

CATERPILLAR 303C CR

BXT / SEBP4461

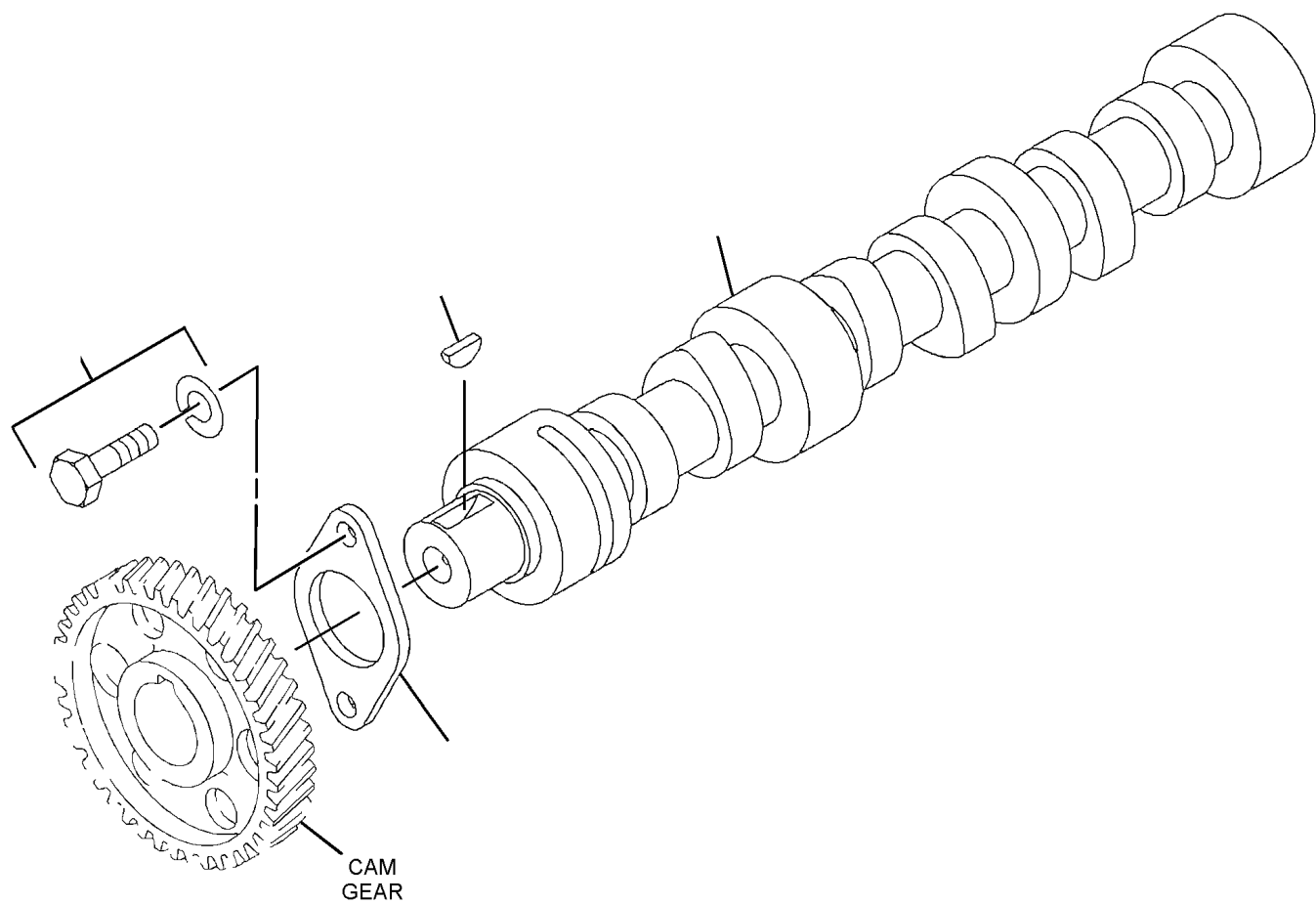
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283-1270 CAMSHAFT GP

