

CATERPILLAR 246D

BYF / SEBP5972

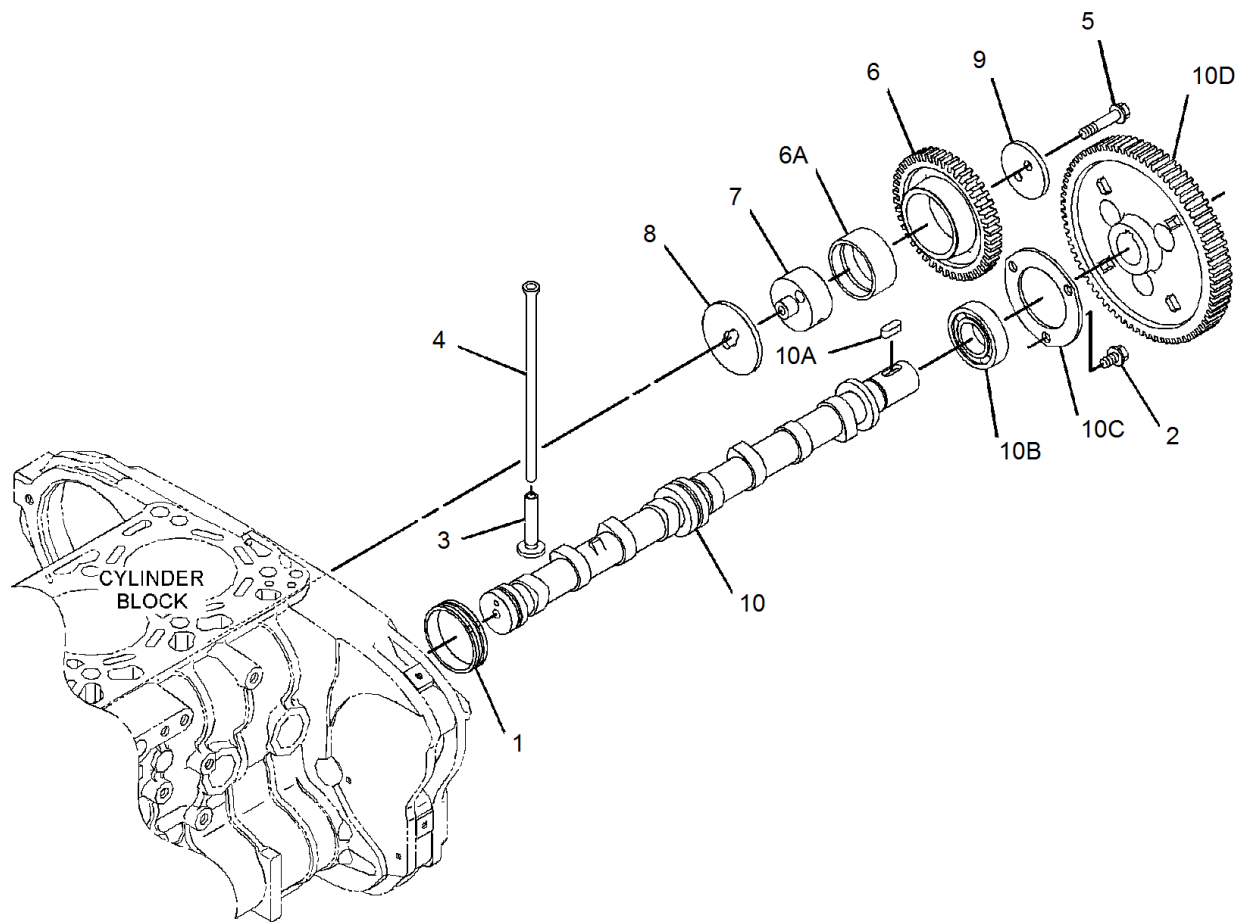
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436-2823 CAMSHAFT GP

