

CATERPILLAR 120M

CBS / SEBP5020

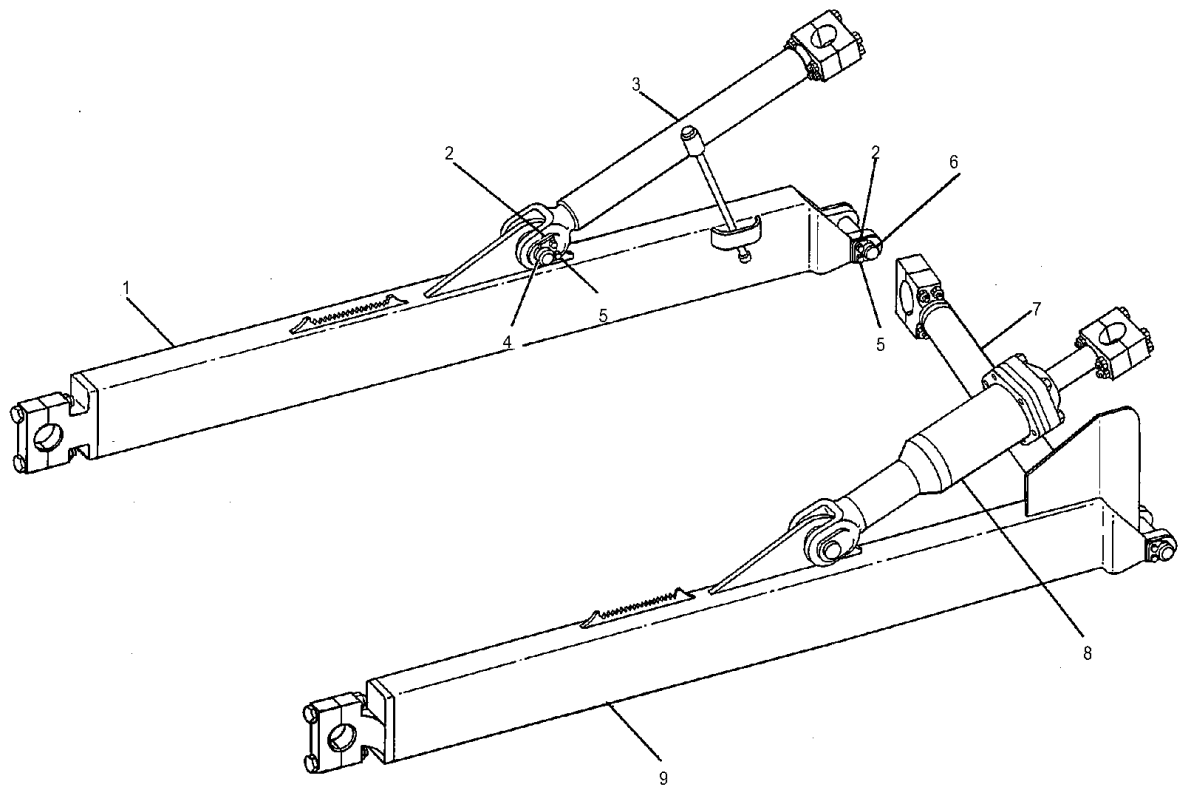
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317-2717 BASE GP-VALVE COVER & INJ HARN