283-1270 CAMSHAFT GP PART OF 263-5591, 287-6713, 311-8445 ENGINE AR-PRIMARY

Drawing 1 of 1



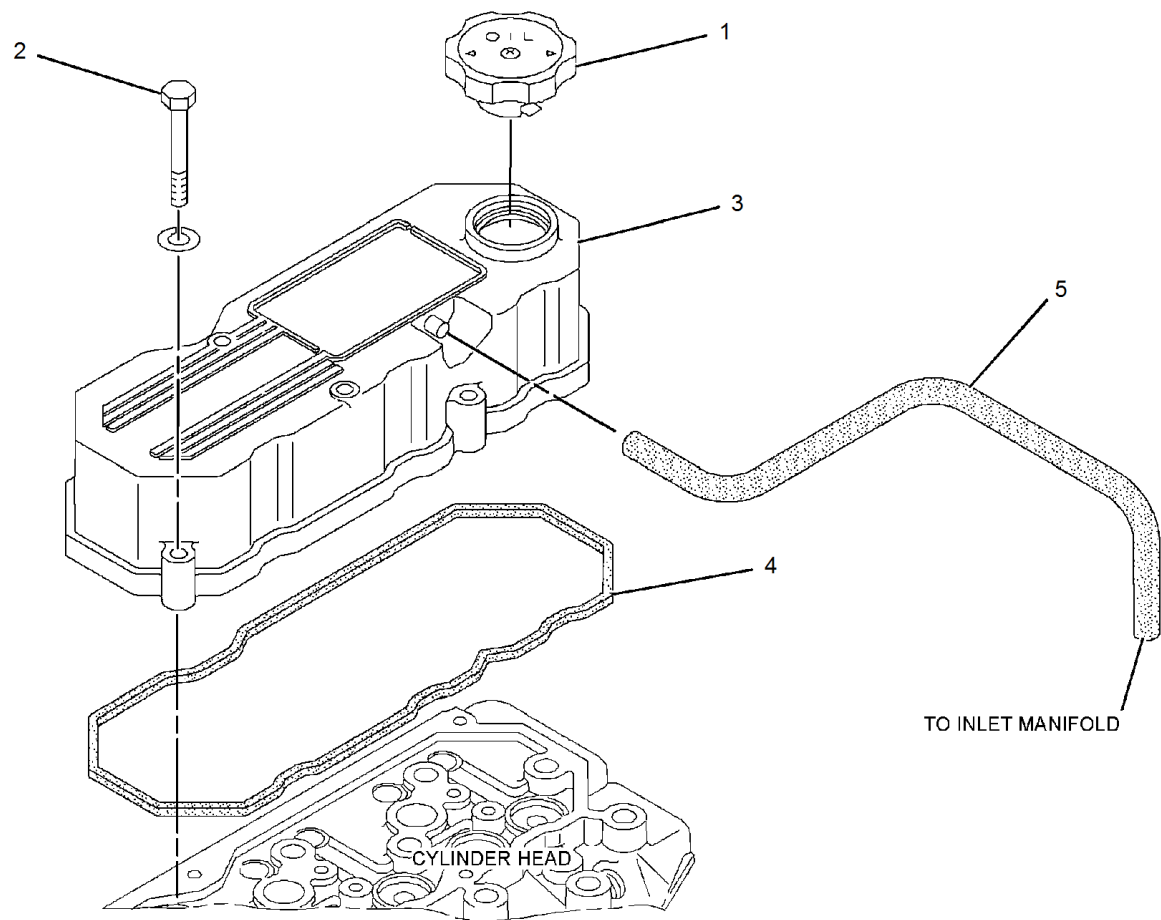
Ref.	Part number	Description	Qty	Code	Group page
1	283-1271	CAMSHAFT	1		
2	094-4628	KEY (CRANKSHAFT)	1		
3	233-5485	PLATE-THRUST	1		
4	199-2205	BOLT AS	2	M	

CAT codes: M.

