

CATERPILLAR TH215

CEG / SEBP3370

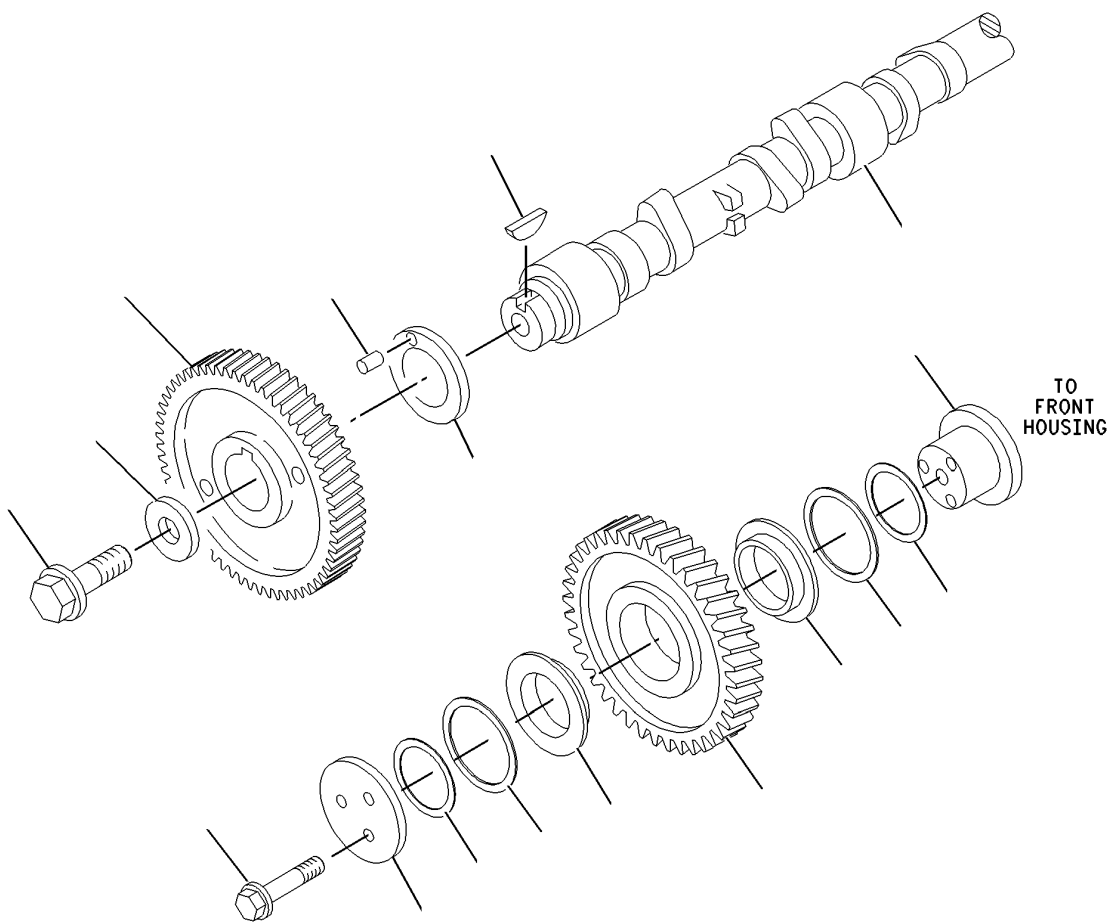
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224-6345 CAMSHAFT GP

224-6345 CAMSHAFT GP S/N 7SG1-UP PART OF 221-1380 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF	1		
2	6I-0454	BOLT (M10X1.5X70-MM)	1	M	
3	7C-4616	BOLT (M12X1.75X45-MM)	1		
4	7W-4842	WASHER-THRUST	1		
5	9Y-2633	GEAR-CAMSHAFT (56-TEETH)	1		
6	067-6179	DOWEL	1		
7	067-6900	PLATE-RETAINING	1		
8	133-1011	WASHER	1		
9	357-6810	CAMSHAFT	1		
10	224-6632	HUB	1		
11	224-6633	GEAR AS (63-TEETH)	1		

224-6345 CAMSHAFT GP (continued)