317-2717 BASE GP-VALVE COVER & INJ HARN S/N C6E1-UP PART OF 325-3611 COVER GP-VALVE MECHANISM ALSO AN ATTACHMENT

Drawing 1 of 1

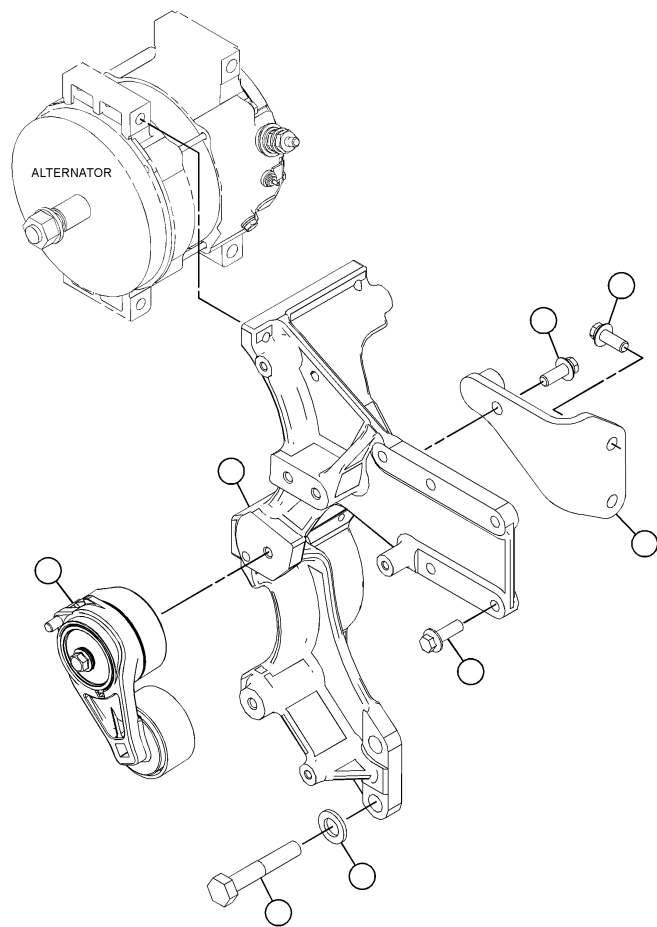


Ref.	Part number	Description	Qty	Code	Group page
1	277-5064	SEAL-O-RING	3		
2	277-5065	CLIP	3		
3	285-1975	HARNESS AS-WIRING (INJECTOR)	3		
(EACH INCLUDES)					
	113-4630	RECEPTACLE AS-CONNECTOR (4-PIN)	1		
	9X-3401	PIN-CONNECTOR (16-GA TO 18-GA)	4		
OR alternate consist option CAT source: -OR-					
	126-1767	PIN-CONNECTOR (14-GA TO 16-GA)	4		
	316-9351	MOUNTING-CABLE TIE	1		
4	309-6664	GASKET-COVER	1		

288-7983 BELT TENSIONER GP

288-7983 BELT TENSIONER GP S/N C6E1-UP PART OF 367-6736, 461-7981, 493-5254, 545-6310 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



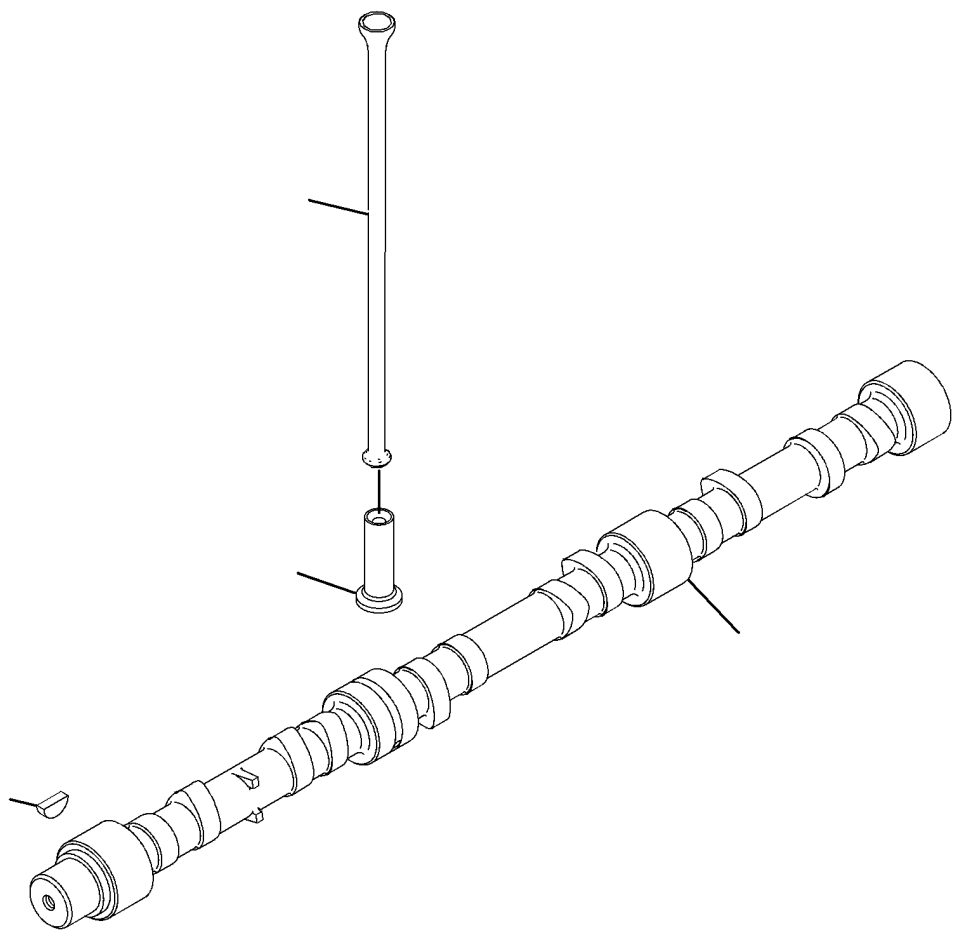
Ref.	Part number	Description	Qty	Code	Group page
1	6I-0593	BOLT (M10X1.5X30-MM)	5	M	
2	6I-0654	BOLT (M10X1.5X25-MM)	3	M	
3	277-6078	BRACKET	1		
4	7X-0591	WASHER-HARD (17X29X3-MM THK)	2		
5	377-9087	BELT TENSIONER	1	C	
6	438-5107	BRACKET	1	C	
7	7X-2533	BOLT (M6X1X35-MM)	2	M	