283-1275 COVER GP-VALVE MECHANISM

283-1275 COVER GP-VALVE MECHANISM PART OF 263-5591, 287-6713, 311-8445 ENGINE AR-PRIMARY

Drawing 1 of 1

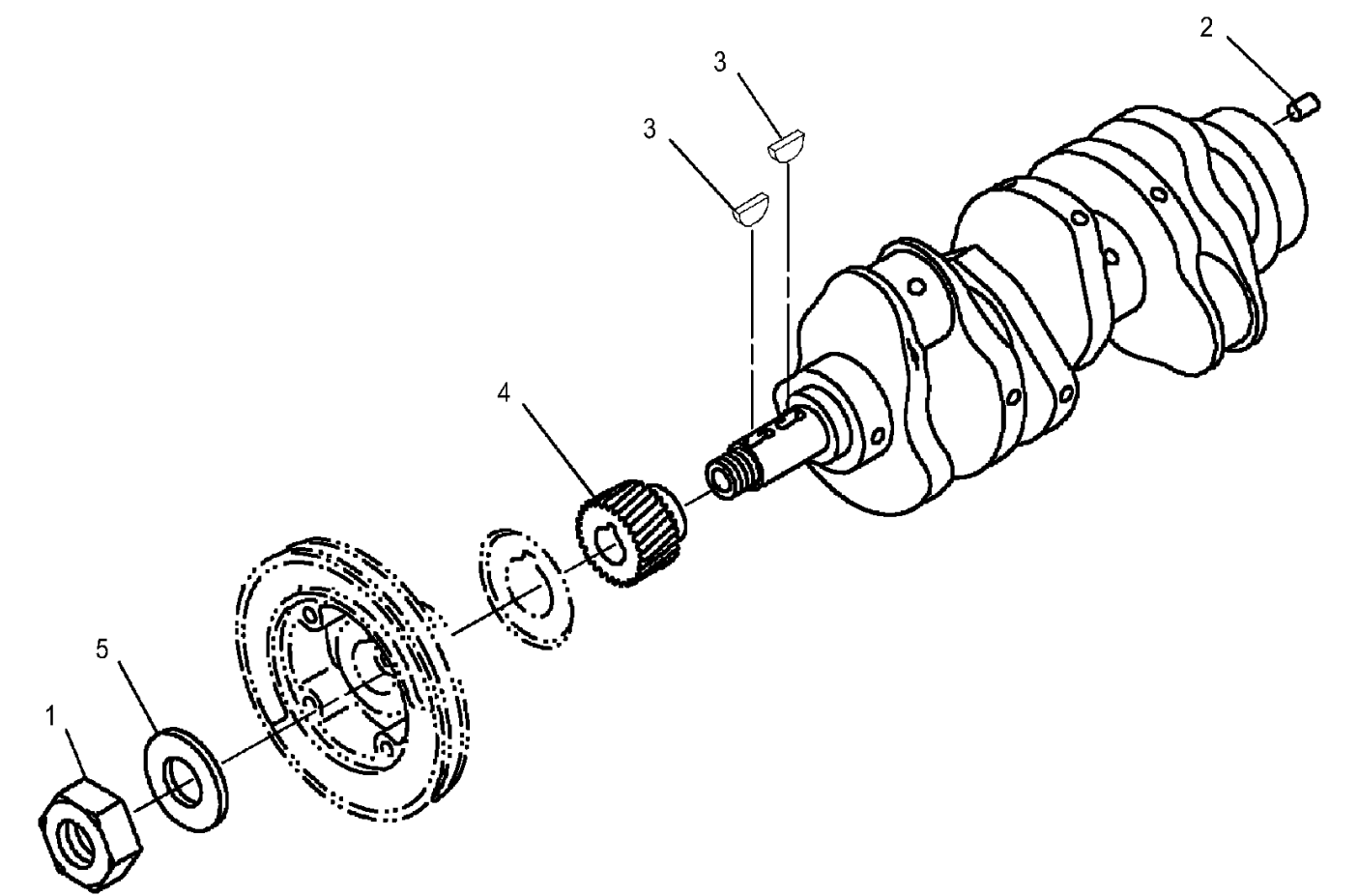


Ref.	Part number	Description	Qty	Code	Group
			.		page
1	199-2182	CAP-OIL FILLER (VALVE COVER)	1		
2	270-6259	BOLT (M8X1.25X40-MM)	4		
3	320-1022	COVER AS-VALVE MECHANISM	1		
4	283-1277	GASKET (VALVE COVER)	1		
5	283-1278	HOSE (FUMES DISPOSAL)	1		