436-2823 CAMSHAFT GP S/N BYF1-UP PART OF 345-3550 ENGINE AR-PRIMARY

Drawing 1 of 1

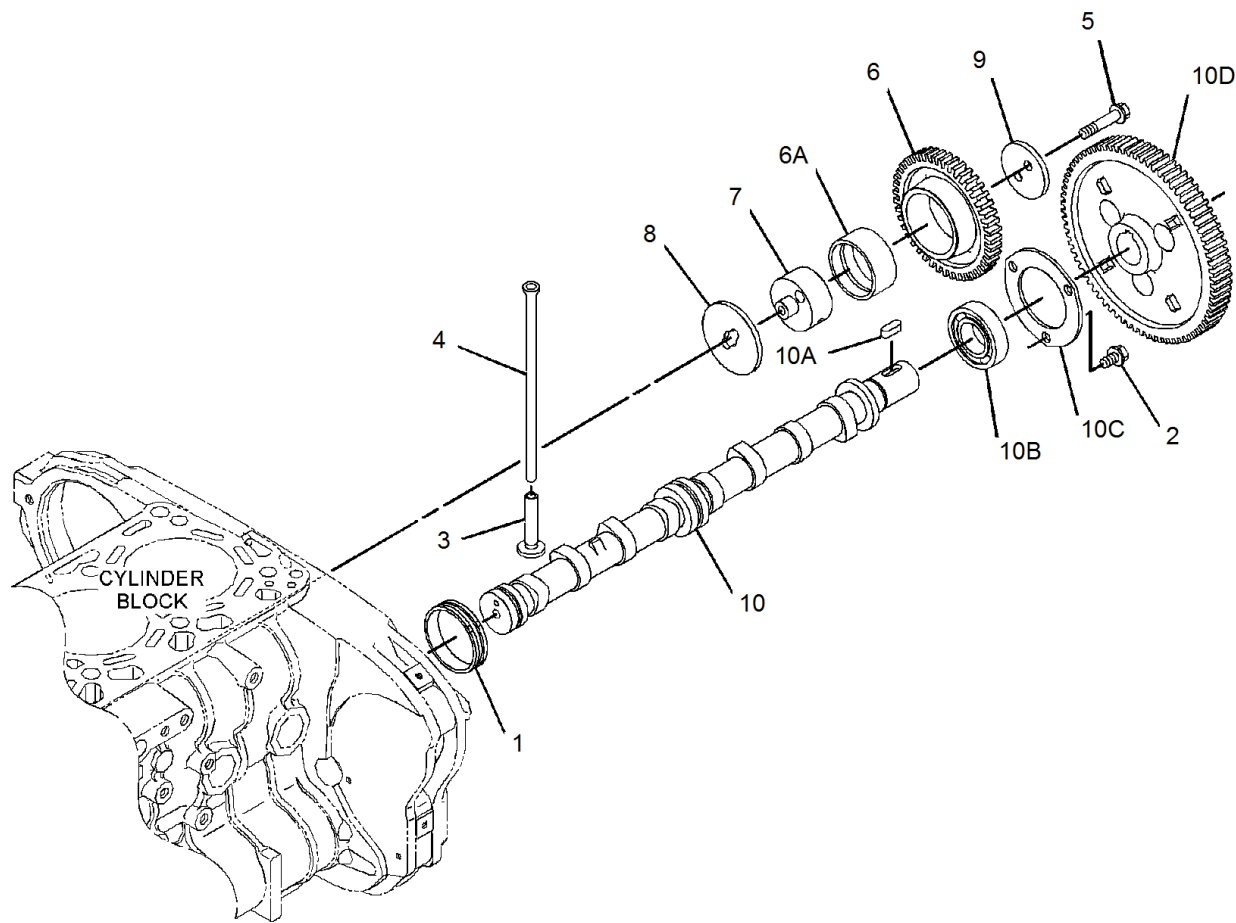


Ref.	Part number	Description	Qty	Code	Group page
1	387-9780	CUP-SEAL	1		
2	387-9785	BOLT-FLANGE HEAD	3		
3	387-9830	TAPPET	8		
4	387-9831	PUSHROD	8		
5	418-1063	BOLT-FLANGE HEAD	2		
6	436-1076	GEAR AS-IDLER	1		
6A	436-1078	BEARING	1		
7	436-1077	SHAFT-IDLER GEAR	1		
8	436-1079	COLLAR	1		
9	436-1080	COLLAR	1		
10	436-1919	CAMSHAFT AS	1		
10A	383-0227	KEY-FEATHER	1		
10B	388-7494	BEARING	1		
10C	388-7496	STOP	1		
10D	436-0857	GEAR-CAM	1		

