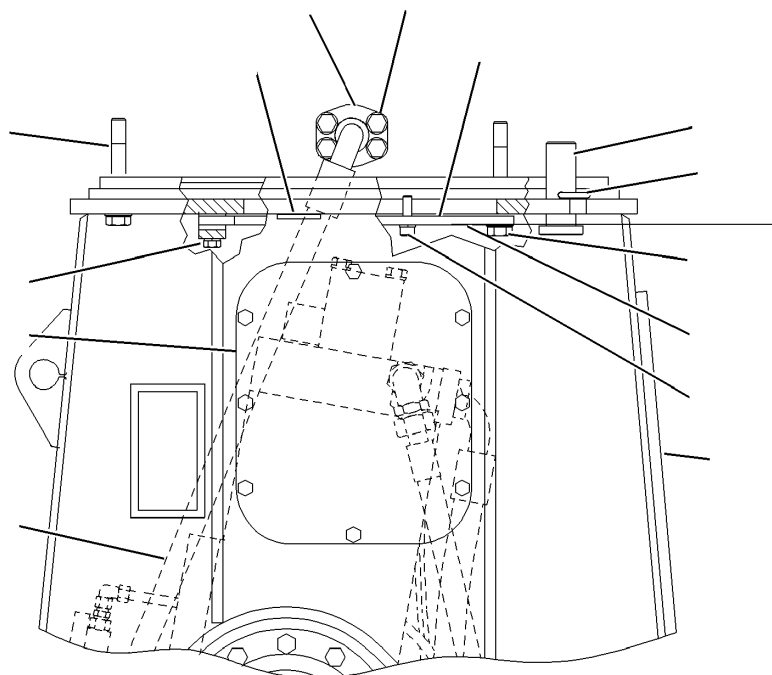
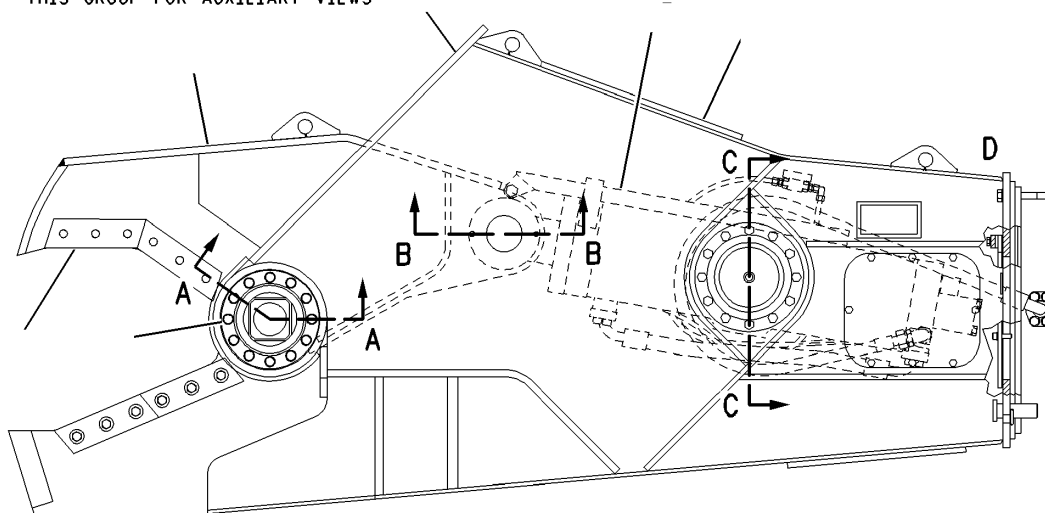
CAT codes: E, Y.