283-1269 CRANKSHAFT AS

283-1269 CRANKSHAFT AS PART OF 283-1263 CRANKSHAFT GP

Drawing 1 of 1



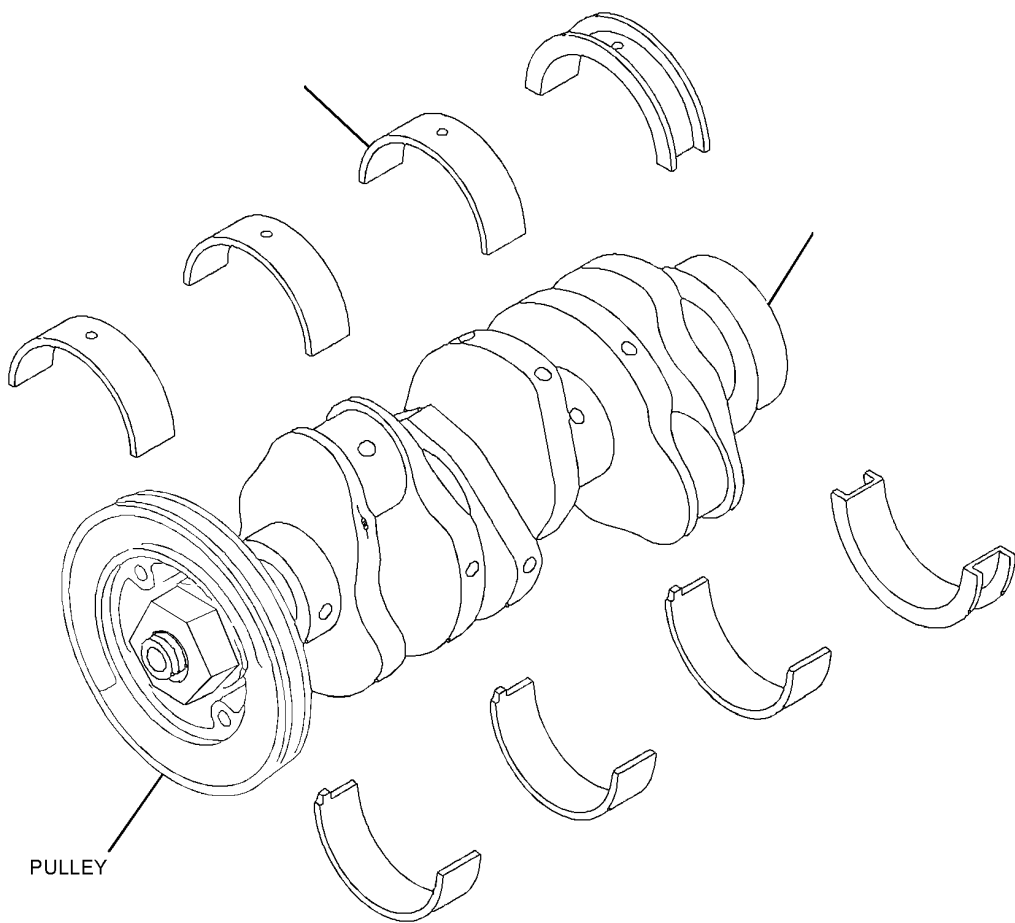
Ref.	Part number	Description	Qty	Code	Group page
1	094-3627	NUT	1		
2	085-9513	PIN	2		
3	094-4628	KEY	2		
4	270-6178	GEAR-CRANKSHAFT	1		
5	095-4904	WASHER	1		