CAT codes: C, M.

292-5867 CAMSHAFT GP

292-5867 CAMSHAFT GP S/N C6E1-UP PART OF 367-6736, 461-7981, 493-5254, 545-6310 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1

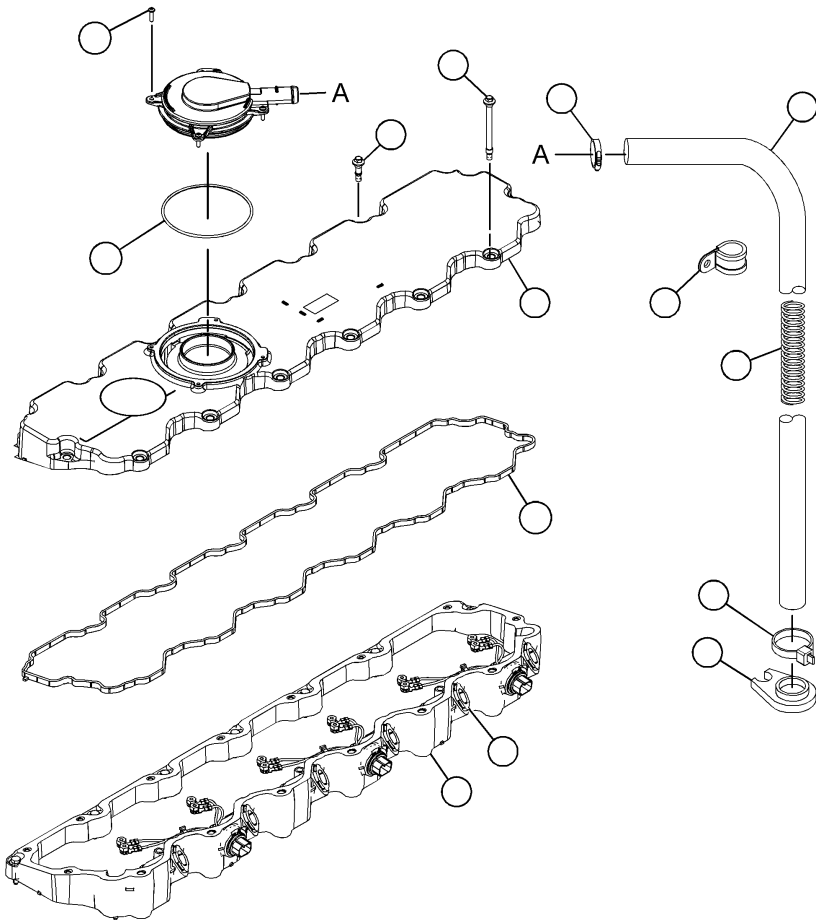


Ref.	Part number	Description	Qty	Code	Group page
1	278-5125	TAPPET	12		
2	278-5126	PUSHROD	12		
3	347-1133	CAMSHAFT	1		
3A	067-6135	KEY-WOODRUFF	1		