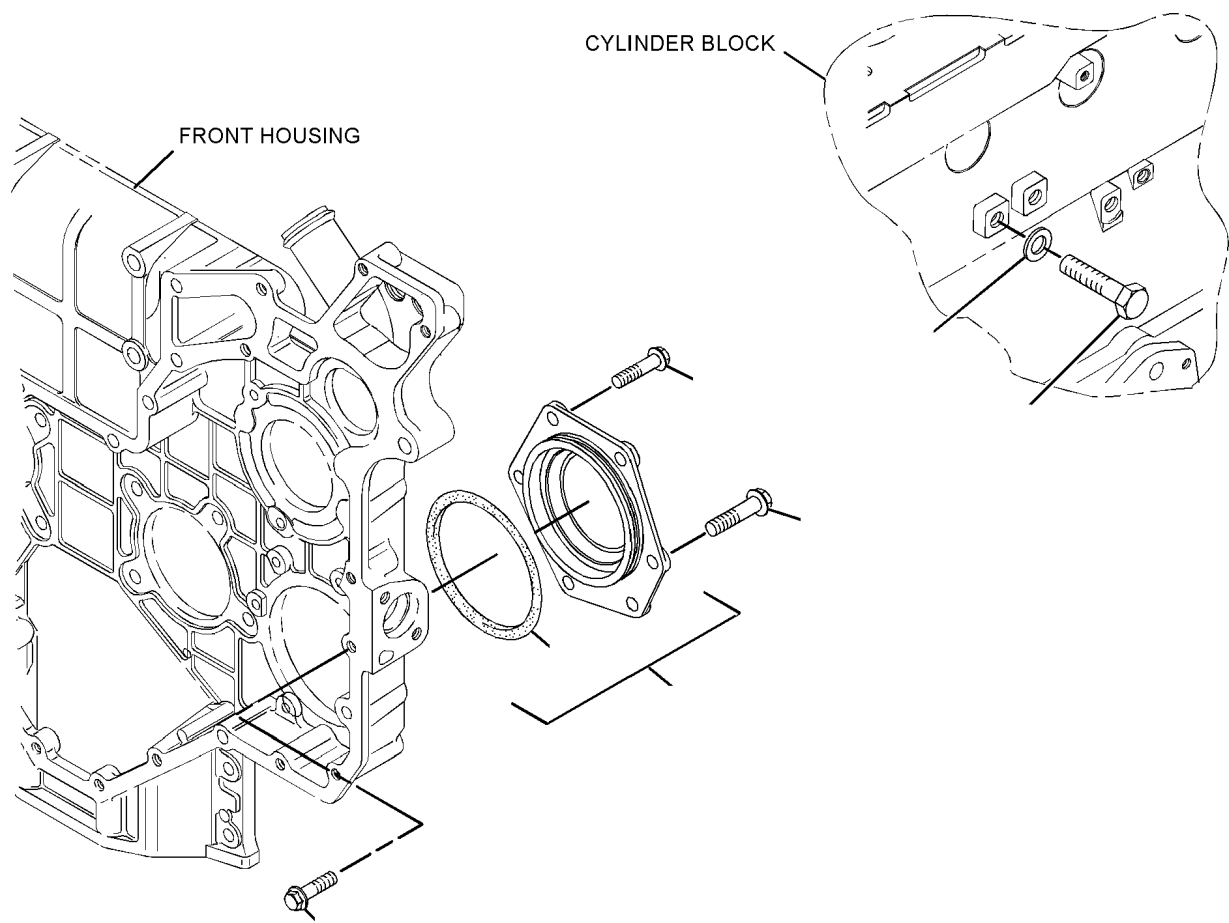
Ref.	Part number	Description	Qty	Code	Group page
12	224-6635	BUSHING	2		
13	224-7029	SPACER	2		
14	224-7055	WASHER-THRUST	2		

CAT codes: M.