PARTS SHOWN IN GRAPHIC(S) WITHOUT A REFERENCE NUMBER ARE NOT SERVICED SEPARATELY

283-1263 CRANKSHAFT GP

283-1263 CRANKSHAFT GP PART OF 263-5591, 287-6713, 311-8445 ENGINE AR-PRIMARY

Drawing 1 of 1



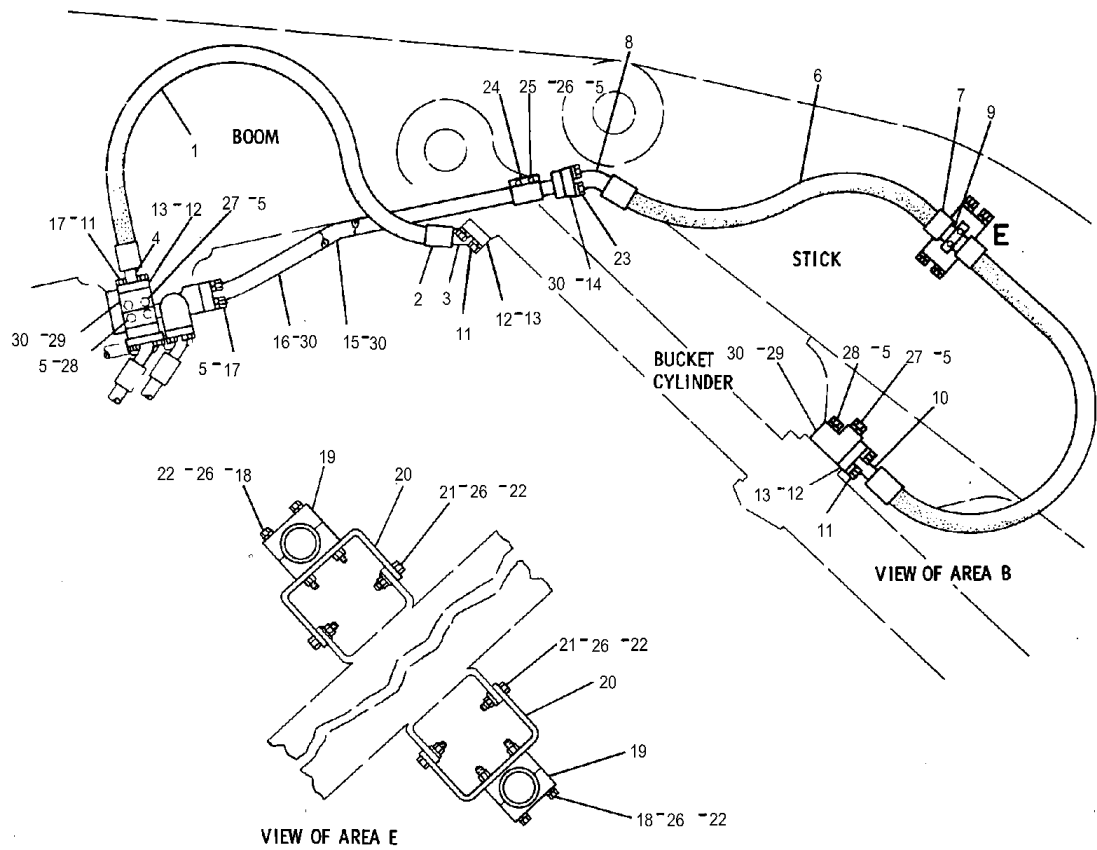
Ref.	Part number	Description	Qty	Code	Group page
1	283-1264	BEARING SET-MAIN (STANDARD)	1	B	
	283-1265	BEARING SET-MAIN (0.25-MM US)	1	B	
	283-1266	BEARING SET-MAIN (0.5-MM US)	1	B	
	283-1267	BEARING SET-MAIN (0.75-MM US)	1	B	
2	283-1269	CRANKSHAFT AS	1	Y	

CAT codes: B, Y.