325-3611 COVER GP-VALVE MECHANISM

325-3611 COVER GP-VALVE MECHANISM S/N C6E1-UP PART OF 367-6736, 461-7981, 493-5254, 545-6310 ENGINE
AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7C-1281	BRACKET	1		
2	032-9020	CLIP	1		
3	127-8281	CLIP	1		
4	162-1565	SPRING (CRANKCASE BREATHER HOSE)	1		
5	198-8645	HOSE (CRANKCASE BREATHER)	1		
6	277-5031	BOLT-SPECIAL	9		
7	517-8243	SLEEVE-INJECTOR	6		
8	298-4550	BOLT-SPECIAL	6		
9	317-2717	BASE GP-VALVE COVER & INJ HARN	1	Y	
10	317-3065	COVER GP-VALVE MECHANISM	1		
10A	317-3064	GASKET-COVER	1		
10B	326-7289	SEAL-O-RING	1		
10C	318-1726	BOLT	4		

325-3611 COVER GP-VALVE MECHANISM (continued)

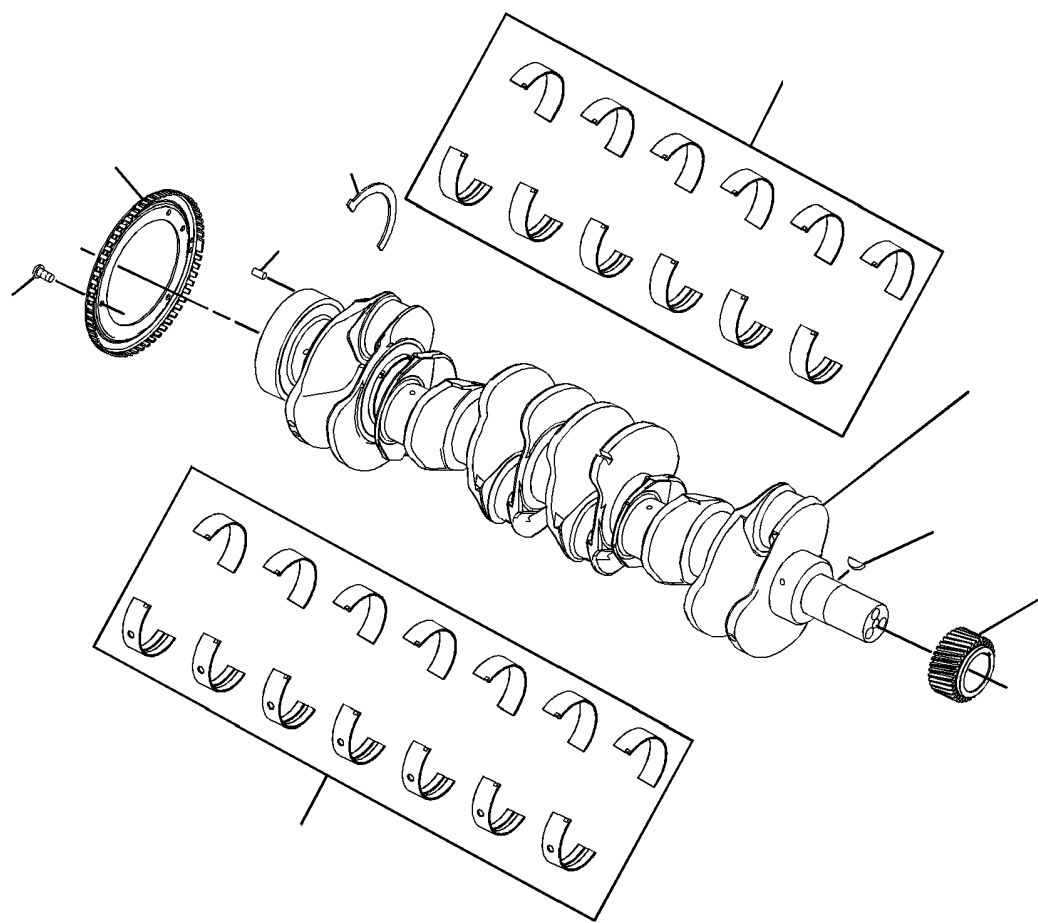
Ref.	Part number	Description	Qty	Code	Group page
11	217-9039	STRAP-CABLE	1		
(BREATHER IS AVAILABLE PER REHS3765 SPECIAL INSTRUCTIONS)					
PARTS SHOWN IN GRAPHIC(S) WITHOUT A REFERENCE NUMBER ARE NOT SERVICED SEPARATELY					

CAT codes: Y.