141-6149 COVER GP-ACCESSORY DRIVE

141-6149 COVER GP-ACCESSORY DRIVE S/N 7SG1-UP PART OF 221-1380 ENGINE AR-PRIMARY

Drawing 1 of 1



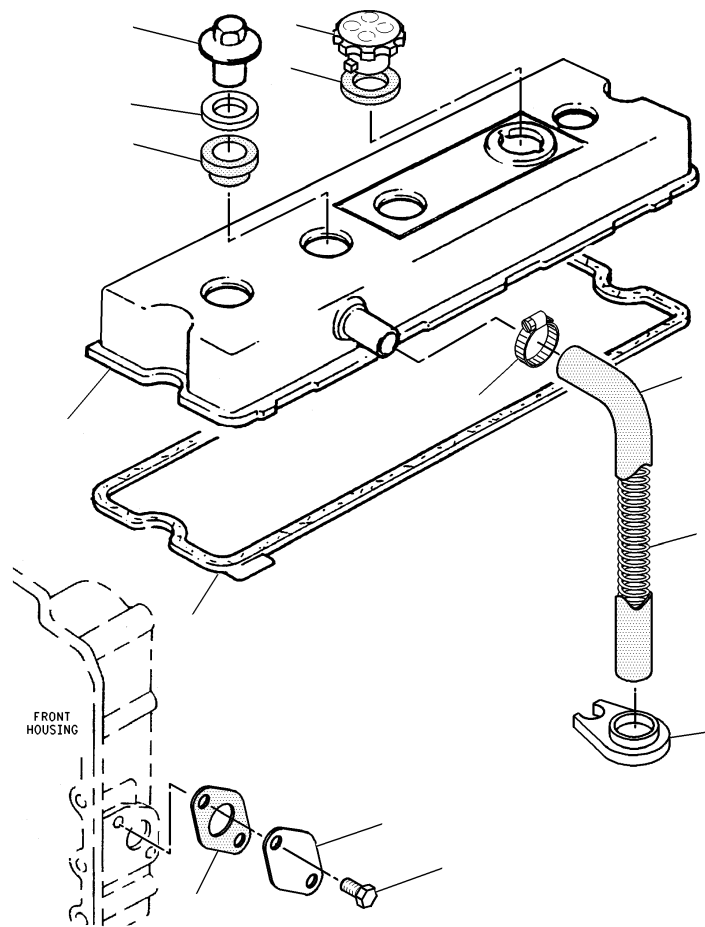
Ref.	Part number	Description	Qty	Code	Group page
1	100-4830	BOLT (M10X1.5X20-MM)	1	M	
2	6I-0593	BOLT (M10X1.5X30-MM)	1	M	
3	329-7854	PLATE AS	1	C	
3A	329-7856	SEAL-O-RING	1		
4	111-8222	BOLT (M8X16-MM)	5		
5	6I-0646	BOLT (M10X1.5X14-MM)	1		
6	067-6810	WASHER	1		

CAT codes: C, M.

185-6126 COVER GP-VALVE MECHANISM

185-6126 COVER GP-VALVE MECHANISM S/N 7SG1-UP PART OF 221-1380 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	4B-4281	WASHER (16.8X33X2.5-MM THK)	3		
2	6I-0260	BOLT (M8X1.25X25-MM)	2	M	
3	6I-0512	GASKET	1		
4	6I-4037	PLATE	1		
5	7C-1281	BRACKET	1		
6	101-3449	HOSE (CRANKCASE BREATHER)(CRANKCASE)	1		
7	5D-1026	CLAMP-BAND	1		
8	101-3675	SEAL	3		
9	165-0140	COVER AS	1		
10	136-3608	CAP AS (ENGINE OIL FILLER)	1		
11	124-0506	SEAL	1		

185-6126 COVER GP-VALVE MECHANISM (continued)