319-3646 CYLINDER BLOCK AS

319-3646 CYLINDER BLOCK AS PART OF 283-1253 CYLINDER BLOCK GP

Drawing 1 of 1

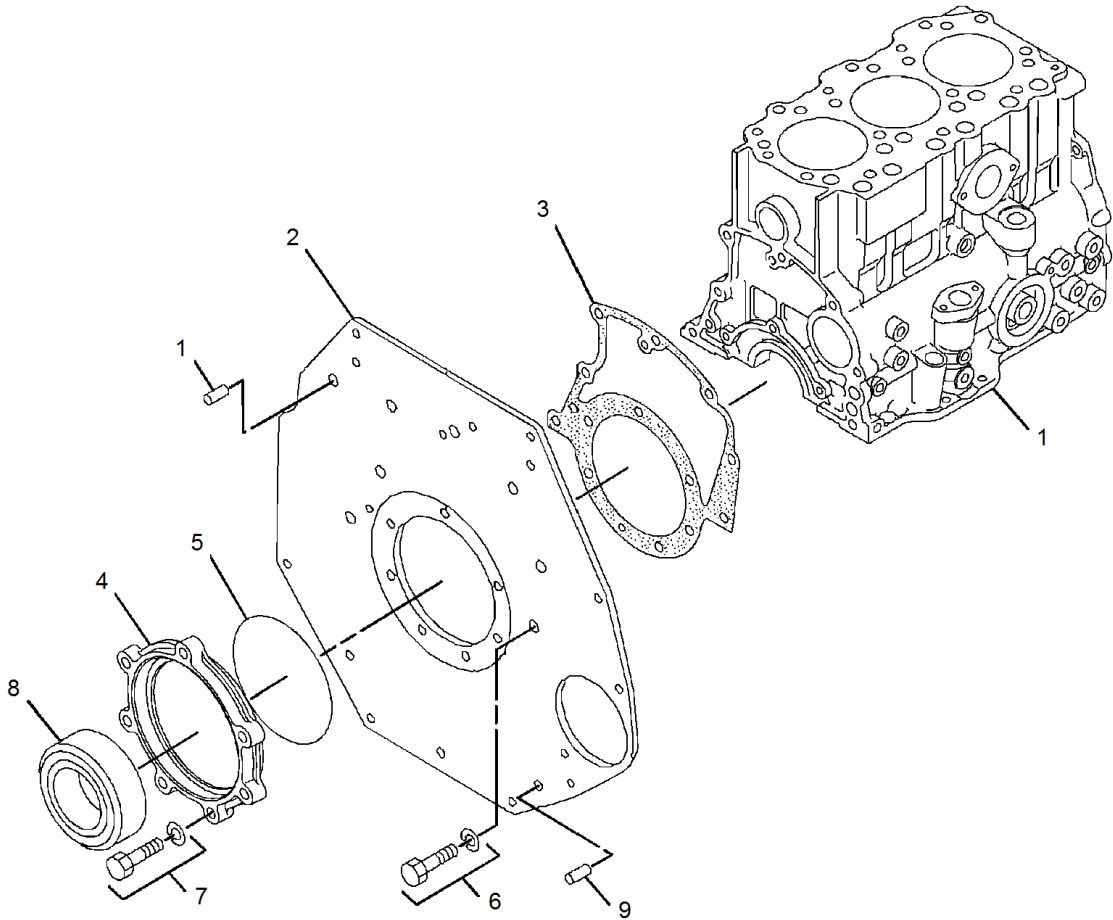


Ref.	Part number	Description	Qty	Code	Group page
1	103-9275	DOWEL	2		
2	104-1218	DOWEL	2		
3	195-8211	PLUG	1		
4	195-8220	PLUG	1		
5	199-2142	SHAFT	1		
6	270-6163	BOLT	8		
7	270-6165	CAP	3		
8	270-6167	SHAFT-IDLER	1		
9	273-9585	PIN-DOWEL	6		
10	3P-1896	PLUG-CUP (35.31-MM OD)	4		
11	5I-7505	PLUG	4		

283-1253 CYLINDER BLOCK GP

283-1253 CYLINDER BLOCK GP PART OF 263-5591, 287-6713, 311-8445 ENGINE AR-PRIMARY

Drawing 1 of 1



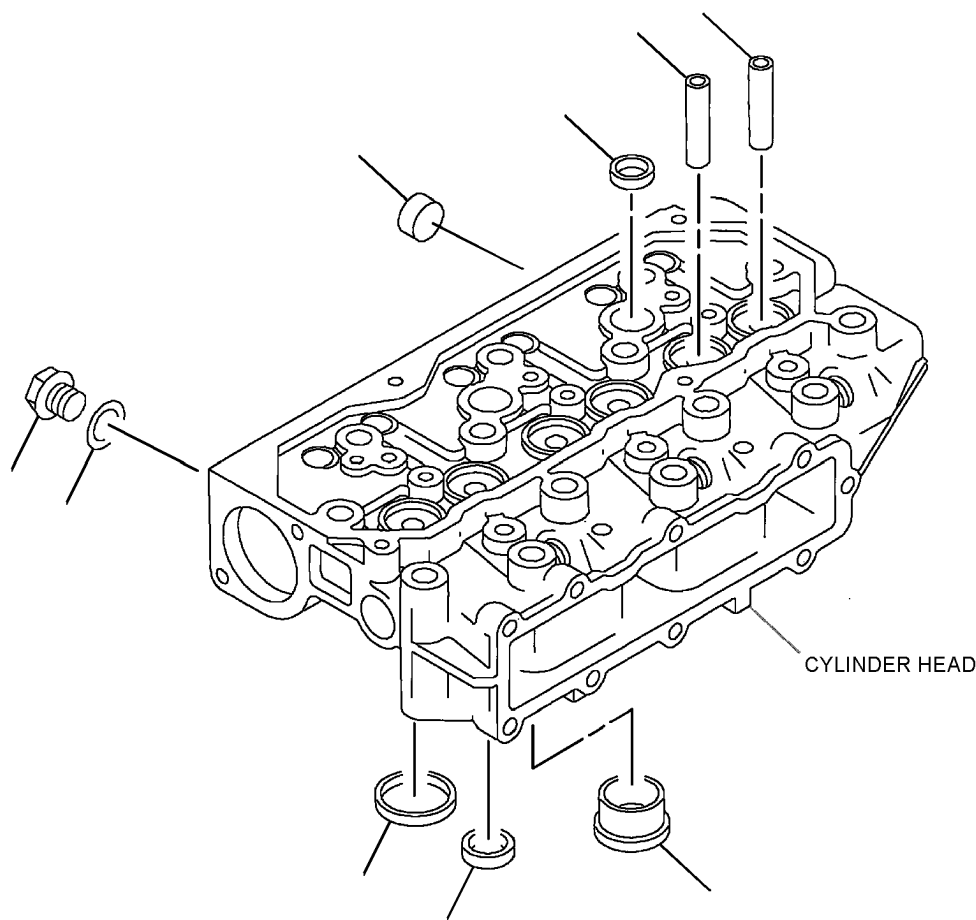
Ref.	Part number	Description	Qty	Code	Group page
1	319-3646	CYLINDER BLOCK AS	1	Y	
2	333-4989	PLATE	1		
3	270-6224	GASKET	1		
4	333-4991	CASE-REAR	1		
5	280-3741	SEAL-O-RING	1		
6	199-2178	BOLT (M10X1.25X20-MM)	7		
7	270-6203	BOLT	7		
8	117-5015	SEAL AS-OIL	1		
9	195-8237	PIN	2		

CAT codes: Y.