292-5859 CRANKSHAFT GP

292-5859 CRANKSHAFT GP S/N C6E1-UP PART OF 367-6736 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



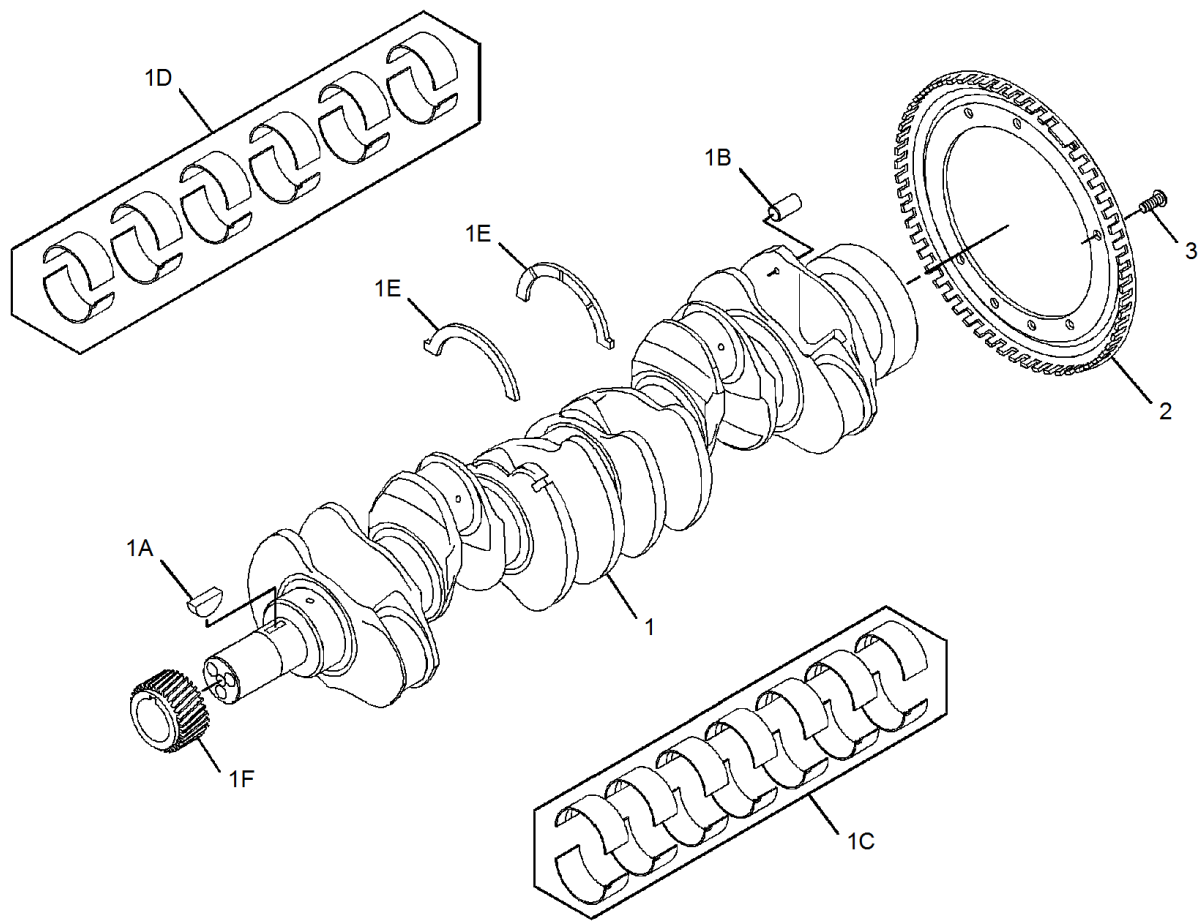
Ref.	Part number	Description	Qty	Code	Group page
1	276-7387	CRANKSHAFT AS	1		
1A	1B-8736	KEY-WOODRUFF	1		
1B	225-8839	DOWEL	1		
1C	276-7388	KIT-BEARING	1		
1D	276-7389	KIT-BEARING	1		
1E	276-7390	WASHER-THRUST	2		
1F	276-7391	GEAR (34-TEETH)	1		
2	276-7393	RING-TIMING	1		
3	276-7394	SCREW (M6X1XX12-MM)	3	M	

CAT codes: M.