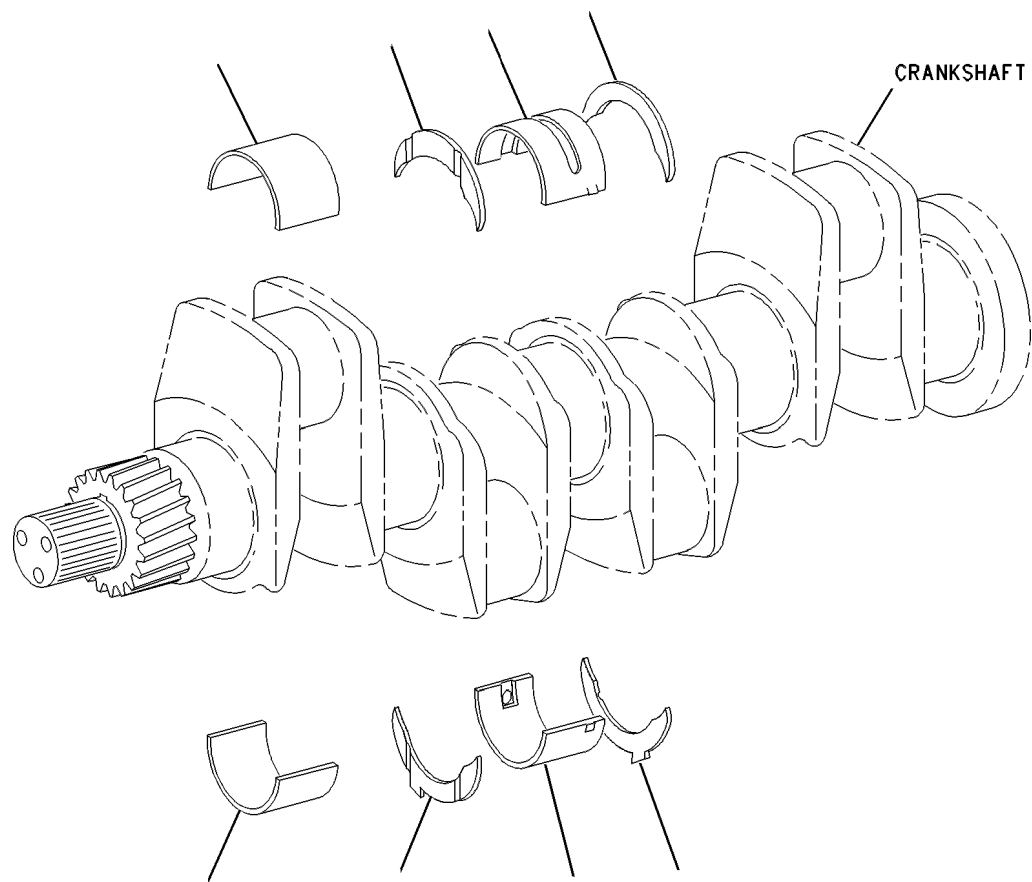
Ref.	Part number	Description	Qty	Code	Group page
12	200-6374	SEAL-COVER (VALVE)	1		
13	177-2939	NUT-RETAINING	3		
14	162-1565	SPRING (CRANKCASE BREATHER HOSE)(CRANKCASE)	1		

CAT codes: M.