283-1273 CYLINDER HEAD AS

283-1273 CYLINDER HEAD AS PART OF 283-1272 CYLINDER HEAD GP

Drawing 1 of 1

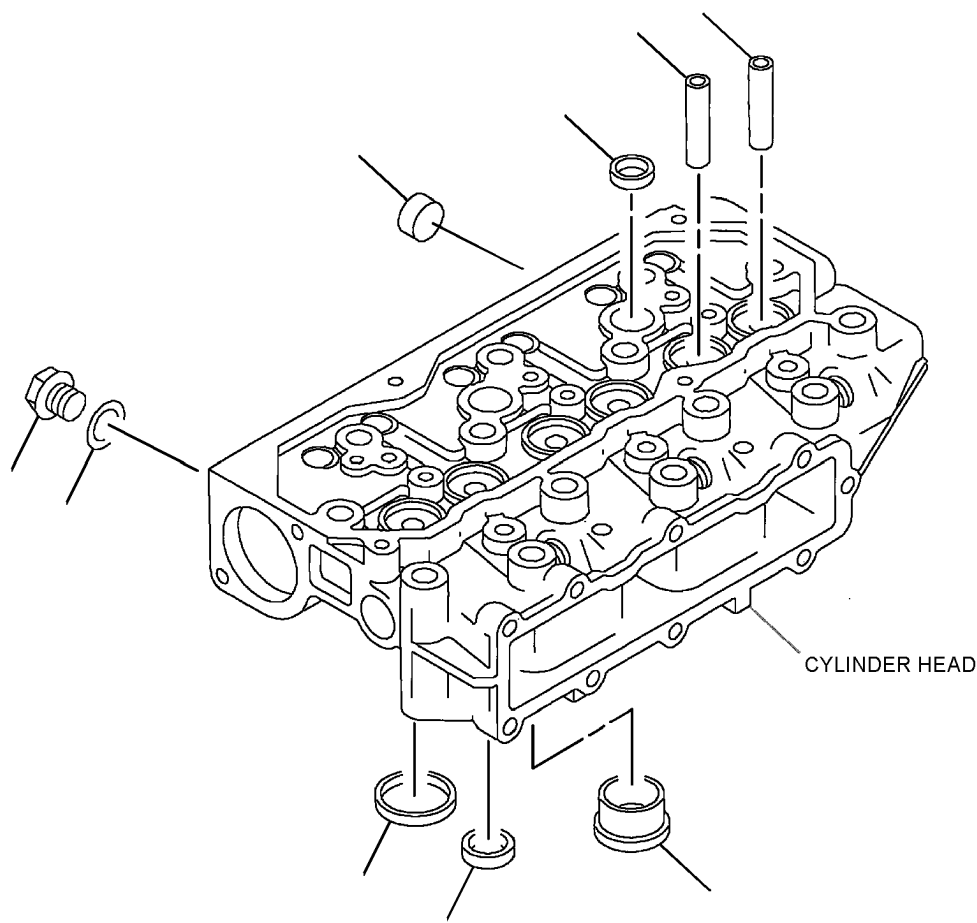


Ref.	Part number	Description	Qty	Code	Group page
1	5I-7628	GASKET	1		
2	5I-8056	PLUG	1		
3	212-8475	CAP	5		
4	103-9247	GUIDE-VALVE (INTAKE)	3		
5	270-6189	GUIDE-VALVE (EXHAUST)	3		
6	270-6190	SEAT-VALVE (INTAKE)	3		
7	270-6191	SEAT-VALVE (EXHAUST)	3		
8	270-6192	JET	3		