292-5859 CRANKSHAFT GP

292-5859 CRANKSHAFT GP S/N C6E1-UP PART OF 367-6736 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



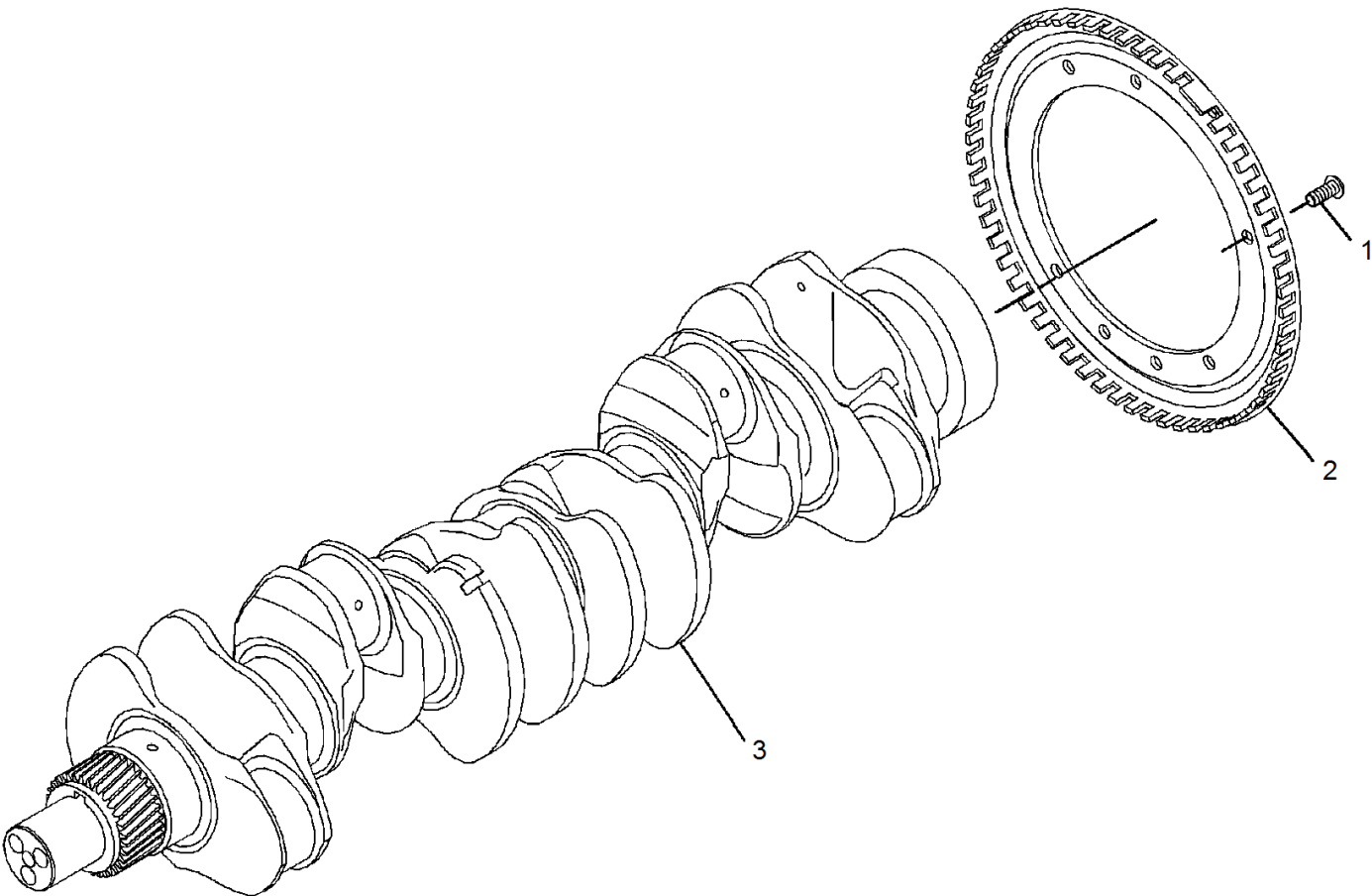
Ref.	Part number	Description	Qty	Code	Group page
1	276-7387	CRANKSHAFT AS	1		
1A	1B-8736	KEY-WOODRUFF	1		
1B	339-8780	DOWEL	1		
1C	360-1978	KIT-BEARING (STANDARD)(CRANKSHAFT)	1		
1D	276-7389	KIT-BEARING	1		
1E	363-0559	WASHER-THRUST	2		
1F	276-7391	GEAR (34-TEETH)	1		
2	348-9328	DISC-TIMING	1	C	
3	276-7394	SCREW (M6X1XX12-MM)	3	M	

CAT codes: C, M.