165-4640 CRANKSHAFT GP

165-4640 CRANKSHAFT GP S/N 7SG1-UP PART OF 224-6282 CRANKSHAFT GP FIELD REPLACEMENT ORDER 364-2828

Drawing 1 of 1



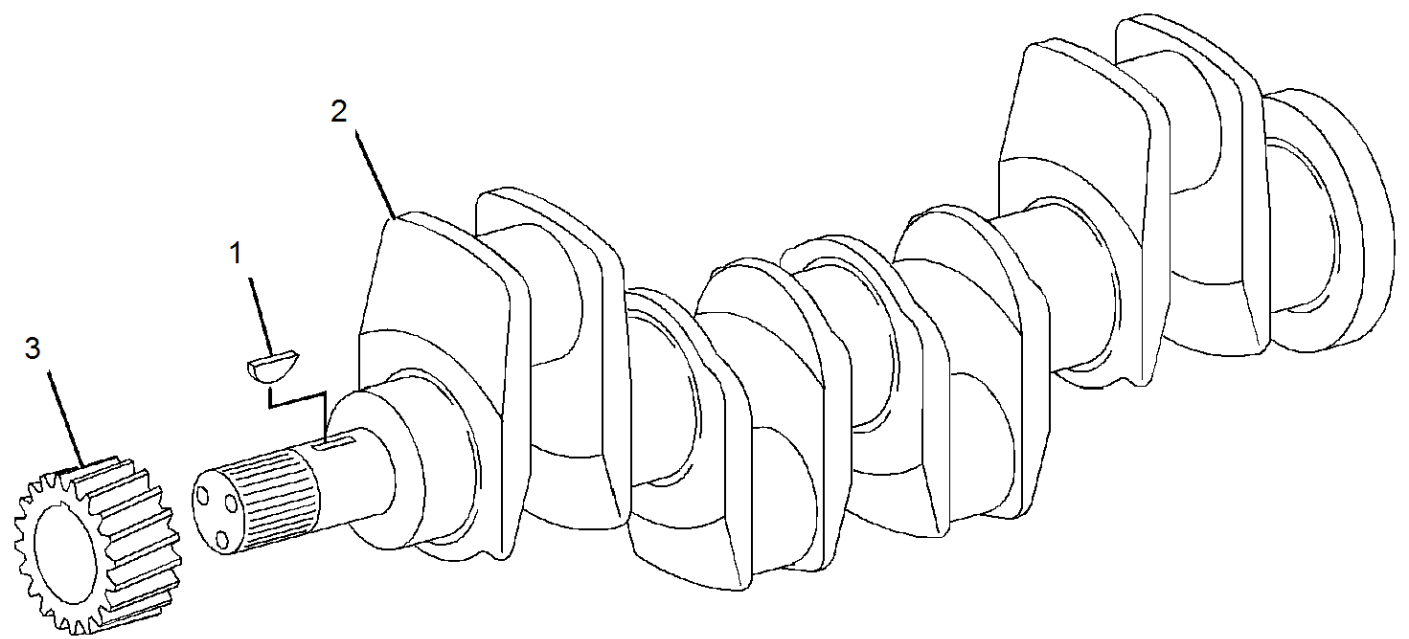
Ref.	Part number	Description	Qty	Code	Group page
1	032-9090	WASHER-THRUST (STANDARD-UPPER)	2	B	
	067-6873	WASHER-THRUST (0.18-MM OS)(UPPER)		AB	
2	032-9091	WASHER-THRUST (STANDARD-LOWER)	2	B	
	067-6874	WASHER-THRUST (0.18-MM OS)(LOWER)		AB	
3	353-7427	KIT-BEARING (STANDARD)	1	B	
	353-7428	KIT-BEARING (0.25-MM US)		AB	
	353-7429	KIT-BEARING (0.50-MM US)		AB	
	353-7430	KIT-BEARING (0.75-MM US)		AB	
4	067-6886	SET-BEARING (STANDARD ROD)	1	B	
	353-2206	KIT-ROD BEARING (0.25-MM US)		AB	
	353-2207	KIT-ROD BEARING (0.50-MM US)		AB	
	353-2208	KIT-ROD BEARING (0.75-MM US)		AB	

CAT codes: A, B.