184-3399 HOUSING GP-SHEAR

184-3399 HOUSING GP-SHEAR S/N CFW1-207 PART OF 197-3844 SHEAR GP-HYDRAULIC

Drawing 1 of 2

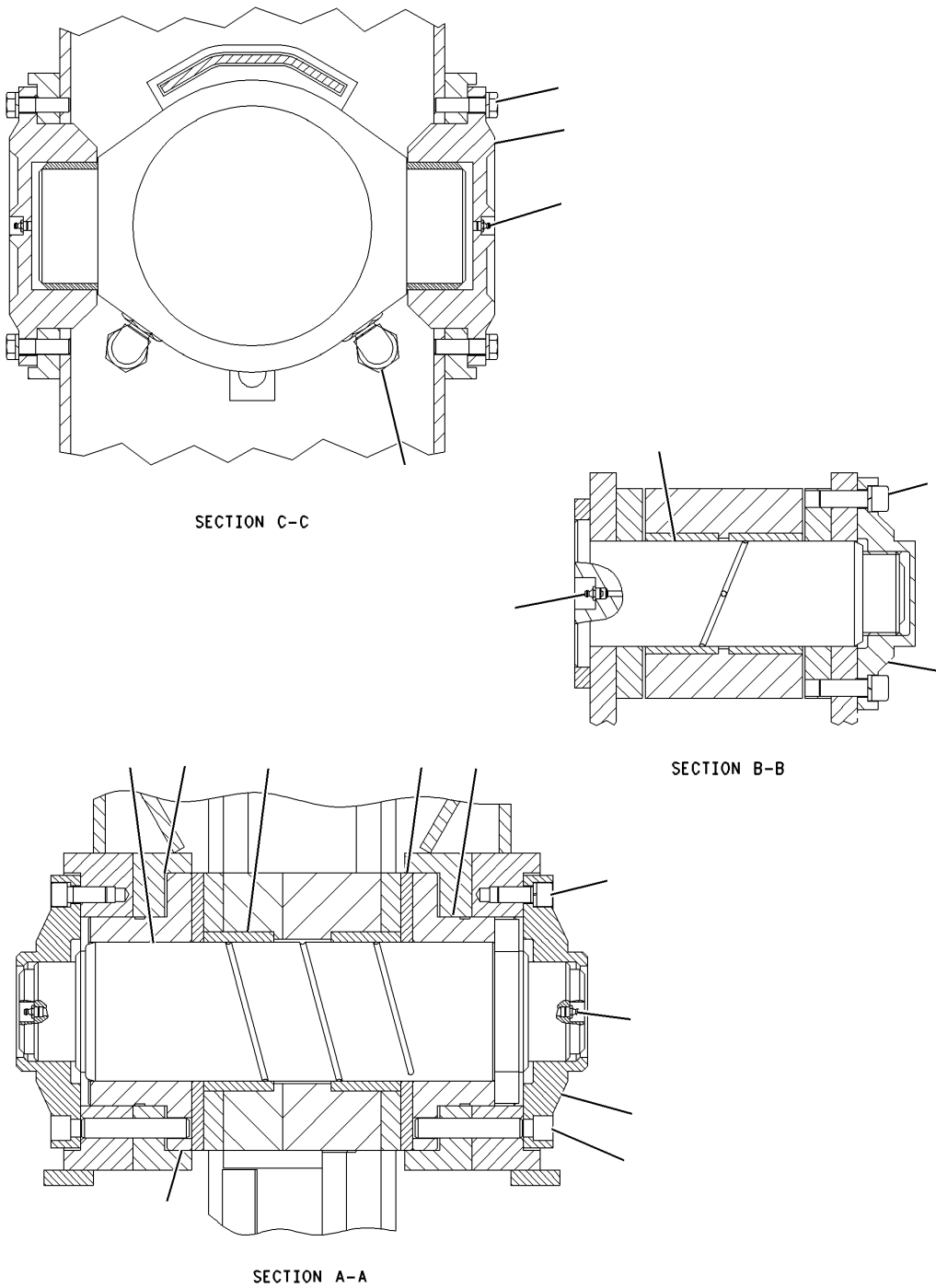
REFER TO ALL ILLUSTRATIONS OF
THIS GROUP FOR AUXILIARY VIEWS



VIEW OF AREA D

184-3399 HOUSING GP-SHEAR (continued)

Drawing 2 of 2



Ref.	Part number	Description	Qty	Code	Group
			.		page
1	184-3401	HOUSING AS	1		
2	184-3402	JAW AS	1		
3	184-7651	EDGE GP-CUTTING	1	Y	
4	169-8906	PIN	1		
5	169-8908	BEARING	2		
6	169-8913	SHIM (1-MM THK)	3	B	

184-3399 HOUSING GP-SHEAR (continued)