436-2823 CAMSHAFT GP

436-2823 CAMSHAFT GP PART OF 345-3550, 550-9177, 561-8130 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	387-9780	CUP-SEAL	1		
2	387-9785	BOLT-FLANGE HEAD	3		
3	387-9830	TAPPET	8		
4	387-9831	PUSHROD	8		
5	418-1063	BOLT-FLANGE HEAD	2		
6	436-1076	GEAR AS-IDLER	1		
6A	436-1078	BEARING	1		
7	436-1077	SHAFT-IDLER GEAR	1		
8	436-1079	COLLAR	1		
9	436-1080	COLLAR	1		
10	473-5093	CAMSHAFT AS	1	C	
10A	383-0227	KEY-FEATHER	1		

436-2823 CAMSHAFT GP (continued)

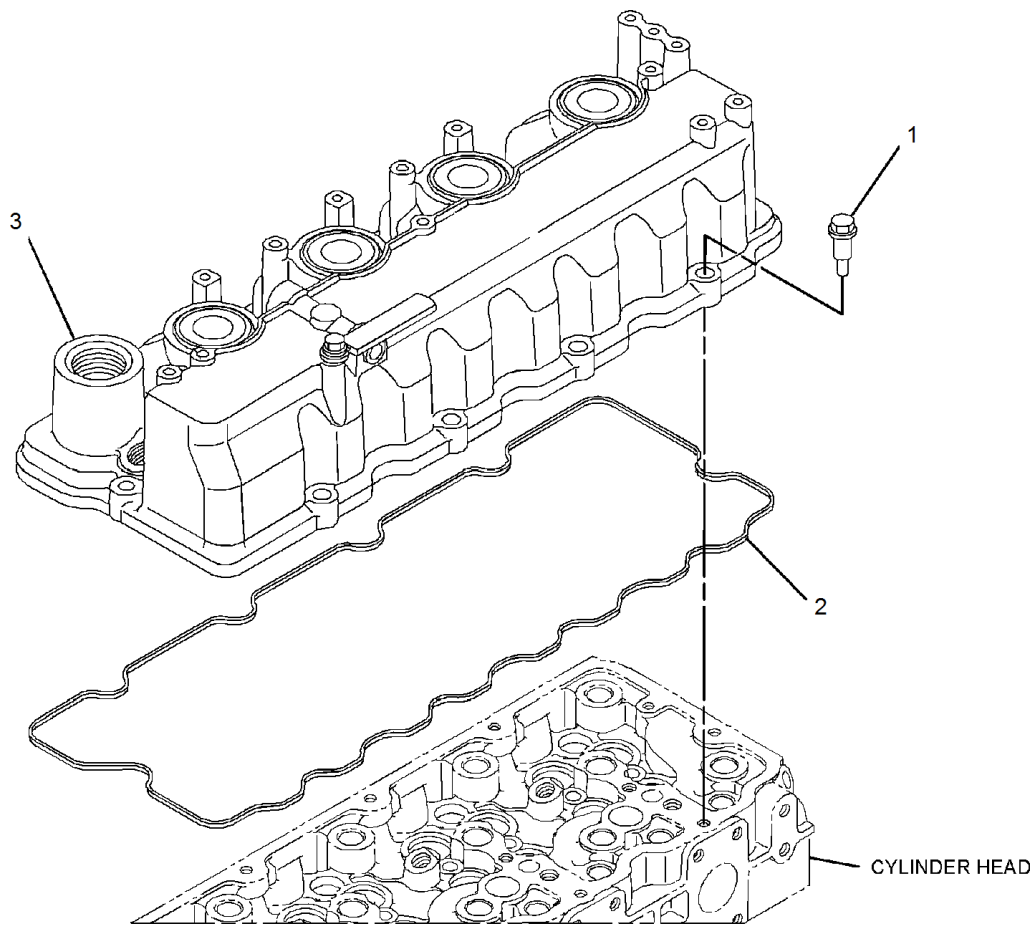
Ref.	Part number	Description	Qty	Code	Group page
10B	388-7494	BEARING	1		
10C	388-7496	STOP	1		
10D	473-5094	GEAR-CAMSHAFT	1		

CAT codes: C.