292-5859 CRANKSHAFT GP

292-5859 CRANKSHAFT GP S/N C6E1-UP PART OF 367-6736, 461-7981, 493-5254, 545-6310 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



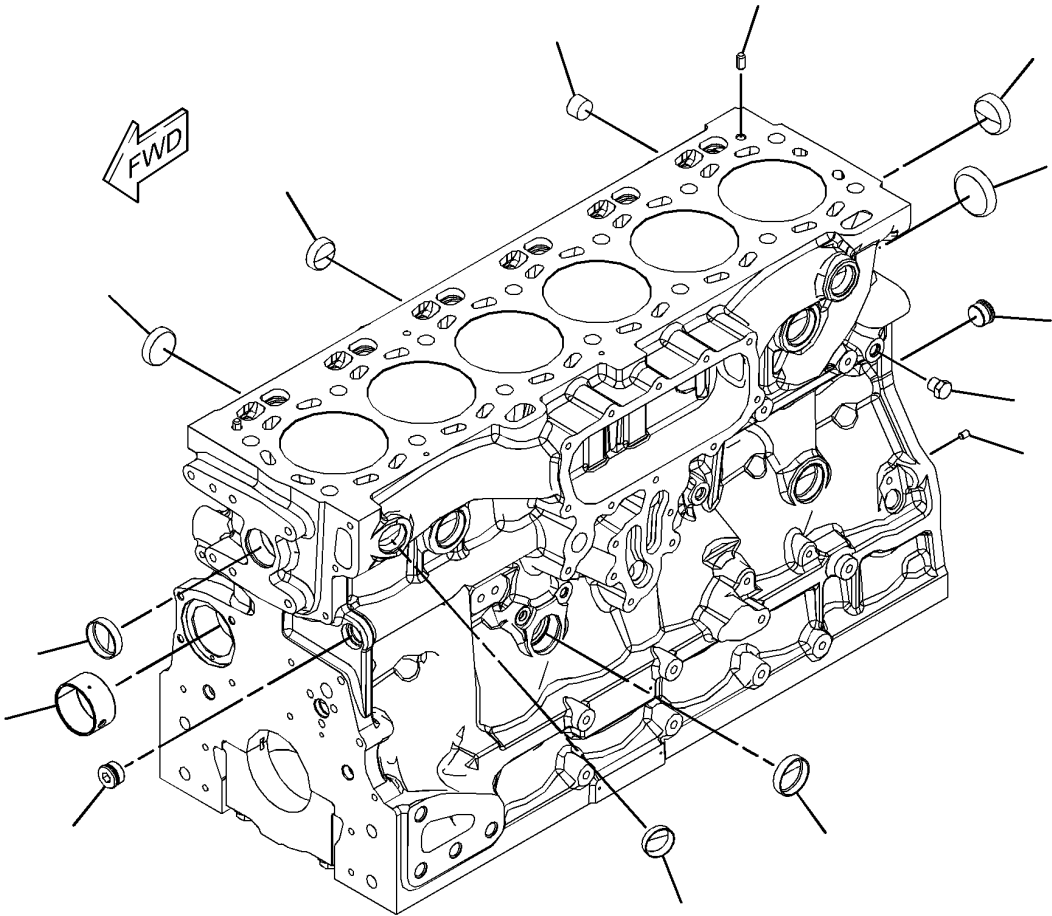
Ref.	Part number	Description	Qty	Code	Group page
1	276-7394	SCREW (M6X1XX12-MM)	3	M	
2	376-4078	DISC-TIMING	1		
3	376-4075	CRANKSHAFT	1		
AVAILABLE REPAIR KIT(S):					
	374-9163	KIT-CRANKSHAFT	1	Y	

CAT codes: M, Y.

420-5231 CYLINDER BLOCK AS

420-5231 CYLINDER BLOCK AS S/N C6E1-UP PART OF 306-6845 CYLINDER BLOCK GP ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	067-6043	PLUG-SIDE	3		
2	067-6823	PLUG	1		
3	185-0884	DOWEL	2		
4	225-8858	PLUG	1		
5	232-7596	PLUG	1		
6	232-7597	PLUG	2		
7	232-7599	PLUG (7/8-14-THD)	2		
8	276-5602	PLUG-CORE	6		
9	276-5604	DOWEL	1		
10	370-6545	BUSHING-CAMSHAFT	1		

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