Ref.	Part number	Description	Qty	Code	Group page
7	169-8914	SHIM (1.5-MM THK)	3	B	
8	169-8909	NUT (M100X4-THD)	2	M	
9	169-8910	BUSHING	1		
10	169-8911	BUSHING	1		
11	170-3661	PIN	1		
12	170-3662	NUT (M80X4-THD)	1		
13	170-3663	BUSHING	2		
14	168-7789	BOLT (M16X2X55-MM)	24	M	
15	9X-8257	WASHER (17.5X30X3.5-MM THK)	56		
16	169-4641	BUSHING	2		
17	184-3403	CYLINDER & VALVE GP	1	Y	
18	184-4214	HOSE AS	2	I	
19	184-4212	COVER	1		
20	8T-4192	BOLT (M12X1.75X25-MM)	32	M	
21	159-1119	LOCKWASHER	32		
22	184-4211	COVER	1		
23	177-3365	COVER	2		
24	159-1121	LOCKWASHER	26		
25	8T-0348	BOLT-SOCKET HEAD (M16X2X50-MM)	2	M	
26	5W-2817	FITTING-GREASE	6		
27	8T-4944	BOLT-SOCKET HEAD (M16X2X40-MM)	24	M	
28	6V-9746	SEAL-O-RING	2		
29	6V-9853	ELBOW	2		
30	162-6599	ADAPTER AS	2		
(EACH INCLUDES)					
	6V-9746	SEAL-O-RING	1		
	155-9646	SEAL	1		
31	109-4440	PLUG	1		
32	170-3669	LOCK	1		
33	8T-4185	BOLT (M10X1.5X50-MM)	2	M	
34	169-8907	LOCK PIN	8		
35	1P-3703	SEAL-RECTANGULAR	2		
36	6V-0400	FLANGE-HALF	4		
37	8T-4184	BOLT (M12X1.75X45-MM)	8	M	
38	8T-4223	WASHER-HARD (13.5X25.5X3-MM THK)	8		
39	170-3670	PLATE-LOCK	1		

184-3399 HOUSING GP-SHEAR (continued)

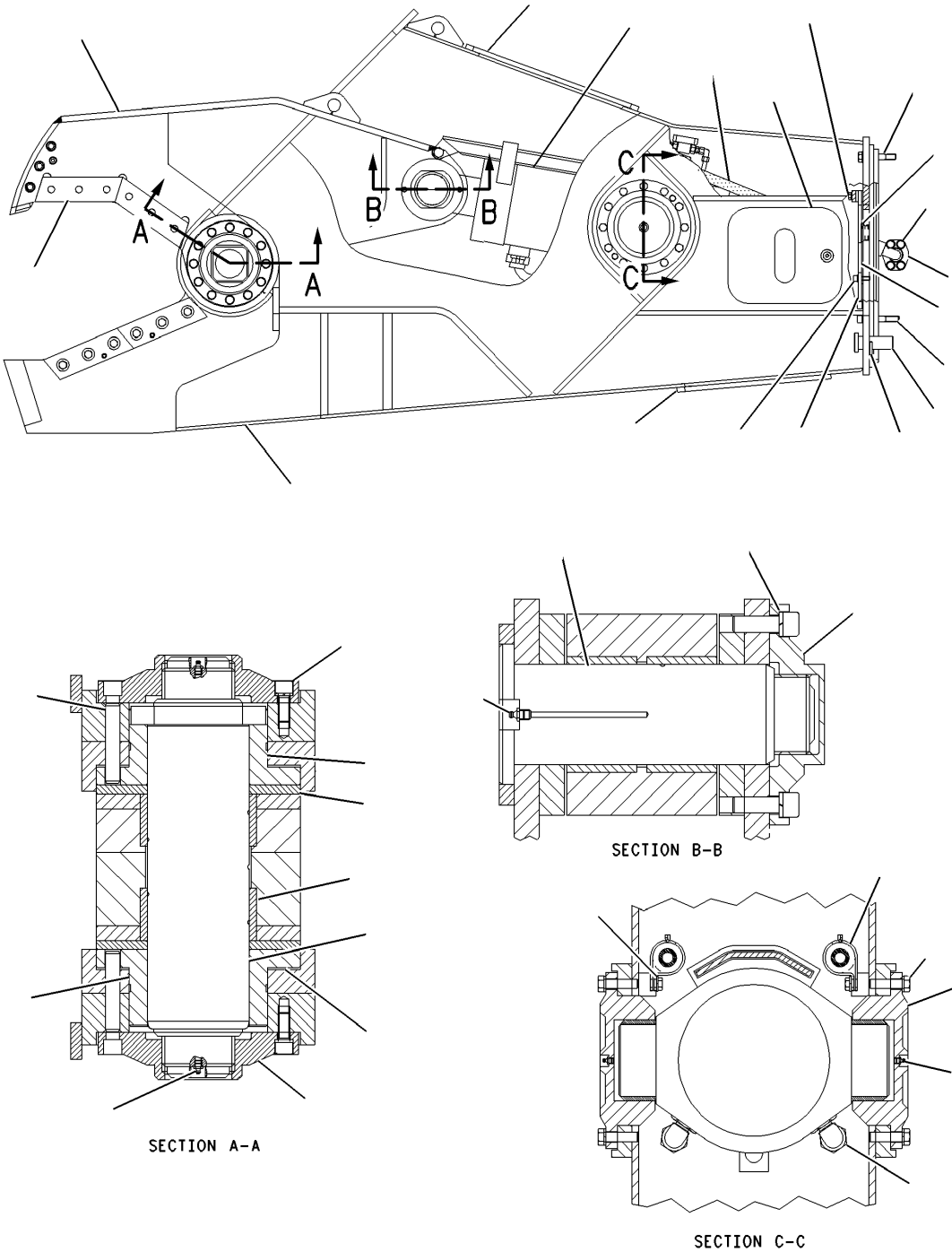
Ref.	Part number	Description	Qty	Code	Group page
40	8T-0271	BOLT-SOCKET HEAD (M10X1.5X35-MM)	6	M	
41	8T-0649	BOLT (M16X2X110-MM)	24	M	
42	170-3671	LOCK PIN	1		
43	170-5707	LOCKPIN	1		
44	159-1118	LOCKWASHER	8		
45	195-0797	SHIM-RING (6-MM THK)	1		
46	095-0707	BOLT (M16X2X120-MM)	8	M	