437-2559 COVER GP-VALVE MECHANISM

437-2559 COVER GP-VALVE MECHANISM PART OF 345-3550, 550-9177, 561-8130 ENGINE AR-PRIMARY

Drawing 1 of 1



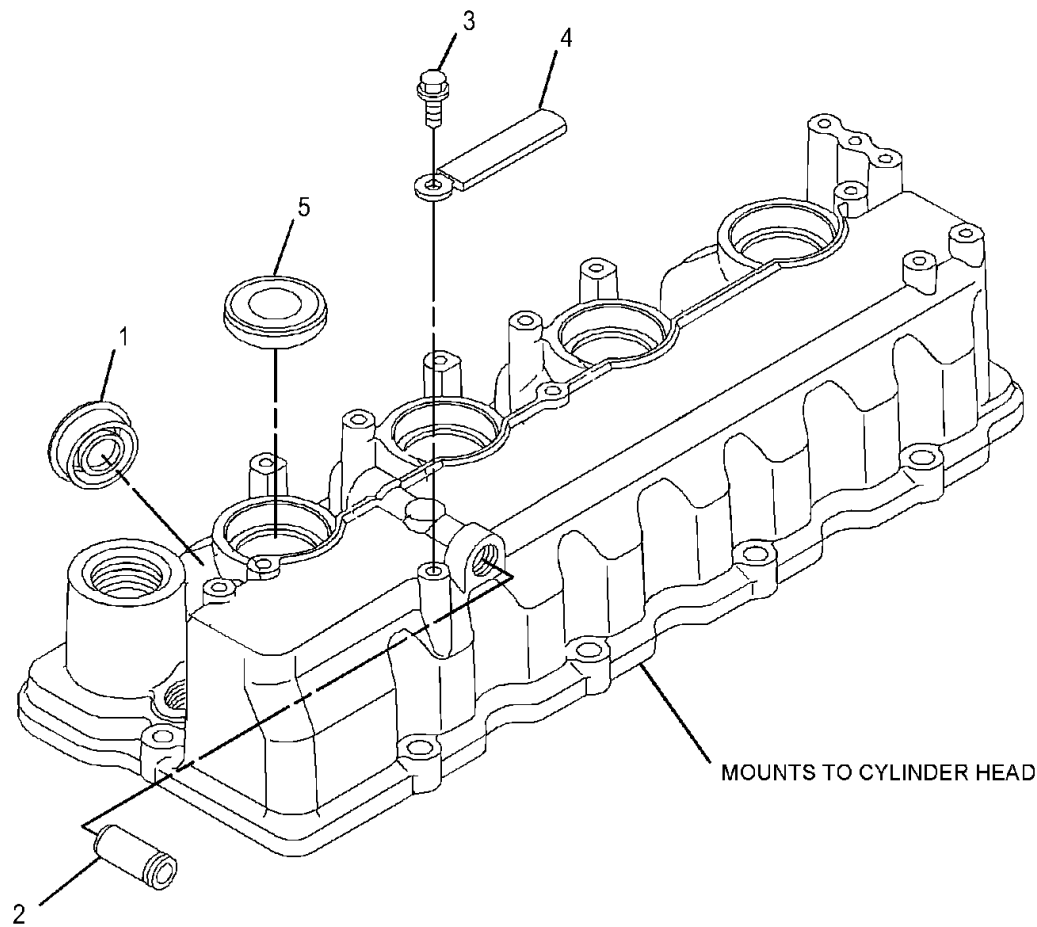
Ref.	Part number	Description	Qty	Code	Group page
1	383-0574	BOLT	10		
2	387-9829	GASKET	1		
3	437-3433	COVER GP-VALVE MECHANISM	1	Y	

CAT codes: Y.