224-6282 CRANKSHAFT GP

224-6282 CRANKSHAFT GP S/N 7SG1-UP PART OF 221-1380 ENGINE AR-PRIMARY Type 1

Drawing 1 of 1



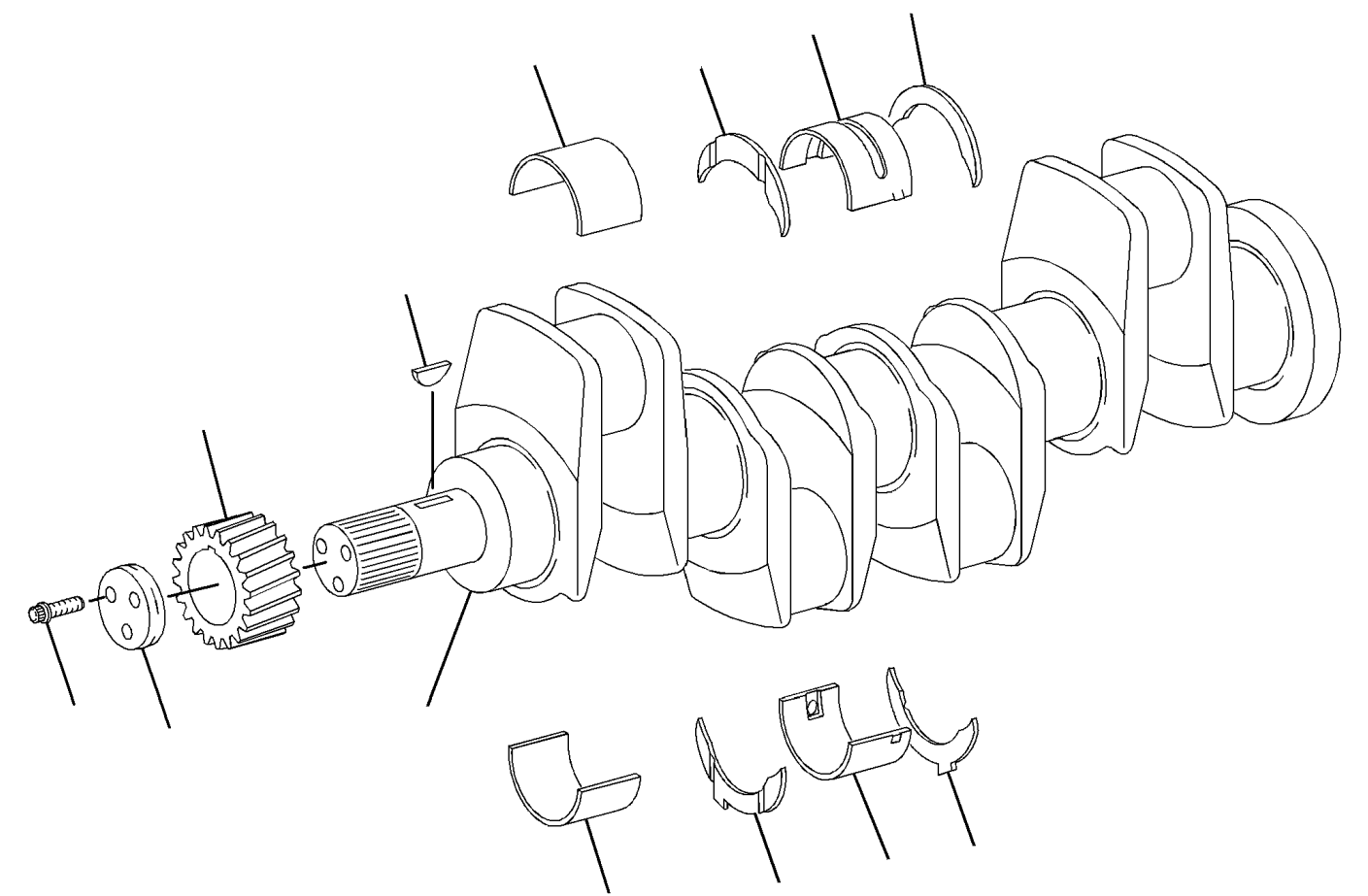
Ref.	Part number	Description	Qty	Code	Group page
1	1B-8736	KEY-WOODRUFF	1		
2	165-4640	CRANKSHAFT GP	1	Y	
3	6I-0223	GEAR-CRANKSHAFT (28-TEETH)	1		

CAT codes: Y.

224-6282 CRANKSHAFT GP

224-6282 CRANKSHAFT GP S/N 7SG1-UP PART OF 221-1380 ENGINE AR-PRIMARY Type 2

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	6I-0223	GEAR-CRANKSHAFT (28-TEETH)	1		
2	318-0365	CRANKSHAFT GP	1	C	
3	353-2205	KIT-ROD BEARING (STANDARD)	1	B	
	353-2206	KIT-ROD BEARING (0.25-MM US)		AB	
	353-2207	KIT-ROD BEARING (0.50-MM US)		AB	
	353-2208	KIT-ROD BEARING (0.75-MM US)		AB	
4	353-7427	KIT-BEARING	1	B	
	353-7428	KIT-BEARING (0.25-MM US)		AB	
	353-7429	KIT-BEARING (0.50-MM US)		AB	
	353-7430	KIT-BEARING (0.75-MM US)		AB	
5	032-9090	WASHER-THRUST (STANDARD-UPPER)	2	B	
	067-6873	WASHER-THRUST (0.18-MM OS)(UPPER)		AB	
6	7C-3196	BOLT	3		
7	7C-3195	BLOCK-THRUST (BOTTOM)	2		

224-6282 CRANKSHAFT GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
8	032-9091	WASHER-THRUST (STANDARD-LOWER)	2	B	
	067-6874	WASHER-THRUST (0.18-MM OS)(LOWER)		AB	
9	1B-8736	KEY-WOODRUFF	1		

CAT codes: A, B, C.

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