319-9371 CYLINDER HEAD AS

319-9371 CYLINDER HEAD AS S/N BXT3501-UP PART OF 320-0203 CYLINDER HEAD GP

Drawing 1 of 1

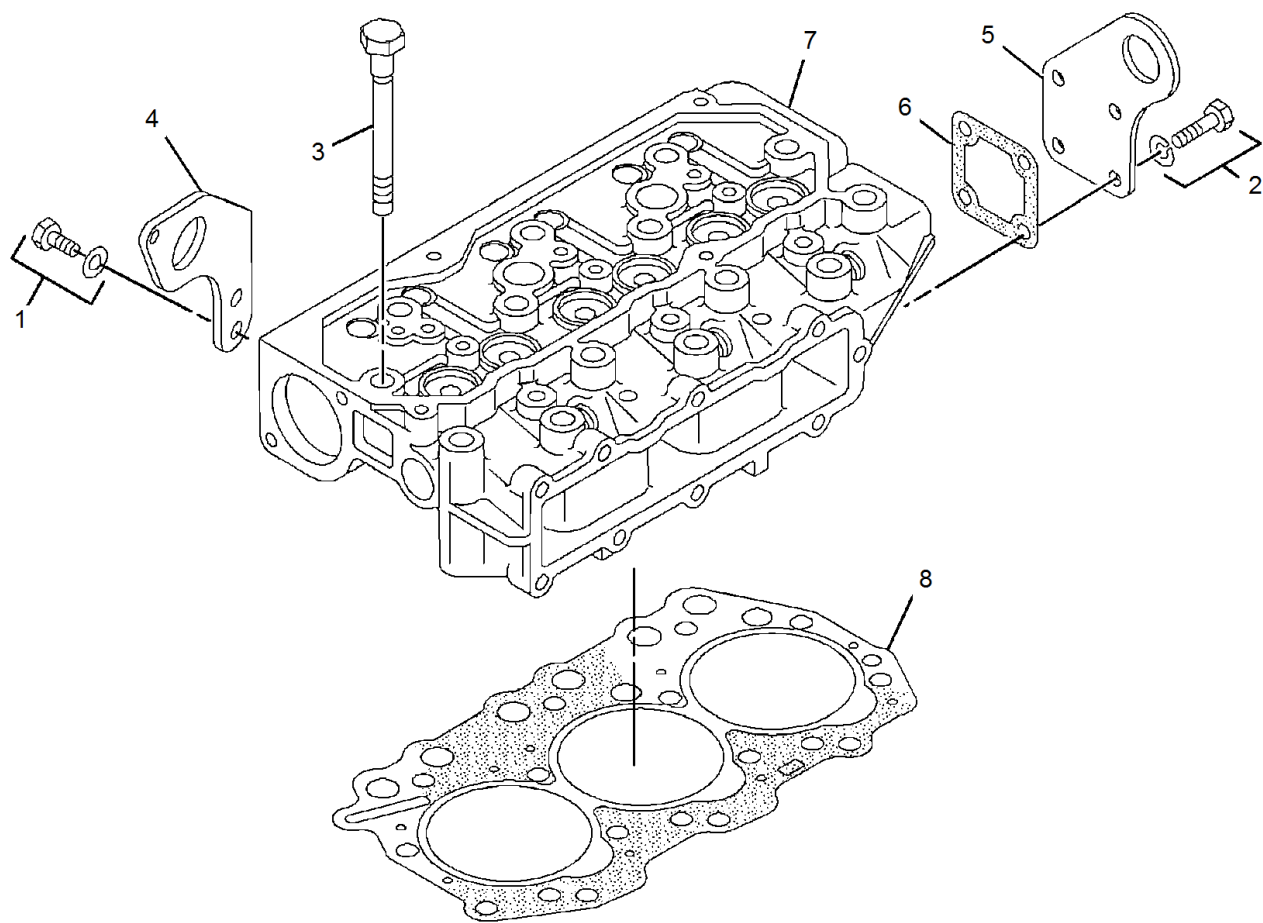


Ref.	Part number	Description	Qty	Code	Group page
1	5I-7628	GASKET	1		
2	5I-8056	PLUG	1		
3	212-8475	CAP	5		
4	103-9247	GUIDE-VALVE (INTAKE)	3		
5	270-6189	GUIDE-VALVE (EXHAUST)	3		
6	270-6190	SEAT-VALVE (INTAKE)	3		
7	270-6191	SEAT-VALVE (EXHAUST)	3		
8	319-9692	JET	3		

283-1272 CYLINDER HEAD GP

283-1272 CYLINDER HEAD GP PART OF 263-5591, 287-6713 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	199-2205	BOLT AS	2	M	
2	199-2262	BOLT (M8X1.25X20-MM)	4		
3	270-6183	BOLT	14		
4	283-4744	PLATE	1		
5	270-6186	PLATE-LIFTING	1		
6	270-6187	GASKET	1		
7	283-1273	CYLINDER HEAD AS	1	Y	
8	283-1274	GASKET	1		

CAT codes: M, Y.

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