437-3433 COVER GP-VALVE MECHANISM

437-3433 COVER GP-VALVE MECHANISM PART OF 437-2559 COVER GP-VALVE MECHANISM

Drawing 1 of 1

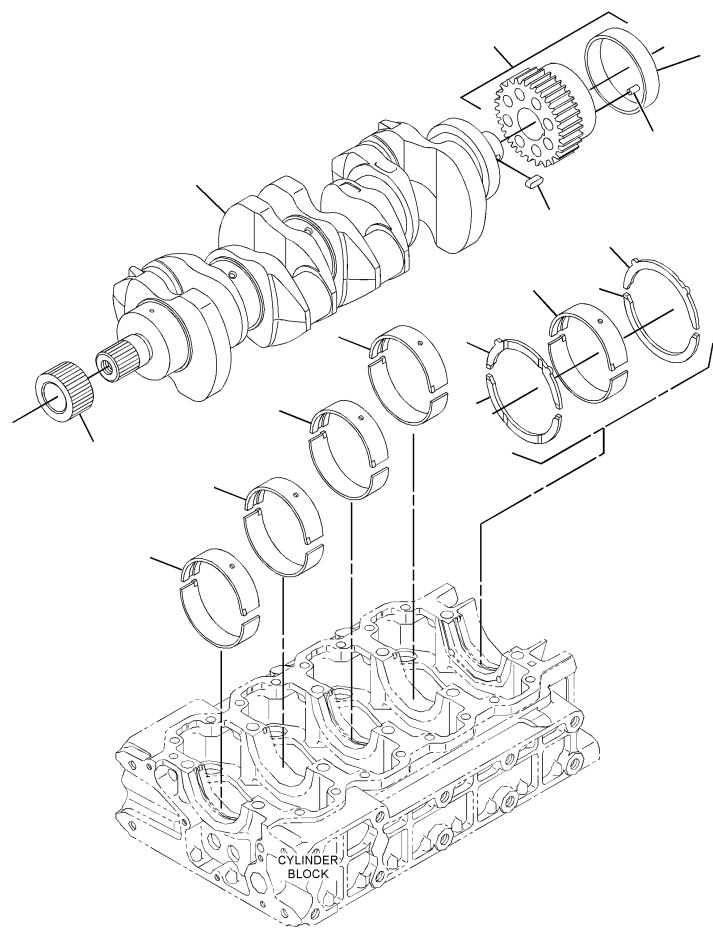


Ref.	Part number	Description	Qty	Code	Group page
1	388-7492	SEAL	4		
2	389-5153	ADAPTER	1		
3	393-7502	BOLT-FLANGE HEAD	1		
4	436-0814	CLAMP	1		
5	436-1103	SEAL-INJECTOR	4		

387-9070 CRANKSHAFT GP

387-9070 CRANKSHAFT GP S/N BYF1-UP PART OF 345-3550 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	387-9840	CRANKSHAFT AS	1		
1A	388-7502	GEAR	1		
2	387-9841	GEAR AS-CRANKSHAFT	1		
2A	383-0220	PIN	1		
2B	388-7504	SLEEVE	1		
3	387-9842	KEY (STRAIGHT)	1		
4	393-2914	KIT-CRANKSHAFT BEARING (STANDARD)	5	J	
	393-2915	KIT-CRANKSHAFT BEARING (0.20-MM US)		ABL	
	393-2916	KIT-CRANKSHAFT BEARING (0.40-MM US)		ABN	
5	387-9846	BEARING (STANDARD)	2	J	
	393-2903	BEARING (0.20-MM OS)		ABL	
	393-2904	BEARING (0.40-MM OS)		ABN	
6	387-9845	BEARING (STANDARD)	2	J	
	393-2901	BEARING (0.20-MM OS)		ABL	
	393-2902	BEARING (0.40-MM OS)		ABN	

387-9070 CRANKSHAFT GP (continued)