CAT codes: B, I, M, Y.

217-1396 HOUSING GP-SHEAR

217-1396 HOUSING GP-SHEAR S/N CFW208-269 PART OF 197-3844 SHEAR GP-HYDRAULIC Type 1

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	217-1407	HOUSING AS	1		
	216-8142	WEDGE	3		
	216-8143	WEDGE	2		
	216-8945	BLOCK	2		
2	217-1404	JAW AS	1		

217-1396 HOUSING GP-SHEAR (continued)

Ref.	Part number	Description	Qty	Code	Group page
	218-0033	TIP-WEAR	1		
3	217-1412	EDGE GP-CUTTING	1	Y	
4	169-8906	PIN	1		
5	169-8908	BEARING	2		
6	169-8913	SHIM (1-MM THK)	3	B	
7	169-8914	SHIM (1.5-MM THK)	3	B	
8	169-8909	NUT (M100X4-THD)	2	M	
9	169-8910	BUSHING	1		
10	169-8911	BUSHING	1		
11	170-3661	PIN	1		
12	170-3662	NUT (M80X4-THD)	1		
13	170-3663	BUSHING	2		
14	168-7789	BOLT (M16X2X55-MM)	24	M	
15	9X-8257	WASHER (17.5X30X3.5-MM THK)	56		
16	169-4641	BUSHING	2		
17	184-3403	CYLINDER & VALVE GP	1	Y	
18	184-4214	HOSE AS	2	I	
19	217-1418	COVER AS	1		
	117-4473	SEAL (128CM)		E	
	216-6838	LATCH AS	1		
	216-6842	PLATE-LOCK	2		
20	217-1419	COVER AS	1		
	117-4473	SEAL (128CM)		E	
	216-6838	LATCH AS	2		
	216-6842	PLATE-LOCK	4		
21	217-1414	COVER AS	2		
(EACH INCLUDES)					
	117-4473	SEAL (115CM)		E	
	216-6838	LATCH AS	1		
	216-6842	PLATE-LOCK	2		
22	159-1121	LOCKWASHER	26		
23	8T-0348	BOLT-SOCKET HEAD (M16X2X50-MM)	2	M	
24	5W-2817	FITTING-GREASE	6		
25	8T-4944	BOLT-SOCKET HEAD (M16X2X40-MM)	24	M	
26	148-8392	ELBOW AS	2		
(EACH INCLUDES)					

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