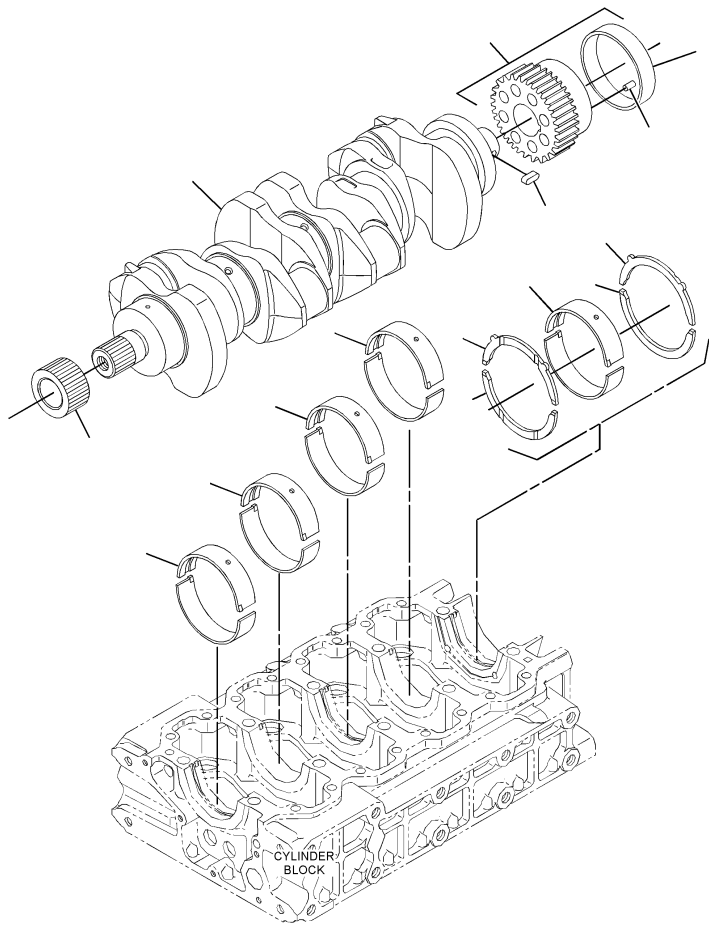
Ref.	Part number	Description	Qty.	Code	Group page
AVAILABLE REPAIR KIT(S):					
	393-2911	KIT-BEARING (STANDARD)	1	J	
(INCLUDES BEARINGS)					
	393-2912	KIT-BEARING	1	L	
(INCLUDES BEARINGS)					
	393-2913	KIT-BEARING	1	N	
(INCLUDES BEARINGS)					

CAT codes: A, B, J, L, N.

387-9070 CRANKSHAFT GP

387-9070 CRANKSHAFT GP PART OF 345-3550, 550-9177, 561-8130 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	387-9840	CRANKSHAFT AS	1		
1A	388-7502	GEAR	1		
2	387-9841	GEAR AS-CRANKSHAFT	1		
2A	383-0220	PIN	1		
2B	388-7504	SLEEVE	1		
3	387-9842	KEY (STRAIGHT)	1		
4	393-2914	KIT-CRANKSHAFT BEARING (STANDARD)	5		
	393-2915	KIT-CRANKSHAFT BEARING (0.20-MM US)		AB	
	393-2916	KIT-CRANKSHAFT BEARING (0.40-MM US)		AB	
5	524-6737	BEARING	2	CJ	
	524-6738	BEARING (0.20-MM OS)		ABCL	
	524-6739	BEARING (0.40-MM OS)		ABCN	
6	524-6734	BEARING	2	CJ	
	524-6735	BEARING (0.20-MM OS)		ABCL	
	524-6736	BEARING (0.40-MM OS)		ABCN	

387-9070 CRANKSHAFT GP (continued)

Ref.	Part number	Description	Qty.	Code	Group page
AVAILABLE REPAIR KIT(S):					
	393-2911	KIT-BEARING (STANDARD)	1	J	
(INCLUDES BEARINGS)					
	393-2912	KIT-BEARING	1	L	
(INCLUDES BEARINGS)					
	393-2913	KIT-BEARING	1	N	
(INCLUDES BEARINGS)					

CAT codes: A, B, C, J, L, N.

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